

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
29 March 2001 (29.03.2001)

PCT

(10) International Publication Number  
**WO 01/21300 A2**

(51) International Patent Classification<sup>7</sup>:

**B01J 19/00**

(71) Applicant (for all designated States except US): **BLACK-LIGHT POWER, INC.** [US/US]; 493 Old Trenton Road, Cranbury, NJ 08512 (US).

(21) International Application Number:

PCT/US00/20819

(72) Inventor; and

(75) Inventor/Applicant (for US only): **MILLS, Randell, L.** [US/US]; 1780 Greenbriar Court, Yardley, PA 19067 (US).

(22) International Filing Date:

8 September 2000 (08.09.2000)

(74) Agent: **MELCHER, Jeffrey, S.**; Farkas & Manelli, PLLC, 2000 M Street, N.W., 7th Floor, Washington, DC 20036-3307 (US).

(25) Filing Language:

English

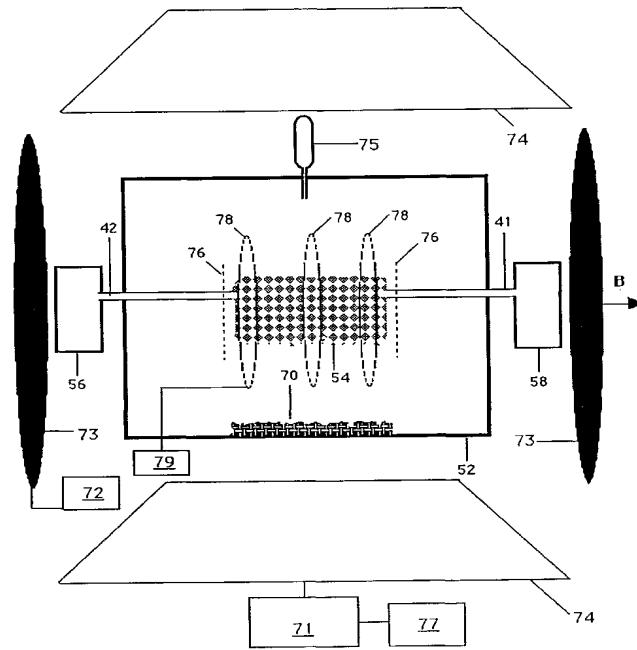
(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(30) Priority Data:

60/152,615	8 September 1999 (08.09.1999)	US
60/174,718	6 January 2000 (06.01.2000)	US
60/176,502	18 January 2000 (18.01.2000)	US
09/513,768	25 February 2000 (25.02.2000)	US
60/209,598	6 June 2000 (06.06.2000)	US

[Continued on next page]

(54) Title: ION CYCLOTRON AND CONVERTER AND RADIO POWER MICROWAVE GENERATOR



WO 01/21300 A2

(57) Abstract: A power source, power converter, and a radio and microwave generator are provided. The power source comprises a cell for the catalysis of atomic hydrogen to release power and to form novel hydrogen species and compositions of matter comprising new forms of hydrogen. The compounds comprise at least one neutral, positive, or negative hydrogen species having a binding energy greater than its corresponding ordinary hydrogen species, or greater than any hydrogen species for which the

[Continued on next page]



(84) **Designated States (regional):** ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

**Published:**

— *Without international search report and to be republished upon receipt of that report.*

*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

---

corresponding ordinary hydrogen species is unstable or is not observed. The energy released by the catalysis of hydrogen produces a plasma in the cell such as a plasma of the catalyst and hydrogen. The power converter and radio and microwave generator comprises a source of magnetic field which is applied to the cell. The electrons and ions of the plasma orbit in a circular path in a plane transverse to the applied magnetic field for sufficient field strength at an ion cyclotron frequency  $\omega_c$  that is independent of the velocity of the ion. The ions emit electromagnetic radiation with a maximum intensity at the cyclotron frequency. The power in the cell is converted to coherent electromagnetic radiation. A preferred generator of coherent microwaves is a gyrotron. The electromagnetic radiation such as microwaves emitted from the ions is received by at least one resonant receiving antenna of the power converter and delivered to an electrical load such as a resistive load or radiated as a source of radio of microwaves. The radio or microwave signal may be modulated during broadcasting by controlling the plasma intensity as a function of time or by controlling the signal electronically.

**ION CYCLOTRON POWER CONVERTER AND RADIO AND  
MICROWAVE GENERATOR**

**TABLE OF CONTENTS**

5	<b>I. INTRODUCTION</b>
	1. Field of the Invention
	2. Background of the Invention
	2.1 Hydrinos
	2.2 Hydride Ions
10	2.3 Hydrogen Plasma
	2.4 Ion Cyclotron Frequency
	2.5 Microwave Generators
15	<b>II. SUMMARY OF THE INVENTION</b>
	1. Catalysis of Hydrogen to Form Novel Hydrogen Species and Compositions of Matter Comprising New Forms of Hydrogen
	2. Hydride Reactor
	3. Catalysts
	4. Adjustment of Catalysis Rate with an Applied Field
	5. Noble Gas Catalysts and Products
20	6. Plasma from Hydrogen Catalysis
	7. Ion Cyclotron Resonance Receiver
25	<b>III. BRIEF DESCRIPTION OF THE DRAWINGS</b>
30	<b>IV. DETAILED DESCRIPTION OF THE INVENTION</b>
	1. Hydride Reactor and Power Converter
	1.1 Gas Cell Hydride Reactor and Power Converter
	1.2 Gas Discharge Cell Hydride Reactor
	1.3 Plasma Torch Cell Hydride Reactor
	2. Power Converter
	2.1 Cyclotron Power Converter
	2.2. Coherent Microwave Power Converter
	2.2.1 Cyclotron Resonance Maser (CRM) Power Converter
	2.2.2 Gyrotron Power Converter
	2.3 Magnetic Induction Power Converter
	2.4 Photovoltaic Power Converter
35	3. EXPERIMENTAL
	3.1 Identification of Hydrogen Catalysis by

Ultraviolet/Visible Spectroscopy (UV/VIS  
Spectroscopy)

- 5           3.1.1   Introduction
- 3.1.2   Experimental
- 3.1.3   Results
- 3.1.4   Discussion
- 3.1.5   Conclusion
- 3.1.6   References

10           3.2   Observation of Extreme Ultraviolet Hydrogen  
Emission from Incandescently Heated Hydrogen Gas with  
Strontium that Produced an Optically Measured Power  
Balance that was 4000 Times the Control

15

- 3.2.1   Introduction
- 3.2.2   Experimental
- 3.2.3   Results
- 3.2.4   Discussion
- 3.2.5   Conclusion
- 3.2.6   Appendix
- 3.2.7   References

POWER CONVERTER AND RADIO AND MICROWAVE GENERATORI. INTRODUCTION5    1. Field of the Invention:

This invention is a power source, power converter, and a radio and microwave generator. The power source comprises a cell for the catalysis of atomic hydrogen to form novel hydrogen species and compositions of matter comprising new forms of 10 hydrogen. The power from the catalysis of hydrogen may be directly converted into electricity. The power converter and a radio and microwave generator comprises a source of magnetic field which is applied to the cell and at least one antenna that receives power from a plasma formed by the catalysis of 15 hydrogen to form novel hydrogen species and compositions of matter comprising new forms of hydrogen.

2. Background of the Invention2.1 Hydrinos

20    A hydrogen atom having a binding energy given by

$$\text{Binding Energy} = \frac{13.6 \text{ eV}}{\left(\frac{1}{p}\right)^2} \quad (1)$$

where  $p$  is an integer greater than 1, preferably from 2 to 200, is disclosed in Mills, R., The Grand Unified Theory of Classical Quantum Mechanics, January 1999 Edition (" '99 Mills GUT"), 25 provided by BlackLight Power, Inc., 493 Old Trenton Road, Cranbury, NJ, 08512; and in prior PCT applications PCT/US98/14029; PCT/US96/07949; PCT/US94/02219; PCT/US91/8496; PCT/US90/1998; and prior US Patent Applications Ser. No. 09/225,687, filed on January 6, 1999; Ser. 30 No. 60/095,149, filed August 3, 1998; Ser. No. 60/101,651, filed September 24, 1998; Ser. No. 60/105,752, filed October 26, 1998; Ser. No. 60/113,713, filed December 24, 1998; Ser. No. 60/123,835, filed March 11, 1999; Ser. No. 60/130,491, filed April 22, 1999; Ser. No. 60/141,036, filed June 29, 1999; Serial 35 No. 09/009,294 filed January 20, 1998; Serial No. 09/111,160

filed July 7, 1998; Serial No. 09/111,170 filed July 7, 1998; Serial No. 09/111,016 filed July 7, 1998; Serial No. 09/111,003 filed July 7, 1998; Serial No. 09/110,694 filed July 7, 1998; Serial No. 09/110,717 filed July 7, 1998; Serial No. 60/053378  
5 filed July 22, 1997; Serial No. 60/068913 filed December 29, 1997; Serial No. 60/090239 filed June 22, 1998; Serial No. 09/009455 filed January 20, 1998; Serial No. 09/110,678 filed July 7, 1998; Serial No. 60/053,307 filed July 22, 1997; Serial No. 60/068918 filed December 29, 1997; Serial No. 60/080,725  
10 filed April 3, 1998; Serial No. 09/181,180 filed October 28, 1998; Serial No. 60/063,451 filed October 29, 1997; Serial No. 09/008,947 filed January 20, 1998; Serial No. 60/074,006 filed February 9, 1998; Serial No. 60/080,647 filed April 3, 1998; Serial No. 09/009,837 filed January 20, 1998; Serial No.  
15 08/822,170 filed March 27, 1997; Serial No. 08/592,712 filed January 26, 1996; Serial No. 08/467,051 filed on June 6, 1995; Serial No. 08/416,040 filed on April 3, 1995; Serial No. 08/467,911 filed on June 6, 1995; Serial No. 08/107,357 filed on August 16, 1993; Serial No. 08/075,102 filed on June 11, 1993;  
20 Serial No. 07/626,496 filed on December 12, 1990; Serial No. 07/345,628 filed April 28, 1989; Serial No. 07/341,733 filed April 21, 1989 the entire disclosures of which are all incorporated herein by reference (hereinafter "Mills Prior Publications"). The binding energy, of an atom, ion or molecule,  
25 also known as the ionization energy, is the energy required to remove one electron from the atom, ion or molecule.

A hydrogen atom having the binding energy given in Eq. (1) is hereafter referred to as a hydrino atom or hydrino. The designation for a hydrino of radius  $\frac{a_H}{p}$ , where  $a_H$  is the radius of  
30 an ordinary hydrogen atom and  $p$  is an integer, is  $H\left[\frac{a_H}{p}\right]$ . A hydrogen atom with a radius  $a_H$  is hereinafter referred to as "ordinary hydrogen atom" or "normal hydrogen atom." Ordinary atomic hydrogen is characterized by its binding energy of 13.6 eV.  
35 Hydrinos are formed by reacting an ordinary hydrogen

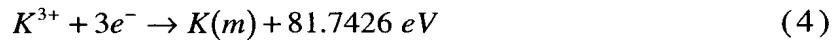
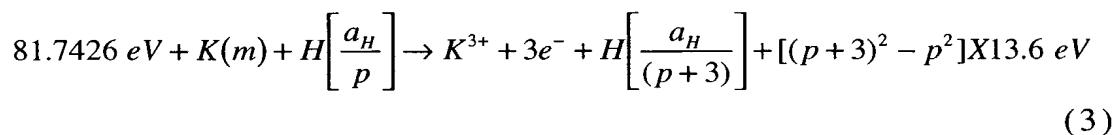
atom with a catalyst having a net enthalpy of reaction of about  
 $m \cdot 27.2 \text{ eV}$  (2)

where  $m$  is an integer. This catalyst has also been referred to as  
 an energy hole or source of energy hole in Mills earlier filed

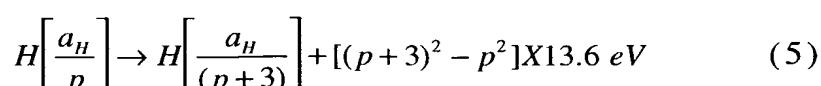
5 Patent Applications. It is believed that the rate of catalysis is increased as the net enthalpy of reaction is more closely matched to  $m \cdot 27.2 \text{ eV}$ . It has been found that catalysts having a net enthalpy of reaction within  $\pm 10\%$ , preferably  $\pm 5\%$ , of  $m \cdot 27.2 \text{ eV}$  are suitable for most applications.

10 This catalysis releases energy from the hydrogen atom with a commensurate decrease in size of the hydrogen atom,  
 $r_n = n a_H$ . For example, the catalysis of  $H(n=1)$  to  $H(n=1/2)$  releases  $40.8 \text{ eV}$ , and the hydrogen radius decreases from  $a_H$  to  $\frac{1}{2} a_H$ . A catalytic system is provided by the ionization of  $t$

15 electrons from an atom each to a continuum energy level such that the sum of the ionization energies of the  $t$  electrons is approximately  $m \cdot 27.2 \text{ eV}$  where  $m$  is an integer. One such catalytic system involves potassium metal. The first, second, and third ionization energies of potassium are  $4.34066 \text{ eV}$ ,  
 20  $31.63 \text{ eV}$ ,  $45.806 \text{ eV}$ , respectively [D. R. Linde, CRC Handbook of Chemistry and Physics, 78 th Edition, CRC Press, Boca Raton, Florida, (1997), p. 10-214 to 10-216]. The triple ionization ( $t=3$ ) reaction of  $K$  to  $K^{3+}$ , then, has a net enthalpy of reaction of  $81.7426 \text{ eV}$ , which is equivalent to  $m=3$  in Eq. (2).

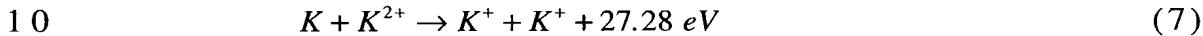
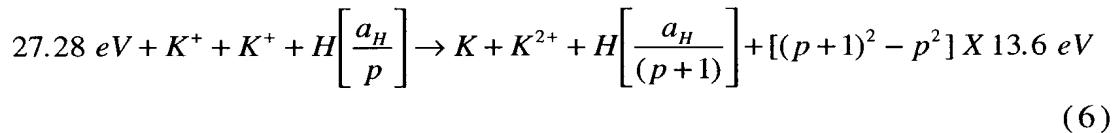


30 And, the overall reaction is

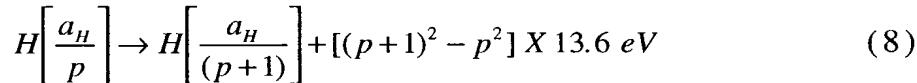


Potassium ions can also provide a net enthalpy of a

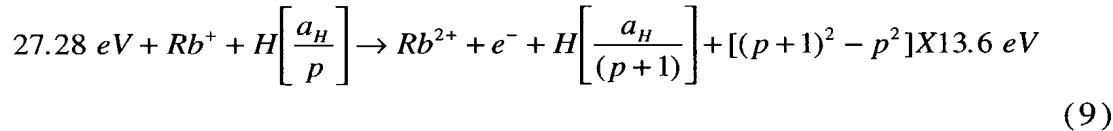
multiple of that of the potential energy of the hydrogen atom. The second ionization energy of potassium is 31.63 eV; and  $K^+$  releases 4.34 eV when it is reduced to  $K$ . The combination of reactions  $K^+$  to  $K^{2+}$  and  $K^+$  to  $K$ , then, has a net enthalpy of reaction of 27.28 eV, which is equivalent to  $m=1$  in Eq. (2).



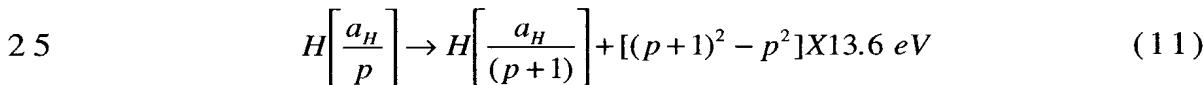
The overall reaction is



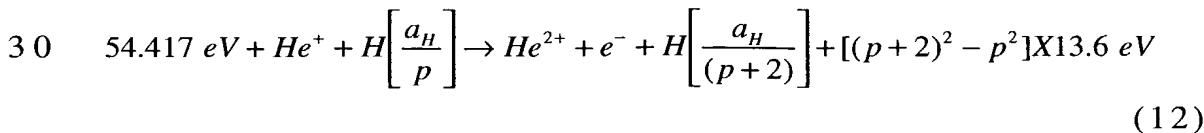
15 Rubidium ion ( $Rb^+$ ) is also a catalyst because the second ionization energy of rubidium is 27.28 eV. In this case, the catalysis reaction is



And, the overall reaction is

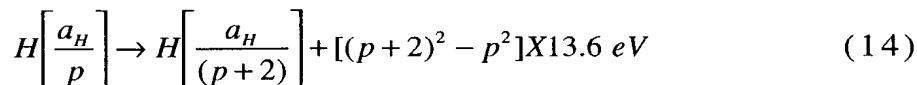


Helium ion ( $He^+$ ) is also a catalyst because the second ionization energy of helium is 54.417 eV. In this case, the catalysis reaction is



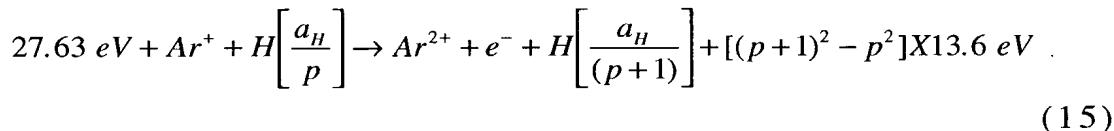


And, the overall reaction is



5

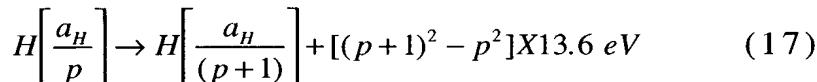
Argon ion is a catalyst. The second ionization energy is 27.63 eV.



10

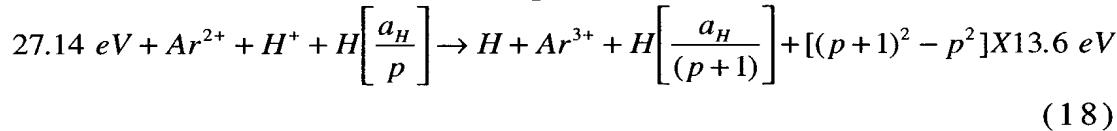


And, the overall reaction is



15

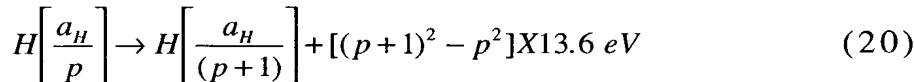
An argon ion and a proton can also provide a net enthalpy of a multiple of that of the potential energy of the hydrogen atom. The third ionization energy of argon is 40.74 eV, and  $H^+$  releases 13.6 eV when it is reduced to  $H$ . The combination of reactions of  $Ar^{2+}$  to  $Ar^{3+}$  and  $H^+$  to  $H$ , then, has a net enthalpy of reaction of 27.14 eV, which is equivalent to  $m=1$  in Eq. (2).



20



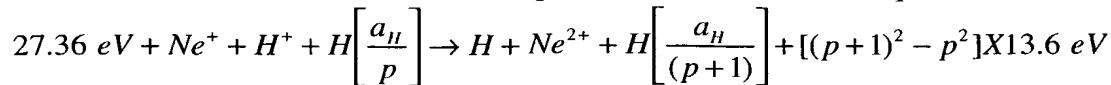
And, the overall reaction is



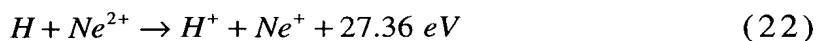
25

An neon ion and a proton can also provide a net enthalpy of a multiple of that of the potential energy of the hydrogen atom. The second ionization energy of neon is 40.96 eV, and  $H^+$  releases 13.6 eV when it is reduced to  $H$ . The combination of reactions of  $Ne^+$  to  $Ne^{2+}$  and  $H^+$  to  $H$ , then, has a net enthalpy of reaction of 27.36 eV, which is equivalent to  $m=1$  in Eq. (2).

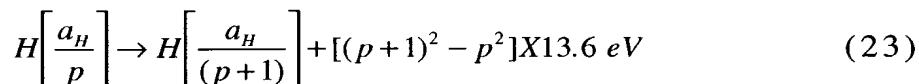
30



(21)

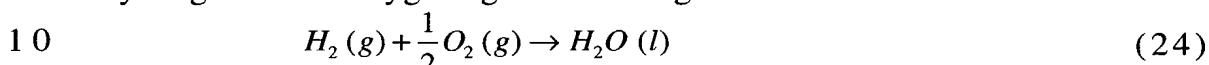


And, the overall reaction is



5

The energy given off during catalysis is much greater than the energy lost to the catalyst. The energy released is large as compared to conventional chemical reactions. For example, when hydrogen and oxygen gases undergo combustion to form water



the known enthalpy of formation of water is  $\Delta H_f = -286 \text{ kJ/mole}$  or 1.48 eV per hydrogen atom. By contrast, each ( $n=1$ ) ordinary hydrogen atom undergoing catalysis releases a net of 40.8 eV.

Moreover, further catalytic transitions may occur:

15             $n = \frac{1}{2} \rightarrow \frac{1}{3}, \frac{1}{3} \rightarrow \frac{1}{4}, \frac{1}{4} \rightarrow \frac{1}{5}$ , and so on. Once catalysis begins, hydrinos autocatalyze further in a process called disproportionation. This mechanism is similar to that of an inorganic ion catalysis. But, hydrino catalysis should have a higher reaction rate than that of the inorganic ion catalyst due to  
20            the better match of the enthalpy to  $m \cdot 27.2 \text{ eV}$ .

## 2.2 Hydride Ions

A hydride ion comprises two indistinguishable electrons bound to a proton. Alkali and alkaline earth hydrides react  
25            violently with water to release hydrogen gas which burns in air ignited by the heat of the reaction with water. Typically metal hydrides decompose upon heating at a temperature well below the melting point of the parent metal.

30            2.3 Hydrogen Plasma

A historical motivation to cause EUV emission from a hydrogen gas was that the spectrum of hydrogen was first recorded from the only known source, the Sun. Developed sources that provide a suitable intensity are high voltage discharge, synchrotron, and inductively coupled plasma  
35

generators. An important variant of the later type of source is a tokomak that operates at temperatures in the tens of millions of degrees.

5        2.4 Ion Cyclotron Frequency

The force on a charged ion in an applied magnetic field is perpendicular to both its velocity and the direction of the applied magnetic field. Ions orbit in a circular path in a plane transverse to the applied magnetic field for sufficient field strength at an ion cyclotron frequency  $\omega_c$  that is independent of the velocity of each ion and depends only on the charge to mass ratio of each ion for a given magnetic field. Thus, for a typical case which involves a large number of ions with a distribution of velocities, all ions of a particular m/e value will be characterized by a unique cyclotron frequency independent of their velocities. The velocity distribution; however will be reflected by a distribution of orbital radii. The ions emit electromagnetic radiation with a maximum intensity at the cyclotron frequency. The velocity and radius of each ion may decrease due to loss of energy and decrease of temperature.

20        2.5 Microwave Generators

Conventional microwave tubes use electrons to generate coherent electromagnetic radiation. Coherent radiation is produced when electrons that are initially uncorrelated, and produce spontaneous emission with random phase, are gathered into microbunches that radiate in phase. There are three basic types of radiation by charged particles. Devices which generate coherent microwaves are classified into three groups, according to the fundamental radiation mechanism involved: Cherenkov or Smith-Purcell radiation of slow waves propagating with velocities less than the speed of light in vacuum, transition radiation, or bremsstrahlung radiation. Well-known microwave tubes based on Cherenkov/Smith-Purcell radiation include traveling-wave tubes (TWT), backward-wave oscillators (BWOs), and magnetrons. Klystrons are the most common type of device based on coherent transition radiation from electrons. Radiation

by a bremsstrahlung mechanism occurs when electrons oscillate in external magnetic or electric fields. Bremsstrahlung devices include cyclotron resonance masers and free electron lasers.

5

## II. SUMMARY OF THE INVENTION

An objective of the present invention is to generate a plasma and a source of high energy light such as extreme ultraviolet light via the catalysis of atomic hydrogen.

10 Another objective is to convert power from a plasma generated as a product of energy released by the catalysis of hydrogen. The converted power may be used as a source of electricity or as a source of radiated electromagnetic waves such as a source of radio or microwaves.

15 Another objective is to provide a means of transmitting or broadcasting a signal. For example, modulation such as amplitude or frequency modulation of the radio or microwave power at an antenna is a means of transmitting a signal.

20 Another objective is to transmit power as electromagnetic waves. For example, the power from the cell is converted into a high frequency electricity which may be radiated at an antenna at the same or modified frequency. The electromagnetic waves may be received at an antenna; thus, power may be transmitted with an emitting and receiving antenna.

25 1. Catalysis of Hydrogen to Form Novel Hydrogen Species and Compositions of Matter Comprising New Forms of Hydrogen

The above objectives and other objectives are achieved by the present invention of a power source, power converter, and a radio and microwave generator. The power source comprises a cell for the catalysis of atomic hydrogen to form novel hydrogen species and compositions of matter comprising new forms of hydrogen. The power from the catalysis of hydrogen may be directly converted into electricity. The power converter and a radio and microwave generator comprises a source of magnetic field which is applied to the cell and at least one antenna that receives power from a plasma formed by the catalysis of hydrogen to form novel hydrogen species and compositions of

matter comprising new forms of hydrogen. The novel hydrogen compositions of matter comprise:

(a) at least one neutral, positive, or negative hydrogen species (hereinafter "increased binding energy hydrogen

5 species") having a binding energy

(i) greater than the binding energy of the corresponding ordinary hydrogen species, or

10 (ii) greater than the binding energy of any hydrogen species for which the corresponding ordinary hydrogen species is unstable or is not observed because the ordinary hydrogen species' binding energy is less than thermal energies at ambient conditions (standard temperature and pressure, STP), or is negative; and

15 (b) at least one other element. The compounds of the invention are hereinafter referred to as "increased binding energy hydrogen compounds".

20 By "other element" in this context is meant an element other than an increased binding energy hydrogen species. Thus, the other element can be an ordinary hydrogen species, or any element other than hydrogen. In one group of compounds, the other element and the increased binding energy hydrogen species are neutral. In another group of compounds, the other element and increased binding energy hydrogen species are charged such that the other element provides the balancing charge to form a neutral compound. The former group of compounds is characterized by molecular and coordinate bonding; the latter group is characterized by ionic bonding.

25 Also provided are novel compounds and molecular ions comprising

30 (a) at least one neutral, positive, or negative hydrogen species (hereinafter "increased binding energy hydrogen species") having a total energy

(i) greater than the total energy of the corresponding ordinary hydrogen species, or

35 (ii) greater than the total energy of any hydrogen species for which the corresponding ordinary hydrogen species is unstable or is not observed because the ordinary hydrogen

species' total energy is less than thermal energies at ambient conditions, or is negative; and

(b) at least one other element.

The total energy of the hydrogen species is the sum of the energies to remove all of the electrons from the hydrogen species. The hydrogen species according to the present invention has a total energy greater than the total energy of the corresponding ordinary hydrogen species. The hydrogen species having an increased total energy according to the present

invention is also referred to as an "increased binding energy hydrogen species" even though some embodiments of the hydrogen species having an increased total energy may have a first electron binding energy less than the first electron binding energy of the corresponding ordinary hydrogen species. For example, the hydride ion of Eq. (25) for  $p=24$  has a first binding energy that is less than the first binding energy of ordinary hydride ion, while the total energy of the hydride ion of Eq. (25) for  $p=24$  is much greater than the total energy of the corresponding ordinary hydride ion.

Also provided are novel compounds and molecular ions comprising

(a) a plurality of neutral, positive, or negative hydrogen species (hereinafter "increased binding energy hydrogen species") having a binding energy

(i) greater than the binding energy of the corresponding ordinary hydrogen species, or  
(ii) greater than the binding energy of any hydrogen species for which the corresponding ordinary hydrogen species is unstable or is not observed because the ordinary hydrogen species' binding energy is less than thermal energies at ambient conditions or is negative; and

(b) optionally one other element. The compounds of the invention are hereinafter referred to as "increased binding energy hydrogen compounds".

The increased binding energy hydrogen species can be formed by reacting one or more hydrino atoms with one or more of an electron, hydrino atom, a compound containing at least one

of said increased binding energy hydrogen species, and at least one other atom, molecule, or ion other than an increased binding energy hydrogen species.

Also provided are novel compounds and molecular ions comprising

(a) a plurality of neutral, positive, or negative hydrogen species (hereinafter "increased binding energy hydrogen species") having a total energy

(i) greater than the total energy of ordinary molecular hydrogen, or

(ii) greater than the total energy of any hydrogen species for which the corresponding ordinary hydrogen species is unstable or is not observed because the ordinary hydrogen species' total energy is less than thermal energies at ambient conditions or is negative; and

(b) optionally one other element. The compounds of the invention are hereinafter referred to as "increased binding energy hydrogen compounds".

The total energy of the increased total energy hydrogen species is the sum of the energies to remove all of the electrons from the increased total energy hydrogen species. The total energy of the ordinary hydrogen species is the sum of the energies to remove all of the electrons from the ordinary hydrogen species. The increased total energy hydrogen species is referred to as an increased binding energy hydrogen species, even though some of the increased binding energy hydrogen species may have a first electron binding energy less than the first electron binding energy of ordinary molecular hydrogen. However, the total energy of the increased binding energy hydrogen species is much greater than the total energy of ordinary molecular hydrogen.

In one embodiment of the invention, the increased binding energy hydrogen species can be  $H_n$ , and  $H_n^-$  where n is a positive integer, or  $H_n^+$  where n is a positive integer greater than one.

Preferably, the increased binding energy hydrogen species is  $H_n$  and  $H_n^-$  where n is an integer from one to about  $1 \times 10^6$ , more preferably one to about  $1 \times 10^4$ , even more preferably one to

about  $1 \times 10^2$ , and most preferably one to about 10, and  $H_n^+$  where n is an integer from two to about  $1 \times 10^6$ , more preferably two to about  $1 \times 10^4$ , even more preferably two to about  $1 \times 10^2$ , and most preferably two to about 10. A specific example of  $H_n^-$

5 is  $H_{16}^-$ .

In an embodiment of the invention, the increased binding energy hydrogen species can be  $H_n^{m-}$  where n and m are positive integers and  $H_n^{m+}$  where n and m are positive integers with  $m < n$ .

Preferably, the increased binding energy hydrogen species is

10  $H_n^{m-}$  where n is an integer from one to about  $1 \times 10^6$ , more preferably one to about  $1 \times 10^4$ , even more preferably one to about  $1 \times 10^2$ , and most preferably one to about 10 and m is an integer from one to 100, one to ten, and  $H_n^{m+}$  where n is an integer from two to about  $1 \times 10^6$ , more preferably two to about  $1 \times 10^4$ , even more preferably two to about  $1 \times 10^2$ , and most 15 preferably two to about 10 and m is one to about 100, preferably one to ten.

According to a preferred embodiment of the invention, a compound is provided, comprising at least one increased binding energy hydrogen species selected from the group consisting of 20 (a) hydride ion having a binding energy according to Eq. (25) that is greater than the binding of ordinary hydride ion (about 0.8 eV) for  $p=2$  up to 23, and less for  $p=24$  ("increased binding energy hydride ion" or "hydrino hydride ion"); (b) hydrogen atom having a binding energy greater than the binding energy of ordinary hydrogen atom (about 13.6 eV) ("increased binding energy hydrogen atom" or "hydrino"); (c) hydrogen molecule having a first binding energy greater than about 15.5 eV ("increased binding energy hydrogen molecule" or "dihydrino"); and (d) molecular hydrogen ion having a binding energy greater 25 than about 16.4 eV ("increased binding energy molecular hydrogen ion" or "dihydrino molecular ion").

The compounds of the present invention are capable of exhibiting one or more unique properties which distinguishes 30 them from the corresponding compound comprising ordinary hydrogen, if such ordinary hydrogen compound exists. The unique properties include, for example, (a) a unique

stoichiometry; (b) unique chemical structure; (c) one or more extraordinary chemical properties such as conductivity, melting point, boiling point, density, and refractive index; (d) unique reactivity to other elements and compounds; (e) enhanced stability at room temperature and above; and/or (f) enhanced stability in air and/or water. Methods for distinguishing the increased binding energy hydrogen-containing compounds from compounds of ordinary hydrogen include: 1.) elemental analysis, 2.) solubility, 3.) reactivity, 4.) melting point, 5.) boiling point, 6.) vapor pressure as a function of temperature, 7.) refractive index, 8.) X-ray photoelectron spectroscopy (XPS), 9.) gas chromatography, 10.) X-ray diffraction (XRD), 11.) calorimetry, 12.) infrared spectroscopy (IR), 13.) Raman spectroscopy, 14.) Mossbauer spectroscopy, 15.) extreme ultraviolet (EUV) emission and absorption spectroscopy, 16.) ultraviolet (UV) emission and absorption spectroscopy, 17.) visible emission and absorption spectroscopy, 18.) nuclear magnetic resonance spectroscopy, 19.) gas phase mass spectroscopy of a heated sample (solids probe and direct exposure probe quadrupole and magnetic sector mass spectroscopy), 20.) time-of-flight-secondary-ion-mass-spectroscopy (TOFSIMS), 21.) electrospray-ionization-time-of-flight-mass-spectroscopy (ESITOFMS), 22.) thermogravimetric analysis (TGA), 23.) differential thermal analysis (DTA), 24.) differential scanning calorimetry (DSC), 25.) liquid chromatography/mass spectroscopy (LCMS), and/or 26.) gas chromatography/mass spectroscopy (GCMS).

According to the present invention, a hydrino hydride ion ( $H^-$ ) having a binding energy according to Eq. (25) that is greater than the binding of ordinary hydride ion (about 0.8 eV) for  $p=2$  up to 23, and less for  $p=24$  ( $H^-$ ) is provided. For  $p=2$  to  $p=24$  of Eq. (25), the hydride ion binding energies are respectively 3, 6.6, 11.2, 16.7, 22.8, 29.3, 36.1, 42.8, 49.4, 55.5, 61.0, 65.6, 69.2, 71.5, 72.4, 715, 68.8, 64.0, 56.8, 47.1, 34.6, 19.2, and 0.65 eV. Compositions comprising the novel hydride ion are also provided.

The binding energy of the novel hydrino hydride ion can be represented by the following formula:

$$\text{Binding Energy} = \frac{\hbar^2 \sqrt{s(s+1)}}{8\mu_e a_0^2 \left[ \frac{1 + \sqrt{s(s+1)}}{p} \right]^2} - \frac{\pi \mu_0 e^2 \hbar^2}{m_e^2 a_0^3} \left( 1 + \frac{2^2}{\left[ \frac{1 + \sqrt{s(s+1)}}{p} \right]^3} \right) \quad (25)$$

where  $p$  is an integer greater than one,  $s=1/2$ ,  $\pi$  is pi,  $\hbar$  is Planck's constant bar,  $\mu_0$  is the permeability of vacuum,  $m_e$  is the mass of the electron,  $\mu_e$  is the reduced electron mass,  $a_0$  is the Bohr radius, and  $e$  is the elementary charge. The radii are given by

$$r_2 = r_1 = a_0 \left( 1 + \sqrt{s(s+1)} \right); s = \frac{1}{2} \quad (26)$$

The hydrino hydride ion of the present invention can be formed by the reaction of an electron source with a hydrino, that is, a hydrogen atom having a binding energy of about  $\frac{13.6 \text{ eV}}{n^2}$ , where  $n = \frac{1}{p}$  and  $p$  is an integer greater than 1. The hydrino hydride ion is represented by  $H^-(n=1/p)$  or  $H^-(1/p)$ :



The hydrino hydride ion is distinguished from an ordinary hydride ion comprising an ordinary hydrogen nucleus and two electrons having a binding energy of about 0.8 eV. The latter is hereafter referred to as "ordinary hydride ion" or "normal hydride ion". The hydrino hydride ion comprises a hydrogen nucleus including protium, deuterium, or tritium, and two indistinguishable electrons at a binding energy according to Eq. (25).

The binding energies of the hydrino hydride ion,  $H^-(n=1/p)$  as a function of  $p$ , where  $p$  is an integer, are shown in TABLE 1.

TABLE 1. The representative binding energy of the hydrino hydride ion  $H^-(n=1/p)$  as a function of  $p$ , Eq. (25).

	Hydride Ion	$r_1$ ( $a_o$ ) <sup>a</sup>	Binding Energy (eV) <sup>b</sup>	Wavelength (nm)
5	$H^-(n=1/2)$	0.9330	3.047	407
	$H^-(n=1/3)$	0.6220	6.610	188
	$H^-(n=1/4)$	0.4665	11.23	110
	$H^-(n=1/5)$	0.3732	16.70	74.2
	$H^-(n=1/6)$	0.3110	22.81	54.4
	$H^-(n=1/7)$	0.2666	29.34	42.3
	$H^-(n=1/8)$	0.2333	36.08	34.4
	$H^-(n=1/9)$	0.2073	42.83	28.9
	$H^-(n=1/10)$	0.1866	49.37	25.1
	$H^-(n=1/11)$	0.1696	55.49	22.3
	$H^-(n=1/12)$	0.1555	60.97	20.3
	$H^-(n=1/13)$	0.1435	65.62	18.9
	$H^-(n=1/14)$	0.1333	69.21	17.9
	$H^-(n=1/15)$	0.1244	71.53	17.3
	$H^-(n=1/16)$	0.1166	72.38	17.1

a Equation (26)

25 b Equation (25)

Novel compounds are provided comprising one or more hydrino hydride ions and one or more other elements. Such a compound is referred to as a hydrino hydride compound.

30 Ordinary hydrogen species are characterized by the following binding energies (a) hydride ion, 0.754 eV ("ordinary hydride ion"); (b) hydrogen atom ("ordinary hydrogen atom"), 13.6 eV; (c) diatomic hydrogen molecule, 15.46 eV ("ordinary hydrogen molecule"); (d) hydrogen molecular ion, 16.4 eV ("ordinary hydrogen molecular ion"); and (e)  $H_3^+$ , 22.6 eV ("ordinary trihydrogen molecular ion"). Herein, with reference to forms of hydrogen, "normal" and "ordinary" are synonymous.

According to a further preferred embodiment of the invention, a compound is provided comprising at least one increased binding energy hydrogen species such as (a) a hydrogen atom having a binding energy of about  $\frac{13.6 \text{ eV}}{\left(\frac{1}{p}\right)^2}$ ,

5 preferably within  $\pm 10\%$ , more preferably  $\pm 5\%$ , where p is an integer, preferably an integer from 2 to 200; (b) a hydride ion ( $H^-$ ) having a binding energy of about

$$\frac{\hbar^2 \sqrt{s(s+1)}}{8\mu_e a_0^2 \left[ \frac{1 + \sqrt{s(s+1)}}{p} \right]^2} - \frac{\pi \mu_0 e^2 \hbar^2}{m_e^2 a_0^3} \left( 1 + \frac{2^2}{\left[ \frac{1 + \sqrt{s(s+1)}}{p} \right]^3} \right), \text{ preferably within}$$

10  $\pm 10\%$ , more preferably  $\pm 5\%$ , where p is an integer, preferably an integer from 2 to 200,  $s = 1/2$ ,  $\pi$  is pi,  $\hbar$  is Planck's constant bar,  $\mu_0$  is the permeability of vacuum,  $m_e$  is the mass of the electron,  $\mu_e$  is the reduced electron mass,  $a_0$  is the Bohr radius, and  $e$  is the elementary charge; (c)  $H_4^+(1/p)$ ; (d) a trihydrino molecular ion,  $H_3^+(1/p)$ , having a binding energy of about  $\frac{22.6}{\left(\frac{1}{p}\right)^2} \text{ eV}$

15 preferably within  $\pm 10\%$ , more preferably  $\pm 5\%$ , where p is an integer, preferably an integer from 2 to 200; (e) a dihydrino having a binding energy of about  $\frac{15.5}{\left(\frac{1}{p}\right)^2} \text{ eV}$  preferably within

20  $\pm 10\%$ , more preferably  $\pm 5\%$ , where p is an integer, preferably an integer from 2 to 200; (f) a dihydrino molecular ion with a binding energy of about  $\frac{16.4}{\left(\frac{1}{p}\right)^2} \text{ eV}$  preferably within  $\pm 10\%$ , more

preferably  $\pm 5\%$ , where p is an integer, preferably an integer from 2 to 200.

According to one embodiment of the invention wherein the compound comprises a negatively charged increased binding energy hydrogen species, the compound further comprises one or more cations, such as a proton, ordinary  $H_2^+$ , or ordinary  $H_3^+$ .

A method is provided for preparing compounds comprising at least one increased binding energy hydride ion. Such compounds are hereinafter referred to as "hydrino hydride compounds". The method comprises reacting atomic hydrogen

5 with a catalyst having a net enthalpy of reaction of about  $\frac{m}{2} \cdot 27 \text{ eV}$ , where m is an integer greater than 1, preferably an integer less than 400, to produce an increased binding energy hydrogen atom having a binding energy of about  $\frac{13.6 \text{ eV}}{\left(\frac{1}{p}\right)^2}$  where

10  $p$  is an integer, preferably an integer from 2 to 200. A further product of the catalysis is energy. The increased binding energy hydrogen atom can be reacted with an electron source, to produce an increased binding energy hydride ion. The increased binding energy hydride ion can be reacted with one or more cations to produce a compound comprising at least one increased

15 binding energy hydride ion.

## 2. Hydride Reactor

The invention is also directed to a reactor for producing increased binding energy hydrogen compounds of the invention, such as hydrino hydride compounds. A further product of the catalysis is energy. Such a reactor is hereinafter referred to as a "hydrino hydride reactor". The hydrino hydride reactor comprises a cell for making hydrinos and an electron source. The reactor produces hydride ions having the binding energy of Eq. (25). The cell for making hydrinos may take the form of a gas cell, a gas discharge cell, or a plasma torch cell, for example. Each of these cells comprises: a source of atomic hydrogen; at least one of a solid, molten, liquid, or gaseous catalyst for making hydrinos; and a vessel for reacting hydrogen and the catalyst for making hydrinos. As used herein and as contemplated by the subject invention, the term "hydrogen", unless specified otherwise, includes not only protium ( $^1H$ ); but also deuterium ( $^2H$ ) and tritium ( $^3H$ ). Electrons from the electron source contact the hydrinos and react to form hydrino

hydride ions.

The reactors described herein as "hydrino hydride reactors" are capable of producing not only hydrino hydride ions and compounds, but also the other increased binding energy hydrogen compounds of the present invention. Hence, the designation "hydrino hydride reactors" should not be understood as being limiting with respect to the nature of the increased binding energy hydrogen compound produced.

According to one aspect of the present invention, novel compounds are formed from hydrino hydride ions and cations. In the gas cell, the cation can be an oxidized species of the material of the cell, a cation comprising the molecular hydrogen dissociation material which produces atomic hydrogen, a cation comprising an added reductant, or a cation present in the cell (such as a cation comprising the catalyst). In the discharge cell, the cation can be an oxidized species of the material of the cathode or anode, a cation of an added reductant, or a cation present in the cell (such as a cation comprising the catalyst). In the plasma torch cell, the cation can be either an oxidized species of the material of the cell, a cation of an added reductant, or a cation present in the cell (such as a cation comprising the catalyst).

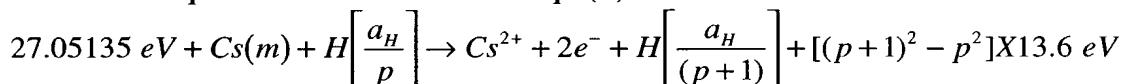
In an embodiment, a plasma forms in the hydrino hydride cell as a result of the energy released from the catalysis of hydrogen. Water vapor may be added to the plasma to increase the hydrogen concentration as shown by Kikuchi et al. [J. Kikuchi, M. Suzuki, H. Yano, and S. Fujimura, Proceedings SPIE-The International Society for Optical Engineering, (1993), 1803 (Advanced Techniques for Integrated Circuit Processing II), pp. 70-76] which is herein incorporated by reference.

### 3. Catalysts

In an embodiment, a catalytic system is provided by the ionization of  $t$  electrons from a participating species such as an atom, an ion, a molecule, and an ionic or molecular compound to a continuum energy level such that the sum of the ionization energies of the  $t$  electrons is approximately  $m \times 27.2 \text{ eV}$  where  $m$

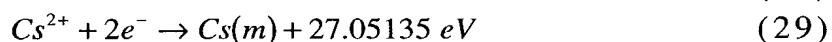
is an integer. One such catalytic system involves cesium. The first and second ionization energies of cesium are 3.89390 eV and 23.15745 eV, respectively [David R. Linde, CRC Handbook of Chemistry and Physics, 74 th Edition, CRC Press, Boca Raton,

5 Florida, (1993), p. 10-207]. The double ionization ( $t=2$ ) reaction of Cs to  $Cs^{2+}$ , then, has a net enthalpy of reaction of 27.05135 eV, which is equivalent to  $m=1$  in Eq. (2).

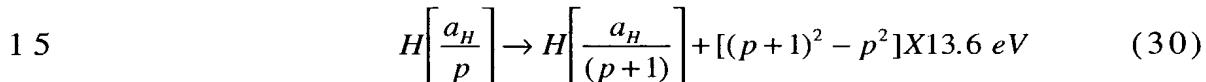


10

(28)



And, the overall reaction is



Thermal energies may broaden the enthalpy of reaction. The relationship between kinetic energy and temperature is given by

$$E_{kinetic} = \frac{3}{2}kT$$

(31)

20 For a temperature of 1200 K, the thermal energy is 0.16 eV, and the net enthalpy of reaction provided by cesium metal is 27.21 eV which is an exact match to the desired energy.

Hydrogen catalysts capable of providing a net enthalpy of reaction of approximately  $mX27.2 \text{ eV}$  where  $m$  is an integer to produce hydrino whereby  $t$  electrons are ionized from an atom or ion are given *infra*. A further product of the catalysis is energy. The atoms or ions given in the first column are ionized to provide the net enthalpy of reaction of  $mX27.2 \text{ eV}$  given in the tenth column where  $m$  is given in the eleventh column. The 25 electrons which are ionized are given with the ionization potential (also called ionization energy or binding energy). The ionization potential of the  $n$ th electron of the atom or ion is designated by  $IP_n$  and is given by David R. Linde, CRC Handbook of Chemistry and Physics, 78 th Edition, CRC Press, Boca Raton,

Florida, (1997), p. 10-214 to 10-216 which is herein incorporated by reference. That is for example,  $Cs + 3.89390 \text{ eV} \rightarrow Cs^+ + e^-$  and  $Cs^+ + 23.15745 \text{ eV} \rightarrow Cs^{2+} + e^-$ . The first ionization potential,  $IP_1 = 3.89390 \text{ eV}$ , and the second ionization potential,  $IP_2 = 23.15745 \text{ eV}$ , are given in the second and third columns, respectively. The net enthalpy of reaction for the double ionization of  $Cs$  is  $27.05135 \text{ eV}$  as given in the tenth column, and  $m=1$  in Eq. (2) as given in the eleventh column.

10 TABLE 2. Hydrogen Catalysts

Catalyst	IP1	IP2	IP3	IP4	IP5	IP6	IP7	IP8	Enthalpy	m
Li	5.39172	75.6402							81.032	3
Be	9.32263	18.2112							27.534	1
K	4.34066	31.63	45.806						81.777	3
Ca	6.11316	11.8717	50.9131	67.27					136.17	5
Ti	6.8282	13.5755	27.4917	43.267	99.3				190.46	7
V	6.7463	14.66	29.311	46.709	65.281				162.71	6
				7						
Cr	6.76664	16.4857	30.96						54.212	2
Mn	7.43402	15.64	33.668	51.2					107.94	4
Fe	7.9024	16.1878	30.652						54.742	2
Fe	7.9024	16.1878	30.652	54.8					109.54	4
Co	7.881	17.083	33.5	51.3					109.76	4
Co	7.881	17.083	33.5	51.3	79.5				189.26	7
Ni	7.6398	18.1688	35.19	54.9	76.06				191.96	7
Ni	7.6398	18.1688	35.19	54.9	76.06	108			299.96	11
Cu	7.72638	20.2924							28.019	1
Zn	9.39405	17.9644							27.358	1
Zn	9.39405	17.9644	39.723	59.4	82.6	108	134	174	625.08	23
As	9.8152	18.633	28.351	50.13	62.63	127.6			297.16	11
Se	9.75238	21.19	30.8204	42.945	68.3	81.7	155.4		410.11	15
Kr	13.9996	24.3599	36.95	52.5	64.7	78.5			271.01	10
Kr	13.9996	24.3599	36.95	52.5	64.7	78.5	111		382.01	14
Rb	4.17713	27.285	40	52.6	71	84.4	99.2		378.66	14
Rb	4.17713	27.285	40	52.6	71	84.4	99.2	136	514.66	19
Sr	5.69484	11.0301	42.89	57	71.6				188.21	7
Nb	6.75885	14.32	25.04	38.3	50.55				134.97	5

Mo	7.09243	16.16	27.13	46.4	54.49	68.827		151.27	8
						6			
Mo	7.09243	16.16	27.13	46.4	54.49	68.827	125.66	143.6	489.36
						6	4		18
Pd	8.3369	19.43						27.767	1
Sn	7.34381	14.6323	30.5026	40.735	72.28			165.49	6
Te	9.0096	18.6						27.61	1
Te	9.0096	18.6	27.96					55.57	2
Cs	3.8939	23.1575						27.051	1
Ce	5.5387	10.85	20.198	36.758	65.55			138.89	5
Ce	5.5387	10.85	20.198	36.758	65.55	77.6		216.49	8
Pr	5.464	10.55	21.624	38.98	57.53			134.15	5
Sm	5.6437	11.07	23.4	41.4				81.514	3
Gd	6.15	12.09	20.63	44				82.87	3
Dy	5.9389	11.67	22.8	41.47				81.879	3
Pb	7.41666	15.0322	31.9373					54.386	2
Pt	8.9587	18.563						27.522	1
He+		54.4178						54.418	2
Na+		47.2864	71.6200	98.91				217.816	8
Rb+		27.285						27.285	1
Fe3+			54.8					54.8	2
Mo2+		27.13						27.13	1
Mo4+				54.49				54.49	2
In3+			54					54	2

In an embodiment, the catalyst  $Rb^+$  according to Eqs. (9-11) may be formed from rubidium metal by ionization. The source of ionization may be UV light or a plasma. At least one of a source of UV light and a plasma may be provided by the catalysis of hydrogen with a one or more hydrogen catalysts such as potassium metal or  $K^+$  ions.

In an embodiment, the catalyst  $K^+ / K^+$  according to Eqs. (6-8) may be formed from potassium metal by ionization. The source of ionization may be UV light or a plasma. At least one of a source of UV light and a plasma may be provided by the catalysis of hydrogen with a one or more hydrogen catalysts

such as potassium metal or  $K^+$  ions.

In an embodiment, the catalyst  $Rb^+$  according to Eqs. (9-11) or the catalyst  $K^+/K^+$  according to Eqs. (6-8) may be formed by reaction of rubidium metal or potassium metal, respectively, with hydrogen to form the corresponding alkali hydride or by ionization at a hot filament which may also serve to dissociate molecular hydrogen to atomic hydrogen. The hot filament may be a refractory metal such as tungsten or molybdenum operated within a high temperature range such as 1000 to 2800 °C.

A catalyst of the present invention can be an increased binding energy hydrogen compound having a net enthalpy of reaction of about  $\frac{m}{2} \cdot 27 \text{ eV}$ , where  $m$  is an integer greater than 1, preferably an integer less than 400, to produce an increased binding energy hydrogen atom having a binding energy of about  $\frac{13.6 \text{ eV}}{\left(\frac{1}{p}\right)^2}$  where  $p$  is an integer, preferably an integer from 2 to 200.

In another embodiment of the catalyst of the present invention, hydrinos are formed by reacting an ordinary hydrogen atom with a catalyst having a net enthalpy of reaction of about

$$\frac{m}{2} \cdot 27.2 \text{ eV} \quad (32)$$

where  $m$  is an integer. It is believed that the rate of catalysis is increased as the net enthalpy of reaction is more closely matched to  $\frac{m}{2} \cdot 27.2 \text{ eV}$ . It has been found that catalysts having a

net enthalpy of reaction within  $\pm 10\%$ , preferably  $\pm 5\%$ , of  $\frac{m}{2} \cdot 27.2 \text{ eV}$  are suitable for most applications.

#### 4. Adjustment of Catalysis Rate with an Applied Field

It is believed that the rate of catalysis is increased as the net enthalpy of reaction is more closely matched to  $m \cdot 27.2 \text{ eV}$  where  $m$  is an integer. An embodiment of the hydrino hydride reactor for producing increased binding energy hydrogen

compounds of the invention further comprises an electric or magnetic field source. The electric or magnetic field source may be adjustable to control the rate of catalysis. Adjustment of the electric or magnetic field provided by the electric or magnetic field source may alter the continuum energy level of a catalyst whereby one or more electrons are ionized to a continuum energy level to provide a net enthalpy of reaction of approximately  $m \times 27.2 \text{ eV}$ . The alteration of the continuum energy may cause the net enthalpy of reaction of the catalyst to more closely match  $m \cdot 27.2 \text{ eV}$ . Preferably, the electric field is within the range of  $0.01 - 10^6 \text{ V/m}$ , more preferably  $0.1 - 10^4 \text{ V/m}$ , and most preferably  $1 - 10^3 \text{ V/m}$ . Preferably, the magnetic flux is within the range of  $0.01 - 50 \text{ T}$ . A magnetic field may have a strong gradient. Preferably, the magnetic flux gradient is within the range of  $10^{-4} - 10^2 \text{ Tcm}^{-1}$  and more preferably  $10^{-3} - 1 \text{ Tcm}^{-1}$ .

In an embodiment, the electric field  $E$  and magnetic field  $B$  are orthogonal to cause an  $EXB$  electron drift. The  $EXB$  drift may be in a direction such that energetic electrons produced by hydrogen catalysis dissipate a minimum amount of power due to current flow in the direction of the applied electric field which may be adjustable to control the rate of hydrogen catalysis.

In an embodiment of the energy cell, a magnetic field confines the electrons to a region of the cell such that interactions with the wall are reduced, and the electron energy is increased. The field may be a selenoidal field or a magnetic mirror field. The field may be adjustable to control the rate of hydrogen catalysis.

In an embodiment, the electric field such as a radio frequency field produces minimal current. In another embodiment, a gas which may be inert such as a noble gas is added to the reaction mixture to decrease the conductivity of the plasma produced by the energy released from the catalysis of hydrogen. The conductivity is adjusted by controlling the pressure of the gas to achieve an optimal voltage that controls the rate of catalysis of hydrogen. In another embodiment, a gas such as an inert gas may be added to the reaction mixture which increases the percentage of atomic hydrogen versus molecular

hydrogen.

For example, the cell may comprise a hot filament that dissociates molecular hydrogen to atomic hydrogen and may further heat a hydrogen dissociator such as transition elements

5 and inner transition elements, iron, platinum, palladium, zirconium, vanadium, nickel, titanium, Sc, Cr, Mn, Co, Cu, Zn, Y, Nb, Mo, Tc, Ru, Rh, Ag, Cd, La, Hf, Ta, W, Re, Os, Ir, Au, Hg, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Vb, Lu, Th, Pa, U, activated charcoal (carbon), and intercalated Cs carbon

10 (graphite). The filament may further supply an electric field in the cell of the reactor. The electric field may alter the continuum energy level of a catalyst whereby one or more electrons are ionized to a continuum energy level to provide a net enthalpy of reaction of approximately  $mX 27.2 \text{ eV}$ . In

15 another embodiment, an electric field is provided by electrodes charged by a variable voltage source. The rate of catalysis may be controlled by controlling the applied voltage which determines the applied field which controls the catalysis rate by altering the continuum energy level.

20 The dissociator may be located at the wall of the reactor such that dissociation at the wall and hydrogen catalysis in the reactor cause heat to be transferred from the walls to the interior of the reactor. The endothermic dissociation may cool the walls and provide additional energy to the electrons or ions to be converted to microwaves.

25 In another embodiment of the hydrino hydride reactor, the electric or magnetic field source ionizes an atom or ion to provide a catalyst having a net enthalpy of reaction of approximately  $mX 27.2 \text{ eV}$ . For examples, potassium metal is ionized to  $K^+$ , or rubidium metal is ionized to  $Rb^+$  to provide the catalysts according to Eqs. (6-8) or Eqs. (9-11), respectively. The electric field source may be a hot filament whereby the hot filament may also dissociate molecular hydrogen to atomic hydrogen.

35

##### 5. Noble Gas Catalysts and Products

In an embodiment of the power source, power converter,

and radio and microwave generator comprising an energy cell for the catalysis of atomic hydrogen to form novel hydrogen species and compositions of matter comprising new forms of hydrogen of the present invention, the catalyst comprises a mixture of a first catalyst and a source of a second catalyst. In an embodiment, the first catalyst produces the second catalyst from the source of the second catalyst. In an embodiment, the energy released by the catalysis of hydrogen by the first catalyst produces a plasma in the energy cell. The energy ionizes the source of the second catalyst to produce the second catalyst. The second catalyst may be one or more ions produced in the absence of a strong electric field as typically required in the case of a glow discharge or inductively coupled microwave generated plasma. The weak electric field may increase the rate of catalysis of the second catalyst such that the enthalpy of reaction of the catalyst matches  $mX 27.2\text{ eV}$  to cause hydrogen catalysis. In embodiments of the energy cell, the first catalyst is selected from the group of catalyst given in TABLE 2 such as potassium and strontium, the source of the second catalyst is selected from the group of helium, argon, and neon, and the second catalyst is selected from the group of  $\text{He}^+$ ,  $\text{Ar}^+$ ,  $\text{Ar}^{2+}$  and  $\text{H}^+$ , and  $\text{Ne}^+$  and  $\text{H}^+$  wherein the catalyst ion or ions are generated from the corresponding atom or atoms by a plasma created by catalysis of hydrogen by the first catalyst. For examples, 1.) the energy cell comprises strontium and argon wherein hydrogen catalysis by strontium produces a plasma containing  $\text{Ar}^+$  which serves as a second catalyst (Eqs. (15-17)), 2.) the energy cell comprises strontium and argon wherein hydrogen catalysis by strontium produces a plasma containing  $\text{Ar}^{2+}$  and  $\text{H}^+$  which serves as a second catalyst (Eqs. (18-20)), 3.) the energy cell comprises strontium and neon wherein hydrogen catalysis by strontium produces a plasma containing  $\text{Ne}^+$  and  $\text{H}^+$  which serves as a second catalyst (Eqs. (21-23)), and 4.) the energy cell comprises potassium and helium wherein hydrogen catalysis by potassium produces a plasma containing  $\text{He}^+$  which serves as a second catalyst (Eqs. (12-14)). In an embodiment, the pressure of the source of the second catalyst is in the range

of 1 millitorr to one atmosphere. The hydrogen pressure is in the range of 1 millitorr to one atmosphere. In a preferred embodiment, the total pressure is in the range of 0.5 torr to 2 torr. In an embodiment, the ratio of the pressure of the source 5 of the second catalyst to the hydrogen pressure is greater than one. In a preferred embodiment, hydrogen is 0.1% to 10%, and the source of the second catalyst comprises the balance of the gas present in the cell. More preferably, the hydrogen is in the range 1% to 5% and the source of the second catalyst is in the 10 range 95% to 99%. Most preferably, the hydrogen is 5% and the source of the second catalyst is 95%.

A further embodiment of the power source, power converter, and radio and microwave generator comprises a Faraday cage inside the reaction cell which is in communication 15 with the cell to comprises a second reaction chamber. In an embodiment, hydrogen atoms undergo reaction with  $He^+$  or  $Ar^+$  catalyst inside of the second chamber. At least one of reactants, the hydrogen atoms or the catalyst such as  $He^+$  or  $Ar^+$ , may be formed in the cell outside of the second chamber and flow into 20 the chamber. In an embodiment, the Faraday cage provides a reaction chamber wherein the electric field is zero. In an embodiment, the Faraday cage is a closed mesh such as a titanium or nickel screen that is closed and continuously conductive over the surface.

25 In an embodiment of the power source, power converter, and radio and microwave generator comprising an energy cell for the catalysis of atomic hydrogen to form novel hydrogen species and compositions of matter comprising new forms of hydrogen of the present invention, the catalyst comprises at 30 least one selected from the group of  $He^+$ ,  $Ar^+$ ,  $Ar^{2+}$  and  $H^+$ , and  $Ne^+$  and  $H^+$  wherein the ionized catalyst ion or ions is generated from the corresponding atoms by a plasma created by methods such as a glow discharge or inductively couple microwave discharge. Preferably, the corresponding reactor such as a 35 discharge cell or plasma torch hydrino hydride reactor has a region of low electric filed strength such that the enthalpy of reaction of the catalyst matches  $m \times 27.2 \text{ eV}$  to cause hydrogen

catalysis. In one embodiment, the reactor is a discharge cell having a hollow anode as described by Kuraica and Konjevic [Kuraica, M., Konjevic, N., Physical Review A, Volume 46, No. 7, October (1992), pp. 4429-4432].

5 In an embodiment of the cell wherein the catalyst is a cation such as at least one selected from the group of  $He^+$ ,  $Ar^+$ ,  $Ar^{2+}$  and  $H^+$ , and  $Ne^+$  and  $H^+$  and an electric field controls the rate of reaction, the catalysis of hydrogen occurs primarily at a cathode which is selected to provide a desired field.

10 In an embodiment of the cell, a first catalyst such as strontium is run with argon and hydrogen gas to produce  $Ar^+$  which serves as a second catalyst. The plasma produced by hydrogen catalysis may be magnetized to add confinement. In an embodiment, of the cell, the reaction is run in a magnet 15 which provides a selenoidal or minimum magnetic (minimum B) field such that  $Ar^+$  is trapped and acquires a longer half-life. By confining the plasma, the ions such as the electrons become more energetic which increases the amount of  $Ar^+$ . The confinement also increases the energy of the plasma to create 20 more atomic hydrogen. By increasing the concentration of  $Ar^+$  catalyst and atomic hydrogen, the hydrogen catalysis rate is increased. Hydrogen has a lower ionization energy than argon; thus, hydrogen decreases the amount of  $Ar^+$ . Since the atomic hydrogen is generated from molecular hydrogen and the 25 hydrogen catalysis rate is dependent on the amount of atomic hydrogen, the confinement increases the rate by permitting a higher concentration of atomic hydrogen by maintaining a high concentration of  $Ar^+$  catalyst. Such a magnetic field may also be used to provide magnetic confinement to increase the electron 30 energy to be converted into microwave power using a microwave device such as a gyrotron of the present invention.

A light source of the present invention comprises a cell of the present invention wherein the vessel is transparent to the desired wavelengths such as a quartz vessel. The wall may be 35 coated with a phosphor that converts one or more short wavelengths to desired longer wavelengths such as ultraviolet or extreme ultraviolet to visible light. The light source may

provide short wavelength light directly. For example, short wavelength line emission may be used for photolithography.

The wall may be insulated such that an elevated temperature may be maintained in the cell. In an embodiment, 5 the wall is a double wall with a separating vacuum space. The dissociator may be a filament such as a tungsten filament. The filament may also heat the catalyst to form a gaseous catalyst. A preferred catalyst is strontium metal. A second catalyst may be generated by a first. In an embodiment, argon is ionized to 10  $Ar^+$  by the plasma formed by the catalysis of hydrogen by a first catalysts such as strontium.  $Ar^+$  serves as a second hydrogen catalyst. The hydrogen may be supplied by a hydride that decomposes over time to maintain a desired pressure which may be determined by the temperature of the cell. The cell 15 temperature may be determined by the power supplied to the filament by a power controller.

Strontium metal may react with  $Ar^+$  to decrease the amount available to act as a catalyst. The temperature of the cell may be controlled in at least a part of the cell to control the 20 strontium vapor pressure to achieve a desired rate of catalysis. Preferably, the vapor pressure of strontium is controlled at the region of the cathode wherein a high concentration of  $Ar^+$  exists.

The compound may have the formula  $MH_n$  wherein n is an integer from 1 to 100, more preferably 1 to 10, most preferably 1 25 to 6, M is a noble gas atom such as helium, neon, argon, xenon, and krypton, and the hydrogen content  $H_n$  of the compound comprises at least one increased binding energy hydrogen species.

A method of synthesis of increased binding energy  $ArH_n$  30 wherein n is an integer from 1 to 100, more preferably 1 to 10, most preferably 1 to 6 comprises a discharge of a mixture of argon and hydrogen wherein the catalyst comprises one selected from the group of  $Ar^+$  and  $Ar^{2+}$  and  $H^+$ . The  $ArH_n$  product may be collected in a cooled reservoir such as a liquid nitrogen cooled reservoir.

A method of synthesis of increased binding energy  $NeH_n$  35 wherein n is an integer from 1 to 100, more preferably 1 to 10, most preferably 1 to 6 comprises a discharge of a mixture of neon and hydrogen wherein  $Ne^+$  and  $H^+$  is the catalyst. The  $NeH_n$  product

may be collected in a cooled reservoir such as a liquid nitrogen cooled reservoir.

A method of synthesis of increased binding energy  $HeH_n$ , wherein n is an integer from 1 to 100, more preferably 1 to 10, 5 most preferably 1 to 6 comprises a discharge of a mixture of helium and hydrogen wherein  $He^+$  is the catalyst. The  $HeH_n$  product may be collected in a cooled reservoir such as a liquid nitrogen cooled reservoir.

An embodiment to synthesize increased binding energy 10 hydrogen compounds comprising at least one noble gas atom comprises adding the noble gas as a reactant in the hydrino hydride reactor with a source of atomic hydrogen and hydrogen catalyst.

An embodiment to synthesize increased binding energy 15 hydrogen compounds comprising at least one noble gas atom comprises adding the noble gas as a reactant in the hydrino hydride reactor with a source of atomic hydrogen and hydrogen catalyst.

An embodiment to enrich a noble gas from a source containing noble gas comprises reacting a source of noble atoms with increased binding energy hydrogen to form an increased binding energy hydrogen compound which may be isolated and decomposed to give the noble gas. In one embodiment, a gas stream containing the noble gas to be enriched is flowed through the hydrino hydride reactor such as a gas cell hydrino hydride reactor such that increased binding energy hydrogen species 20 produced in the reactor reacts with the noble gas of the gas stream to form an increased binding energy hydrogen compound containing at least one atom of the noble gas. The compound may be isolated and decomposed to give the enriched noble gas.

30 6. Plasma from Hydrogen Catalysis

Typically the emission of extreme ultraviolet light from 35 hydrogen gas is achieved via a discharge at high voltage, a high power inductively coupled plasma, or a plasma created and heated to extreme temperatures by RF coupling (e.g.  $>10^6 K$ ) with confinement provided by a toroidal magnetic field. Intense EUV emission has been observed at low temperatures (e.g.  $<10^3 K$ ) from atomic hydrogen and certain atomized pure

elements or certain gaseous ions which ionize at integer multiples of the potential energy of atomic hydrogen (i.e.  $m \cdot 27.2 \text{ eV}$ ) which are catalysts of the present invention.

As given in the Experimental Section, intense EUV emission was observed at low temperatures (e.g.  $< 10^3 \text{ K}$ ) from atomic hydrogen and catalysts of the present invention, certain atomized pure elements or certain gaseous ions which ionize at integer multiples of the potential energy of atomic hydrogen.

The release of energy from hydrogen as evidenced by the EUV emission must result in a lower-energy state of hydrogen. The lower-energy hydrogen atom called a hydrino atom would be expected to demonstrate novel chemistry. The formation of novel compounds based on hydrino atoms would be substantial evidence supporting catalysis of hydrogen as the mechanism of the observed EUV emission. A novel hydride ion called a hydrino hydride ion having extraordinary chemical properties is predicted to form by the reaction of an electron with a hydrino atom. Compounds containing hydrino hydride ions have been isolated as products of the reaction of atomic hydrogen with atoms and ions identified as catalysts by EUV emission. The compounds are given in Mills Prior Publications.

Billions of dollars have been spent to harness the energy of hydrogen through fusion using plasmas created and heated to extreme temperatures by RF coupling (e.g.  $> 10^6 \text{ K}$ ) with confinement provided by a toroidal magnetic field. The EUV results given in the Experimental Section indicate that energy may be released from hydrogen at relatively low temperatures with an apparatus which is of trivial technological complexity compared to a tokomak. And, rather than producing radioactive waste, the reaction has the potential to produce compounds having extraordinary properties. The implications are that a vast new energy source and a new field of hydrogen chemistry have been invented.

### 35 7. Ion Cyclotron Resonance Receiver

The energy released by the catalysis of hydrogen to form increased binding energy hydrogen species and compounds

produces a plasma in the cell such as a plasma of the catalyst and hydrogen. The force on a charged ion in a magnetic field is perpendicular to both its velocity and the direction of the applied magnetic field. The electrons and ions of the plasma  
5 orbit in a circular path in a plane transverse to the applied magnetic field for sufficient field strength at an ion cyclotron frequency  $\omega_c$  that is independent of the velocity of the ion. Thus, for a typical case which involves a large number of ions with a distribution of velocities, all ions of a particular m/e  
10 value will be characterized by a unique cyclotron frequency independent of their velocities. The velocity distribution, however, will be reflected by a distribution of orbital radii. The ions emit electromagnetic radiation with a maximum intensity at the cyclotron frequency. The velocity and radius of each ion  
15 may decrease due to loss of energy and a decrease of the temperature.

A power system of the present invention is shown in FIGURE 1. The electromagnetic radiation emitted from the ions may be received by a resonant receiving antenna 74 of the present invention. The receiver, an electric oscillator, comprises  
20 a circuit 71 in which a voltage varies sinusoidally about a central value. The frequency of oscillation depends of the inductance and the size of the capacitor in the circuit. Such circuits store energy as they oscillate. The stored energy may  
25 be delivered to an electrical load such as a resistive load 77. In an embodiment, two parallel plates 74 are situated between the pole faces of a magnet 73 so that the alternating electric field due to the orbiting ions is normal to the magnetic field. The parallel plates 74 are part of a resonant oscillator circuit 74 and  
30 71 which receives the oscillating electric field from the cyclotron ions in the cell. An ion such as an electron orbiting in a magnetic field with a cyclotron frequency characteristic of its mass to charge ratio can emit power of frequency  $v_c$ . When the frequency of the oscillator circuit  $v$  matches the frequency  $v_c$   
35 (i.e. when the emitter and receiver are in resonance corresponding to  $v=v_c$ ) power can be very effectively transferred from the cell to the oscillator circuit. Antennas such

as microwave antennas with a high gain may achieve high reception efficiency such as 35-50%. An ion in resonance losses energy as it transfers power to the circuit 74 and 71. The ion losses speed and moves through a path with an decreasing 5 radius. The cyclotron frequency  $\omega_c$  (hence  $v_c$ ) is independent of  $r$  and  $v$  separately and depends only on their ratio. An ion remains in resonance by decreasing its radius in proportion to its decrease in velocity. In an embodiment, the ion emission with a maximum intensity at the cyclotron frequency is 10 converted to coherent electromagnetic radiation. A preferred generator of coherent microwaves is a gyrotron shown in FIGURE 5. Since the power from the cell is primarily transmitted by the electrons of the plasma which further receive and transmit power from other ions in the cell, the 15 conversion of power from catalysis to electric or electromagnetic power may be very efficient. The radiated power and the power produced by hydrogen catalysis may be matched such that a steady state of power production and power flow from the cell may be achieved. The cell power may be removed by 20 conversion to electricity or further transmitted as electromagnetic radiation via antenna 74, oscillator circuit 71, and electrical load or broadcast system 77. The rate of the catalysis reaction may be controlled by controlling the total pressure, the atomic hydrogen pressure, the catalyst pressure, 25 the particular catalyst, the cell temperature, and an applied electric or magnetic field which influences the catalysis rate.

### III. BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 is a schematic drawing of a power system comprising a hydride reactor in accordance with the present invention;

FIGURE 2 is a schematic drawing of another power system comprising a hydride reactor in accordance with the present invention;

35 FIGURE 3 is a schematic drawing of a gas cell hydride reactor in accordance with the present invention;

FIGURE 4 is a schematic drawing of a power system

comprising a gas cell hydride reactor in accordance with the present invention;

FIGURE 5 is a schematic drawing of a gyrotron power converter of the present invention;

5 FIGURE 6 is a schematic drawing of the distribution of the static magnetic field  $H_0$  of an embodiment of a gyrotron power converter of the present invention;

FIGURE 7 is a schematic drawing of the distribution of alternating electric field  $E = |E| \operatorname{Re}(e^{i\alpha x - i\phi})$  of an embodiment of a  
10 gyrotron power converter of the present invention;

FIGURE 8 is a schematic drawing of a gas discharge cell hydride reactor in accordance with the present invention;

FIGURE 9 is a schematic drawing of a plasma torch cell hydride reactor in accordance with the present invention;

15 FIGURE 10 is a schematic drawing of another plasma torch cell hydride reactor in accordance with the present invention;

FIGURE 11 is the experimental set up comprising a gas cell light source and an EUV spectrometer which was differentially pumped.

20 FIGURE 12 is the intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 13 is the UV/VIS spectrum (40–560 nm) of the cell  
25 emission from the gas cell comprising a tungsten filament, a titanium dissociator, and 0.3 torr hydrogen at a cell temperature of 700 °C that was recorded with a photomultiplier tube (PMT) and a sodium salicylate scintillator.

FIGURE 14 is the intensity of the Lyman  $\alpha$  emission as a  
30 function of time from the gas cell comprising a tungsten filament, a titanium dissociator, cesium metal vaporized from the catalyst reservoir, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 15 is the EUV spectrum (40–160 nm) of the cell  
35 emission recorded at about the point of the maximum Lyman  $\alpha$  emission from the gas cell comprising cesium metal vaporized from the catalyst reservoir, a tungsten filament, a titanium

dissociator, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 16 is the intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, sodium metal vaporized from the catalyst reservoir, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 17 is the intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, strontium metal vaporized from the catalyst reservoir, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 18 is the EUV spectrum (40–160 nm) of the cell emission recorded at about the point of the maximum Lyman  $\alpha$  emission from the gas cell comprising a tungsten filament, a titanium dissociator, strontium metal vaporized from the catalyst reservoir, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 19 is the intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, a magnesium foil, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 20 is the intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator treated with 0.6 M  $K_2CO_3$ /10%  $H_2O_2$  before being used in the cell, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 21 is the EUV spectrum (40–160 nm) of the cell emission recorded at about the point of the maximum Lyman  $\alpha$  emission from the gas cell comprising a tungsten filament, a titanium dissociator treated with 0.6 M  $K_2CO_3$ /10%  $H_2O_2$  before being used in the cell, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 22 is the UV/VIS spectrum (300–560 nm) of the cell emission recorded with a photomultiplier tube (PMT) and a sodium salicylate scintillator from the gas cell comprising a tungsten filament, a titanium dissociator treated with 0.6 M

$K_2CO_3/10\% H_2O_2$  before being used in the cell, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 23 is the EUV spectrum (40–160 nm) of the cell emission recorded at about the point of the maximum Lyman  $\alpha$  emission from the gas cell comprising a tungsten filament, a titanium dissociator treated with 0.6 M  $Na_2CO_3/10\% H_2O_2$  before being used in the cell, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 24 is the EUV spectrum (40–160 nm) of the cell emission recorded at about the point of the maximum Lyman  $\alpha$  emission from the gas cell comprising rubidium metal,  $Rb_2CO_3$ , or  $RbNO_3$ , a tungsten filament, a titanium dissociator, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 25. The experimental set up comprising a gas cell light source and an EUV spectrometer which was differentially pumped.

FIGURE 26. Cylindrical stainless steel gas cell for plasma studies with hydrogen alone, or with hydrogen with strontium or sodium

FIGURE 27. The experimental setup for generating a glow discharge hydrogen plasma and for optically measuring the power balance.

FIGURE 28. The plot of the reference source count rate  $S_\lambda$  and the calibration data  $G_\lambda$ .

FIGURE 29. The intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 30. The UV/VIS spectrum (40–560 nm) of the cell emission from the gas cell comprising a tungsten filament, a titanium dissociator, and 0.3 torr hydrogen at a cell temperature of 700 °C that was recorded with a photomultiplier tube (PMT) and a sodium salicylate scintillator.

FIGURE 31. The intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, sodium metal vaporized from the catalyst reservoir, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 32. The intensity of the Lyman  $\alpha$  emission as a

function of time from the gas cell comprising a tungsten filament, a titanium dissociator, barium metal vaporized from the catalyst reservoir, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 33. The intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, a magnesium foil, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 34. The intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, strontium metal vaporized from the catalyst reservoir, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 35. The EUV spectrum (40–160 nm) of the cell emission recorded at about the point of the maximum Lyman  $\alpha$  emission from the gas cell comprising a tungsten filament, a titanium dissociator, strontium metal vaporized from the catalyst reservoir, and 0.3 torr hydrogen at a cell temperature of 700 °C.

FIGURE 36. Count rate and spectrometer system irradiation of the background spectrum of hydrogen and strontium vapor over the wavelength range  $350 \leq \lambda \leq 750$  nm in the absence of power applied to the electrode and in the absence of a discharge.

FIGURE 37. The count rate and the spectrometer system irradiation for a mixture of strontium vapor and hydrogen at 664 °C.

FIGURE 38. The spectrometer system irradiation for a hydrogen discharge at a cell temperature of 664 °C and a hydrogen pressure of 1 torr.

FIGURE 39. The spectrometer system irradiation for a mixture of sodium vapor and hydrogen at 335 °C.

FIGURE 40. The spectrometer system irradiation for a mixture of sodium vapor and hydrogen at 516 °C.

FIGURE 41. The spectrometer system irradiation for a mixture of sodium vapor and hydrogen at 664 °C.

FIGURE 42. The observed and theoretical (Paschen equation (Eqs. (156-157))) starting voltages and the observed maintenance voltages and light emission for helium at 25 °C as a function of the helium pressure.

FIGURE 43. The observed starting and maintenance voltages and light emission for helium at 662 °C as a function of the helium

pressure.

FIGURE 44. The observed and theoretical (Paschen equation (Eqs. (156-157)) starting voltages for nitrogen at 25 °C as a function of the nitrogen pressure and the observed starting voltages for 5 nitrogen at 662 °C as a function of the nitrogen pressure.

FIGURE 45. The observed and theoretical (Paschen equation (Eqs. (156-157)) starting voltages for hydrogen at 25 °C as a function of the hydrogen pressure and the observed starting voltages for 10 hydrogen at 662 °C as a function of the hydrogen pressure.

#### IV. DETAILED DESCRIPTION OF THE INVENTION

##### 1. Hydride Reactor and Power Converter

One embodiment of the present invention involves a 15 power system comprising a hydride reactor shown in FIGURE 1. The hydrino hydride reactor comprises a vessel 52 containing a catalysis mixture 54. The catalysis mixture 54 comprises a source of atomic hydrogen 56 supplied through hydrogen supply passage 42 and a catalyst 58 supplied through catalyst supply 20 passage 41. Catalyst 58 has a net enthalpy of reaction of about  $\frac{m}{2} \cdot 27.21 \text{ eV}$ , where  $m$  is an integer, preferably an integer less than 400. The catalysis involves reacting atomic hydrogen from the source 56 with the catalyst 58 to form hydrinos and power. The hydride reactor further includes an electron source 70 for 25 contacting hydrinos with electrons, to reduce the hydrinos to hydrino hydride ions.

The source of hydrogen can be hydrogen gas, water, ordinary hydride, or metal-hydrogen solutions. The water may be dissociated to form hydrogen atoms by, for example, thermal 30 dissociation or electrolysis. According to one embodiment of the invention, molecular hydrogen is dissociated into atomic hydrogen by a molecular hydrogen dissociating catalyst. Such dissociating catalysts include, for example, noble metals such as palladium and platinum, refractory metals such as molybdenum 35 and tungsten, transition metals such as nickel and titanium, inner transition metals such as niobium and zirconium, and

other such materials listed in the Prior Mills Publications.

According to another embodiment of the invention utilizing a gas cell hydride reactor shown in FIGURES 3, and 4 or gas discharge cell hydride reactor as shown in FIGURE 8, a photon source dissociates hydrogen molecules to hydrogen atoms.

In all the hydrino hydride reactor embodiments of the present invention, the means to form hydrino can be one or more of an electrochemical, chemical, photochemical, thermal, free radical, sonic, or nuclear reaction(s), or inelastic photon or particle scattering reaction(s). In the latter two cases, the hydride reactor comprises a particle source and/or photon source 75 as shown in FIGURE 1, to supply the reaction as an inelastic scattering reaction. In one embodiment of the hydrino hydride reactor, the catalyst includes an electrocatalytic ion or couple(s) in the molten, liquid, gaseous, or solid state given in the Tables of the Prior Mills Publications (e.g. TABLE 4 of PCT/US90/01998 and pages 25-46, 80-108 of PCT/US94/02219).

Where the catalysis occurs in the gas phase, the catalyst may be maintained at a pressure less than atmospheric, preferably in the range 10 millitorr to 100 torr. The atomic and/or molecular hydrogen reactant is maintained at a pressure less than atmospheric, preferably in the range 10 millitorr to 100 torr.

Each of the hydrino hydride reactor embodiments of the present invention (gas cell hydride reactor, gas discharge cell hydride reactor, and plasma torch cell hydride reactor) comprises the following: a source of atomic hydrogen; at least one of a solid, molten, liquid, or gaseous catalyst for generating hydrinos; and a vessel for containing the atomic hydrogen and the catalyst. Methods and apparatus for producing hydrinos, including a listing of effective catalysts and sources of hydrogen atoms, are described in the Prior Mills Publications.

Methodologies for identifying hydrinos are also described. The hydrinos so produced react with the electrons to form hydrino hydride ions. Methods to reduce hydrinos to hydrino hydride

ions include, for example, the following: in the gas cell hydride reactor, chemical reduction by a reactant; in the gas discharge cell hydride reactor, reduction by the plasma electrons or by the cathode of the gas discharge cell; in the plasma torch hydride reactor, reduction by plasma electrons.

The power system of FIGURE 1 further comprises a source of magnetic field 73, preferably a constant magnetic field. The source of magnetic field may be a permanent magnet. Or, the source of magnetic field may be an electromagnet powered by a

power supply and magnetic field controller 72. The system

further comprises one or more antenna 74 which receive cyclotron radiation from ions orbiting in the cell due to the applied magnetic field. In an embodiment, the total pressure of

the cell is maintained such that the ions have a sufficient mean free path to effectively emit radiation to the antenna. The

power is received by an oscillator circuit 71 which is preferably tuned to the cyclotron frequency of a desired ion such as an electron. In an embodiment, the cell 52 is a tunable resonator

cavity or waveguide which may be tuned to the cyclotron frequency of a desired ion. The power system may further comprise a source of electric field 76 which may adjust the rate of hydrogen catalysis. It may further focus ions in the cell. It may further impart a drift velocity to ions in the cell. The system may receive power and emit the power using

broadcasting and transmitting system 77. Alternatively, the power system may convert the power of hydrogen catalysis to electrical power which may be radiated as a transmission or broadcast signal using broadcasting and transmitting system 77.

In another embodiment, the plasma intensity is modulated by means such as a variable source of electric field 76. In this case, a magnetic induction power may be received by one or

more coils 78 that are circumferential about the cell 52 to receive power in the direction of the applied magnetic field which is preferably constant. The power is then received by an

electrical load 79.

In an embodiment, the power converter is an amplifier of high frequency electromagnetic power. High frequency power

may be coupled into the cell 52 by a source of high frequency electromagnetic waves such as radio waves or microwaves. In a preferred embodiment, the high frequency electromagnetic waves have a narrow band width with a frequency centered on the cyclotron frequency of the power converter. The high frequency waves excite the emission of electromagnetic power from the plasma generated in the cell from the catalysis of hydrogen to produce a gain in output power versus the input high frequency power. Sources of microwave power may be the present power converter or sources known in the art such as traveling wave tubes, klystrons, magnetrons, cyclotron resonance masers, gyrotrons, and free electron lasers.

A photovoltaic power system comprising a hydride reactor of FIGURE 1 is shown in FIGURE 2. A plasma is created of the gas in the cell 52 due to the power released by catalysis. The light emission such as extreme ultraviolet, ultraviolet, and visible light may be converted to electrical power using photovoltaic receivers 81 which receive the light emitted from the cell and directly convert it to electrical power. In another embodiment, the power converter comprises at least two electrodes 81 that are physically separated in the cell and comprise conducting materials of different Fermi energies or ionization energies. The power from catalysis causes ionization at one electrode to a greater extent relative to the at least one other electrode such that a voltage exists between the at least two electrodes. The voltage is applied to a load 80 to remove electrical power from the cell. In a preferred embodiment, the converter comprises two such electrodes which are at relative opposite sides of the cell.

30

### 1.1 Gas Cell Hydride Reactor and Power Converter

According to an embodiment of the invention, a reactor for producing hydrino hydride ions and power may take the form of a hydrogen gas cell hydride reactor. A gas cell hydride reactor of the present invention is shown in FIGURE 3. Reactant hydrinos are provided by an electrocatalytic reaction and/or a disproportionation reaction. Catalysis may occur in the gas

35

phase.

The reactor of FIGURE 3 comprises a reaction vessel 207 having a chamber 200 capable of containing a vacuum or pressures greater than atmospheric. A source of hydrogen 221 communicating with chamber 200 delivers hydrogen to the chamber through hydrogen supply passage 242. A controller 222 is positioned to control the pressure and flow of hydrogen into the vessel through hydrogen supply passage 242. A pressure sensor 223 monitors pressure in the vessel. A vacuum pump 256 is used to evacuate the chamber through a vacuum line 257. The apparatus further comprises a source of electrons in contact with the hydrinos to form hydrino hydride ions.

In an embodiment, the source of hydrogen 221 communicating with chamber 200 that delivers hydrogen to the chamber through hydrogen supply passage 242 is a hydrogen permeable hollow cathode of an electrolysis cell. Electrolysis of water produces hydrogen that permeates through the hollow cathode. The cathode may be a transition metal such as nickel, iron, or titanium, or a noble metal such as palladium, or platinum. The electrolyte may be basic and the anode may be nickel. The electrolyte may be aqueous  $K_2CO_3$ . The flow of hydrogen into the cell may be controlled by controlling the electrolysis current with an electrolysis power controller.

A catalyst 250 for generating hydrino atoms can be placed in a catalyst reservoir 295. The catalyst in the gas phase may comprise the electrocatalytic ions and couples described in the Mills Prior Publications. The reaction vessel 207 has a catalyst supply passage 241 for the passage of gaseous catalyst from the catalyst reservoir 295 to the reaction chamber 200. Alternatively, the catalyst may be placed in a chemically resistant open container, such as a boat, inside the reaction vessel.

The molecular and atomic hydrogen partial pressures in the reactor vessel 207, as well as the catalyst partial pressure, is preferably maintained in the range of 10 millitorr to 100 torr. Most preferably, the hydrogen partial pressure in the reaction vessel 207 is maintained at about 200 millitorr.

Molecular hydrogen may be dissociated in the vessel into atomic hydrogen by a dissociating material. The dissociating material may comprise, for example, a noble metal such as platinum or palladium, a transition metal such as nickel and 5 titanium, an inner transition metal such as niobium and zirconium, or a refractory metal such as tungsten or molybdenum. The dissociating material may be maintained at an elevated temperature by the heat liberated by the hydrogen catalysis (hydrino generation) and hydrino reduction taking 10 place in the reactor. The dissociating material may also be maintained at elevated temperature by temperature control means 230, which may take the form of a heating coil as shown in cross section in FIGURE 3. The heating coil is powered by a power supply 225.

15 Molecular hydrogen may be dissociated into atomic hydrogen by application of electromagnetic radiation, such as UV light provided by a photon source 205.

Molecular hydrogen may be dissociated into atomic hydrogen by a hot filament or grid 280 powered by power 20 supply 285.

The hydrogen dissociation occurs such that the dissociated hydrogen atoms contact a catalyst which is in a molten, liquid, gaseous, or solid form to produce hydrino atoms. The catalyst vapor pressure is maintained at the desired pressure by 25 controlling the temperature of the catalyst reservoir 295 with a catalyst reservoir heater 298 powered by a power supply 272. When the catalyst is contained in a boat inside the reactor, the catalyst vapor pressure is maintained at the desired value by controlling the temperature of the catalyst boat, by adjusting the 30 boat's power supply.

The rate of production of hydrinos and power by the gas cell hydride reactor can be controlled by controlling the amount of catalyst in the gas phase and/or by controlling the concentration of atomic hydrogen. The rate of production of 35 hydrino hydride ions can be controlled by controlling the concentration of hydrinos, such as by controlling the rate of production of hydrinos. The concentration of gaseous catalyst in

vessel chamber 200 may be controlled by controlling the initial amount of the volatile catalyst present in the chamber 200. The concentration of gaseous catalyst in chamber 200 may also be controlled by controlling the catalyst temperature, by adjusting 5 the catalyst reservoir heater 298, or by adjusting a catalyst boat heater when the catalyst is contained in a boat inside the reactor. The vapor pressure of the volatile catalyst 250 in the chamber 200 is determined by the temperature of the catalyst reservoir 295, or the temperature of the catalyst boat, because 10 each is colder than the reactor vessel 207. The reactor vessel 207 temperature is maintained at a higher operating temperature than catalyst reservoir 295 with heat liberated by the hydrogen catalysis (hydrino generation) and hydrino reduction. The reactor vessel temperature may also be 15 maintained by a temperature control means, such as heating coil 230 shown in cross section in FIGURE 3. Heating coil 230 is powered by power supply 225. The reactor temperature further controls the reaction rates such as hydrogen dissociation and catalysis.

20 The preferred operating temperature depends, in part, on the nature of the material comprising the reactor vessel 207. The temperature of a stainless steel alloy reactor vessel 207 is preferably maintained at 200-1200°C. The temperature of a molybdenum reactor vessel 207 is preferably maintained at 25 200-1800 °C. The temperature of a tungsten reactor vessel 207 is preferably maintained at 200-3000 °C. The temperature of a quartz or ceramic reactor vessel 207 is preferably maintained at 200-1800 °C.

30 The concentration of atomic hydrogen in vessel chamber 200 can be controlled by the amount of atomic hydrogen generated by the hydrogen dissociation material. The rate of molecular hydrogen dissociation is controlled by controlling the surface area, the temperature, and the selection of the dissociation material. The concentration of atomic hydrogen 35 may also be controlled by the amount of atomic hydrogen provided by the atomic hydrogen source 280. The concentration of atomic hydrogen can be further controlled by the amount of

molecular hydrogen supplied from the hydrogen source 221 controlled by a flow controller 222 and a pressure sensor 223. The reaction rate may be monitored by windowless ultraviolet (UV) emission spectroscopy to detect the intensity of the UV 5 emission due to the catalysis and the hydrino hydride ion and compound emissions.

The gas cell hydride reactor further comprises an electron source 260 in contact with the generated hydrinos to form hydrino hydride ions. In the gas cell hydride reactor of FIGURE 10 3, hydrinos are reduced to hydrino hydride ions by contacting a reductant comprising the reactor vessel 207. Alternatively, hydrinos are reduced to hydrino hydride ions by contact with any of the reactor's components, such as, photon source 205, catalyst 250, catalyst reservoir 295, catalyst reservoir heater 15 298, hot filament grid 280, pressure sensor 223, hydrogen source 221, flow controller 222, vacuum pump 256, vacuum line 257, catalyst supply passage 241, or hydrogen supply passage 242. Hydrinos may also be reduced by contact with a reductant extraneous to the operation of the cell (i.e. a consumable 20 reductant added to the cell from an outside source). Electron source 260 is such a reductant.

Compounds comprising a hydrino hydride anion and a cation may be formed in the gas cell. The cation which forms the hydrino hydride compound may comprise a cation of the 25 material of the cell, a cation comprising the molecular hydrogen dissociation material which produces atomic hydrogen, a cation comprising an added reductant, or a cation present in the cell (such as the cation of the catalyst).

In another embodiment of the gas cell hydride reactor, the 30 vessel of the reactor is the combustion chamber of an internal combustion engine, rocket engine, or gas turbine. A gaseous catalyst forms hydrinos from hydrogen atoms produced by pyrolysis of a hydrocarbon during hydrocarbon combustion. A hydrocarbon- or hydrogen-containing fuel contains the catalyst. 35 The catalyst is vaporized (becomes gaseous) during the combustion. In another embodiment, the catalyst is a thermally stable salt of rubidium or potassium such as

*RbF, RbCl, RbBr, RbI, Rb<sub>2</sub>S<sub>2</sub>, RbOH, Rb<sub>2</sub>SO<sub>4</sub>, Rb<sub>2</sub>CO<sub>3</sub>, Rb<sub>3</sub>PO<sub>4</sub>, and KF, KCl, KBr, KI, K<sub>2</sub>S<sub>2</sub>, KOH, K<sub>2</sub>SO<sub>4</sub>, K<sub>2</sub>CO<sub>3</sub>, K<sub>3</sub>PO<sub>4</sub>, K<sub>2</sub>GeF<sub>4</sub>. Additional counterions of the electrocatalytic ion or couple include organic anions, such as wetting or emulsifying agents.*

5 In another embodiment of the gas cell hydride reactor, the source of atomic hydrogen is an explosive which detonates to provide atomic hydrogen and vaporizes a source of catalyst such that catalyst reacts with atomic hydrogen in the gas phase to liberate energy in addition to that of the explosive reaction. One  
10 such catalyst is potassium metal. In one embodiment, the gas cell ruptures with the explosive release of energy with a contribution from the catalysis of atomic hydrogen. One example of such a gas cell is a bomb containing a source of atomic hydrogen and a source of catalyst.

15 In another embodiment of the invention utilizing a combustion engine to generate hydrogen atoms, the hydrocarbon- or hydrogen-containing fuel further comprises water and a solvated source of catalyst, such as emulsified electrocatalytic ions or couples. During pyrolysis, water serves  
20 as a further source of hydrogen atoms which undergo catalysis. The water can be dissociated into hydrogen atoms thermally or catalytically on a surface, such as the cylinder or piston head. The surface may comprise material for dissociating water to hydrogen and oxygen. The water dissociating material may  
25 comprise an element, compound, alloy, or mixture of transition elements or inner transition elements, iron, platinum, palladium, zirconium, vanadium, nickel, titanium, Sc, Cr, Mn, Co, Cu, Zn, Y, Nb, Mo, Tc, Ru, Rh, Ag, Cd, La, Hf, Ta, W, Re, Os, Ir, Au, Hg, Ce, Pr, Nd, Pm, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Vb, Lu, Th, Pa, U,  
30 activated charcoal (carbon), or Cs intercalated carbon (graphite).

35 In another embodiment of the invention utilizing an engine to generate hydrogen atoms through pyrolysis, vaporized catalyst is drawn from the catalyst reservoir 295 through the catalyst supply passage 241 into vessel chamber 200. The chamber corresponds to the engine cylinder. This occurs during each engine cycle. The amount of catalyst 250 used per engine cycle may be determined by the vapor pressure of the catalyst

and the gaseous displacement volume of the catalyst reservoir 295. The vapor pressure of the catalyst may be controlled by controlling the temperature of the catalyst reservoir 295 with the reservoir heater 298. A source of electrons, such as a hydrino reducing reagent in contact with hydrinos, results in the formation of hydrino hydride ions.

An embodiment of a gas cell power system is shown in FIGURE 4. The power system comprises a power cell 1 that forms a reaction vessel. One end of the cell is attached to a catalyst reservoir 4. The other end of the cell is fitted with a high vacuum flange that is mated to a cap 5 with a matching flange. A high vacuum seal is maintained with a gasket and a clamp, for example. The cap 5 includes three tubes for the attachment of a gas inlet line 25 and gas outlet line 21, and optionally a port 23 which may be connected to the connector of a EUV spectrometer for monitoring the hydrogen catalysis reaction at 26. Alternatively, the port 23 may connect the cell to an ion cyclotron resonance spectrometer for monitoring the hydrogen catalysis reaction.

$H_2$  gas is supplied to the cell through the inlet 25 from a compressed gas cylinder of ultra high purity hydrogen 11 controlled by hydrogen control valve 13. An inert gas such as helium gas may supplied to the cell through the same inlet 25 from a compressed gas cylinder of ultrahigh purity helium 12 controlled by helium control valve 15. The flow of helium and hydrogen to the cell is further controlled by mass flow controller 10, mass flow controller valve 30, inlet valve 29, and mass flow controller bypass valve 31. Valve 31 may be closed during filling of the cell. Excess gas may be removed through the gas outlet 21 by a pump 8 such as a molecular drag pump capable of reaching pressures of  $10^{-4}$  torr or less controlled by vacuum pump valve 27 and outlet valve 28. Pressures may be measured by a pressure gauge 7 such as a 0-1000 torr Baratron pressure gauge and a 0-10 torr Baratron pressure gauge.

The power system shown in FIGURE 4 further comprises a hydrogen dissociator 3 such as a nickel or titanium screen or foil that is wrapped inside the inner wall of the cell and electrically

5 floated. In another embodiment, the dissociator 3 may be the wall of the cell 1 that is coated with a dissociative material. The catalyst reservoir 4 may be heated independently using a band heater 20, powered by a power supply which may be a constant power supply. The entire cell may be enclosed inside an insulation package 14 such as Zircar AL-30 insulation. Several thermocouples such as K type thermocouples may be placed in the insulation to measure key temperatures of the cell and insulation. The thermocouples may be read with a multichannel computer data acquisition system.

10

15 The cell may be operated under flow conditions via mass flow controller 10. The  $H_2$  pressure may be maintained at 0.01 torr to 100 torr, preferably at 0.5 torr using a suitable  $H_2$  flow rate. In an embodiment, the cell is heated to the desired operating temperature such as 700-800 °C using the external cell heaters 34 and 35. The elevated temperature causes atomization of the hydrogen gas, maintains the desired vapor pressure of the catalyst wherein the cell temperature is higher than the catalyst reservoir temperature, and causes the desired rate of the catalysis of hydrogen. An electrode 24 may be a source of electric field. In the case that electrons are used to generate microwaves in the cell, the electrode 24 may be a cathode which causes electrons to move toward a collector 9. Alternatively, the field provided by the electrodes 24 and 9 may be used to adjust the rate of hydrogen catalysis. Catalysts such as cesium, potassium, rubidium, and strontium metals may be placed in the reservoir 4 and volatized by the band heater 20. In an embodiment to increase the electromagnetic power output, the cathode and anode may provide an electron beam and cause electrons of the plasma generated by the catalysis of hydrogen to drift.

20

25

30

35 A preferred device of the present invention induces radiation of ions rotating in a fixed magnetic field (induced cyclotron radiation). Devices of art utilizing this type of radiation have been termed cyclotron resonance masers (CRM). A survey of the electron cyclotron maser is given by Hirshfield [J. L. Hirshfield, V. L. Granatstein, IEEE Transactions on

Microwave Theory and Techniques, Vol. MTT-25, No. 6, June, (1967), pp. 522-527] which is herein incorporated by reference. The power system shown in FIGURE 4 further comprises a source of magnetic field 37 such as a pair of Helmholtz coils 5 powered by power supply and magnetic field controller 36. The magnetized plasma emits cyclotron radiation. The cell 1 may also serve as a resonator cavity or waveguide which provides from the generation of coherent microwaves. The cavity 1, source of magnetic field 37, and the source of electric field 24 10 and 9 may comprise a cyclotron resonance maser such as a cyclotron autoresonance maser or a gyrotron. A preferred cavity cyclotron resonance maser for autoresonance operation is one that permits the electromagnetic wave to propagate in the direction of the static magnetic field with a phase velocity equal 15 to the speed of light. Preferably, the number of natural modes with high Q of the cavity 1 is low. Preferred high Q modes of a cyclotron resonance maser waveguide and resonator cavity are  $TE_{01}$  and  $TE_{011}$ , respectively. The cap 5 may also contain a microwave window 2 such as an Alumina window. The 20 microwaves from the cavity 1 may be output to a high frequency power output such as a waveguide 38.

A gyrotron power converter of the present invention is shown in FIGURE 5. The electrodes 501 and 502 may provide an electric field to adjust the rate of hydrogen catalysis. In the case 25 that electrons are used to generate microwaves, the cathode 502 and a collector 501 may provide an electric field which provides a drift bias to the electrons. A constant magnetic field is provided by magnet 504 which may be a solenoid. The solenoid may be superconducting. The distribution of the static magnetic field  $H_0$  of an embodiment of a gyrotron power converter of 30 present invention is shown in FIGURE 6. The distribution of alternating electric field  $E = |E| \operatorname{Re}(e^{i\omega t - i\phi})$  of an embodiment of a gyrotron power converter of the present invention is shown in FIGURE 7. A plasma is transferred from a hydrino hydride reactor through passage 507, or a plasma is generated in the cavity 505. In the latter case, the cavity also serves as a cell of 35 a hydrino hydride reactor, preferably a gas cell hydrino hydride

reactor. In an embodiment, the field for adjusting the catalysis rate which is variable is used to modulate the plasma intensity so that a directional flow of plasma with time is produced.

Preferably an electron current along the axis of the cavity from

5 the cathode 502 to the collector 501 is produced by the modulation of the plasma intensity. In an embodiment, the plasma is a source of electrons for microwave generation. The electrons orbit a constant field in the z direction applied by the solenoid 504. Microwave power may be received from the 10 cavity 505 through a window 503 such as an Alumina window or side waveguide 506. An antenna such as a stub antenna in the cavity 505, side waveguide 506, or in a waveguide that is coupled to the cavity through the window 503, for example, may receive power from the cavity and may deliver the power to a 15 rectifier which outputs DC electric power. The power may be inverted to AC of a desired frequency such as 60 Hz and delivered to a load.

### 1.2 Gas Discharge Cell Hydride Reactor

20 A gas discharge cell hydride reactor of the present invention is shown in FIGURE 8. The gas discharge cell hydride reactor of FIGURE 8, includes a gas discharge cell 307 comprising a hydrogen isotope gas-filled glow discharge vacuum vessel 313 having a chamber 300. A hydrogen source 322 supplies 25 hydrogen to the chamber 300 through control valve 325 via a hydrogen supply passage 342. A catalyst for generating hydrinos and energy, such as the compounds described in Mills Prior Publications (e.g. TABLE 4 of PCT/US90/01998 and pages 25-46, 80-108 of PCT/US94/02219) is contained in catalyst 30 reservoir 395. A voltage and current source 330 causes current to pass between a cathode 305 and an anode 320. The current may be reversible.

35 In one embodiment of the gas discharge cell hydride reactor, the wall of vessel 313 is conducting and serves as the anode. In another embodiment, the cathode 305 is hollow such as a hollow, nickel, aluminum, copper, or stainless steel hollow cathode.

The cathode 305 may be coated with the catalyst for generating hydrinos and energy. The catalysis to form hydrinos and energy occurs on the cathode surface. To form hydrogen atoms for generation of hydrinos and energy, molecular

5 hydrogen is dissociated on the cathode. To this end, the cathode is formed of a hydrogen dissociative material. Alternatively, the molecular hydrogen is dissociated by the discharge.

According to another embodiment of the invention, the catalyst for generating hydrinos and energy is in gaseous form.

10 For example, the discharge may be utilized to vaporize the catalyst to provide a gaseous catalyst. Alternatively, the gaseous catalyst is produced by the discharge current. For example, the gaseous catalyst may be provided by a discharge in potassium metal to form  $K^+ / K$ , rubidium metal to form  $Rb^+$ , or 15 titanium metal to form  $Ti^{2+}$ . The gaseous hydrogen atoms for reaction with the gaseous catalyst are provided by a discharge of molecular hydrogen gas such that the catalysis occurs in the gas phase.

Another embodiment of the gas discharge cell hydride reactor where catalysis occurs in the gas phase utilizes a controllable gaseous catalyst. The gaseous hydrogen atoms for conversion to hydrinos are provided by a discharge of molecular hydrogen gas. The gas discharge cell 307 has a catalyst supply passage 341 for the passage of the gaseous catalyst 350 from catalyst reservoir 395 to the reaction chamber 300. The catalyst reservoir 395 is heated by a catalyst reservoir heater 392 having a power supply 372 to provide the gaseous catalyst to the reaction chamber 300. The catalyst vapor pressure is controlled by controlling the temperature of the catalyst 25 reservoir 395, by adjusting the heater 392 by means of its power supply 372. The reactor further comprises a selective venting valve 301.

In another embodiment of the gas discharge cell hydride reactor where catalysis occurs in the gas phase utilizes a controllable gaseous catalyst. Gaseous hydrogen atoms provided by a discharge of molecular hydrogen gas. A chemically 30 resistant (does not react or degrade during the operation of the

reactor) open container, such as a tungsten or ceramic boat, positioned inside the gas discharge cell contains the catalyst. The catalyst in the catalyst boat is heated with a boat heater using by means of an associated power supply to provide the 5 gaseous catalyst to the reaction chamber. Alternatively, the glow gas discharge cell is operated at an elevated temperature such that the catalyst in the boat is sublimed, boiled, or volatilized into the gas phase. The catalyst vapor pressure is controlled by controlling the temperature of the boat or the 10 discharge cell by adjusting the heater with its power supply.

The gas discharge cell may be operated at room temperature by continuously supplying catalyst. Alternatively, to prevent the catalyst from condensing in the cell, the temperature is maintained above the temperature of the 15 catalyst source, catalyst reservoir 395 or catalyst boat. For example, the temperature of a stainless steel alloy cell is 0-1200°C; the temperature of a molybdenum cell is 0-1800 °C; the temperature of a tungsten cell is 0-3000 °C; and the temperature of a glass, quartz, or ceramic cell is 0-1800 °C. The 20 discharge voltage may be in the range of 1000 to 50,000 volts. The current may be in the range of 1  $\mu$ A to 1 A, preferably about 1 mA

The gas discharge cell apparatus includes an electron source in contact with the hydrinos, in order to generate hydrino 25 hydride ions. The hydrinos are reduced to hydrino hydride ions by contact with cathode 305, with plasma electrons of the discharge, or with the vessel 313. Also, hydrinos may be reduced by contact with any of the reactor components, such as anode 320, catalyst 350, heater 392, catalyst reservoir 395, 30 selective venting valve 301, control valve 325, hydrogen source 322, hydrogen supply passage 342 or catalyst supply passage 341. According to yet another variation, hydrinos are reduced by a reductant 360 extraneous to the operation of the cell (e.g. a consumable reductant added to the cell from an outside source).

35 Compounds comprising a hydrino hydride anion and a cation may be formed in the gas discharge cell. The cation which forms the hydrino hydride compound may comprise an

oxidized species of the material comprising the cathode or the anode, a cation of an added reductant, or a cation present in the cell (such as a cation of the catalyst).

In one embodiment of the gas discharge cell apparatus, 5 potassium or rubidium hydrino hydride and energy is produced in the gas discharge cell 307. The catalyst reservoir 395 contains potassium metal catalyst or rubidium metal which is ionized to  $Rb^+$  catalyst. The catalyst vapor pressure in the gas discharge cell is controlled by heater 392. The catalyst reservoir 10 395 is heated with the heater 392 to maintain the catalyst vapor pressure proximal to the cathode 305 preferably in the pressure range 10 millitorr to 100 torr, more preferably at about 200 mtorr. In another embodiment, the cathode 305 and the anode 320 of the gas discharge cell 307 are coated with potassium or 15 rubidium. The catalyst is vaporized during the operation of the cell. The hydrogen supply from source 322 is adjusted with control 325 to supply hydrogen and maintain the hydrogen pressure in the 10 millitorr to 100 torr range.

### 20 1.3 Plasma Torch Cell Hydride Reactor

A plasma torch cell hydride reactor of the present invention is shown in FIGURE 9. A plasma torch 702 provides a hydrogen isotope plasma 704 enclosed by a manifold 706. Hydrogen from hydrogen supply 738 and plasma gas from 25 plasma gas supply 712, along with a catalyst 714 for forming hydrinos and energy, is supplied to torch 702. The plasma may comprise argon, for example. The catalyst may comprise any of the compounds described in Mills Prior Publications (e.g. TABLE 4 of PCT/US90/01998 and pages 25-46, 80-108 of PCT/US94/02219). The catalyst is contained in a catalyst 30 reservoir 716. The reservoir is equipped with a mechanical agitator, such as a magnetic stirring bar 718 driven by magnetic stirring bar motor 720. The catalyst is supplied to plasma torch 702 through passage 728.

Hydrogen is supplied to the torch 702 by a hydrogen 35 passage 726. Alternatively, both hydrogen and catalyst may be supplied through passage 728. The plasma gas is supplied to the

torch by a plasma gas passage 726. Alternatively, both plasma gas and catalyst may be supplied through passage 728.

Hydrogen flows from hydrogen supply 738 to a catalyst reservoir 716 via passage 742. The flow of hydrogen is

5 controlled by hydrogen flow controller 744 and valve 746.

Plasma gas flows from the plasma gas supply 712 via passage 732. The flow of plasma gas is controlled by plasma gas flow controller 734 and valve 736. A mixture of plasma gas and hydrogen is supplied to the torch via passage 726 and to the

10 catalyst reservoir 716 via passage 725. The mixture is

controlled by hydrogen-plasma-gas mixer and mixture flow regulator 721. The hydrogen and plasma gas mixture serves as a carrier gas for catalyst particles which are dispersed into the gas stream as fine particles by mechanical agitation. The

15 aerosolized catalyst and hydrogen gas of the mixture flow into the plasma torch 702 and become gaseous hydrogen atoms and vaporized catalyst ions (such as  $K^+$  ions from a salt of potassium) in the plasma 704. The plasma is powered by a microwave generator 724 wherein the microwaves are tuned by

20 a tunable microwave cavity 722. Catalysis occurs in the gas phase.

The amount of gaseous catalyst in the plasma torch is controlled by controlling the rate that catalyst is aerosolized with the mechanical agitator. The amount of gaseous catalyst is

25 also controlled by controlling the carrier gas flow rate where the carrier gas includes a hydrogen and plasma gas mixture (e.g., hydrogen and argon). The amount of gaseous hydrogen atoms to the plasma torch is controlled by controlling the hydrogen flow rate and the ratio of hydrogen to plasma gas in the mixture. The

30 hydrogen flow rate and the plasma gas flow rate to the hydrogen-plasma-gas mixer and mixture flow regulator 721 are controlled by flow rate controllers 734 and 744, and by valves 736 and 746. Mixer regulator 721 controls the hydrogen-plasma mixture to the torch and the catalyst reservoir. The

35 catalysis rate is also controlled by controlling the temperature of the plasma with microwave generator 724.

Hydrino atoms and hydrino hydride ions are produced in

the plasma 704. Hydrino hydride compounds are cryopumped onto the manifold 706, or they flow into hydrino hydride compound trap 708 through passage 748. Trap 708 communicates with vacuum pump 710 through vacuum line 750 and valve 752. A flow to the trap 708 is effected by a pressure gradient controlled by the vacuum pump 710, vacuum line 750, and vacuum valve 752.

In another embodiment of the plasma torch cell hydride reactor shown in FIGURE 10, at least one of plasma torch 802 or manifold 806 has a catalyst supply passage 856 for passage of the gaseous catalyst from a catalyst reservoir 858 to the plasma 804. The catalyst in the catalyst reservoir 858 is heated by a catalyst reservoir heater 866 having a power supply 868 to provide the gaseous catalyst to the plasma 804. The catalyst vapor pressure is controlled by controlling the temperature of the catalyst reservoir 858 by adjusting the heater 866 with its power supply 868. The remaining elements of FIGURE 10 have the same structure and function of the corresponding elements of FIGURE 9. In other words, element 812 of FIGURE 10 is a plasma gas supply corresponding to the plasma gas supply 712 of FIGURE 9, element 838 of FIGURE 10 is a hydrogen supply corresponding to hydrogen supply 738 of FIGURE 9, and so forth.

In another embodiment of the plasma torch cell hydride reactor, a chemically resistant open container such as a ceramic boat located inside the manifold contains the catalyst. The plasma torch manifold forms a cell which is operated at an elevated temperature such that the catalyst in the boat is sublimed, boiled, or volatilized into the gas phase. Alternatively, the catalyst in the catalyst boat is heated with a boat heater having a power supply to provide the gaseous catalyst to the plasma. The catalyst vapor pressure is controlled by controlling the temperature of the cell with a cell heater, or by controlling the temperature of the boat by adjusting the boat heater with an associated power supply.

The plasma temperature in the plasma torch cell hydride reactor is advantageously maintained in the range of 5,000-30,000 °C. The cell may be operated at room temperature by

continuously supplying catalyst. Alternatively, to prevent the catalyst from condensing in the cell, the cell temperature is maintained above that of the catalyst source, catalyst reservoir 758 or catalyst boat. The operating temperature depends, in part, on the nature of the material comprising the cell. The temperature for a stainless steel alloy cell is preferably 0-1200°C. The temperature for a molybdenum cell is preferably 0-1800 °C. The temperature for a tungsten cell is preferably 0-3000 °C. The temperature for a glass, quartz, or ceramic cell is preferably 0-1800 °C. Where the manifold 706 is open to the atmosphere, the cell pressure is atmospheric.

An exemplary plasma gas for the plasma torch hydride reactor is argon. Exemplary aerosol flow rates are 0.8 standard liters per minute (slm) hydrogen and 0.15 slm argon. An exemplary argon plasma flow rate is 5 slm. An exemplary forward input power is 1000 W, and an exemplary reflected power is 10-20 W.

In other embodiments of the plasma torch hydride reactor, the mechanical catalyst agitator (magnetic stirring bar 718 and magnetic stirring bar motor 720) is replaced with an aspirator, atomizer, or nebulizer to form an aerosol of the catalyst 714 dissolved or suspended in a liquid medium such as water. The medium is contained in the catalyst reservoir 716. Or, the aspirator, atomizer, or nebulizer injects the catalyst directly into the plasma 704. The nebulized or atomized catalyst is carried into the plasma 704 by a carrier gas, such as hydrogen.

The plasma torch hydride reactor further includes an electron source in contact with the hydrinos, for generating hydrino hydride ions. In the plasma torch cell, the hydrinos are reduced to hydrino hydride ions by contacting 1.) the manifold 706, 2.) plasma electrons, or 4.) any of the reactor components such as plasma torch 702, catalyst supply passage 756, or catalyst reservoir 758, or 5) a reductant extraneous to the operation of the cell (e.g. a consumable reductant added to the cell from an outside source).

Compounds comprising a hydrino hydride anion and a cation may be formed in the gas cell. The cation which forms

the hydrino hydride compound may comprise a cation of an oxidized species of the material forming the torch or the manifold, a cation of an added reductant, or a cation present in the plasma (such as a cation of the catalyst).

5

## 2. Power Converter

The power converter and a high frequency electromagnetic wave generator of the present invention receives power from a plasma formed by the catalysis of hydrogen to form novel

10 hydrogen species and novel compositions of matter. The system of the present invention shown in FIGURE 1 comprises a hydrino hydride reactor 52 of the present invention which is a source of power and novel compositions of matter. The power released in the cell produces a plasma such as a hydrogen plasma. The

15 system further comprises a magnet or a source of a magnetic field. Due to the force provided by the magnetic field, the ions such as electrons move in a circular orbit in a plane transverse to the magnetic field. The cyclotron frequency, the angular frequency of the orbit, is independent of the velocity. The ions

20 emit electromagnetic radiation with a maximum intensity at the cyclotron frequency. The emitted high frequency radiation is one aspect of the present invention. The radiation may be used directly for applications such as telecommunications and power transmission. Or, the electromagnetic radiation may be

25 modulated in amplitude and frequency and used for said applications. A further embodiment of the present invention further comprises at least one antenna with a receiving frequency that is resonate with the cyclotron frequency of at least one orbiting ion species in the cell. The power generated in the cell is transferred to the antenna. In one embodiment, the received electromagnetic power is converted to electricity of a desired frequency by methods known to those skilled in the art.

30 In another embodiment, the received power is transmitted as electromagnetic waves. For example, the power from the cell is converted into high frequency electricity which may be radiated at the same or at least one other antenna at the same or modified frequency. The electromagnetic waves may be

received at a distant antenna; thus, power may be transmitted with an emitting and receiving antenna. In another embodiment, the system further comprises a means of transmitting or broadcasting a signal from the received power.

5 For example, modulation such as amplitude or frequency modulation of the radio or microwave power at the receiving antenna which may be also serve as a broadcasting antenna is a means of transmitting a signal. The signal at the receiving antenna may be modulated by adjusting the intensity of the

10 plasma produced in the cell as a function of time or by controlling the signal electronically. Alternatively at least one other antenna, may receive the power of the first antenna and broadcast an electromagnetic signal.

The cell of the present invention is preferably a gas cell hydrino hydride reactor. But, the cell may also comprise the discharge cell or the plasma torch hydrino hydride reactor.

15 The magnet may be a permanent magnet or an electromagnet such as a superconducting magnet. Preferably, the source of magnetic field provides a field longitudinally relative to a preferred rectangular shaped vessel of the gas cell, discharge cell, or plasma torch cell hydrino hydride reactor. In a preferred embodiment of the discharge cell, the magnetic field provided by the source of the magnetic field is parallel to the discharge electric field.

20 A preferred embodiment of the gas cell hydrino hydride reactor comprises a source of electric field. The electric field source may be adjustable to control the rate of catalysis. Adjustment of the electric field provided by the electric field source may alter the continuum energy level of a catalyst whereby one or more electrons are ionized to a continuum energy level to provide a net enthalpy of reaction of approximately  $m \cdot X 27.2 \text{ eV}$ . The alteration of the continuum energy may cause the net enthalpy of reaction of the catalyst to more closely match  $m \cdot 27.2 \text{ eV}$ . Preferably, the electric field is within the range of  $0.01\text{--}10^6 \text{ V/m}$ , more preferably  $0.1\text{--}10^4 \text{ V/m}$ , and most preferably  $1\text{--}10^3 \text{ V/m}$ . Preferably the electric field is parallel to the cyclotron magnetic field provided by the source of

the magnetic field of the power system of the present invention. In an embodiment, the field for adjusting the catalysis rate is used to modulate the power of the cell. The intensity of the plasma produced in the cell is modulated with the power from 5 the catalysis of atomic hydrogen. Thus, the power is modulated at the receiving antenna. The modulation such as amplitude or frequency modulation may be used to provide a broadcast signal. In another embodiment, the field provides a drift velocity of the cyclotron ions in the cell which comprises a 10 waveguide or resonator cavity.

### 2.1 Cyclotron Power Converter

The energy released by the catalysis of hydrogen to form increased binding energy hydrogen species and compounds 15 produces a plasma in the cell such as a plasma of the catalyst and hydrogen. The force  $F$  on a charged ion in a magnetic field of flux density  $B$  perpendicular to the velocity  $v$  is given by

$$F = ma = evB \quad (33)$$

where  $a$  is the acceleration and  $m$  is the mass of the ion of 20 charge  $e$ . The force is perpendicular to both  $v$  and  $B$ . The electrons and ions of the plasma orbit in a circular path in a plane transverse to the applied magnetic field for sufficient field strength, and the acceleration  $a$  is given by

$$a = \frac{v^2}{r} \quad (34)$$

25 where  $r$  is the radius of the ion path. Therefore,

$$ma = \frac{mv^2}{r} = evB \quad (35)$$

The angular frequency  $\omega_c$  of the ion in radians per second is

$$\omega_c = \frac{v}{r} = \frac{eB}{m} \quad (36)$$

30 The ion cyclotron frequency  $\omega_c$  is independent of the velocity of the ion. Thus, for a typical case which involves a large number of ions with a distribution of velocities, all ions of a particular m/e value will be characterized by a unique cyclotron frequency independent of their velocities. The velocity distribution, however, will be reflected by a distribution of orbital radii since

$$\omega_c = \frac{v}{r} \quad (37)$$

From Eq. (36) and Eq. (37), the radius is given by

$$r = \frac{v}{\omega_c} = \frac{v}{\frac{eB}{m}} = \frac{mv}{eB} \quad (38)$$

The velocity and radius are influenced by electric fields, and applying a potential drop in the cell will increase  $v$  and  $r$ ; whereas, with time,  $v$  and  $r$  may decrease due to loss of energy and decrease of temperature. Also, electric and magnetic fields can collimate the ions. In an embodiment, a field is applied such that the ions are focused in a desired part of the cell.

The frequency  $\nu_c$  may be determined from the angular frequency given by Eq. (36)

$$\nu_c = \frac{\omega_c}{2\pi} = \frac{eB}{2\pi m} \quad (39)$$

In the case that the ion is an electron and the magnetic flux is 0.1 T, the frequency  $\nu_c$  is

$$\nu_c = \frac{(1.6 \times 10^{-19} C)(0.1 T)}{2\pi(9.1 \times 10^{-31} kg)} = 2.8 \text{ GHz} \quad (40)$$

In the case that the ion is a proton and the magnetic flux is 0.1 T, the frequency  $\nu_c$  is

$$\nu_c = \frac{(1.6 \times 10^{-19} C)(0.1 T)}{2\pi(1.67 \times 10^{-27} kg)} = 1.5 \text{ MHz} \quad (41)$$

In the case that the ion is a potassium ion and the magnetic flux is 0.1 T, the frequency  $\nu_c$  is

$$\nu_c = \frac{(1.6 \times 10^{-19} C)(0.1 T)}{2\pi(39)(1.67 \times 10^{-27} kg)} = 39 \text{ kHz} \quad (42)$$

The velocity of the ion may be determined from the ideal gas law

$$\frac{1}{2}mv^2 = \frac{3}{2}kT_p \quad (43)$$

where  $k$  is the Boltzmann constant and  $T_p$  is the plasma temperature. Typically, the plasma will not be in thermal equilibrium with the cell (i.e. the plasma is a nonequilibrium plasma). The temperature may be in the range of 1,000 K to over 100,000 K. In the case that the plasma temperature is 12,000 K, the velocity of the electron from Eq. (43) is

$$v = \sqrt{\frac{3kT_p}{m}} = \sqrt{\frac{3(1.38 \times 10^{-23})(12,000 \text{ K})}{9.1 \times 10^{-31} \text{ kg}}} = 7.4 \times 10^5 \text{ m/sec} \quad (44)$$

From Eq. (38), the radius of the electron orbit having a velocity of  $7.4 \times 10^5 \text{ m/sec}$  due to a magnetic flux of  $0.1 \text{ T}$  is

$$r = \frac{(9.1 \times 10^{-31} \text{ kg})(7.4 \times 10^5 \text{ m/sec})}{(1.6 \times 10^{-19} \text{ C})(0.1 \text{ T})} = 4.2 \times 10^{-5} \text{ m} = 42 \mu\text{m} \quad (45)$$

5 The power released in the cell produces a plasma such as a hydrogen plasma. Due to the force provided by the magnetic field, the ions such as electrons move in a circular orbit in a plane transverse to the magnetic field. The cyclotron frequency, the angular frequency of the orbit, is independent of the  
 10 velocity. The ions emit electromagnetic radiation with a maximum intensity at the cyclotron frequency. The emitted high frequency radiation is one aspect of the present invention. The radiation may be used directly for applications such as telecommunications and power transmission. Or, the  
 15 electromagnetic radiation may be modulated in amplitude and frequency and used for said applications. A further embodiment of the present invention further comprises at least one antenna with a receiving frequency that is resonate with the cyclotron frequency of at least one ion in the cell. The power  
 20 generated in the cell is transferred to the antenna. In one embodiment, the received electromagnetic power is converted to electricity of a desired frequency by methods known to those skilled in the art.

The power of the radiation of the ion due to the applied  
 25 magnetic flux may determined by modeling the orbiting ion as a Hertzian dipole antenna which is driven at the cyclotron frequency. The total power  $P_T$  emitted by the cell is given by

$$P_T = \frac{4\pi}{3} \sqrt{\frac{\mu_0}{\epsilon_0}} \left| \frac{\mathbf{k}I\Delta z}{4\pi} \right|^2 \quad (46)$$

where  $\epsilon_0$  is the permittivity of vacuum,  $\mu_0$  is the permeability of  
 30 vacuum,  $\Delta z$  is the length of the antenna,  $k$  is the wavenumber, and  $I$  is the total current. The length of the antenna may be given by twice the radius of the orbit. From Eq. (38),  $\Delta z$  is

$$\Delta z = 2r = \frac{2v}{\omega_c} = \frac{2mv}{eB} \quad (47)$$

The wavenumber  $k$  is given in terms of the cyclotron frequency by

$$k = \frac{\omega_c}{c} \quad (48)$$

5 where  $c$  is the speed of light. The total current  $I$  is given by the product of the total number of ions  $N$ , the charge of each ion  $e$ , and the frequency given by Eq. (39).

$$I = eN \frac{\omega_c}{2\pi} \quad (49)$$

10 The total number of ions is given by the ion density times the volume. In the case that the ion is an electron ionized from hydrogen, the total number of electrons  $N$  may be determined using the ideal gas law with the hydrogen pressure  $P$ , the volume  $V$ , the cell temperature  $T_c$ , the ideal gas constant  $R$ , and the fraction of ionized hydrogen  $f$ .

$$15 N = f \frac{PV}{RT_c} \quad (50)$$

The fraction of ionized hydrogen may be determined from the Boltzmann equation.

$$f = e^{-\frac{\Delta E}{kT_p}} \quad (51)$$

20 where  $k$  is the Boltzmann constant,  $\Delta E$  is the ionization energy, and  $T$  is the plasma temperature. Combining Eqs.(46-51) gives the total power  $P_T$  emitted by the cell as

$$P_T = \frac{4\pi}{3} \sqrt{\frac{\mu_0}{\epsilon_0}} \left| \frac{\left( \frac{\omega_c}{c} \right) \left( e^{-\frac{\Delta E}{kT_p}} \frac{PV}{RT_c} \right) \left( \frac{e\omega_c}{2\pi} \right) \left( \frac{2m\sqrt{\frac{3kT_p}{m}}}{eB} \right)^2}{4\pi} \right| \quad (52)$$

Substitution of the cyclotron frequency given by Eq. (36) gives

$$P_T = \frac{4\pi}{3} \sqrt{\frac{\mu_0}{\epsilon_0}} \left| \frac{\left( \frac{eB}{m} \right) \left( e^{-\frac{\Delta E}{kT_p}} \frac{PV}{RT_c} \right) \left( \frac{e \frac{eB}{m}}{2\pi} \right) \left( \frac{2m \sqrt{\frac{3kT_p}{m}}}{eB} \right)^2}{4\pi} \right| \quad (53)$$

In the case that the plasma temperature is 12,000 K, the hydrogen pressure is 1 torr, the cell volume is one liter, the cell temperature is 1000 K,  $\Delta E$  is the ionization of atomic hydrogen (13.6 eV), and the applied magnetic flux is 0.1 tesla, the fraction of ionized hydrogen (Eq. (51)) is

$$f = e^{-\frac{\Delta E}{kT_p}} = e^{-\frac{(13.6 \text{ eV})(1.6 \times 10^{-19} \text{ J/eV})}{(1.38 \times 10^{-23} \text{ J/K})(12,000 \text{ K})}} = 2.0 \times 10^{-6} \quad (54)$$

From Eq. (50) and Eq. (54), the number of electrons is

$$N = f \frac{PV}{RT_c} = 2 \times 10^{-6} \frac{(1 \text{ torr}) \left( \frac{1 \text{ atm}}{760 \text{ torr}} \right) (1 \text{ liter}) \left( 6.022 \times 10^{23} \frac{\text{electrons}}{\text{mole}} \right)}{\left( 0.0821 \frac{\text{atm} \cdot \text{liter}}{\text{mole} \cdot \text{K}} \right) (1000 \text{ K})} = 1.9 \times 10^{13} \quad (55)$$

10 From Eq. (49) and Eq. (55), the total current is

$$I = eN \frac{\omega_c}{2\pi} = (1.6 \times 10^{-19} \text{ C}) (1.9 \times 10^{13} \text{ electrons}) (2.8 \times 10^9 \text{ sec}^{-1}) = 8.6 \times 10^3 \text{ amps}$$

From Eq. (45) and Eq. (47), the length of the emitting Hertzian dipole antenna of the electron is

$$\Delta z = 2r = 8.4 \times 10^{-5} \text{ m} = 84 \mu\text{m} \quad (57)$$

15 From Eq. (36), Eq. (39), and Eq. (40), the wavenumber is

$$k = \frac{\omega_c}{c} = \frac{2\pi v_c}{c} = \frac{2\pi (2.8 \times 10^9 \text{ sec}^{-1})}{3 \times 10^8 \text{ m/sec}} = 58.6 \frac{\text{radians}}{\text{m}} \quad (58)$$

Combining Eq. (46) and Eqs. (56-58), the total power emitted at the cyclotron resonance frequency by the electrons of the hydrogen plasma created by the catalysis of hydrogen is

$$\begin{aligned}
 P_T &= \frac{4\pi}{3} \sqrt{\frac{\mu_0}{\epsilon_0}} \left| \frac{\mathbf{k} I \Delta z}{4\pi} \right|^2 \\
 &= \frac{4\pi}{3} \left( 377 \frac{J \cdot \text{sec}}{C^2} \right) \left| \frac{\left( 58.6 \frac{\text{radians}}{m} \right) \left( 8.6 \times 10^3 \frac{C}{\text{sec}} \right) \left( 8.4 \times 10^{-5} m \right)}{4\pi} \right|^2 \\
 &= 1.8 \times 10^4 \text{ W}
 \end{aligned} \tag{59}$$

This electromagnetic radiation may be received by a resonant receiving antenna of the present invention. Such 5 antennas are known to those skilled in the art. The electric oscillator comprises a circuit in which a voltage varies sinusoidally about a central value. The frequency of oscillation depends of the inductance and the size of the capacitor in the circuit. Such circuits store energy as they oscillate. The stored 10 energy may be delivered to an electrical load such as a resistive load. In an embodiment shown in FIGURE 1, two parallel plates 74 are situated between the pole faces of a magnet 73 so that the alternating electric field due to the orbiting ions is normal to the magnetic field. The parallel plates are part of a resonant 15 oscillator circuit 71 which receives the oscillating electric field from the cyclotron ions in the cell. An ion such as an electron orbiting in a magnetic field with a cyclotron frequency characteristic of its mass to charge ratio can emit power of frequency  $v_c$ . When the frequency of the oscillator circuit  $v$  20 matches the frequency  $v_c$  (i.e. when the emitter and receiver are in resonance corresponding to  $v = v_c$ ) power can be very effectively transferred from the cell to the oscillator circuit. Antennas such as microwave antennas with a high gain may 25 achieve high reception efficiency such as 35-50%. An ion in resonance losses energy as it transfers power to the circuit 74 and 71. The ion losses speed and moves through a path with an decreasing radius. The cyclotron frequency  $\omega_c$  (hence  $v_c$ ) is independent of  $r$  and  $v$  separately and depends only on their ratio. An ion remains in resonance by decreasing its radius in 30 proportion to its decrease in velocity. In an embodiment, the ion emission with a maximum intensity at the cyclotron

frequency is converted to coherent electromagnetic radiation. A preferred generator of coherent microwaves is a gyrotron shown in FIGURE 5. Since the power from the cell is primarily transmitted by the electrons of the plasma which further receive and transmit power from other ions in the cell, the conversion of power from catalysis to electric or electromagnetic power may be very efficient. The radiated power and the power produced by hydrogen catalysis may be matched such that a steady state of power production and power flow from the cell may be achieved. The cell power may be removed by conversion to electricity or further transmitted as electromagnetic radiation via antenna 74, oscillator circuit 71, and electrical load or broadcast system 77. The rate of the catalysis reaction may be controlled by controlling the total pressure, the atomic hydrogen pressure, the catalyst pressure, the particular catalyst, the cell temperature, and an applied electric or magnetic field which influences the catalysis rate.

In another embodiment, the power converter of the present invention further comprises an ion cyclotron resonance spectrometer such as that given by DeHaan, Llewellyn, and Beauchamp [F. DeHaan, Journal of Chemical Education, Volume 56, Number 10, October, (1979) pp. 687-692; P. M. Llewellyn, U. S. Patent No. 3,390,265, June 25, 1968; P. M. Llewellyn, U. S. Patent No. 3,511,986, May 10, 1970; J. L. Beauchamp, U. S. Patent No. 3,502,867, March 24, 1970] wherein the ions for analysis are formed in the cell due to the energy of catalysis and are analyzed by the spectrometer to monitor the catalysis of hydrogen. The ion cyclotron resonance spectrometers described by DeHaan, Llewellyn, and Beauchamp are known to those skilled in the art and are herein incorporated by reference.

In an embodiment, the cyclotron energy causes the dissociation of molecular hydrogen to atomic hydrogen. The applied cyclotron magnetic flux may be controlled to control the intensity and frequency of cyclotron emission from ions such as electrons formed in the cell to control the rate of hydrogen dissociation. The rate of hydrogen dissociation may be used to control the rate of hydrogen catalysis and the power generated

from hydrogen catalysis.

## 2.2 Coherent Microwave Power Converter

The hydrino hydride reactor cell plasma contains ions such  
5 as electrons with a range of energies and trajectories (momenta)  
and randomly distributed phases initially. The present  
invention further comprises a means of amplification and  
generation of electromagnetic oscillations from the ions that may  
be connected with perturbations imposed by an external field on  
10 the ions. Induced radiation processes are due to the grouping of  
ions under the action of an external field such as the appearance  
of a macroscopic variable current (polarization) with coherent  
radiation of the resulting packets. The superposition on the  
external field of the radiated macroscopic current (packets)  
15 leads either to an increase in the total electromagnetic energy  
(induced radiation) or to a reduction of it (absorption). In an  
embodiment, the radiation of interest is not the radiation of  
individual ions, but a collective phenomenon comprising the  
coherent radiation of the packets formed in the system of ions  
20 under the action of the so called "primary" electromagnetic field  
introduced from the system from outside. In this case, the  
present invention is an amplifier. Or, coherent radiation is due  
to the action of the self-consistent field produced by the ions  
themselves. In this case the present invention is a feedback  
25 oscillator. The theory of induced radiation of excited classical  
oscillators such as ions under the action of an external field and  
its use in high-frequency electronics is described by A. Gaponov  
et al. [A. Gaponov, M. I. Petelin, V. K. Yulpatov, Izvestiya VUZ.  
Radiofizika, Vol. 10, No. 9-10, (1965), pp. 1414-1453] which is  
30 incorporated herein by reference.

A power converter of the present invention converts the  
plasma formed in the cell into microwaves which may be  
rectified to provide DC electrical power. The plasma is in  
nonthermal equilibrium and comprises the active medium. One  
35 skilled in the art of microwave devices uses an active medium  
which may comprise a nonthermal plasma or an electron beam  
as a source of microwaves. In one embodiment of the present

invention, ions such as electrons which travel predominantly along a desired axis such as the z-axis may be considered a beam in the familiar sense of the operation of microwave devices. In addition, an electric or magnetic field may be applied externally to bias the trajectory of the ions along a desired axis. Conventional microwave tubes use electrons to generate coherent electromagnetic radiation. Coherent radiation is produced when electrons that are initially uncorrelated, and produce spontaneous emission with random phase, are gathered into microbunches that radiate in phase. There are three basic types of radiation by charged particles. Devices which generate coherent microwaves are classified into three groups, according to the fundamental radiation mechanism involved: Cherenkov or Smith-Purcell radiation of slow waves propagating with velocities less than the speed of light in vacuum, transition radiation, or bremsstrahlung radiation. The power converter of the present invention generates high frequency radiation from the energy of the plasma formed in a hydrino hydride reactor. Preferably, the radiation such as microwaves are coherent. The power converter may generate high frequency electromagnetic radiation by at least one of the mechanisms of Cherenkov or Smith-Purcell radiation, transition radiation, or bremsstrahlung radiation. A review of the mechanism of microwave generation and microwave generators is given by Gold [S. H. Gold, and G. S. Nusinovich, Rev. Sci. Instrum., 68, (11), November (1997), pp. 3945-3974] which is herein incorporated by reference.

The radiation may be from any charged particle. A preferred particle is an electron, but protons or other ions such as ions of the catalyst may be the desired radiating ion of the present power converter. In the description given herein, the particle may be specifically given as an electron, but other ions are implicit. And, the description according to the electron also applies to these other ions. Thus, the scope to the present invention is not limited to the case of radiation by electrons. Additionally, the term beam may be used to refer to a packet of radiating ions. In the plasma of the hydrino hydride reactor, packets of ions will exist naturally or they may be created by

the application of a biasing or focusing field such as an external electric or magnetic field. The term beam does not limit the scope of the invention which applies to ions of a plasma as well.

Cherenkov radiation occurs when electrons move in a medium with a refractive index  $n > 1$ , and the electron velocity,  $v$ , is greater than the phase velocity of the electromagnetic waves,  $v_{ph} = c/n$ , where  $c$  is the vacuum speed of light. The radiation process can occur only when the refractive index is large enough:  $n > c/v$ . Slow waves (i.e., waves with  $v_{ph} < c$ ) may also exist in periodic structures, where in accordance with Floquet's theorem, an electromagnetic wave can be represented as the superposition of spatial harmonics  $E = e^{-i\omega t} \sum_{l=-\infty}^{+\infty} A_l e^{ik_z l z}$  with axial numbers  $k_z l = k_{z0} + 2\pi l/d$  where  $\omega$  is the angular frequency of the radiation,  $d$  is the structure period,  $l$  is the harmonic number,  $k_{z0}$  is the wave number of the zeroth order spatial harmonic ( $-\pi/d < k_{z0} < \pi/d$ ), and the ratio of the coefficients  $A_l$  is determined by the shape of the structure. Electromagnetic radiation from electrons in periodic slow wave structures is known as Smith-Purcell radiation. One can consider a spatial harmonic with phase velocity  $v_{ph} = \omega/k_z l < c$  as a slow wave propagating in a medium with a refractive index  $n = ck_z l / \omega$ . This allows one to understand Smith-Purcell radiation as a kind of Cherenkov radiation. Well-known microwave tubes based on Cherenkov/Smith-Purcell radiation include traveling-wave tubes (TWT) and backward-wave oscillators (BWOs).

Cross-field devices such as magnetrons differ from linear-beam devices such as TWTs and BWOs in that they convert the potential energy of electrons into microwave power as the electrons drift from the cathode to the anode. Nevertheless, they can be treated as Cherenkov devices because the electron drift velocity in the crossed external electric and magnetic fields,  $v_{dr}$ , is close to the phase velocity of a slow electromagnetic wave. Hence the condition for Cherenkov synchronism between the wave propagation and the electron motion is fulfilled. (For cylindrical magnetrons, this is known as the Buneman-Hartee resonance condition.)

Transition radiation occurs when electrons pass through a border between two media with different refractive indices, or through some perturbation in the medium such as conducting grids or plates. In radio-frequency tubes, these perturbations

5 are grids. In microwave tubes such as klystrons, they are short-gap cavities, within which the microwave fields are localized.

Klystrons are the most common type of device based on coherent transition radiation from electrons. A typical klystron amplifier consists of one or more cavities, separated by drift 10 spaces, that are used to form electron bunches from an initially uniform electron flow by modulating the electron velocity using the axial electric fields of a transverse magnetic (TM) mode, followed by an output cavity that produces coherent radiation by decelerating the electron bunches.

15 Certain devices based on a transversely scanning electron beam also belong to the family of devices based on transition radiation. These devices are generally referred to as "scanning-beam" or "deflection-modulated" devices. Like klystrons, these devices include an input cavity where electrons are modulated

20 by the input signal, a drift space free from microwaves, and an output cavity in which the electron beam is decelerated by microwave fields. However, unlike klystrons, axial bunching is not involved. Instead, an initially linear electron beam is deflected by the transverse fields of a rotating RF mode in a

25 scanning resonator. Since this deflection is caused by the near-axis fields of a circularly polarized RF mode, the direction of the deflection rotates at the RF frequency. After transit through an unmagnetized drift space, the transverse deflection produces a transverse displacement of the electron beam, which then enters

30 the output cavity at an off-axis position that traverses a circle about the axis at the RF frequency. The output cavity contains a mode whose phase velocity about the axis is synchronous with the scanning motion of the electron beam. When the transverse size of the beam in the output cavity is much smaller than the radiation wavelength, all electrons will see approximately the same phase of the rotating mode, creating the potential for a highly efficient interaction. One such device, the gyrocon, based

on the transverse deflection of the beam by the RF magnetic field of a rotating  $TM_{110}$  mode is capable of reaching efficiencies of 80%-90%.

5        2.2.1 Cyclotron Resonance Maser (CRM) Power Converter

In a preferred device of the present invention radiation is by a bremsstrahlung mechanism which occurs when electrons oscillate in external magnetic or electric fields. In  
10      bremsstrahlung devices, the electrons radiate EM waves whose Doppler-shifted frequencies coincide either with the frequency of the electron oscillations,  $\Omega$ , or with a harmonic of  $\Omega$ :

$$\omega - k_z v_z = s\Omega \quad (60)$$

*s* is the resonant harmonic number,  $\omega$  is the frequency of the electromagnetic wave,  $k_z$  is the phase velocity of the  
15      electromagnetic wave in the z-direction, and  $v_z$  is the electron velocity in the z-direction. Since Eq. (60) can be satisfied for any wave phase velocity, it follows that the radiated waves can be either fast (i.e.  $v_{ph} > c$ ) or slow. This means that the interaction can take place in a smooth metal waveguide and does not  
20      require the periodic variation of the waveguide wall that is required to support slow waves as in the case of TWT microwave tubes, for example. Fast waves have real transverse wave numbers, which means that the waves are not localized near the walls of the microwave structure. Correspondingly, the  
25      interaction space can be extended in the transverse direction, which makes the use of fast waves especially advantageous for extraction of power from the hydrino hydride reactor of the present invention since the use of large wave-guide or cavity cross sections increases the reaction volume. It also relaxes the  
30      constraint that the radiating ions (e.g. electrons) in a single cavity can only remain in a favorable RF phase for half of a RF period (as in klystrons and other devices employing transition radiation). In contrast with klystrons, the reference phase for the waves in bremsstrahlung devices is the phase of the electron  
35      oscillations. Therefore, the departure from the synchronous condition, which is given by the transit angle  $\theta = (\omega - k_z v_z - s\Omega)L/v_z$ , can now be of order  $2\pi$  or less, even in cavities or waveguides

that are many wavelengths long.

Coherent bremsstrahlung can occur when electron oscillations are induced either in constant or periodic fields. The best known devices in which electrons oscillate in a constant 5 magnetic field are the cyclotron resonance masers (CRMs). A survey of the electron cyclotron maser is given by Hirshfield [J. L. Hirshfield, V. L. Granatstein, IEEE Transactions on Microwave Theory and Techniques, Vol. MTT-25, No. 6, June, (1967), pp. 522-527] which is herein incorporated by reference. Typically a 10 hollow electron beam undergoes Larmor motion in a constant axial magnetic field and interacts with an electromagnetic wave whose wave vector is at an arbitrary angle with respect to the axial magnetic field. For CRMs, the relativistic electron cyclotron frequency  $\Omega$  of Eq. (60) is

$$15 \quad \Omega = \frac{eB}{m_0\gamma} \quad (61)$$

where  $B$  is the applied axial magnetic field and  $\gamma$  is the relativistic factor given by

$$10 \quad \gamma = \left( 1 - \left( \frac{v}{c} \right)^2 \right)^{-1/2} \quad (62)$$

In bremsstrahlung devices, the electron bunching can be 20 due to the effects of the EM field on both the axial velocity of the electrons  $v_z$  which is present in the Doppler term, and on the oscillation frequency  $\Omega$  since both cause changes in the phase relationship between the oscillating electrons and the wave. In 25 CRMs, changes in electron energy cause opposite changes in the Doppler term and in the electron cyclotron frequency (which is inversely proportional to the energy due to relativistic effects on the ion mass). As a result, these changes partially compensate each other, and in the particular case of waves that propagate along the axis of the guiding magnetic field with a phase velocity 30 equal to the speed of light ( $k_z = \frac{\omega}{c}$ ), these two changes cancel each other, as follows from Eq. (60). This effect is known as autoresonance.

The autoresonance condition (also call the synchronous case) is derived by Roberts and Buchsbaum [C. S. Roberts and S.

J. Buchsbaum, Physical Review, Vol. 135, No. 2A, July, (1964), pp. A381-A389] which is herein incorporated by reference.

Consider an electron with its velocity antiparallel to the  $\mathbf{E}$  of the wave so that initially it is gaining energy. If at this instant  $\omega = \Omega$

5 so that the electron starts from exact resonance, subsequent motion of the particle may destroy this resonance condition in two ways. First, as the electron gains energy, it becomes more massive and, consequently, its cyclotron frequency decreases.

10 Second, the magnetic field of the wave accelerates the particle in the direction of  $\mathbf{B}$  and  $k_z$ , and as the electron acquires some velocity in this direction it will see the wave at a Doppler-shifted frequency which is lower than  $\omega$ . The relative importance of these two effects depends on the ratio  $\mathbf{E}/\mathbf{B} = n$ , the index of refraction characterizing the propagation. If  $n > 1$ , the wave is

15 more  $\mathbf{B}$  than  $\mathbf{E}$ , and the magnetically produced Doppler shift is the prime resonance destroyer. If  $n < 1$ , the wave is more  $\mathbf{E}$  than  $\mathbf{B}$ , and the gain in mass is predominant. In either case the angle  $\theta$  between  $\mathbf{E}$  and  $v_\perp$ , which initially was  $\pi$ , changes with time until it finally becomes acute. When this happens, both effects

20 reverse; the electron now loses energy, and the magnetic force has a component antiparallel to  $\mathbf{B}$  and  $k_z$ . This situation is maintained until  $\theta$  once again becomes obtuse, and the electron reverts to gaining energy. This alternate acceleration and deceleration of the electron by the  $\mathbf{E}$  of the wave accounts for

25 the periodicity of the dependence of energy on time.

When  $n = 1$ , however, so that  $\mathbf{B} = \mathbf{E}$ , a most interesting phenomenon occurs. In this case, the magnetic and mass effects just cancel one another, and  $\omega - k_z v_z - \Omega = 0$  throughout the electron's motion. What happens is that as the electron gains energy and the cyclotron frequency consequently decreases, the magnetic field of the wave produces just the right velocity along  $\mathbf{B}$  and  $k_z$  to Doppler-shift the wave frequency to the value necessary to maintain resonance. The effect is equivalent to a synchrotron which maintains its synchronism automatically. For this reason, the case where  $n = 1$  and the particle is initially at resonance is known as the synchronous case.

A CRM may be designed to operate using either fast or

slow waves. For slow-wave CRMs, the dominant effect is the axial bunching due to the changes in the Doppler term; while for fast-wave CRMs, the dominant effect is the orbital bunching caused by the relativistic dependence of the electron cyclotron

5 frequency on the electron energy. Cyclotron masers in which this mutual compensation of these two mechanisms of electron bunching is significant ( $k_z \approx \frac{\omega}{c}$ ) are called cyclotron

autoresonance masers (CARMs). In these devices, the rate that the electrons depart from synchronism during the process of

10 electron deceleration is controlled by the axial wave number  $k_z$ .

A preferred cavity cyclotron resonance maser of the present invention for autoresonance operation is one that permits the electromagnetic wave to propagate in the direction of the static magnetic field with a phase velocity equal to the speed of light.

15 Preferably, the number of natural modes with high Q of the cavity is low. Preferred high Q modes of a cyclotron resonance maser waveguide and resonator cavity are  $TE_{01}$  and  $TE_{011}$ , respectively.

In CRMs, the presence of the Doppler term causes the interaction to be sensitive to the initial axial velocity spread of the radiating ions. However, the most common version of the CRM, the gyrotron, operates in the opposite limiting case of very small  $k_z$  ( $\ll \frac{\omega}{c}$ ). The gyrotron is a CRM in which a beam of ions

20 (e.g. electrons) moving in a constant magnetic field (along helical trajectories) interacts with electromagnetic waves excited in a slightly irregular waveguide at frequencies close to cutoff. This type of operation mitigates the negative effect of electron axial velocity spread on the inhomogeneous Doppler broadening of the cyclotron resonance band. And, gyrotron oscillators remain

25 sensitive to electron energy spreads only for electrons which are initially relativistic. Since the resonance condition may be satisfied even for fast waves in CRMs such as a gyrotron, in contrast to conventional microwave tubes, ordinary waveguides with smooth walls, as well as open waveguides and open

30 35 cavities, may be employed. A single-cavity gyrotron oscillator is

often referred to as a gyromonotron. Gyrodevices, like linear-beam devices, have many variants which are given by Gold [S. H. Gold, and G. S. Nusinovich, Rev. Sci. Instrum., 68, (11), November (1997), pp. 3945-3974] which is incorporated herein by reference.

Devices based on bremsstrahlung benefit the most from relativistic effects. There are two relativistic effects that can play an important role in them. The first is the relativistic dependence of the electron cyclotron frequency on energy. This effect, which leads to bunching of the electrons in gyrophase, is the fundamental basis of CRM operation. It is interesting to note that in gyrotrons [CRMs in which the Doppler term in Eq. (60) can be neglected], this relativistic effect is the most beneficial at low electron kinetic energies  $K$ . Consider the cyclotron resonance condition, assuming that the deviation of the gyrophase with respect to the phase of the wave should not exceed  $2\pi$ .

$$|\omega - s\Omega| \frac{L}{v_z} \leq 2\pi \quad (63)$$

Since changes in electron cyclotron frequency and energy are related as

$$\frac{\Delta\Omega}{\Omega} = -\frac{\Delta\gamma}{\gamma} \quad (64)$$

the restriction on the deviation in  $\Delta\Omega$  leads to the conclusion that all of the kinetic energy of the electrons can be extracted by the EM field without violating Eq. (63) when the kinetic energy and the number of electron orbits  $N$  given by

$$N = \frac{\Omega L}{2\pi v_z} \quad (65)$$

are related as

$$\frac{K}{m_0 c^2 \gamma_0} \cong \frac{1}{sN} \quad (66)$$

This demonstrates that at low electron energies, the number of electron orbits required for efficient bunching and deceleration of electrons can be large, which means that the resonant interaction has narrow bandwidth, and that the RF field may have moderate amplitudes. In contrast with this, at high energies, electrons should execute only about one orbit. This

requires correspondingly strong RF fields, possibly leading to RF breakdown, and greatly broadens the cyclotron resonance band, thus making possible an interaction with many parasitic modes.

5        2.2.2 Gyrotron Power Converter

A preferred device of the present invention is a CRM wherein electromagnetic waves interact with oscillating electrons satisfying a resonance condition

$$\omega - k_z v_z = s\Omega \quad (67)$$

10 where  $\Omega$  is the frequency of the electron oscillations,  $s$  is the resonant harmonic number,  $\omega$  is the frequency of the electromagnetic wave,  $k_z$  is the phase velocity of the electromagnetic wave in the z-direction, and  $v_z$  is the electron drift velocity in the z-direction. There are many ways to provide macroscopic oscillatory motion of electrons (i.e. to make them travel along periodic trajectories). Homogenous fields, fields inhomogeneous in the direction transverse to the electron drift, or periodic static fields may be used. In a preferred embodiment, a homogeneous static magnetic field is used. In 15 this case the relativistic electron cyclotron frequency  $\Omega$  is given by Eqs. (61-62).

In order to provide coherent emission of electromagnetic waves by the electrons, it would seem enough to impart a gyration energy to them. However, any stationary electron beam only creates a static field by itself. The influence of an 25 electromagnetic wave on the beam gives rise to alternating currents which can lead to stimulated emission and absorption, thereby either increasing or decreasing the wave energy.

One way to arrange for stimulated emission to exceed 30 stimulated absorption in an ensemble of gyrating electrons is to extract the absorbing electrons from the interaction space. This mechanism was exploited in the smooth anode magnetron [F. B. Llewellyn, Electron Inertia Effects, Cambridge University Press, NY, (1939) which is herein incorporated by reference] and in 35 phasochronous devices [F. Ludi, "Zur Theorie der geschlitzten Magnetfeldrohre," Helvetica Physica Acta, Vol. 16, (1943), pp. 59-82; H. Kleinwachter, "Eine Wanderfeldrohre ohne

Verzogerungsleitung," Elektrotechnische Zeitschrift, Vol. 72, Dec., (1951), pp. 714-717; S. I. Tetelbaum, "Return wave phasochronous generators," Radio Engineering and Electronics, Vol. 2, (1957), pp. 45-56 which are incorporated herein by reference] where the walls of the electrodynamic systems functioned as extractors for electrons of unfavorable phases. But, the electron bombardment of the walls places obstacles on high-power generation by those devices.

One mechanism to provide stimulated cyclotron radiation over stimulated absorption is associated with the relativistic dependence of the cyclotron frequency upon the electron energy. A second mechanism is associated with the inhomogeneity of the alternating electromagnetic field. The first mechanism leads to azimuthal bunching of gyrating electrons.

The second one gives rise to their longitudinal bunching. The devices based on the induced cyclotron radiation of transiting electron beams are called cyclotron resonance masers (CRMs).

The plasma produced by the reactor of the present invention may have a large drift velocity dispersion. Therefore, the cyclotron resonance line would be severely Doppler broadened and, hence, would make it impossible to satisfy the resonance condition Eq. (67) for all electrons.

A solution is by the use of electromagnetic waves with phase velocity along the applied field  $B$  which is much greater than the velocity of light

$$\frac{\omega}{k_{\parallel}} \gg c \quad (68)$$

The subscript  $\parallel$  refers to the direction parallel to the applied magnetic field. The subscript  $\perp$  refers to the direction perpendicular to the applied magnetic field. (A wave of this sort is a superposition of uniform plane waves propagating in directions almost perpendicular to  $B$ ). Such an arrangement may be realized in a waveguide of gently varying cross section at a frequency close to cutoff, for example, in a quasi-optical open resonator. The CRMs in which the interaction of helical electron beams with electromagnetic waves takes place in nearly uniform waveguides near their cutoff frequencies are called

gyrotrons. A gyrotron is described by Flyagin [V. A. Flyagin, A. V. Gaponov, M. I. Petelin, and V. K. Yulpatov, IEEE Transactions on Microwave Theory and Techniques, Vol. MTT-25, No. 6, June (1977), pp. 514-521] which is herein incorporated by reference.

5 The resonance condition given by Eq. (67) taking account Eq. (68) may be written as

$$\omega \approx n\omega_c \quad (69)$$

where  $\omega_c$  is given by Eq. (36). From Eq. (67), the condition given by Eq. (68) only applies for systems where electron velocities  $v$  are small compared to the velocity of light

$$\beta^2 = \frac{v^2}{c^2} \ll 1 \quad (70)$$

In this case the gyrofrequency

$$\Omega = \left( \frac{m_0}{m} \right) \omega_c = \omega_c \left( 1 - \frac{\beta^2}{2} \right) \quad (71)$$

is close to that of cold electrons given by Eq. (36)

$$\omega_c = \frac{eB}{m_0} \quad (72)$$

( $m$  and  $m_0$  are the relativistic mass and the rest mass of an electron). However, in systems with ultrarelativistic electrons ( $c-v \ll c$ ), a high efficiency is most likely to be reached in practice even if the condition given by Eq. (68) is not fulfilled.

20 An embodiment of the hydrino hydride reactor may produce relativistic electrons, or electrons of a plasma produced by the catalysis of hydrogen may be accelerated to relativistic energies by an external field such as an applied electric field. In CRMs operating far from autoresonance, even small changes in the energy of relativistic electrons can lead to disturbance of the resonance condition given by Eq. (67). This restricts the interaction efficiency. In an embodiment of the power converter, the resonance between the decelerating electrons and the EM wave can be maintained by tapering the external fields that determine the oscillation frequency,  $\Omega$  (i.e., the strength of the guide magnetic field and/or by the profiling of the walls of the microwave structure that determine the axial wave number  $k_z$  in Eq. (67)). This embodiment is based on the initial formation of an electron bunch in the first section of the interaction region

in which the external fields and the structure parameters are constant. Then this section is followed by the second stage in which these parameters are properly tapered for significant resonant deceleration of the bunch trapped by the large

5 amplitude wave.

In principle, cyclotron resonance masers (CRMs) are based on coherent radiation of electromagnetic waves by electrons rotating in the homogeneous external magnetic field. A slightly inhomogeneous external magnetic field may be used to improve 10 the interaction efficiency in the most popular variety of CRMs, the gyrotron with a weakly relativistic electron beam as described by Nusinovich [G. S. Nusinovich, Phys. Fluids B, Vol. 4, (7), July, (1992), pp. 1989-1997] which is herein incorporated by reference. In such conventional gyrotrons, an improvement 15 in the interaction efficiency can be reached due to small deviations of the external magnetic field, which may cause the deviation of the electron cyclotron frequency of the same order as the width of the cyclotron resonance band  $\Delta\omega_{cr} \approx \frac{2\pi}{T}$  where

$T = \frac{L}{v_z}$  is the transit time of electrons passing through the

20 interaction space of the length  $L$  with the axial velocity  $v_z$ .

In CRMs with relativistic electron beams and, especially, in relativistic gyrotrons the need to use axially inhomogeneous external magnetic fields is much more essential because the electron efficiency inherent in relativistic gyrotrons with 25 constants magnetic fields is, in principle, small. This smallness is the consequence of the relativistic dependence of the cyclotron frequency  $\Omega$  on electron energy  $E$  that leads in gyrotrons where  $k_z \ll \omega/c$  to the disturbance of the cyclotron resonance condition,

$$|\omega - k_z v_z - s\Omega| \ll \Omega \quad (73)$$

30 after relatively small changes in the energy of the particles.

(Here  $\omega$  and  $k_z$  are the frequency and the axial wave number of the electromagnetic wave, respectively, and  $s$  is the number of the resonant cyclotron harmonic.) Since

$$\frac{\Delta\Omega}{\Omega} = -\frac{\Delta E}{E} \quad (74)$$

35 the corresponding restriction on the change in electron energy

may, obviously, be written as

$$\frac{\Delta E}{E_0} \leq \frac{1}{nN} \quad (75)$$

where  $N = \frac{\Omega T}{2\pi}$  is a large number of electron orbits in the

interaction space. From this restriction and estimating an

5 electron efficiency as

$$\eta \approx \frac{\Delta E}{(E_0 - m_0 c^2)} \leq \frac{1}{nN(1 - \gamma_0^{-1})} \quad (76)$$

where  $\gamma_0 = \frac{E_0}{m_0 c^2}$ , one can conclude that high efficiency of the

gyrotrons can be achieved only at a relatively small kinetic energy  $K$  of electrons according to the relationship

$$10 \quad K = E_0 - m_0 c^2 \ll m_0 c^2 \quad (77)$$

or, more exactly, at

$$\frac{K}{m_0 c^2} \leq \frac{1}{nN} \quad (78)$$

It follows that high efficiency in relativistic CRMs may be obtained by either use of the energy dependence in the Doppler

15 term  $k_z v_z(E)$  that at  $k_z \approx \omega/c$  leads to significant compensation of

the energy dependence in  $s\Omega$  in the cyclotron resonance

condition given by Eq. (67) (this idea is used in cyclotron

autoresonance masers, or CARMs). Or, high efficiency may be

obtained by varying the axial distribution of the external

20 magnetic field in order to maintain the cyclotron resonance with decelerating particles. Of course, both methods may be used simultaneously, and they may also be supplemented with the

shortening of the interaction space that leads to reduction of a number of electron turns, i.e., to the spread in the cyclotron

25 resonance band. Relativistic gyrotrons and cyclotron

autoresonance masers are described by Bratman et al., Sprangle

et al., and Petelin [V. L. Bratman, N. S. Ginzburg, G. S. Nusinovich,

M. I. Petelin, and P. S. Strelkov, Int. J. Electronics, Vol. 51, No. 4,

(1981), pp. 541-567; P. Sprangle and A. T. Drobot, IEEE

30 Transactions on Microwave Theory and Techniques, Vol. MTT-

25, No. 6, June, (1977), pp. 528-544; M. I. Petelin, Radiophys.

Quantum Electron., Vol. 17, (1974), pp. 686-689] which are

incorporated herein by reference.

In an embodiment of the present invention of a gyrotron power converter with relativistic electrons, a variable magnetic field may be used to decelerate electrons trapped by the electromagnetic wave and thus increase the interaction efficiency. Alternatively, the phase of electrons interacting with the traveling wave may be focused which is the inverse of the well-known method of synchronous particle acceleration in synchrotrons and resonance linear accelerators. When the quality of a relativistic electron beam is poor it may be reasonable to reduce the number of electron turns in the interaction space  $N$  that makes a device relatively insensitive to electron velocity spread. Alternatively, if the quality of the electron beam is good enough it seems possible to optimize the axial distribution of the external magnetic field, providing an effective interaction between the traveling electromagnetic wave and trapped particles at a rather long distance.

FIGURE 5 shows the most popular configuration of the gyrotron, namely, the axisymmetric gyrotron. The symmetry originates with the solenoid 504 creating the magnetic field. Due to this symmetry, the cathode 502 may provide an electric field to provide a drift for an intense flow of plasma electrons. The flow undergoes compression by the magnetic field which increases in the direction from the cathode to the interaction space. The compression section represents a reversed magnetic mirror ("corkless magnetic bottle") where the initial plasma and cathode orbital velocity of electrons  $v_{\perp}$  grows according to the adiabatic invariant  $\frac{v_{\perp}^2}{B} = \text{constant}$ , the orbital energy being drawn from that of longitudinal motion and from the accelerating electrostatic field. In the interaction space, the electrons are guided by quasi-uniform magnetic fields. Escaping it, they enter the region of the decreasing field (the decompression section) and then settle on the extended surface collector 501.

In an embodiment, the power converter may comprise a stack of parallel gyrotron cavities wherein the magnetic field parallel to the z-axis is provided by two strips of permanent magnets at the cathode and anode ends of the stack that are

perpendicular to the z-axis. The magnetic field may be increased and made more uniform in each cavity by use of a magnetic circuit in the region outside of the cavities. Such use of magnetic circuits is known by one skilled in the art.

5 If axial symmetry is given to the electrodynamic systems, all electrons interacting with the RF field are found with nearly equal conditions. This favors the possibility of obtaining high efficiency. As to the longitudinal profile, the electrodynamic system has a gently varying cross section, with different sections 10 functioning as the interaction space (open cavity), output, and input apertures.

The diffraction output aperture for the RF power (through the end of the open cavity) allows mode selection; thus, keeping the RF loading on the output window at a moderate level.

15 Under the conditions of Eqs. (68-70), the longitudinal bunching of electrons is negligible compared with the azimuthal. This is not difficult to understand by considering the result on a set of gyrating electrons which, at the initial state, form a uniform ring beam and are resonantly affected by the 20 alternating field during a time interval corresponding to the transit time of electrons in an interaction space of a gyrotron.

Consider, the case of the fundamental gyroresonance ( $n=1$ ). The position of the particles and the orientation of the synchronous component of the alternating field will be considered in a plane 25 perpendicular to the static magnetic field at the moments of time which are multiples of the period  $\frac{2\pi}{\Omega^{(0)}}$  of unperturbed gyration of electrons (all the parameters of electrons at the input of the interaction space will be written with the index <sup>(0)</sup>).

Assume that the electron energy is nonrelativistic (Eq. (68)). At 30 the first stage of their interaction with the alternating field, the gyrofrequency energy dependence given by Eq. (71) has no essential effect upon their motion and bunching. Since the nonrelativistic motion of electrons is described by the linear equations, the set of gyrating electrons is equivalent to an 35 ensemble of linear oscillators. This stage is described by the displacement of the ring of electrons, as a whole, toward the

region of the accelerating field where  $v \cdot E < 0$  where  $E$  is the electric field of the wave. The energy of some of the electrons decreases and that of others increases. On the average, the energy increases so that the electrons absorb the energy of the  
5 alternating field.

When the electrons are acted upon for a sufficiently long time by the alternating field, namely, for

$$\beta_{\perp}^2 N \geq 1 \quad (79)$$

where  $N$  is the number of turns made by electrons in the

10 alternating field and  $\beta_{\perp} = \frac{v_{\perp}}{c}$ , the dependence of the

gyrofrequency on the electron energy (Eq. (71)) becomes essential and gives rise to the additional bunching of electrons.

If

$$\omega > \Omega \quad (80)$$

15 the bunch occurs in the decelerating phase of the field where  $v \cdot E < 0$ . As a matter of fact, in this case for electrons which first enter the decelerating phase, their angular velocity relative to the RF field  $|\Omega - \omega|$  decreases due to the energy loss, and they remain in this phase. On the contrary, for electrons which first  
20 enter the accelerating phase, their relatives angular velocity increases due to the energy increase, and they readily shift to the decelerating phase. At the final stage, the bunch is decelerated so that the electrons give up their energy to the alternating field.

25 In an embodiment of the simplest type of gyrotron power converter, called a gyrotron autogenerator with one cavity, the optimal combination of parameters is

$$\beta_{\perp}^{(0)2} N \approx 1 \quad (81)$$

$$\omega - \Omega^{(0)} \approx \frac{\Omega^{(0)}}{N} \quad (82)$$

30  $e |E_{synch}| (2\pi r^{(0)}) N \approx \frac{mv_{\perp}^{(0)2}}{2} \quad (83)$

$$\eta P_T Q = \omega W \quad (84)$$

where  $N = \frac{(L/\lambda)}{\beta_{\parallel}}$ ,  $\beta_{\parallel} = \frac{(v_{\parallel})}{c}$ ,  $L$  is the length of the cavity,  $Q$  is the

quality factor of the cavity,  $W = \left(\frac{1}{8\pi}\right) \int |E|^2 dx dy dz$  is the RF energy

stored in the cavity,  $P_T$  is the power of the flowing plasma electrons, and  $\eta$  is the fraction of the electron's energy given up to the RF field, i.e. the efficiency of the gyrotron. When  $\beta_{\parallel} \leq \beta_{\perp}$ , in the optimal parameter region, the efficiency may be greater than several tens of percent.

The efficiency of any gyrotron may be increased by optimization of the electrodynamic system profile and of the longitudinal distribution of the magnetic field as described by Gaponov [A. V. Gaponov, M. I. Petelin, and V. K. Yulpatov, "The induced radiation of excited classical oscillators and its use in high frequency electronics," Radiophysics and Quantum Electronics, Vol. 10, (1967), pp. 794-813] which is herein incorporated by reference. In particular, a rather high efficiency (0.79 at n=1 and 0.76 at n=2) may be achieved by the use of one of the simplest types of open cavities, namely, a beer-barrel cavity with a Gaussian longitudinal field distribution. The calculation is given by Gaponov with Vainshtein [A. V. Gaponov, A. L. Goldenberg, D. P. Grigor'ev, T. B. Pankratova, M. I. Petelin, and V. A. Flyagin, "An experimental investigation of cm wave gyrotrons," Izv. VUZov Radiofizika, Vol. 18, (1975), pp. 280-289; L. A. Vainshtein, "Open resonators and open waveguides," Translated from Russian by P. Beckmann, Boulder, CO, Golem Press, (1969)] which are incorporated herein by reference.

Preferably the power converter is a gyrotron since it has advantages over other types of CRMs for converting a plasma generated by the catalysis of hydrogen into coherent microwaves. In the case of a gyrotron, the interaction can take place in a smooth metal waveguide and does not require the periodic variation of the waveguide wall that is required to support slow waves as in the case of TWT microwave tubes, for example. Fast waves have real transverse wave numbers, which means that the waves are not localized near the walls of the microwave structure. Correspondingly, the interaction space can be extended in the transverse direction, which makes the use of fast waves especially advantageous for extraction of power from the hydrino hydride reactor of the present invention since the use of large wave-guide or cavity cross sections increases the

reaction volume. It also relaxes the constraint that the radiating ions (e.g. electrons) in a single cavity can only remain in a favorable RF phase for half of a RF period (as in klystrons and other devices employing transition radiation). In contrast with

5 klystrons, the reference phase for the waves in bremsstrahlung devices is the phase of the electron oscillations. Therefore, the departure from the synchronous condition, which is given by the transit angle  $\theta = (\omega - k_z v_z - s\Omega)L/v_z$ , can now be of order  $2\pi$  or less, even in cavities or waveguides that are many wavelengths long.

10 A gyrotron is capable of a high efficiency for nonrelativistic electrons with a high velocity dispersion with arbitrary orientation with respect to the applied magnetic field and may be operated plasma filled which is the case of the present invention. At low electron energies, the number of electron orbits required for efficient bunching and deceleration of electrons can be large, which means that the resonant interaction has narrow bandwidth, and that the RF field may have moderate amplitudes which avoids breakdown.

15

The power converter is designed such that the generator in which the nonuniform waveguide is excited near its cutoff frequency is stable with respect to the electron velocity dispersion with low electron energies. For this purpose, the generator may comprise an open-end rectangular cross-section cavity wherein the length of the cavity is much greater than the wavelength such as described by Gaponov [A. V. Gaponov, A. L. Goldenberg, D. P. Grigor'ev, I. M. Orlova, T. B. Pankratova, and M. I. Petelin, JETP Letters, Vol. 2, (1965), pp. 267-269] which is herein incorporated by reference. The  $TE_{011}$  mode (with one longitudinal variation of the RF field) is preferably excited in the generator. In one embodiment of the hydrino hydride reactor and gyrotron power converter, the plasma power is run such that the device operates above its self-excitation threshold. In an embodiment, the power is efficiently extracted from the electrons by the RF field and transferred to the load with an output waveguide that tightly couples the cavity to the load. The coupling may be achieved by using a cavity with a diffraction output for the RF field. One of the ways to form a

narrow radiation directivity pattern at the output of the gyrotron is the use of wave transformer in the form of the corrugated waveguide. Such a transformer may be used in a gyrotron with the  $TE_{131}$  mode for the transformation of the

5 output wave to the  $TE_{11}$  wave, for example.

Conventional microwave tubes use electrons to generate coherent electromagnetic radiation. However, significant improvements in the performance of microwave sources have been achieved in recent years by the introduction of the

10 appropriate amount of plasma into tubes designed to accommodate plasma. Plasma filling has been credited with increasing electron beam current, bandwidth, efficiency and reducing or eliminating the need for guiding magnetic fields in microwave sources. Neutralization of the electron beam charge

15 by plasma enhances the current capability and beam propagation, and the generation of hybrid waves in plasma filled sources increases the electric field on axis and improves the coupling efficiency. Goebel describes the advances in plasma-filled microwave sources [D. M. Goebel, Y. Carmel, and G. S.

20 Nusinovich, Physics of Plasmas, Volume 6, Number 5, May, (1999) pp. 2225-2232] which is herein incorporated by reference. The enhancement of the performance of a gyrotron by plasma filling is described by Kementsov [V. I. Kementsov, et. al., Sov. Phys. JETP, 48 (6), Dec. (1978), pp. 1084-1085] which is

25 incorporated by reference. Based on these studies a preferred plasma density range of the present invention of a hydrino hydride reactor and power converter such as a gyrotron is  $n_p = 10^{10} - 10^{14}$ .

### 30        2.3 Magnetic Induction Power Converter

In addition to the power received in the direction perpendicular to the magnetic flux, power may be received in a direction parallel to the direction of the magnetic flux. In an embodiment of the power converter shown in FIGURE 1, a time dependent voltage is generated in at least one coil 78 oriented such that its plane is perpendicular to the magnetic flux provided by a source of applied magnetic field 73. A magnetic

induction power received by the at least one coil 78 is received by electrical load 79.

The plasma generated by the catalysis reaction is modulated in intensity with time. Preferably, the modulation is sinusoidal. More preferably, the modulation is a sinusoid at 60 Hz. In an embodiment, the intensity of the plasma is modulated by modulating an applied electric field with a source 76 which alters the catalysis rate. The applied flux may be essentially constant in time. Ions formed via the power released by the catalysis of hydrogen follow a circular orbit about the magnetic flux lines at the cyclotron frequency given by Eq. (36). The moving ions gives rise to a current given by Eq. (49). Consider the case that the number of ions is time harmonic with a frequency of  $\omega_E$  due to the modulation of the applied field at this frequency. The modulation forces the catalysis rate and the number of ions to have the same frequency. The total power  $P_{TE}$  from the time dependent intensity of orbiting ions due to the applied magnetic flux and modulated rate controlling electric field is given by

$$P_{TE} = \frac{1}{2} \operatorname{Re} \left[ \frac{V^2}{R} \right] \quad (85)$$

where  $V$  is the maximum sinusoidal voltage produced by the magnetic induction due to the time dependent ion current and  $R$  is the resistance of the receiving coil in a plane perpendicular to the constant applied magnetic flux. The magnetic induction voltage may be determined from Faraday's law

$$V = -\frac{d}{dt} \int_s A \cdot dB_i(t) \quad (86)$$

where  $A$  is the area of the receiving coil perpendicular to the sinusoidal flux  $B_i(t)$  created by the sinusoidal current produced by the orbiting ions. The magnetic flux  $B_i(t)$  may be determined from the contribution of each ion orbiting the applied constant magnetic flux  $B$ . Each ion gives rise to a loop current. The magnetic moment  $m$  of a current loop with current  $i$  and area  $a$  is

$$m = ia \quad (87)$$

The magnetic flux along the z-axis  $B_z(t)$  due to a dipole of

magnetic moment  $m$  oriented in the z direction is

$$B_z(t) = \mu_0 \frac{m(3\cos^2 \theta - 1)}{r_z^3} \quad (88)$$

where the flux is time dependent due to the time dependent plasma,  $r_z$  is the distance from the magnetic dipole to the

5 receiving coil, and  $\theta$  is the angle relative to the z-axis defined as the axis of the applied constant magnetic flux  $B$ . The receiving coil is in the xy-plane. Substitution of Eq. (87) and  $\theta=0$  into Eq. (88) gives  $B_z(t)$  as

$$B_z(t) = \mu_0 \frac{2ia}{r_z^3} \quad (89)$$

10 The area of the orbit of each ion is the square of the cyclotron radius (Eq. (38)) times  $\pi$

$$a = \pi \left( \frac{\Delta z}{2} \right)^2 \quad (90)$$

where Eq. (47) was used for the radius. The current  $i$  of each ion is given by the product of the charge of each ion  $e$  and the frequency given by Eq. (49).

$$i = e \frac{\omega_c}{2\pi} \quad (91)$$

where  $N$  is one. The total maximum time dependent current  $I(t)$  from the orbiting ions is given by summing over the contributions of all of the ions. The total maximum sinusoidal current is given by the number of ions  $N$  times the current from each ion. The total sinusoidal current is

$$I(t) = eN \frac{\omega_c}{2\pi} \quad (92)$$

where  $N$  may be given by Eq. (50). The total time dependent flux from the orbiting ions is given by summing over the contributions of all of the ions. The total sinusoidal flux is given by the number of ions times the flux from each ion. From Eq. (89) and Eq. (90), the total sinusoidal flux is

$$B_i(t) = \mu_0 \frac{2eN \frac{\omega_c}{2\pi} \pi \left( \frac{\Delta z}{2} \right)^2}{r_z^3} = \mu_0 \frac{eN \omega_c \Delta z^2}{4r_z^3} \quad (93)$$

30 where  $N$  may be given by Eq. (50). Since the flux is sinusoidal with an angular frequency  $\omega_E$ , substitution of Eq. (93) into Eq. (86) gives the maximum voltage as

$$V = \mu_0 \omega_E \frac{eN\omega_c \Delta z^2}{4r_z^3} A \cong \frac{\mu_0 \omega_E eN\omega_c \Delta z^2}{r_z} \quad (94)$$

Substitution of the maximum sinusoidal voltage given by Eq. (94) into Eq. (85) gives the time average power at the receiver.

$$P_{TE} = \frac{1}{2} \operatorname{Re} \left[ \frac{V^2}{R} \right] \cong \frac{1}{2} \frac{\left( \frac{\mu_0 \omega_E eN\omega_c \Delta z^2}{r_z} \right)^2}{R} = \frac{\left( \frac{\mu_0 \omega_E 2\pi I \Delta z^2}{r_z} \right)^2}{2R} \quad (95)$$

5 The power from cyclotron radiation given by Eq. (46) versus the power from modulating the plasma given by Eq. (95) may be compared by taking the ratio of the two powers

$$\frac{P_T}{P_{TE}} = \frac{\frac{4\pi}{3} \sqrt{\frac{\mu_0}{\epsilon_0}} \left| \frac{\omega_c I \Delta z}{4\pi} \right|^2}{\left( \frac{\mu_0 \omega_E 2\pi I \Delta z^2}{r_z} \right)^2} = \frac{1}{24\pi^3} \left( \frac{R}{\sqrt{\frac{\mu_0}{\epsilon_0}}} \right) \left( \frac{\omega_c}{\omega_E} \right)^2 \left( \frac{r_z}{\Delta z} \right)^2 \quad (96)$$

where the wavenumber  $k$  is given by Eq. (48). In the case that

10 the plasma temperature is 12,000 K, the hydrogen pressure is 1 torr, the cell volume is one liter, the cell temperature is 1000 K,  $\Delta E$  is the ionization of atomic hydrogen (13.6 eV), the applied constant magnetic flux is 0.1 tesla, the applied electric field corresponding to  $P_{TE}$  is modulated at 60 Hz,  $r_z$ , the distance from 15 a magnetic dipole to the receiving coil corresponding to  $P_{TE}$ , is approximated by an average value of 0.1 m, and the resistance of the receiving coil corresponding to  $P_{TE}$  is 100 ohms, the ratio of  $P_T$  to  $P_{TE}$  (Eq. (96)) is

$$\begin{aligned} \frac{P_T}{P_{TE}} &= \frac{1}{24\pi^3} \left( \frac{R}{\sqrt{\frac{\mu_0}{\epsilon_0}}} \right) \left( \frac{\omega_c}{\omega_E} \right)^2 \left( \frac{r_z}{\Delta z} \right)^2 \\ &= \frac{1}{24\pi^3} \left( \frac{100 \text{ ohms}}{377 \text{ ohms}} \right) \left( \frac{2\pi(2.8 \times 10^9 \text{ sec}^{-1})}{2\pi(60 \text{ sec}^{-1})} \right)^2 \left( \frac{0.1 \text{ m}}{8.4 \times 10^{-5} \text{ m}} \right)^2 = 1.1 \times 10^{18} \end{aligned} \quad (97)$$

20 where Eqs. (39-40) and Eq. (57) were used. For a high cyclotron frequency relative to the electric field modulation frequency, much greater power may be received from cyclotron emission than by magnetic induction. The received power  $P_{TE}$  may be

increased by increasing the number of loops of the receiving coil since the magnetic induction voltage is proportional to the number of loops; however, the receiving coil resistance  $R$  also increases which decreases the received magnetic induction power. The plasma intensity modulation frequency  $\omega_E$  may also be increased to increase  $P_{TE}$ . Since the plasma is produced by hydrogen catalysis, the maximum frequency of  $\omega_E$  is determined by the maximum frequency of the hydrogen catalysis reaction response to the modulating field electric field. The limit on  $\omega_E$  is also determined by the capacitance and inductance of the cell that sets a limit on the time constant to establish the modulating electric field.

#### 2.4 Photovoltaic Power Converter

In addition to heat engine converters such as Sterling engines, thermionic converters, thermoelectric converters, conversion systems comprising gas and steam turbines, Rankine cycle devices, and Brayton cycle devices, and conventional magnetohydrodynamic systems, the power from catalysis may be converted to electricity using photovoltaics. A photovoltaic power system comprising a hydride reactor of FIGURE 1 is shown in FIGURE 2. A plasma is created of the gas in the cell 52 due to the power released by catalysis. The light emission such as extreme ultraviolet, ultraviolet, and visible light may be converted to electrical power using photovoltaic receivers 81 which receive the light emitted from the cell and directly convert it to electrical power. In the case, that longer wavelength light such as visible light is desired for efficient operation of a photovoltaic receiver, a phosphor may be used to convert shorter wavelength light such as extreme ultraviolet light to longer wavelength light. In another embodiment, the power converter comprises at least two electrodes 81 that are physically separated in the cell and comprise conducting materials of different Fermi energies or ionization energies. The power from catalysis causes ionization at one electrode to a greater extent relative to the at least one other electrode such that a voltage exists between the at least two electrodes. The

voltage is applied to a load 80 to remove electrical power from the cell. In a preferred embodiment, the converter comprises two such electrodes which are at relative opposite sides of the cell.

5

### 3. Experimental

#### 3.1 Observation of Extreme Ultraviolet Hydrogen Emission from Incandescently Heated Hydrogen Gas with Certain Catalysts

10

##### ABSTRACT

Typically the emission of extreme ultraviolet light from hydrogen gas is achieved via a discharge at high voltage, a high power inductively coupled plasma, or a plasma created and heated to extreme temperatures by RF coupling (e.g.  $>10^6 K$ ) with confinement provided by a toroidal magnetic field. We report the observation of intense EUV emission at low temperatures (e.g.  $<10^3 K$ ) from atomic hydrogen and certain atomized pure elements or certain gaseous ions which ionize at integer multiples of the potential energy of atomic hydrogen.

##### 3.1.1 INTRODUCTION

A historical motivation to cause EUV emission from a hydrogen gas was that the spectrum of hydrogen was first recorded from the only known source, the Sun [1]. Developed sources that provide a suitable intensity are high voltage discharge, synchrotron, and inductively coupled plasma generators [2]. An important variant of the later type of source is a tokomak [3]. Fujimoto et al. [4] have determined the cross section for production of excited hydrogen atoms from the emission cross sections for Lyman and Balmer lines when molecular hydrogen is dissociated into excited atoms by electron collisions. This data was used to develop a collisional-radiative model to be used in determining the ratio of molecular-to-atomic hydrogen densities in tokomak plasmas. Their results indicate an excitation threshold of 17 eV for Lyman  $\alpha$  emission.

Addition of other gases would be expected to decrease the intensity of hydrogen lines which could be absorbed by the gas. Hollander and Wertheimer [5] found that within a selected range of parameters of a plasma created in a microwave resonator cavity, a hydrogen-oxygen plasma displays an emission that resembles the absorption of molecular oxygen. Whereas, a helium-hydrogen plasma emits a very intense hydrogen Lyman  $\alpha$  radiation at 121.5 nm which is up to 40 times more intense than other lines in the spectrum. The Lyman  $\alpha$  emission intensity showed a significant deviation from that predicted by the model of Fujimoto et al. [4] and from the emission of hydrogen alone.

We report that EUV emission of atomic and molecular hydrogen occurs in the gas phase at low temperatures (e.g.  $<10^3 K$ ) upon contact of atomic hydrogen with certain vaporized elements or ions. Atomic hydrogen was generated by dissociation at a tungsten filament and at a transition metal dissociator that was incandescently heated by the filament. Various elements or ions were atomized by heating to form a low vapor pressure (e.g. 1 torr). The kinetic energy of the thermal electrons at the experimental temperature of  $<10^3 K$  were about 0.1 eV, and the average collisional energies of electrons accelerated by the field of the filament were less than 1 eV. (No blackbody emission was recorded for wavelengths shorter than 400 nm.) Atoms or ions which ionize at integer multiples of the potential energy of atomic hydrogen (e.g. cesium, potassium, strontium, and  $Rb^+$ ) caused emission; whereas, other chemically equivalent or similar atoms (e.g. sodium, magnesium, holmium, and zinc metals) caused no emission. Helium ions present in the experiment of Hollander and Wertheimer [5] ionize at a multiple of two times the potential energy of atomic hydrogen. The mechanism of EUV emission can not be explained by the conventional chemistry of hydrogen, but it is predicted by a theory put forward by Mills. [6].

Mills predicts that certain atoms or ions serve as catalysts to release energy from hydrogen to produce an increased

binding energy hydrogen atom called a *hydrino atom* having a binding energy of

$$\text{Binding Energy} = \frac{13.6 \text{ eV}}{n^2} \quad (98)$$

where

5  $n = \frac{1}{2}, \frac{1}{3}, \frac{1}{4}, \dots, \frac{1}{p}$  (99)

and  $p$  is an integer greater than 1, designated as  $H\left[\frac{a_H}{p}\right]$  where

$a_H$  is the radius of the hydrogen atom. Hydrinos are predicted to form by reacting an ordinary hydrogen atom with a catalyst having a net enthalpy of reaction of about

10  $m \cdot 27.2 \text{ eV}$  (100)

where  $m$  is an integer. This catalysis releases energy from the hydrogen atom with a commensurate decrease in size of the hydrogen atom,  $r_n = n a_H$ . For example, the catalysis of  $H(n=1)$  to  $H(n=1/2)$  releases 40.8 eV, and the hydrogen radius decreases

15 from  $a_H$  to  $\frac{1}{2}a_H$ .

The excited energy states of atomic hydrogen are also given by Eq. (98) except that

$$n = 1, 2, 3, \dots \quad (101)$$

The  $n=1$  state is the "ground" state for "pure" photon transitions (the  $n=1$  state can absorb a photon and go to an excited electronic state, but it cannot release a photon and go to a lower-energy electronic state). However, an electron transition from the ground state to a lower-energy state is possible by a nonradiative energy transfer such as multipole coupling or a resonant collision mechanism. These lower-energy states have fractional quantum numbers,  $n = \frac{1}{\text{integer}}$ . Processes that occur without photons and that require collisions are common. For example, the exothermic chemical reaction of  $H+H$  to form  $H_2$  does not occur with the emission of a photon. Rather, the reaction requires a collision with a third body,  $M$ , to remove the bond energy- $H+H+M \rightarrow H_2+M$  [7]. The third body distributes the energy from the exothermic reaction, and the end result is the  $H_2$  molecule and an increase in the temperature of the

system. Some commercial phosphors are based on nonradiative energy transfer involving multipole coupling. For example, the strong absorption strength of  $Sb^{3+}$  ions along with the efficient nonradiative transfer of excitation from  $Sb^{3+}$  to  $Mn^{2+}$ , are

5 responsible for the strong manganese luminescence from phosphors containing these ions. Similarly, the  $n=1$  state of hydrogen and the  $n=\frac{1}{integer}$  states of hydrogen are nonradiative,

but a transition between two nonradiative states is possible via a nonradiative energy transfer, say  $n=1$  to  $n=1/2$ . In these  
10 cases, during the transition the electron couples to another electron transition, electron transfer reaction, or inelastic scattering reaction which can absorb the exact amount of energy that must be removed from the hydrogen atom. Thus, a catalyst provides a net positive enthalpy of reaction of  $m \cdot 27.2\text{ eV}$  (i.e. it  
15 absorbs  $m \cdot 27.2\text{ eV}$ ). Certain atoms or ions serve as catalysts which resonantly accept energy from hydrogen atoms and release the energy to the surroundings to effect electronic transitions to fractional quantum energy levels.

An example of *nonradiative energy transfer* is the basis of  
20 commercial fluorescent lamps. Consider  $Mn^{2+}$  which when excited sometimes emits yellow luminescence. The absorption transitions of  $Mn^{2+}$  are spin-forbidden. Thus, the absorption bands are weak, and the  $Mn^{2+}$  ions cannot be efficiently raised to excited states by direct optical pumping. Nevertheless,  $Mn^{2+}$  is  
25 one of the most important luminescence centers in commercial phosphors. For example, the double-doped phosphor  $Ca_5(PO_4)_3F:Sb^{3+}, Mn^{2+}$  is used in commercial fluorescent lamps where it converts mainly ultraviolet light from a mercury discharge into visible radiation. When 2536 Å mercury  
30 radiation falls on this material, the radiation is absorbed by the  $Sb^{3+}$  ions rather than the  $Mn^{2+}$  ions. Some excited  $Sb^{3+}$  ions emit their characteristic blue luminescence, while other excited  $Sb^{3+}$  ions transfer their energy to  $Mn^{2+}$  ions. These excited  $Mn^{2+}$  ions emit their characteristic yellow luminescence. The efficiency of  
35 transfer of ultraviolet photons through the  $Sb^{3+}$  ions to the  $Mn^{2+}$  ions can be as high as 80%. The strong absorption strength of

*Sb<sup>3+</sup>* ions along with the efficient transfer of excitation from *Sb<sup>3+</sup>* to *Mn<sup>2+</sup>*, are responsible for the strong manganese luminescence from this material.

This type of *nonradiative energy transfer* is common. The ion which emits the light and which is the active element in the material is called the *activator*; and the ion which helps to excite the activator and makes the material more sensitive to pumping light is called the *sensitizer*. Thus, the sensitizer ion absorbs the radiation and becomes excited. Because of a coupling between sensitizer and activator ions, the sensitizer transmits its excitation to the activator, which becomes excited, and the activator may release the energy as its own characteristic radiation. The sensitizer to activator transfer is *not* a radiative emission and absorption process, rather a *nonradiative transfer*.

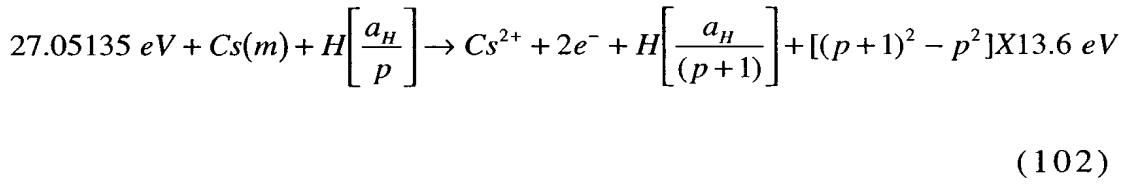
The nonradiative transfer may be by electric or magnetic multipole interactions. In the transfer of energy between dissimilar ions, the levels will, in general, not be in resonance, and some of the energy is released as a phonon or phonons. In the case of similar ions the levels should be in resonance, and phonons are not needed to conserve energy.

Sometimes the host material itself may absorb (usually in the ultraviolet) and the energy can be transferred nonradiatively to dopant ions. For example, in  $YVO_4:Eu^{3+}$ , the vanadate group of the host material absorbs ultraviolet light, then transfers its energy to the  $Eu^{3+}$  ions which emit characteristic  $Eu^{3+}$  luminescence.

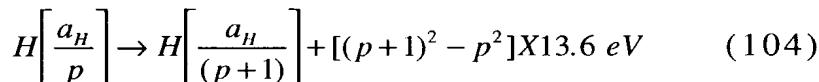
The catalysis of hydrogen involves the nonradiative transfer of energy from atomic hydrogen to a catalyst which may then release the transferred energy by radiative and nonradiative mechanisms. As a consequence of the nonradiative energy transfer, the hydrogen atom becomes unstable and emits further energy until it achieves a lower-energy nonradiative state having a principal energy level given by Eq. (98).

For example, a catalytic system is provided by the ionization of  $t$  electrons from an atom each to a continuum energy level such that the sum of the ionization energies of the  $t$  electrons is approximately  $m \times 27.2\text{ eV}$  where  $m$  is an integer.

One such catalytic system involves cesium. The first and second ionization energies of cesium are 3.89390 eV and 23.15745 eV, respectively [8]. The double ionization ( $t=2$ ) reaction of Cs to  $Cs^{2+}$ , then, has a net enthalpy of reaction of 27.05135 eV, which is equivalent to  $m=1$  in Eq. (100).



And, the overall reaction is



Thermal energies may broaden the enthalpy of reaction. The

relationship between kinetic energy and temperature is given by

$$E_{kinetic} = \frac{3}{2}kT \quad (105)$$

For a temperature of 1200 K, the thermal energy is 0.16 eV, and the net enthalpy of reaction provided by cesium metal is 27.21 eV which is an exact match to the desired energy.

Hydrogen catalysts capable of providing a net enthalpy of reaction of approximately  $m X 27.2 \text{ eV}$  where  $m$  is an integer to produce hydrino whereby  $t$  electrons are ionized from an atom or ion are given *infra*. The atoms or ions given in the first column are ionized to provide the net enthalpy of reaction of  $m X 27.2 \text{ eV}$  given in the tenth column where  $m$  is given in the eleventh column. The electrons which are ionized are given with the ionization potential (also called ionization energy or binding energy). The ionization potential of the  $n$ th electron of the atom or ion is designated by  $IP_n$  and is given by the CRC [8].

That is for example,  $Cs + 3.89390 \text{ eV} \rightarrow Cs^+ + e^-$  and  $Cs^+ + 23.15745 \text{ eV} \rightarrow Cs^{2+} + e^-$ . The first ionization potential,  $IP_1 = 3.89390 \text{ eV}$ , and the second ionization potential,  $IP_2 = 23.15745 \text{ eV}$ , are given in the second and third columns,

respectively. The net enthalpy of reaction for the double ionization of Cs is 27.05135 eV as given in the tenth column, and  $m=1$  in Eq. (100) as given in the eleventh column.

5 TABLE 3. Hydrogen catalysts providing a net positive enthalpy of reaction of  $mX 27.2$  eV by one or more electron ionizations to the continuum level.

Catalyst	IP1	IP2	IP3	IP4	IP5	IP6	IP7	IP8	Enthalpy	m
Li	5.39172	75.6402							81.032	3
Be	9.32263	18.2112							27.534	1
K	4.34066	31.63	45.806						81.777	3
Ca	6.11316	11.8717	50.9131	67.27					136.17	5
Ti	6.8282	13.5755	27.4917	43.267	99.3				190.46	7
V	6.7463	14.66	29.311	46.709	65.281				162.71	6
						7				
Cr	6.76664	16.4857	30.96						54.212	2
Mn	7.43402	15.64	33.668	51.2					107.94	4
Fe	7.9024	16.1878	30.652						54.742	2
Fe	7.9024	16.1878	30.652	54.8					109.54	4
Co	7.881	17.083	33.5	51.3					109.76	4
Co	7.881	17.083	33.5	51.3	79.5				189.26	7
Ni	7.6398	18.1688	35.19	54.9	76.06	108			191.96	7
Ni	7.6398	18.1688	35.19	54.9	76.06	108			299.96	11
Cu	7.72638	20.2924							28.019	1
Zn	9.39405	17.9644							27.358	1
Zn	9.39405	17.9644	39.723	59.4	82.6	108	134	174	625.08	23
As	9.8152	18.633	28.351	50.13	62.63	127.6			297.16	11
Se	9.75238	21.19	30.8204	42.945	68.3	81.7	155.4		410.11	15
Kr	13.9996	24.3599	36.95	52.5	64.7	78.5			271.01	10
Kr	13.9996	24.3599	36.95	52.5	64.7	78.5	111		382.01	14
Rb	4.17713	27.285	40	52.6	71	84.4	99.2		378.66	14
Rb	4.17713	27.285	40	52.6	71	84.4	99.2	136	514.66	19
Sr	5.69484	11.0301	42.89	57	71.6				188.21	7
Nb	6.75885	14.32	25.04	38.3	50.55				134.97	5
Mo	7.09243	16.16	27.13	46.4	54.49	68.827			151.27	8

Mo	7.09243	16.16	27.13	46.4	54.49	68.827	125.66	143.6	489.36	18
						6	4			
Pd	8.3369	19.43							27.767	1
Sn	7.34381	14.6323	30.5026	40.735	72.28				165.49	6
Te	9.0096	18.6							27.61	1
Te	9.0096	18.6	27.96						55.57	2
Cs	3.8939	23.1575							27.051	1
Ce	5.5387	10.85	20.198	36.758	65.55				138.89	5
Ce	5.5387	10.85	20.198	36.758	65.55	77.6			216.49	8
Pr	5.464	10.55	21.624	38.98	57.53				134.15	5
Sm	5.6437	11.07	23.4	41.4					81.514	3
Gd	6.15	12.09	20.63	44					82.87	3
Dy	5.9389	11.67	22.8	41.47					81.879	3
Pb	7.41666	15.0322	31.9373						54.386	2
Pt	8.9587	18.563							27.522	1
He+		54.4178							54.418	2
Na+		47.2864	71.6200	98.91					217.816	8
Rb+		27.285							27.285	1
Fe3+			54.8						54.8	2
Mo2+		27.13							27.13	1
Mo4+				54.49					54.49	2
In3+			54						54	2

The energy released during catalysis may undergo internal conversion and ionize or excite molecular and atomic hydrogen resulting in hydrogen emission which includes well

5 characterized ultraviolet lines such as the Lyman series. Lyman α emission was sought by EUV spectroscopy. Due to the extremely short wavelength of this radiation, "transparent" optics do not exist. Therefore, a windowless arrangement was used wherein the source was connected to the same vacuum vessel as the grating and detectors of the EUV spectrometer.

10 Windowless EUV spectroscopy was performed with an extreme ultraviolet spectrometer that was mated with the cell. Differential pumping permitted a high pressure in the cell as compared to that in the spectrometer. This was achieved by

pumping on the cell outlet and pumping on the grating side of the collimator that served as a pin-hole inlet to the optics. The cell was operated under hydrogen flow conditions while maintaining a constant hydrogen pressure in the cell with a  
5 mass flow controller.

### 3.1.2 EXPERIMENTAL

The experimental set up shown in FIGURE 11 comprised a  
10 quartz cell which was 500 mm in length and 50 mm in diameter. A sample reservoir that was heated independently using an external heater powered by a constant power supply was on one end of the quartz cell. Three ports for gas inlet, outlet, and photon detection were on the other end of the cell. A  
15 tungsten filament (0.5 mm, total resistance ~2.5 ohm) and a titanium or nickel cylindrical screen (300 mm long and 40 mm in diameter) that performed as a hydrogen dissociator were inside the quartz cell. The filament was 0.508 millimeters in diameter and eight hundred (800) centimeters in length. The  
20 filament was coiled on a grooved ceramic support to maintain its shape when heated. The return lead ran through the middle of the ceramic support. The titanium screen was electrically floated. The power applied to the filament ranged from 300 to 600 watts and was supplied by a Sorensen 80-13 power supply  
25 which was controlled by a constant power controller. The voltage across the filament was about 55 volts and the current was about 5.5 ampere at 300 watts. The temperature of the tungsten filament was estimated to be in the range of 1100 to 1500 °C. The external cell wall temperature was about 700 °C.  
30 The hydrogen gas pressure inside the cell was maintained at about 300 mtorr. The entire quartz cell was enclosed inside an insulation package comprised of Zircar AL-30 insulation. Several K type thermocouples were placed in the insulation to measure key temperatures of the cell and insulation. The  
35 thermocouples were read with a multichannel computer data acquisition system.

In the present study, the light emission phenomena was

studied for more than 130 inorganic compounds and pure elements. The inorganic test materials were coated on a titanium or nickel screen dissociator by the method of incipient wetness. That is the screen was coated by dipping it in a concentrated deionized aqueous solution or suspension, and the crystalline material was dried on the surface by heating for 12 hours in a drying oven at 130 °C. A new dissociator was used for each experiment. The chemicals on the screen were heated by the tungsten filament and vaporized. Pure elements with a high vapor pressure as well as inorganic compounds were placed in the reservoir and volatized by the external heater. Test chemicals with a low vapor pressure (high melting point) were volatilized by suspending a foil of the material (2 cm by 2 cm by 0.1 cm thick) between the filament and a titanium or nickel dissociator and heating the test material with the filament. The cell was increased in temperature to the maximum possible that was permissible with the power supply (about 300 watts).

The light emission was introduced to a EUV spectrometer for spectral measurement. The spectrometer was a McPherson 0.2 meter monochromator (Model 302, Seya-Namioka type) equipped with a 1200 lines/mm holographic grating. The wavelength region covered by the monochromator was 30–560 nm. A channel electron multiplier (CEM) was used to detect the EUV light. The wavelength resolution was about 12 nm (FWHM) with an entrance and exit slit width of 300 X 300 μm. The vacuum inside the monochromator was maintained below 5 X 10<sup>-4</sup> torr by a turbo pump. The EUV spectrum (40–160 nm) of the cell emission was recorded at about the point of the maximum Lyman α emission.

In the case that a hazardous test material was run, the cell was closed, and the UV/VIS spectrum (300–560 nm) of the cell emission was recorded with a photomultiplier tube (PMT) and a sodium salicylate scintillator. The PMT (Model R1527P, Hamamatsu) used has a spectral response in the range of 185–680 nm with a peak efficiency at about 400 nm. The scan interval was 0.4 nm. The inlet and outlet slit were 500–500 μm.

The UV/VIS emission from the gas cell was channeled into

the UV/VIS spectrometer using a 4 meter long, five stand fiber optic cable (Edmund Scientific Model #E2549) having a core diameter of  $1958 \mu m$  and a maximum attenuation of  $0.19 dB/m$ .

The fiber optic cable was placed on the outside surface of the top of the Pyrex cap of the gas cell. The fiber was oriented to maximize the collection of light emitted from inside the cell. The room was made dark. The other end of the fiber optic cable was fixed in a aperture manifold that attached to the entrance aperture of the UV/VIS spectrometer.

10

The experiments performed according to number were:

1.)  $KCl/10\% H_2O_2$  treated titanium dissociator with tungsten filament

15 2.)  $K_2CO_3/10\% H_2O_2$  treated titanium dissociator with tungsten filament and  $RbCl$  in the catalyst reservoir

3.)  $K_2CO_3/10\% H_2O_2$  treated titanium dissociator with tungsten filament

20 4.)  $Na_2CO_3/10\% H_2O_2$  treated titanium dissociator with tungsten filament

5.)  $Rb_2CO_3/10\% H_2O_2$  treated titanium dissociator with tungsten filament

6.)  $Cs_2CO_3/10\% H_2O_2$  treated titanium dissociator with tungsten filament

25 7.) repeat  $Na_2CO_3/10\% H_2O_2$  treated titanium dissociator with tungsten filament

8.)  $K_2CO_3/10\% H_2O_2$  treated nickel dissociator with tungsten filament

9.)  $KNO_3/10\% H_2O_2$  treated titanium dissociator with tungsten filament

30 10.) repeat  $K_2CO_3/10\% H_2O_2$  treated titanium dissociator with tungsten filament

11.)  $K_2SO_4/10\% H_2O_2$  treated titanium dissociator with tungsten filament

35 12.)  $LiNO_3/10\% H_2O_2$  treated titanium dissociator with tungsten filament

13.)  $Li_2CO_3/10\% H_2O_2$  treated titanium dissociator with

tungsten filament

14.)  $MgCO_3$ /10%  $H_2O_2$  treated titanium dissociator with tungsten filament

5 15.) repeat  $RbCl$ /10%  $H_2O_2$  treated titanium dissociator with tungsten filament; run at very high temperature to volatilize the catalyst

16.)  $RbCl$ /10%  $H_2O_2$  treated titanium dissociator with tungsten filament and  $RbCl$  in the catalyst reservoir

10 17.)  $K_2CO_3$  coated on titanium dissociator with tungsten filament

18.)  $KHCO_3$ /10%  $H_2O_2$  treated titanium dissociator with tungsten filament

19.)  $CaCO_3$ /10%  $H_2O_2$  treated titanium dissociator with tungsten filament

15 20.)  $K_3PO_4$ /10%  $H_2O_2$  treated titanium dissociator with tungsten filament

21.) samarium foil with titanium dissociator and tungsten filament

22.) zinc foil with titanium dissociator and tungsten filament

20 23.) iron foil with titanium dissociator and tungsten filament

24.) copper foil with titanium dissociator and tungsten filament

25 25.) chromium foil with titanium dissociator and tungsten filament

26.) holmium foil with titanium dissociator and tungsten filament

27.) potassium metal in catalyst reservoir with titanium dissociator and tungsten filament

30 28.) dysprosium foil with titanium dissociator and tungsten filament

29.) magnesium foil with titanium dissociator and tungsten filament

30.) sodium metal in catalyst reservoir with titanium dissociator and tungsten filament

35 31.) rubidium metal in catalyst reservoir with titanium dissociator and tungsten filament

32.) cobalt foil with titanium dissociator and tungsten

filament

33.) lead foil with titanium dissociator and tungsten filament; used closed cell with Balmer line detection by fiber optic cable as indication of EUV

5 34.) manganese foil with titanium dissociator and tungsten filament

35.) gadolinium foil with titanium dissociator and tungsten filament

10 36.) lithium metal in catalyst reservoir with titanium dissociator and tungsten filament

37.) praseodymium foil with titanium dissociator and tungsten filament

38.) vanadium foil with titanium dissociator and tungsten filament

15 39.) tin foil with titanium dissociator and tungsten filament

40.) platinum foil with titanium dissociator and tungsten filament

41.) palladium foil with titanium dissociator and tungsten filament

20 42.) erbium foil with titanium dissociator and tungsten filament

43.) aluminum foil with titanium dissociator and tungsten filament

25 44.) nickel foil with titanium dissociator and tungsten filament

45.) molybdenum foil with titanium dissociator and tungsten filament

46.) cerium foil with titanium dissociator and tungsten filament

30 47.) repeat potassium metal in catalyst reservoir with titanium dissociator and tungsten filament at lower catalyst reservoir heater power to keep potassium metal in reaction zone longer

48.) niobium foil with titanium dissociator and tungsten filament

35 49.) tungsten filament with titanium dissociator and mixture of potassium metal and rubidium metal

50.) repeat cobalt foil with titanium dissociator and tungsten filament

51.) silver foil with titanium dissociator and tungsten filament

5 52.) calcium metal in catalyst reservoir with titanium dissociator and tungsten filament

53.) chromium foil with titanium dissociator and tungsten filament

10 54.)  $K_2CO_3$  coated on nickel dissociator and tungsten filament

55.)  $KHSO_4$  coated titanium dissociator and tungsten filament

56.)  $KHCO_3$  coated titanium dissociator and tungsten filament

57.) cesium metal in catalyst reservoir with titanium dissociator and tungsten filament

15 58.) neon gas with titanium dissociator and tungsten filament

59.)  $MoI_2$  in catalyst reservoir with titanium dissociator and tungsten filament at low catalyst reservoir heater power to keep  $MoI_2$  in reaction zone

60.) repeat  $Cs_2CO_3$  coated titanium dissociator and tungsten filament

20 61.) osmium foil with titanium dissociator and tungsten filament

62.) high purity carbon rod with titanium dissociator and tungsten filament

63.) repeat lithium metal in catalyst reservoir with titanium dissociator and tungsten filament

25 64.) tantalum foil with titanium dissociator and tungsten filament

65.)  $KH_2PO_4/10\% H_2O_2$  treated titanium dissociator and tungsten filament

30 66.) etched germanium with titanium dissociator and tungsten filament

67.) helium gas with titanium dissociator and tungsten filament

68.) etched silicon with titanium dissociator and tungsten filament

35 69.) bismuth foil in catalyst reservoir with titanium dissociator and tungsten filament

70.) strontium metal in catalyst reservoir with titanium dissociator and tungsten filament

71.) etched gallium in catalyst reservoir with titanium dissociator and tungsten filament

5 72.) repeat iron foil with titanium dissociator and tungsten filament

73.) argon gas with titanium dissociator and tungsten filament

74.) selenium foil in catalyst reservoir with titanium dissociator and tungsten filament; used closed cell with Balmer line detection by fiber optic cable as indication of EUV

10 75.) *RbI+KI* coated titanium dissociator with tungsten filament

76.) *SrCl<sub>2</sub>+FeCl<sub>2</sub>* coated titanium dissociator with tungsten filament

15 77.) indium foil with titanium dissociator and tungsten filament

78.) zirconium foil with titanium dissociator and tungsten filament

20 79.) barium metal in catalyst reservoir with titanium dissociator and tungsten filament

80.) antimony foil in catalyst reservoir with titanium dissociator and tungsten filament

81.) ruthenium foil with titanium dissociator and tungsten filament

25 82.) yttrium foil in catalyst reservoir with titanium dissociator and tungsten filament

83.) cadmium foil with titanium dissociator and tungsten filament

30 84.) repeat samarium foil with titanium dissociator and tungsten filament

85.) *K<sub>2</sub>HPO<sub>4</sub>* coated titanium dissociator with tungsten filament

86.) *SrCO<sub>3</sub>* coated titanium dissociator with tungsten filament

35 87.) *ErCl<sub>3</sub>+MgCl<sub>2</sub>* coated titanium dissociator with tungsten filament

88.) *LiF+PdCl<sub>2</sub>* coated titanium dissociator with tungsten

filament

89.)  $EuCl_3 + MgCl_2$  coated titanium dissociator with tungsten

filament

90.)  $La_2(CO_3)_3$  coated titanium dissociator with tungsten

5

filament

91.)  $Ag_2SO_4$  coated titanium dissociator with tungsten filament

92.)  $Er_2(CO_3)_3$  coated titanium dissociator with tungsten

filament

10 93.) repeat samarium foil third time with titanium dissociator  
and tungsten filament

94.)  $Y_2(SO_4)_3$  coated titanium dissociator with tungsten

filament

95.)  $SiO_2$  coated titanium dissociator with tungsten filament

96.)  $Zn(NO_3)_2$  coated titanium dissociator with tungsten

15

filament

97.)  $Ba(NO_3)_2$  coated titanium dissociator with tungsten

filament

98.)  $Al_2O_3$  coated titanium dissociator with tungsten filament

99.)  $CrPO_4$  coated titanium dissociator with tungsten filament

20

100.)  $NaNO_3$  coated titanium dissociator with tungsten

filament

101.)  $Bi(NO_3)_3$  coated titanium dissociator with tungsten

filament

102.)  $Sc_2(CO_3)_3$  coated titanium dissociator with tungsten

25

filament

103.) europium foil with titanium dissociator and tungsten

filament

104.) rhenium foil with titanium dissociator and tungsten

filament

30

105.) lutetium foil with titanium dissociator and tungsten

filament

106.)  $Mg(NO_3)_2$  coated titanium dissociator with tungsten

filament

107.)  $Sr(NO_3)_2$  coated titanium dissociator with tungsten

35

filament

108.) neodymium foil with titanium dissociator and tungsten

filament

109.) ytterbium foil with titanium dissociator and tungsten filament

110.)  $NaNO_3$  coated titanium dissociator with tungsten

5 filament and helium (no hydrogen control)

111.) thallium foil with titanium dissociator and tungsten filament

112.)  $RbNO_3$  coated titanium dissociator with tungsten filament

10 113.) lanthanum foil with titanium dissociator and tungsten filament

114.)  $Sm(NO_3)_3$  coated titanium dissociator with tungsten filament

15 115.) terbium foil with titanium dissociator and tungsten filament

116.)  $La(NO_3)_3$  coated titanium dissociator with tungsten filament

117.) hafnium foil with titanium dissociator and tungsten filament

20 118.)  $NaClO_3$  coated titanium dissociator with tungsten filament

119.) repeat  $NaNO_3$  coated tungsten foil with tungsten filament

25 120.)  $Sm_2(CO_3)_3$  coated titanium dissociator with tungsten filament

121.) scandium foil with titanium dissociator and tungsten filament

122.)  $NbO_2$  coated titanium dissociator with tungsten filament

30 123.)  $KClO_3$  coated titanium dissociator with tungsten

filament

124.)  $BaCO_3$  coated titanium dissociator with tungsten filament

125.)  $Yb(NO_3)_3$  coated titanium dissociator with tungsten filament

35 126.) thulium foil with titanium dissociator and tungsten filament

127.)  $Yb_2(CO_3)_3$  coated titanium dissociator with tungsten filament  
128.)  $RbClO_3$  coated titanium dissociator with tungsten filament  
5 129.)  $HfI_4$  coated titanium dissociator with tungsten filament  
130.) rhodium foil with titanium dissociator and tungsten filament  
131.) iridium foil with titanium dissociator and tungsten filament  
10 132.) gold foil with titanium dissociator and tungsten filament  
133.) repeat ytterbium foil with titanium dissociator and tungsten filament  
134.) repeat hafnium foil with titanium dissociator and tungsten filament  
15 135.) potassium metal in catalyst reservoir with tungsten filament, titanium dissociator, and argon (no hydrogen control)  
136.) potassium metal in catalyst reservoir with tungsten filament, titanium dissociator, and neon (no hydrogen control)  
20 137.)  $K_2CO_3$  treated titanium foil with tungsten filament and argon (no hydrogen control)  
138.)  $NaI$  treated titanium foil with tungsten filament

25 3.1.3 RESULTS

The cell without any test material present was run to establish the baseline for emission. The intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, and 0.3 torr hydrogen at a cell temperature of 700 °C is shown in FIGURE 12. The UV/VIS spectrum (40–560 nm) of the cell emission from the gas cell comprising a tungsten filament, a titanium dissociator, and 0.3 torr hydrogen at a cell temperature of 700 °C is shown in FIGURE 13. The spectrum was recorded with a photomultiplier tube (PMT) and a sodium salicylate scintillator. No emission was

observed except for the blackbody filament radiation at the longer wavelengths.

The intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, cesium metal versus sodium metal in the catalyst reservoir, and 0.3 torr hydrogen at a cell temperature of 700 °C are shown in FIGURES 14 and 16, respectively. Cesium metal or sodium metal was volatized from the catalyst reservoir by heating it with an external heater. Intense emission was observed from cesium metal. The EUV spectrum (40–160 nm) of the cell emission recorded at about the point of the maximum Lyman  $\alpha$  emission is shown in FIGURE 15. In the case of the sodium metal, no emission was observed. The maximum filament power was 500 watts. A metal coating formed in the cap of the cell over the course of the experiment in both cases.

The intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, strontium metal in the catalyst reservoir versus a magnesium foil in the cell, and 0.3 torr hydrogen at a cell temperature of 700 °C are shown in FIGURES 17 and 19, respectively. Strontium metal was volatized from the catalyst reservoir by heating it with an external heater. The magnesium foil was volatilized by suspending a 2 cm by 2 cm by 0.1 cm thick foil between the filament and the titanium dissociator and heating the foil with the filament. Strong emission was observed from strontium. The EUV spectrum (40–160 nm) of the cell emission recorded at about the point of the maximum Lyman  $\alpha$  emission is shown in FIGURE 18. In the case of the magnesium foil, no emission was observed. The maximum filament power was 500 watts. The temperature of the foil increased with filament power. At 500 watts, the temperature of the foil was 1000 °C which would correspond to a vapor pressure of about 100 mtorr. A magnesium metal coating formed in the cap of the cell over the course of the experiment.

The intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator treated with 0.6 M  $K_2CO_3$ /10%  $H_2O_2$  before being used

in the cell, and 0.3 torr hydrogen at a cell temperature of 700 °C is shown in FIGURE 20. The emission reached a maximum of 60,000 counts per second at a filament power of 300 watts. At this power level, potassium metal was observed to condense on the wall of the top of the gas cell. The EUV spectrum (40–160 nm) of the cell emission recorded at about the point of the maximum Lyman α emission is shown in FIGURE 21. The UV/VIS spectrum (300–560 nm) of the cell emission recorded with a photomultiplier tube (PMT) and a sodium salicylate scintillator from the gas cell comprising a tungsten filament, a titanium dissociator treated with 0.6 M  $K_2CO_3$ /10%  $H_2O_2$  before being used in the cell, and 0.3 torr hydrogen at a cell temperature of 700 °C is shown in FIGURE 22. The visible spectrum is dominated by potassium lines. Hydrogen Balmer lines are also present in the UV/VIS region when the Lyman α emission is present in the EUV region. Thus, recording the Balmer emission corresponds to recording the Lyman α emission. The EUV spectrum (40–160 nm) of the cell emission recorded at about the point of the maximum Lyman α emission from the gas cell comprising a tungsten filament, a titanium dissociator treated with 0.6 M  $Na_2CO_3$ /10%  $H_2O_2$  before being used in the cell, and 0.3 torr hydrogen at a cell temperature of 700 °C is shown in FIGURE 23. Essentially no emission was observed. Sodium metal was observed to condense on the wall of the top of the gas cell after the cell reached 700 °C.

The results of the extreme ultraviolet (EUV) light emission from atomic hydrogen and atomized pure elements or gaseous inorganic compounds at low temperatures (e.g. <10<sup>3</sup> K) are summarized in TABLE 4. The EUV light emission measurement were performed on more than 130 elements and inorganic compounds. Among those inorganic compounds, very strong hydrogen Lyman alpha line emissions were observed from  $Ba(NO_3)_2$ ,  $RbNO_3$ ,  $NaNO_3$ ,  $K_2CO_3$ ,  $KHCO_3$ ,  $Rb_2CO_3$ ,  $Cs_2CO_3$ ,  $SrCO_3$ , and  $Sr(NO_3)_2$ . FIGURE 21 shows a typical EUV emission spectrum obtained by heating  $K_2CO_3$  coated on the titanium screen in presence of atomic hydrogen. The main spectral lines were

identified as atomic hydrogen Lyman alpha ( $121.57\text{ nm}$ ) and Lyman beta ( $102.57\text{ nm}$ ) lines, and molecular hydrogen emission lines distributed in the region  $80 - 150\text{ nm}$ . The potassium ionic lines ( $60.07\text{ nm}$ ,  $60.80\text{ nm}$  and  $61.27\text{ nm}$ ) were also observed in the spectrum, but they were not resolved. The spectra show that potassium ions were formed in the cell under the experimental conditions. Their actual intensity should be larger than the observed intensity because of the lower monochromator grating efficiency at shorter wavelength.

The results of the extreme ultraviolet (EUV) light emission from atomic hydrogen and atomized pure elements at low temperatures (e.g.  $<10^3\text{ K}$ ) are summarized in TABLE 4. Strong hydrogen Lyman alpha line emission was observed from *Sr*, *Rb*, *Cs*, *Ca*, *Fe* and *K*.

TABLE 4. Extreme Ultraviolet Light Emission from Atomic Hydrogen and Atomized Pure Elements or Gaseous Inorganic Compounds at Low Temperatures (e.g.  $<10^3\text{ K}$ ).

Element <sup>a</sup>	Compound <sup>a</sup>	Exp. #	Gas	Condensed Metal Vapor Coating Observed	Maximum Intensity at Zero Order $\left(\frac{\text{counts}}{\text{sec}}\right)$	Maximum Intensity of Hydrogen Lyman $\alpha$ $\left(\frac{\text{counts}}{\text{sec}}\right)$ <sup>b</sup>
	<i>KCl</i> / <i>H<sub>2</sub>O<sub>2</sub></i>	1	<i>H<sub>2</sub></i>		presence of blue light by eye	
	<i>K<sub>2</sub>CO<sub>3</sub></i> / <i>H<sub>2</sub>O<sub>2</sub></i> and <i>RbCl</i> in reservoir	2	<i>H<sub>2</sub></i>	Yes	Balmer $\beta$ 300	
	<i>K<sub>2</sub>CO<sub>3</sub></i> / <i>H<sub>2</sub>O<sub>2</sub></i>	3	<i>H<sub>2</sub></i>	Yes		60000
	<i>Na<sub>2</sub>CO<sub>3</sub></i> / <i>H<sub>2</sub>O<sub>2</sub></i>	4	<i>H<sub>2</sub></i>	Yes		-
	<i>Rb<sub>2</sub>CO<sub>3</sub></i> / <i>H<sub>2</sub>O<sub>2</sub></i>	5	<i>H<sub>2</sub></i>	Yes		20000
	<i>Cs<sub>2</sub>CO<sub>3</sub></i> / <i>H<sub>2</sub>O<sub>2</sub></i>	6	<i>H<sub>2</sub></i>	Yes		30000
	<i>Na<sub>2</sub>CO<sub>3</sub></i> / <i>H<sub>2</sub>O<sub>2</sub></i>	7	<i>H<sub>2</sub></i>	Yes		-

	$K_2CO_3 / H_2O_2$ nickel dissociator	8	$H_2$	Yes		10000
	$KNO_3 / H_2O_2$	9	$H_2$	Yes		25000
	$K_2CO_3 / H_2O_2$	10	$H_2$	Yes		30000
	$K_2SO_4 / H_2O_2$	11	$H_2$	Yes		2000
	$LiNO_3 / H_2O_2$	12	$H_2$	No		5000
	$Li_2CO_3 / H_2O_2$	13	$H_2$	No		2500
	$MgCO_3 / H_2O_2$	14	$H_2$	No		150
	$RbCl / H_2O_2$	15	$H_2$	No		-
	$RbCl / H_2O_2$ and $RbCl$ in reservoir	16	$H_2$	Yes		-
	$K_2CO_3$	17	$H_2$	Yes		2000
	$KHCO_3 / H_2O_2$	18	$H_2$	Yes		40000
	$CaCO_3 / H_2O_2$	19	$H_2$	Yes		2500
	$K_3PO_4 / H_2O_2$	20	$H_2$	Yes		7000
samarium		21	$H_2$	Yes		3000
zinc		22	$H_2$	Yes		-
iron		23	$H_2$	No		11000
copper		24	$H_2$	No		-
chromium		25	$H_2$	No		-
holmium		26	$H_2$	No		100
potassium metal in reservoir		27	$H_2$	Yes		6000
dysprosium		28	$H_2$	No		-

magnesium		29	$H_2$	Yes		-
sodium metal in reservoir		30	$H_2$	Yes		170
rubidium metal in reservoir		31	$H_2$	Yes		12000
cobalt		32	$H_2$	No		-
lead		33	$H_2$	Yes	Balmer $\beta$ -	
manganese		34	$H_2$	Yes		-
gadolinium		35	$H_2$	No		-
lithium metal in reservoir <sup>c</sup>		36	$H_2$			
praseodymium		37	$H_2$	No		2500
vanadium		38	$H_2$	No		-
tin		39	$H_2$	No		-
platinum		40	$H_2$	No		-
palladium		41	$H_2$	No		-
erbium		42	$H_2$	No		-
aluminum		43	$H_2$	No		-
nickel		44	$H_2$	No		-
molybdenum		45	$H_2$	No		-
cerium		46	$H_2$	No		-
potassium metal in reservoir		47	$H_2$	Yes		8700
niobium		48	$H_2$	No		-
potassium and rubidium metals in reservoir		49	$H_2$	Yes		12000

cobalt		5 0	$H_2$	No		-
silver		5 1	$H_2$	No		-
calcium metal in reservoir		5 2	$H_2$	Yes		16000
chromium		5 3	$H_2$	No		-
	$K_2CO_3$ <sup>d</sup> nickel dissociator	5 4	$H_2$	Yes		300
	$KHSO_4$	5 5	$H_2$	Yes		-
	$KHCO_3$	5 6	$H_2$	Yes		3000
cesium metal in reservoir		5 7	$H_2$	Yes		60000
neon gas		5 8	$H_2$	No		-
	$MgI_2$ in reservoir	5 9	$H_2$	Yes		-
	$Cs_2CO_3$	6 0	$H_2$	Yes		40000
osmium		6 1	$H_2$	No		-
carbon		6 2	$H_2$	No		-
lithium metal in reservoir		6 3	$H_2$	Yes		200
tantalum		6 4	$H_2$	No		-
	$KH_2PO_4 / H_2O_2$	6 5	$H_2$	Yes		100
germanium		6 6	$H_2$	No		-
helium gas		6 7	$He$	No		-
silicon		6 8	$H_2$	No		-
bismuth		6 9	$H_2$	No		-
strontium metal in reservoir		7 0	$H_2$	Yes		39000

gallium in reservoir		71	$H_2$	No		-
iron		72	$H_2$	No		800
argon gas		73	$H_2$	No		-
selenium		74	$H_2$	No	Balmer $\beta$ -	
	$RbI + KI$	75	$H_2$	No		200
	$SrCl_2 + FeCl_2$ e	76	$H_2$	No		-
indium		77	$H_2$	No		-
zirconium		78	$H_2$	No		-
barium metal in reservoir		79	$H_2$	No		-
antimony in reservoir		80	$H_2$	No		-
ruthenium		81	$H_2$	No		140
yttrium metal in reservoir		82	$H_2$	No		-
cadmium		83	$H_2$	Yes		-
samarium		84	$H_2$	Yes		200
	$K_2HPO_4$	85	$H_2$	Yes		4000
	$SrCO_3$	86	$H_2$	Yes		39000
	$ErCl_3 + MgCl_2$	87	$H_2$	Yes		-
	$LiF + PdCl_2$	88	$H_2$	No		-
	$EuCl_3 + MgCl_2$	89	$H_2$	Yes		-
	$La_2(CO_3)_3$	90	$H_2$	Yes		6000
	$Ag_2SO_4$	91	$H_2$	Yes		-
	$Er_2(CO_3)_3$	92	$H_2$	No		-

samarium		93	$H_2$	Yes		3000
	$Y_2(SO_4)_3$	94	$H_2$	No		-
	$SiO_2$	95	$H_2$	No		-
	$Zn(NO_3)_2$	96	$H_2$	Yes		-
	$Ba(NO_3)_2$	97	$H_2$	No		400000
	$Al_2O_3$	98	$H_2$	No		100
	$CrPO_4$	99	$H_2$	No		-
	$NaNO_3$	100	$H_2$	Yes		60000
	$Bi(NO_3)_3$	101	$H_2$	Yes		-
	$Sc_2(CO_3)_3$	102	$H_2$	No		-
europium		103	$H_2$	No		-
rhenium		104	$H_2$	No		-
lutetium		105	$H_2$	No		-
	$Mg(NO_3)_2$	106	$H_2$	Yes		-
	$Sr(NO_3)_2$	107	$H_2$	No		20000
neodymium		108	$H_2$	Yes		3000
ytterbium		109	$H_2$	Yes		-
	$NaNO_3$	110	$He$	Yes	-	
thallium		111	$H_2$	Yes		100
	$RbNO_3$	112	$H_2$	Yes		79000
lanthanum		113	$H_2$	No		-
	$Sm(NO_3)_3$	114	$H_2$	Yes		2000
terbium		115	$H_2$	No		-
	$La(NO_3)_3$	116	$H_2$	No		-

hafnium		117	$H_2$	No		-
	$NaClO_3$	118	$H_2$	No		-
	$NaNO_3$	119	$H_2$	Yes		2500
	$Sm_2(CO_3)_3$	120	$H_2$	Yes		2000
scandium		121	$H_2$	No		-
	$NbO_2$	122	$H_2$	No		-
	$KClO_3$	123	$H_2$	Yes		-
	$BaCO_3$	124	$H_2$	Yes		10000
	$Yb(NO_3)_3$	125	$H_2$	No		-
thulium		126	$H_2$	Yes		-
	$Yb_2(CO_3)_3$	127	$H_2$	No		-
	$RbClO_3$	128	$H_2$	Yes		-
	$HfI_4$	129	$H_2$	Yes		-
rhodium		130	$H_2$	No		-
iridium		131	$H_2$	No		-
gold		132	$H_2$	No		-
ytterbium		133	$H_2$	No		-
hafnium		134	$H_2$	No		-
potassium metal in reservoir		135	Ar	Yes		-
potassium metal in reservoir		136	Ne	Yes	100	
	$K_2CO_3$	137	Ar	Yes	30	
	$NaI$	138	$H_2$	No	-	

<sup>a</sup> Titanium screen dissociator and tungsten filament except where indicated.

b Lyman  $\alpha$  was recorded except for toxic compounds wherein a window was used, and the maximum intensity of Balmer  $\beta$  emission was recorded in  $\left(\frac{\text{counts}}{\text{sec}}\right)$  where indicated.

c Quartz cell failed due to reaction with lithium metal.

5 d Only a small amount of  $K_2CO_3$  on the titanium screen dissociator.

e Channel electron multiplier failed due to reaction with volatized compounds.

The light emission usually occurred after the power of the filament was increased to above 300 watts for about 20  
10 minutes, and the light was emitted for a period depending on the temperature (heater power level), type and quantity of chemicals deposited in the cell. Higher power would cause higher temperature and higher emission intensity, but in the case of volatile chemicals, a shorter duration of emission was  
15 observed because the chemicals thermally migrated from the cell and condensed on the wall of the top of the cell. The appearance of a coating from this migration was noted in TABLE 4. The emission lasted from one hour to one week depending on how much chemical was initially present in the cell and the  
20 power level which corresponded to the cell temperature.

### 3.1.4 DISCUSSION

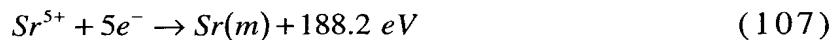
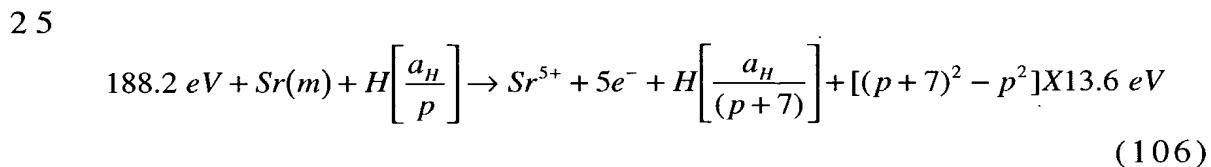
In the cases where Lyman  $\alpha$  emission was observed, no  
25 possible chemical reactions of the tungsten filament, the dissociator, the vaporized test material, and 0.3 torr hydrogen at a cell temperature of 700 °C could be found which accounted for the hydrogen  $\alpha$  line emission. In fact, no known chemical reaction releases enough energy to excite Lyman  $\alpha$  emission  
30 from hydrogen. In many cases such as the reduction of  $K_2CO_3$  by hydrogen, any possible reaction is very endothermic. The emission was not observed with hydrogen alone or with helium, neon, or argon gas. The emission was not due to the presence of a particular anion. Barium is a very efficient source of electrons,  
35 and is commonly used to coat the cathode of a plasma discharge cell to improve the emission current [9-10]. No emission was

observed when the titanium dissociator was coated with barium. Intense emission was observed for  $NaNO_3$  with hydrogen gas, but no emission was observed when hydrogen was replaced by helium. Intense emission was observed for potassium metal with hydrogen gas, but no emission was observed when hydrogen was replaced by argon. These latter two results indicate that the emission was due to a reaction of hydrogen. The emission of the Lyman lines is assigned to the catalysis of hydrogen which excites atomic and molecular hydrogen.

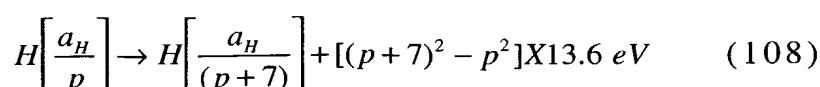
The only pure elements that were observed to emit EUV are each a catalytic system wherein the ionization of  $t$  electrons from an atom to a continuum energy level is such that the sum of the ionization energies of the  $t$  electrons is approximately  $m \times 27.2 \text{ eV}$  where  $m$  is an integer. These elements with the specific enthalpies of the catalytic reactions appear in TABLE 3 with the exception of neodymium metal since ionization data is unavailable.

### Strontium

One such catalytic system involves strontium. The first through the fifth ionization energies of strontium are  $5.69484 \text{ eV}$ ,  $11.03013 \text{ eV}$ ,  $42.89 \text{ eV}$ ,  $57 \text{ eV}$ , and  $71.6 \text{ eV}$ , respectively [8]. The ionization reaction of  $Sr$  to  $Sr^{5+}$ , ( $t=5$ ), then, has a net enthalpy of reaction of  $188.2 \text{ eV}$ , which is equivalent to  $m=7$  in Eq. (100).

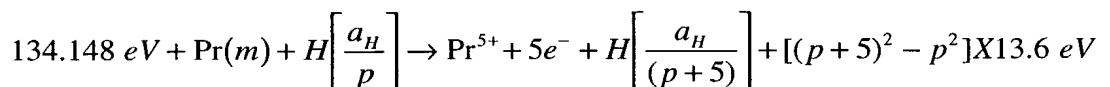


And, the overall reaction is



### Praseodymium and Neodymium Metal

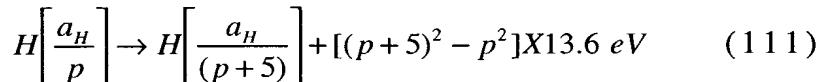
Another such catalytic system involves praseodymium metal. The first, second, third, fourth, and fifth ionization energies of praseodymium are 5.464 eV, 10.55 eV, 21.624 eV, 38.98 eV, and 57.53 eV, respectively [8]. The ionization reaction of Pr to  $\text{Pr}^{5+}$ , ( $t=5$ ), then, has a net enthalpy of reaction of 134.148 eV, which is equivalent to  $m=5$  in Eq. (100).



10 (109)



And, the overall reaction is



15

$$\frac{134.148 \text{ eV}}{5X27.196 \text{ eV}} = \frac{134.148 \text{ eV}}{135.98 \text{ eV}} = 0.987$$

EUV emission was observed in the case of praseodymium metal (Pr(m)). The count rate was about 3000 counts/second.

20 EUV emission was also observed in the case of neodymium metal (Nd(m)). The count rate was about the same as that of praseodymium metal, 3000 counts/second. Neodymium metal (Nd(m)) may comprise a catalytic system by the ionization of 5 electrons from each neodymium atom to a continuum energy level such that the sum of the ionization energies of the 5 electrons is approximately 5 X 27.2 eV. The first, second, third, and fourth ionization energies of neodymium are 5.5250 eV, 10.73 eV, 21.1 eV, and 40.41 eV, respectively [8]. The fifth ionization energy of neodymium should be about that of praseodymium, 57.53 eV, based on the close match of the first four ionization energies with the corresponding ionization energies of praseodymium. In this case, the ionization reaction of Nd to  $\text{Nd}^{5+}$ , ( $t=5$ ), then, has a net enthalpy of reaction of 136.295 eV, which is equivalent to  $m=5$  in Eq. (100). The reaction

is given by Eqs. (109-111) with the substitution of neodymium for praseodymium.

$$\frac{136.295 \text{ eV}}{5X27.196 \text{ eV}} = \frac{136.295 \text{ eV}}{135.98 \text{ eV}} = 1.002$$

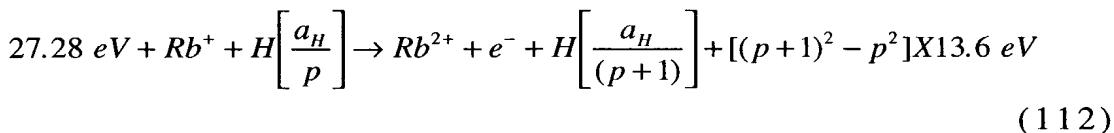
5

Furthermore, several cases of inorganic compounds were observed to emit EUV. The only ions that were observed to emit EUV are each a catalytic system wherein the ionization of  $t$  electrons from an ion to a continuum energy level is such that 10 the sum of the ionization energies of the  $t$  electrons is approximately  $m X 27.2 \text{ eV}$  where  $m$  is an integer. These ions with the specific enthalpies of the catalytic reactions appear in TABLE 3 with the exception of  $Ba^{2+}$  since ionization data is unavailable.

15

### Rubidium

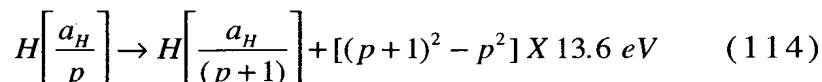
Rubidium ions can also provide a net enthalpy of a multiple of that of the potential energy of the hydrogen atom. The second ionization energy of rubidium is  $27.28 \text{ eV}$ . The 20 reaction  $Rb^+$  to  $Rb^{2+}$  has a net enthalpy of reaction of  $27.28 \text{ eV}$ , which is equivalent to  $m=1$  in Eq. (100).



25



The overall reaction is



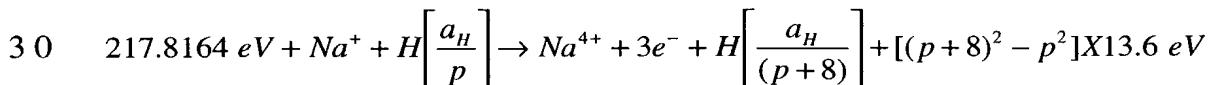
The catalytic rate and corresponding intensity of EUV 30 emission depends of the concentration of gas phase  $Rb^+$  ions. Rubidium metal may form  $RbH$  which may provide gas phase  $Rb^+$  ions, or rubidium metal may be ionized to provide gas phase  $Rb_2CO_3$  comprises two  $Rb^+$  ions rather than one, and it is not volatile. But, it may decompose to rubidium metal in

which case the vapor pressure should be higher than that vaporized from the catalyst reservoir due to the large surface area of the rubidium coated titanium dissociator. Alkali metal nitrates are extraordinarily volatile and can be distilled 350-500 °C [11].  $RbNO_3$  is the favored candidate for providing gaseous  $Rb^+$  ions. The EUV spectrum (40–160 nm) of the cell emission recorded at about the point of the maximum Lyman α emission for rubidium metal,  $Rb_2CO_3$ , and  $RbNO_3$  is shown in FIGURE 24.  $RbNO_3$  produced the highest intensity EUV emission.

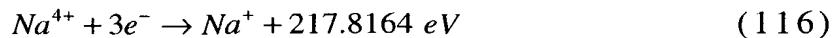
10

### Sodium metal, Sodium Carbonate, Sodium Nitrate

Essentially no EUV emission was observed in the case of  $Na(m)$  and  $Na_2CO_3$ . What little was observed may be due to potassium contamination which was measured by time-of-flight-secondary-ion-mass-spectroscopy. EUV emission was observed in the case of  $NaNO_3$ .  $Na(m)$  is not a catalyst.  $Na_2CO_3$  decomposes to  $Na(m)$ .  $Na_2CO_3$  is further not a catalyst because two sodium ions are present rather than one, and  $Na_2CO_3$  is not volatile.  $NaNO_3$  is a catalyst which is volatile at the experimental conditions of the EUV experiment. The catalytic system is provided by the ionization of 3 electrons from  $Na^+$  to a continuum energy level such that the sum of the ionization energies of the 3 electrons is approximately  $m \times 27.2\text{ eV}$  where  $m$  is an integer. The second, third, and fourth ionization energies of sodium are 47.2864 eV, 71.6200 eV, and 98.91 eV, respectively [8]. The triple ionization reaction of  $Na^+$  to  $Na^{4+}$ , then, has a net enthalpy of reaction of 217.8164 eV, which is equivalent to  $m=8$  in Eq. (100).



(115)



35 And, the overall reaction is

$$H\left[\frac{a_H}{p}\right] \rightarrow H\left[\frac{a_H}{(p+8)}\right] + [(p+8)^2 - p^2] \times 13.6 \text{ eV} \quad (117)$$

$$\frac{217.8164 \text{ eV}}{8 \times 27.196 \text{ eV}} = \frac{217.8164 \text{ eV}}{217.568 \text{ eV}} = 1.001$$

5 Very little mirroring was observed compared to that observed with the onset of EUV emission in the case of  $K_2CO_3$  or  $KNO_3$ . This further supports the source of emission as  $NaNO_3$  catalyst.

### **Barium Nitrate**

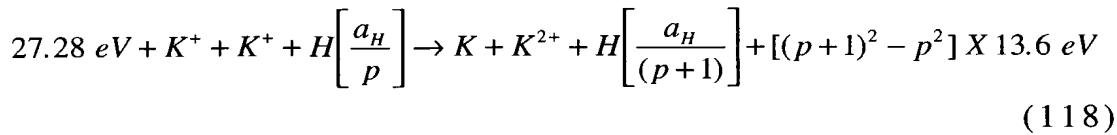
10 EUV emission was observed from  $Ba(NO_3)_2$ ; whereas, no EUV emission was observed from  $Ba(m)$ . Alkali metal nitrates are extraordinarily volatile and can be distilled 350-500 °C, and barium nitrate can also be distilled at 600 °C [11].  $Ba(NO_3)_2$  melts at 592 °C; thus, it is stable and volatile at the operating 15 temperature of the EUV experiment.  $Ba^{2+}$  may be a catalyst, but it is not possible to determine this since only the first two vacuum ionization energies of barium are published [8].

20 A catalysts may also be provided by the transfer of  $t$  electrons between participating ions. The transfer of  $t$  electrons from one ion to another ion provides a net enthalpy of reaction whereby the sum of the ionization energy of the electron donating ion minus the ionization energy of the electron accepting ion equals approximately  $m \times 27.2 \text{ eV}$  where  $m$  is an 25 integer. Two  $K^+$  ions in one case and two  $La^{3+}$  ions in another were observed to serve as catalysts as indicated by the observed EUV emission. No other ion pairs caused EUV emission.

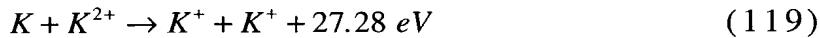
### **Potassium**

30 Potassium ions can also provide a net enthalpy of a multiple of that of the potential energy of the hydrogen atom. The second ionization energy of potassium is 31.63 eV; and  $K^+$  releases 4.34 eV when it is reduced to  $K$ . The combination of 35 reactions  $K^+$  to  $K^{2+}$  and  $K^+$  to  $K$ , then, has a net enthalpy of

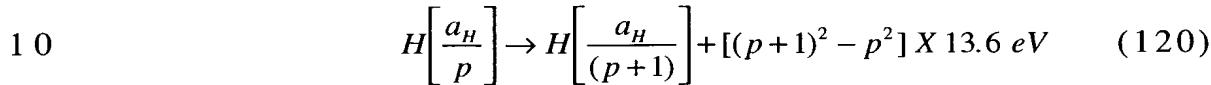
reaction of  $27.28 \text{ eV}$ , which is equivalent to  $m=1$  in Eq. (100).



5



The overall reaction is

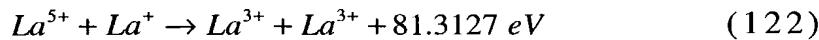
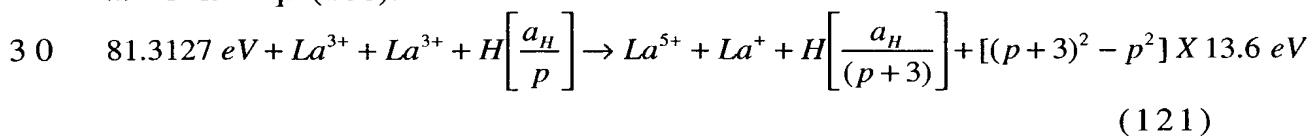


### Lanthanum Carbonate

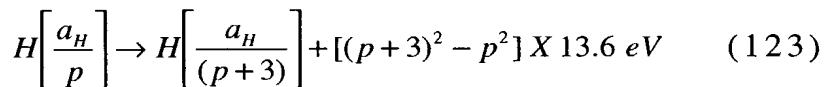
EUV emission was observed from  $La_2(CO_3)_3$ ; whereas, no emission was observed from lanthanum metal or  $La(NO_3)_3$ .

15 Lanthanum metal is not a catalyst. A single  $La^{3+}$  corresponding to the case of  $La(NO_3)_3$  is also not a catalyst. In another embodiment, a catalytic system transfers two electrons from one ion to another such that the sum of the total ionization energy of the electron donating species minus the total ionization energy 20 of the electron accepting species equals approximately  $m X 27.2 \text{ eV}$  where  $m$  is an integer. One such catalytic system involves lanthanum as  $La_2(CO_3)_3$ , which provides two  $La^{3+}$  ions.

The only stable oxidation state of lanthanum is  $La^{3+}$ . The fourth and fifth ionization energies of lanthanum are  $49.95 \text{ eV}$  and 25  $61.6 \text{ eV}$ , respectively. The third and second ionization energies of lanthanum are  $19.1773 \text{ eV}$  and  $11.060 \text{ eV}$ , respectively [8]. The combination of reactions  $La^{3+}$  to  $La^{5+}$  and  $La^{3+}$  to  $La^+$ , then, has a net enthalpy of reaction of  $81.3127 \text{ eV}$ , which is equivalent to  $m=3$  in Eq. (100).



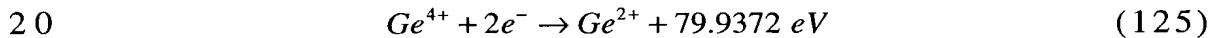
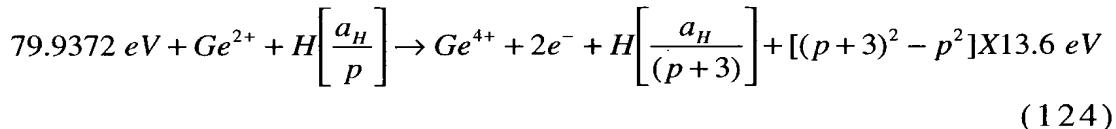
The overall reaction is



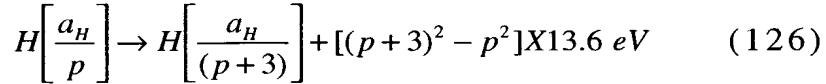
$$\frac{81.3127 \text{ eV}}{3X27.196 \text{ eV}} = \frac{81.3127 \text{ eV}}{81.588 \text{ eV}} = 0.997$$

## 5 Germanium

Weak (100 counts/sec) EUV emission was observed from *Ge*. The stable oxidation states of germanium are  $Ge^{2+}$  and  $Ge^{4+}$ . The catalytic system is provided by the ionization of 2 electrons from  $Ge^{2+}$  to a continuum energy level such that the sum of the ionization energies of the 2 electrons is approximately  $m X 27.2 \text{ eV}$  where  $m$  is an integer. The third and fourth ionization energies of germanium are  $34.2241 \text{ eV}$ , and  $45.7131 \text{ eV}$ , respectively [8]. The double ionization reaction of  $Ge^{2+}$  to  $Ge^{4+}$ , then, has a net enthalpy of reaction of  $79.9372 \text{ eV}$ , which is equivalent to  $m=3$  in Eq. (100).



And, the overall reaction is



$$\frac{79.9372 \text{ eV}}{3X27.196 \text{ eV}} = \frac{79.9372 \text{ eV}}{81.588} = 0.98$$

25 Very low level EUV emission with the presence of some of the elements in TABLE 3 may be explained by the presence of low levels of catalytic ions of a pure element such as the case of germanium or by contamination with catalytic reactants such as 30 potassium in sodium.

### 3.1.5 CONCLUSIONS

Intense EUV emission was observed at low temperatures (e.g.  $<10^3 K$ ) from atomic hydrogen and certain atomized pure elements or certain gaseous ions which ionize at integer multiples of the potential energy of atomic hydrogen. The release of energy from hydrogen as evidenced by the EUV emission must result in a lower-energy state of hydrogen. The lower-energy hydrogen atom called a hydrino atom by Mills [6] would be expected to demonstrate novel chemistry. The formation of novel compounds based on hydrino atoms would be substantial evidence supporting catalysis of hydrogen as the mechanism of the observed EUV emission. A novel hydride ion called a hydrino hydride ion having extraordinary chemical properties given by Mills [6] is predicted to form by the reaction of an electron with a hydrino atom. Compounds containing hydrino hydride ions have been isolated as products of the reaction of atomic hydrogen with atoms and ions identified as catalysts in the present EUV study [6, 12, 13]. Work is in progress to optimize the EUV emission and correlate the EUV emission with novel compound and heat production.

Billions of dollars have been spent to harness the energy of hydrogen through fusion using plasmas created and heated to extreme temperatures by RF coupling (e.g.  $>10^6 K$ ) with confinement provided by a toroidal magnetic field. The present study indicates that energy may be released from hydrogen at relatively low temperatures with an apparatus which is of trivial technological complexity compared to a tokomak. And, rather than producing radioactive waste, the reaction has the potential to produce compounds having extraordinary properties. The implications are that a vast new energy source and a new field of hydrogen chemistry have been discovered.

### 3.1.6 REFERENCES

1. Phillips, J. H., *Guide to the Sun*, Cambridge University Press, Cambridge, Great Britain, (1992), pp. 16-20.
2. J. A. R. Sampson, *Techniques of Vacuum Ultraviolet Spectroscopy*, Pied Publications, (1980), pp. 94-179.

3. Science News, 12/6/97, p. 366.
4. T. Fujimoto, K. Sawada, and K. Takahata, J. Appl. Phys., Vol. 66 (6), (1989), pp. 2315-2319.
5. A. Hollander, and M. R. Wertheimer, J. Vac. Sci. Technol. A, Vol. 12 (3), (1994), pp. 879-882.
6. R. Mills, *The Grand Unified Theory of Classical Quantum Mechanics*, January 1999 Edition, BlackLight Power, Inc., Cranbury, New Jersey, Distributed by Amazon.com.
7. N. V. Sidgwick, *The Chemical Elements and Their Compounds*, Volume I, Oxford, Clarendon Press, (1950), p.17.
8. David R. Linde, *CRC Handbook of Chemistry and Physics*, 79 th Edition, CRC Press, Boca Raton, Florida, (1998-9), p. 10-175 to p. 10-177.
9. J. A. R. Sampson, *Techniques of Vacuum Ultraviolet Spectroscopy*, Pied Publications, (1980), p. 147.
10. M. Benjamin, The London, Edinburgh, and Dublin, Philosophical Magazine and Journal of Science, July, (1935), pp. 1-24.
11. C. J. Hardy, B. O. Field, J. Chem. Soc., (1963), pp. 5130-5134.
12. R. Mills, B. Dhandapani, N. Greenig, J. He, "Synthesis and Characterization of Potassium Iodo Hydride", Int. J. of Hydrogen Energy in progress.
13. R. Mills, "Novel Hydride Compound", Int. J. of Hydrogen Energy, accepted.

3.2 Observation of Extreme Ultraviolet Hydrogen Emission from Incandescently Heated Hydrogen Gas with Strontium that Produced an Optically Measured Power Balance that was 4000 Times the Control

5

The observation of intense extreme ultraviolet (EUV) emission from incandescently heated atomic hydrogen and atomized strontium is reported. It has been reported that intense EUV emission was observed at low temperatures (e.g.  $\approx 10^3 K$ ) from atomic hydrogen and certain atomized elements or certain gaseous ions which ionize at integer multiples of the potential energy of atomic hydrogen,  $27.2 eV$  [1-5]. Strontium ionizes at integer multiples of the potential energy of atomic hydrogen. Typically the emission of extreme ultraviolet light from hydrogen gas is achieved via a discharge at high voltage, a high power inductively coupled plasma, or a plasma created and heated to extreme temperatures by RF coupling (e.g.  $> 10^6 K$ ) with confinement provided by a toroidal magnetic field. The observed plasma formed at low temperatures (e.g.  $\approx 10^3 K$ ) from atomic hydrogen generated at a tungsten filament that heated a titanium dissociator and atomic strontium which was vaporized from the metal by heating. No emission was observed when sodium, magnesium, or barium replaced strontium or when argon replaced hydrogen with strontium. The power balance of a gas cell having atomized hydrogen and strontium was measured by integrating the total light output corrected for spectrometer system response and energy over the visible range. A control cell was identical except that sodium replaced strontium. In this case, 4000 times the power of the strontium cell was required in order to achieve that same optically measured light output power. A plasma formed at a cell voltage of about 250 volts in the cell with hydrogen alone and in the cell with hydrogen and sodium; whereas, a plasma formed in the strontium cell at the extremely low voltage of about 2 volts.

### 3.2.1 INTRODUCTION

A historical motivation to cause EUV emission from a hydrogen gas was that the spectrum of hydrogen was first recorded from the only known source, the Sun [6]. Developed sources that provide a suitable intensity are high voltage discharge, synchrotron, and inductively coupled plasma generators [7]. An important variant of the later type of source is a tokomak [8]. Fujimoto et al. [9] have determined the cross section for production of excited hydrogen atoms from the emission cross sections for Lyman and Balmer lines when molecular hydrogen is dissociated into excited atoms by electron collisions. This data was used to develop a collisional-radiative model to be used in determining the ratio of molecular-to-atomic hydrogen densities in tokomak plasmas. Their results indicate an excitation threshold of 17 eV for Lyman  $\alpha$  emission. Addition of other gases would be expected to decrease the intensity of hydrogen lines which could be absorbed by the gas. Hollander and Wertheimer [10] found that within a selected range of parameters of a plasma created in a microwave resonator cavity, a hydrogen-oxygen plasma displays an emission that resembles the absorption of molecular oxygen. Whereas, a helium-hydrogen plasma emits a very intense hydrogen Lyman  $\alpha$  radiation at 121.5 nm which is up to 40 times more intense than other lines in the spectrum. The Lyman  $\alpha$  emission intensity showed a significant deviation from that predicted by the model of Fujimoto et al. [9] and from the emission of hydrogen alone.

We report that a hydrogen plasma is formed at low temperatures (e.g.  $\approx 10^3 K$ ) by reaction of atomic hydrogen with strontium atoms, but not with magnesium, barium, or sodium atoms. In the case of EUV measurements, atomic hydrogen was generated by dissociation at a tungsten filament and at a transition metal dissociator that was incandescently heated by the filament. Strontium atoms were vaporized by heating to form a low vapor pressure (e.g. 1 torr). The kinetic energy of the thermal electrons at the experimental temperature of  $\approx 10^3 K$  were about 0.1 eV, and the average collisional energies of electrons accelerated by the field of the filament were less than 1 eV. (No blackbody emission was

recorded for wavelengths shorter than 400 nm.) Strontium atoms ionize at integer multiples of the potential energy of atomic hydrogen and caused hydrogen EUV emission; whereas, the chemically similar atoms, magnesium and barium as well as sodium, 5 caused no emission. Helium ions present in the experiment of Hollander and Wertheimer [10] ionize at a multiple of two times the potential energy of atomic hydrogen. The mechanism of EUV emission can not be explained by the conventional chemistry of hydrogen, but it is predicted by a solution of the Schrodinger 10 equation with a nonradiative boundary constraint put forward by Mills [11].

Mills predicts that certain atoms or ions serve as catalysts to release energy from hydrogen to produce an increased binding energy hydrogen atom called a *hydrino atom* having a binding energy of

$$15 \quad \text{Binding Energy} = \frac{13.6 \text{ eV}}{n^2} \quad (127)$$

where

$$n = \frac{1}{2}, \frac{1}{3}, \frac{1}{4}, \dots, \frac{1}{p} \quad (128)$$

and  $p$  is an integer greater than 1, designated as  $H\left[\frac{a_H}{p}\right]$  where  $a_H$  is the radius of the hydrogen atom. Hydrinos are predicted to form by reacting an ordinary hydrogen atom with a catalyst having a net enthalpy of reaction of about

$$20 \quad m \cdot 27.2 \text{ eV} \quad (129)$$

where  $m$  is an integer. This catalysis releases energy from the hydrogen atom with a commensurate decrease in size of the 25 hydrogen atom,  $r_n = n a_H$ . For example, the catalysis of  $H(n=1)$  to  $H(n=1/2)$  releases 40.8 eV, and the hydrogen radius decreases from  $a_H$  to  $\frac{1}{2} a_H$ .

The excited energy states of atomic hydrogen are also given by Eq. (127) except that

$$30 \quad n = 1, 2, 3, \dots \quad (130)$$

The  $n=1$  state is the "ground" state for "pure" photon transitions (the  $n=1$  state can absorb a photon and go to an excited electronic state, but it cannot release a photon and go to a lower-energy electronic state). However, an electron transition from the ground state to a

lower-energy state is possible by a nonradiative energy transfer such as multipole coupling or a resonant collision mechanism. These lower-energy states have fractional quantum numbers,  $n = \frac{1}{\text{integer}}$ .

Processes that occur without photons and that require collisions are common. For example, the exothermic chemical reaction of  $H + H$  to form  $H_2$  does not occur with the emission of a photon. Rather, the reaction requires a collision with a third body,  $M$ , to remove the bond energy- $H + H + M \rightarrow H_2 + M^*$  [12]. The third body distributes the energy from the exothermic reaction, and the end result is the  $H_2$  molecule and an increase in the temperature of the system. Some commercial phosphors are based on nonradiative energy transfer involving multipole coupling. For example, the strong absorption strength of  $Sb^{3+}$  ions along with the efficient nonradiative transfer of excitation from  $Sb^{3+}$  to  $Mn^{2+}$ , are responsible for the strong manganese luminescence from phosphors containing these ions [13]. Similarly, the  $n=1$  state of hydrogen and the  $n = \frac{1}{\text{integer}}$  states of hydrogen are nonradiative, but a transition between two nonradiative states is possible via a nonradiative energy transfer, say  $n=1$  to  $n=1/2$ . In these cases, during the transition the electron couples to another electron transition, electron transfer reaction, or inelastic scattering reaction which can absorb the exact amount of energy that must be removed from the hydrogen atom. Thus, a catalyst provides a net positive enthalpy of reaction of  $m \cdot 27.2 \text{ eV}$  (i.e. it absorbs  $m \cdot 27.2 \text{ eV}$  where  $m$  is an integer). Certain atoms or ions serve as catalysts which resonantly accept energy from hydrogen atoms and release the energy to the surroundings to effect electronic transitions to fractional quantum energy levels.

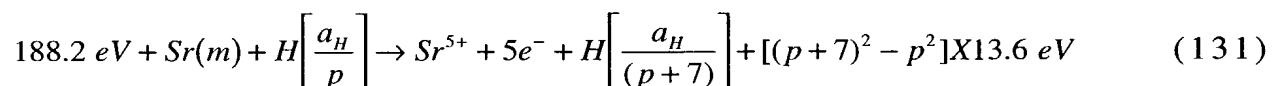
The catalysis of hydrogen involves the nonradiative transfer of energy from atomic hydrogen to a catalyst which may then release the transferred energy by radiative and nonradiative mechanisms. As a consequence of the nonradiative energy transfer, the hydrogen atom becomes unstable and emits further energy until it achieves a lower-energy nonradiative state having a principal energy level given by Eqs. (127-128).

### Inorganic Catalysts

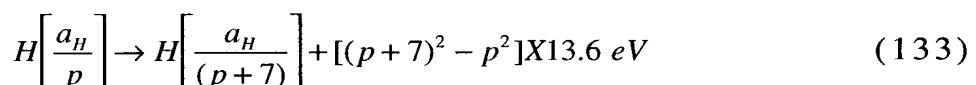
A catalytic system is provided by the ionization of  $t$  electrons from an atom to a continuum energy level such that the sum of the ionization energies of the  $t$  electrons is approximately  $m \times 27.2 \text{ eV}$

5 where  $m$  is an integer. One such catalytic system involves strontium. The first through the fifth ionization energies of strontium are 5.69484 eV, 11.03013 eV, 42.89 eV, 57 eV, and 71.6 eV, respectively [14]. The ionization reaction of Sr to  $\text{Sr}^{5+}$ , ( $t=5$ ), then, has a net enthalpy of reaction of 188.2 eV, which is equivalent to  $m=7$  in Eq. (129).

10



15 And, the overall reaction is



The energy released during catalysis may undergo internal conversion and ionize or excite molecular and atomic hydrogen resulting in hydrogen emission which includes well characterized ultraviolet lines such as the Lyman series. Lyman  $\alpha$  emission was sought by EUV spectroscopy. Due to the extremely short wavelength of this radiation, "transparent" optics do not exist. Therefore, a 20 windowless arrangement was used wherein the source was connected to the same vacuum vessel as the grating and detectors of the EUV spectrometer. Windowless EUV spectroscopy was performed with an extreme ultraviolet spectrometer that was mated with the cell. Differential pumping permitted a high pressure in the 25 cell as compared to that in the spectrometer. This was achieved by pumping on the cell outlet and pumping on the grating side of the collimator that served as a pin-hole inlet to the optics. The cell was operated under hydrogen flow conditions while maintaining a 30 constant hydrogen pressure in the cell with a mass flow controller.

35 The energy released during catalysis may also undergo internal

conversion and ionize or excite molecular and atomic hydrogen and the catalysts resulting in visible emission. A cylindrical nickel mesh hydrogen dissociator of a gas cell also served as an electrode to produce an essentially uniform radial electric field between the dissociator and the wall of the cylindrical stainless steel gas cell.

5 Power was applied to the electrode to achieve a bright plasma which was recorded over the wavelength range  $350 \leq \lambda \leq 750 \text{ nm}$ . The power balance of a gas cell having atomized hydrogen and strontium was measured by integrating the total light output corrected for

10 spectrometer system response and energy over the visible range. A control cell was identical except that sodium replaced strontium. In this case, 4000 times the power of the strontium cell was required in order to achieve the same optically measured light output power. A plasma formed at a cell voltage of about 250 volts in the cell with  
15 hydrogen alone and in the cell with hydrogen and sodium; whereas, a plasma formed in the strontium cell at the extremely low voltage of about 2 volts.

### 3.2.2 EXPERIMENTAL

20

#### EUV Spectroscopy

The experimental set up shown in FIGURE 25 comprised a quartz cell which was 500 mm in length and 50 mm in diameter. A sample reservoir that was heated independently using an external heater powered by a constant power supply was on one end of the quartz cell. Three ports for gas inlet, outlet, and photon detection were on the other end of the cell. A tungsten filament (0.5 mm, total resistance ~2.5 ohm) and a titanium cylindrical screen (300 mm long and 40 mm in diameter) that performed as a hydrogen dissociator  
25 were inside the quartz cell. A new dissociator was used for each experiment. The filament was 0.508 millimeters in diameter and eight hundred (800) centimeters in length. The filament was coiled on a grooved ceramic support to maintain its shape when heated.  
30 The return lead ran through the middle of the ceramic support. The titanium screen was electrically floated. The power was applied to the filament by a Sorensen 80-13 power supply which was controlled by a constant power controller. The temperature of the  
35

tungsten filament was estimated to be in the range of 1100 to 1500 °C. The external cell wall temperature was about 700 °C. The hydrogen gas pressure inside the cell was maintained at about 300 mtorr. The entire quartz cell was enclosed inside an insulation package comprised of Zircar AL-30 insulation. Several K type thermocouples were placed in the insulation to measure key temperatures of the cell and insulation. The thermocouples were read with a multichannel computer data acquisition system.

In the present study, the light emission phenomena was studied for hydrogen, argon, neon, and helium alone and hydrogen with strontium, magnesium, barium, and sodium metals. The pure elements of magnesium, barium, and strontium were placed in the reservoir and volatized by the external heater. Magnesium with a low vapor pressure (higher melting point) was volatilized by suspending a foil of the material (2 cm by 2 cm by 0.1 cm thick) between the filament and a titanium dissociator and heating the test material with the filament. The power applied to the filament was 300 W in the case of strontium and up to 600 watts in the case of magnesium, barium, and sodium metals. The voltage across the filament was about 55 volts and the current was about 5.5 ampere at 300 watts. For the controls, magnesium, barium, and sodium metals, the cell was increased in temperature to the maximum permissible with the power supply.

The light emission was introduced to an EUV spectrometer for spectral measurement. The spectrometer was a McPherson 0.2 meter monochromator (Model 302, Seya-Namioka type) equipped with a 1200 lines/mm holographic grating. The wavelength region covered by the monochromator was 30 – 560 nm. A channel electron multiplier (CEM) was used to detect the EUV light. The wavelength resolution was about 12 nm (FWHM) with an entrance and exit slit width of 300 X 300 μm. The vacuum inside the monochromator was maintained below 5 X 10<sup>-4</sup> torr by a turbo pump. The EUV spectrum (40 – 160 nm) of the cell emission with strontium present was recorded at about the point of the maximum Lyman α emission.

The UV/VIS spectrum (40 – 560 nm) of the cell emission with hydrogen alone was recorded with a photomultiplier tube (PMT) and a sodium salicylate scintillator. The PMT (Model R1527P,

Hamamatsu) used has a spectral response in the range of 185–680 nm with a peak efficiency at about 400 nm. The scan interval was 0.4 nm. The inlet and outlet slit were 500–500  $\mu\text{m}$ .

The UV/VIS emission from the gas cell was channeled into the 5 UV/VIS spectrometer using a 4 meter long, five stand fiber optic cable (Edmund Scientific Model #E2549) having a core diameter of 1958  $\mu\text{m}$  and a maximum attenuation of 0.19 dB/m. The fiber optic cable was placed on the outside surface of the top of the Pyrex cap of the gas cell. The fiber was oriented to maximize the collection of 10 light emitted from inside the cell. The room was made dark. The other end of the fiber optic cable was fixed in an aperture manifold that attached to the entrance aperture of the UV/VIS spectrometer.

#### Power Cell Apparatus and Procedure

15 Plasma studies with hydrogen alone, or with hydrogen with strontium or sodium were carried out in the cylindrical stainless steel gas cell shown in FIGURE 26. The experimental setup for generating a glow discharge hydrogen plasma and for optically measuring the power balance is shown in FIGURE 27. The cell was 20 heated in a 10 kW refractory brick kiln (L & L Kiln Model JD230) as shown in FIGURE 27. The kiln had three heating zones and a heated floor that were each heated by separate radiant elements. The zone temperatures were independently controlled by a Dynatrol controller using the temperatures read by 3 type-K thermocouples located 25 adjacent to the kiln inner wall. The cell was evacuated and pressurized with hydrogen through a single 0.95 cm feed through. The discharge was started and maintained by an alternating current electric field in the 1.75 cm annular gap between an axial electrode and the cell wall. The cylindrical cell was 9.21 cm in diameter and 30 14.5 cm in height. The axial electrode was a 5.08 cm OD by 7.2 cm long stainless steel tube wound with several layers of nickel screen. The overall diameter of the axial electrode was  $D_i = 5.72 \text{ cm}$ . A 1.6 mm thick UV-grade sapphire window with 1.5 cm view diameter provided a visible light path from inside the cell. The viewing 35 direction was normal to the cell axis. A 1.27 cm diameter stainless steel tube passed through the furnace wall and connected to a view port welded to the cell wall at mid-height to provide an optical light

path from the sapphire window to the furnace exterior. An 8 mm quartz rod channeled the light from the view port through the stainless tube to a collimating lens which was focused on a 100  $\mu\text{m}$  optical fiber located outside the furnace. Spectral data was recorded  
5 with a visible spectrometer (Ocean Optics S2000) and stored by a personal computer.

The field voltage was controlled by a variable voltage transformer operating from 115 VAC, 60 Hz. A step-up transformer was used when necessary. True rms voltage at the axial electrode  
10 was monitored by a digital multimeter (Fluke 8010 A or Tenma 726202). A second multimeter (Extech 380763) in series with the discharge gap was used to indicate the current. The cell temperature was measured by a thermocouple probe located in the cell interior approximately 2 cm from the discharge gap. The pressure in the  
15 hydrogen supply tube outside the furnace was monitored by 10 torr and 1000 torr MKS Baratron absolute pressure gauges. In the absence of hydrogen flow, the hydrogen supply tube pressure was essentially the cell hydrogen partial pressure.

Strontium (Aldrich Chemical Company 99.9 %) or sodium  
20 (Aldrich Chemical Company 99.95 %) metals were loaded into the cell under a dry argon atmosphere. The cell was evacuated with a turbo vacuum pump to a pressure of 4 mtorr during most of the heating process. During the heat-up the cell was periodically pressurized with hydrogen (99.999% purity) to approximately 100 torr and  
25 subsequently evacuated to purge gaseous contaminants from the system. When the cell temperature stabilized hydrogen was added until the steady pressure was approximately 1 torr. The field voltage was increased until breakdown occurred which was confirmed by the spectrometer response to visible light emitted from  
30 the cell. The hydrogen pressure was adjusted as much as possible to maximize the light emission from the cell. The voltage was maintained at the minimum level which resulted in a stable discharge during data acquisition.

Glow discharges were formed in pure control gases to  
35 determine their behavior as function of temperature and pressure. For He, N<sub>2</sub>, and H<sub>2</sub> gases, the starting voltage to form a glow discharge, the voltage to maintain the discharge, and the light

emitted were studied as a function of pressure at 25 °C and 662 °C. The discharged was formed in the cylindrical stainless steel gas cell used for plasma studies with hydrogen alone, or with hydrogen with strontium or sodium as shown in FIGURE 26. The experimental setup 5 was identical to that used for generating a glow discharge hydrogen plasma and for optically measuring the power balance as shown in FIGURE 27. The methods for forming a glow discharge and the procedure for measuring the voltage and current were as given previously. The presence or absence of light emission was observed 10 visually.

After thorough evacuation, the cell was filled to the desired pressure with test gas. The electrode voltage was gradually increased until a rush of current (at least 3 mA) was observed in the circuit. The greatest voltage for which no current flowed was 15 recorded as the starting voltage  $V_s$ . Once a discharge was present, the electrode voltage was slowly decreased until the current abruptly fell to zero. The lowest voltage for which current persisted was recorded as the maintenance voltage. Light emission from the discharge, if present, was noted. The results are given in the 20 Appendix.

#### Spectrometer Calibration for Optical Power Balance Measurement

Only a small portion of the light emission from the source was incident upon the spectrometer CCD detector since irradiation of the 25 detector was dependent upon optical losses between the source and detector. The light of a small solid angle 1.) passed through the sapphire window, 2.) entered the quartz rod, 3.) was channeled from the view port through the stainless tube to the collimating lens, 4.) was focused on the 100  $\mu\text{m}$  optical fiber, 5.) was carried on the 30 optical fiber, 6.) entered the spectrometer, and 7.) ultimately was incident on the CCD detector. Attenuation occurred at each interface and along each optical element. To standardize these factors for the emission of strontium vapor with hydrogen, the control experiments of hydrogen alone and sodium vapor with hydrogen were run under 35 identical conditions. Thus, these experiments served as standard light sources. However, the spectra of each experiment was unique. The spectrometer system comprised the 100  $\mu\text{m}$  optical fiber and the

visible spectrometer (Ocean Optics S2000). To correct for the nonuniform response of the spectrometer system as a function of wavelength and the dependence of energy on wavelength, the system was calibrated against a reference light source.

5 During the recording of each spectrum, the spectrometer integration time was adjusted to maximize its sensitivity as recommended by the manufacturer (Ocean Optics). The recorded intensity versus wavelength was a rate; thus, it was independent of the integration time. And, all spectra were comparable since they  
10 were acquired such that the spectrometer was operating in a linear response range.

15 The spectral irradiation of the spectrometer system  $G_\lambda$  (energy/time-area-wavelength) was the rate at which energy in the wavelength interval  $\lambda - \lambda + d\lambda$  was incident on the fiber optic entrance of the spectrometer system per unit area and per unit wavelength interval  $d\lambda$ . The corresponding spectrometer response or count rate  $S_\lambda$  (counts/s) was proportional to spectrometer system irradiation,

$$S_\lambda = b_\lambda G_\lambda \quad (134)$$

20 The spectral dependence of the proportionality factor  $b_\lambda$  arises from spectral bias of the spectrometer system. The radiant flux input to the spectrometer system was obtained by calibration with a reference light source (Ocean Optics LS-1-CAL) for which the radiant flux was known. The distribution of the spectrometer system  
25 irradiation by the reference light source  $G_{\lambda r}(\lambda)$  was supplied in tabular form by Ocean Optics as given in TABLE 5. The count rate due to irradiation by the reference source was

$$S_{\lambda r} = b_\lambda G_{\lambda r} \quad (135)$$

where  $G_{\lambda r}$  is the spectrometer system irradiation by the reference  
30 light source. Then the spectrometer system irradiation by the source under study was given by

$$G_\lambda = S_\lambda \frac{G_{\lambda r}}{S_{\lambda r}} \quad (136)$$

The ratio

$$\frac{G_{\lambda r}}{S_{\lambda r}} = \left[ \frac{\mu\text{W}/\text{cm}^2\text{nm}}{\text{cts/s}} \right] \quad (137)$$

35 was the spectral calibration factor for the system. This calibration

approach holds regardless of whether the count rate is proportional to radiant energy/time or photons/time. In the latter case the proportionality factor  $b_\lambda$  accounts for the spectral bias of the photons as well as the spectral bias of the spectrometer system (i.e.  $b_\lambda$  includes the factor  $(hv)^{-1}$ ). The reference source count rate  $S_\lambda$  and the calibration data  $G_\lambda$  are plotted in FIGURE 28. The spectral bias of the system which favored mid-range wavelengths (550-750 nm) is clear. Manual calibration of the raw count rate data was carried out using calibration Eq. (136) for the hydrogen-strontium mixture and background radiation tests. In the remaining cases, the calibration was done in real time by the Ocean Optics spectrometer software OOIIrrad. The total visible radiant flux incident on the spectrometer system was given by

$$G = \int_{\lambda=400 \text{ nm}}^{\lambda=700 \text{ nm}} G_\lambda(\lambda) d\lambda \quad (138)$$

where  $G_\lambda(\lambda)$  is the spectral irradiation.  $G_\lambda$ ,  $S_\lambda$ , and  $G$  were each a rate, thus, they were independent of the integration time.

TABLE 5. Reference source calibration data for Ocean Optics S2000 Spectrometer.

$\lambda$ (nm)	$G_\lambda$ ( $\mu\text{W}/\text{cm}^2\text{nm}$ )	$\lambda$ (nm)	$G_\lambda$ ( $\mu\text{W}/\text{cm}^2\text{nm}$ )	$\lambda$ (nm)	$G_\lambda$ ( $\mu\text{W}/\text{cm}^2\text{nm}$ )
300	0.0036	400	0.0194	650	0.502
310	0.0023	420	0.031	700	0.697
320	0.0020	440	0.046	750	0.969
330	0.0021	460	0.065	800	1.344
340	0.0028	480	0.090	850	1.914
350	0.0039	500	0.118	900	2.742
360	0.0057	525	0.162	950	3.798
370	0.0082	550	0.214	1000	4.973
380	0.0113	575	0.274	1050	6.110
390	0.0148	600	0.342		

### 3.2.3 RESULTS

#### EUV Spectroscopy

The cell without any test material present was run to establish the baseline of the spectrometer. The intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, and 0.3 torr hydrogen at a 5 cell temperature of 700 °C is shown in FIGURE 29. The UV/VIS spectrum (40–560 nm) of the emission from the gas cell comprising a tungsten filament, a titanium dissociator, and 0.3 torr hydrogen at a cell temperature of 700 °C is shown in FIGURE 30. The spectrum was recorded with a photomultiplier tube (PMT) and a sodium salicylate 10 scintillator. No emission was observed except for the blackbody filament radiation at the longer wavelengths. No emission was also observed when argon, neon, or helium replaced hydrogen.

The intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium 15 dissociator, sodium or barium metal in the catalyst reservoir, and 0.3 torr hydrogen at a cell temperature of 700 °C are shown in FIGURES 31 and 32, respectively. Sodium or barium metal was volatized from the catalyst reservoir by heating it with an external heater. No 20 emission was observed in either case. The maximum filament power was over 500 watts. A metal coating formed in the cap of the cell over the course of the experiment in both cases.

The intensity of the Lyman  $\alpha$  emission as a function of time from the gas cell comprising a tungsten filament, a titanium dissociator, a magnesium foil in the cell versus strontium metal in 25 the catalyst reservoir, and 0.3 torr hydrogen at a cell temperature of 700 °C are shown in FIGURES 33 and 34, respectively. The magnesium foil was volatilized by suspending a 2 cm by 2 cm by 0.1 cm thick foil between the filament and the titanium dissociator and heating the foil with the filament. No emission was observed with 30 the magnesium foil and hydrogen. The maximum filament power was 500 watts. The temperature of the foil increased with filament power. At 500 watts, the temperature of the foil was 1000 °C which would correspond to a vapor pressure of about 100 mtorr. Strontium metal was volatized from the catalyst reservoir by heating 35 it with an external heater. Strong emission was observed from strontium and hydrogen. The EUV spectrum (40–160 nm) of the cell emission recorded at about the point of the maximum Lyman  $\alpha$

emission is shown in FIGURE 35. No emission was observed when hydrogen was replaced by argon. A metal coating formed in the cap of the cell over the course of the experiment in the case of magnesium and strontium.

5

### Optically Measured Power Balance

Count rate and spectrometer system irradiation of the background spectrum of hydrogen and strontium vapor over the wavelength range  $350 \leq \lambda \leq 750 \text{ nm}$  in the absence of power applied to the electrode and in the absence of a discharge is shown in FIGURE 36. This data was collected during cell evacuation following the test with strontium and hydrogen at a cell temperature of  $664^\circ\text{C}$ . The maximum visible irradiation of  $0.004 \mu\text{W}/\text{cm}^2\text{nm}$  occurred at the red end of the visible spectrum. The total visible radiant flux incident on the spectrometer system over the visible range  $400 \leq \lambda \leq 700 \text{ nm}$  was given by Eq. (138). The integral was approximated by rectangles with panel width  $\Delta\lambda = 0.342 \text{ nm}$ . The results are summarized in TABLE 6 where  $T$  is the temperature,  $P_{hyd}$  is the hydrogen partial pressure, and  $P_v$  is the equilibrium metal vapor pressure calculated from standard curves of the vapor pressure as a function of temperature [15].

TABLE 6. Discharge conditions and comparison of the driving power to achieve a total visible radiant flux of about  $1 \mu\text{W}/\text{cm}^2$ .

	T (°C)	$P_{hyd}$ (Torr)	$P_v$ (Torr) <sup>a</sup>	Voltage (V)	Current (mA)	Integration Time <sup>b</sup> (ms)	G ( $\mu\text{W}/\text{cm}^2$ )	Power (W)
H <sub>2</sub> +Sr	664	----	0.270	2.20	3.86	768	1.17	0.008
H <sub>2</sub>	664	1.0	----	224	110	1130	2.08	24.6
H <sub>2</sub> +Na	335	1.0	0.051	272	124	122	1.85	33.7
H <sub>2</sub> +Na	516	1.5	5.3	220	68	768	0.40	15.0
H <sub>2</sub> +Na	664	1.5	63	240	41	768	0.41	9.84
Bkgnd.	664	----	0.270	0	0	768	0.20	0

<sup>a</sup> Calculated [15].

25 <sup>b</sup> G is independent of the integration time since it is a rate.

Power was applied to the electrode to achieve a bright plasma

in hydrogen alone and in hydrogen with strontium or sodium vapor for cell temperatures in the range 335-664 °C. In each case, the spectral radiant flux at the spectrometer system was recorded. The power driving the hydrogen alone and hydrogen plus sodium vapor controls was adjusted such that the peak spectrometer system spectral radiation was about  $0.1 \mu\text{W}/\text{cm}^2\text{nm}$  in each case. The integrated visible irradiation levels (0.40 to  $2.08 \mu\text{W}/\text{cm}^2$ ) were of the same order of magnitude despite the differences in frequencies of the spectral lines recorded by the spectrometer system in the strontium case versus the controls.

The power required to maintain a plasma of equivalent optical brightness with strontium atoms present was 4000 times less than that required for the controls. For example, a driving power of 33.7 W was necessary to achieve a total visible radiant flux of about  $1 \mu\text{W}/\text{cm}^2$  from a sodium hydrogen mixture; whereas, 8.5 mW formed a plasma with the same optical brightness in the case of a strontium hydrogen mixture. A plasma formed at a cell voltage of about 250 volts in the cell with hydrogen alone and in the cell with hydrogen and sodium; whereas, a plasma formed in the strontium cell at the extremely low voltage of about 2 volts. The results are summarized in TABLE 6.

The count rate and the spectrometer system irradiation for a mixture of strontium vapor and hydrogen at 664 °C is shown in FIGURE 37. Optimal light emission was observed after several hours of cell evacuation. The hydrogen partial pressure was unknown under these conditions. The calculated equilibrium vapor pressure of strontium at 664 °C is approximately 270 mtorr. The measured breakdown voltage was approximately 2 V. The maintenance voltage for a stable discharge was 2.2 V and input power was 8.5 mW. Spectral characteristics are noted in TABLE 7. The hydrogen Balmer α and β peaks were obscured by strong strontium emission near 654.7 and 487.2 nm, respectively.

TABLE 7. Spectral features of hydrogen and strontium at 664 °C.

Measured Wavelength (nm)	Spectrometer System Irradiation ( $\mu\text{W}/\text{cm}^2\text{nm}$ )	Published Emission Data [16] (nm)
460.6	0.156	460.73 (Sr)
487.2	0.00290	487.25 (Sr), 486.13 ( $\text{H}_2$ )
639.8	0.00813	638.82 (Sr)
654.7	0.0139	654.68 (Sr), 656.29 ( $\text{H}_2$ )
689.4	0.0386	689.26 (Sr)

The spectrometer system irradiation for a hydrogen discharge at a cell temperature of 664 °C and 1 torr is shown in FIGURE 38.

5 The breakdown voltage was approximately 220 V. The field voltage required to form a stable discharge was 224 V. The input power was 24.6 W. Spectral features are tabulated in TABLE 8. The peak at 589.1 nm may be due to sodium contamination from a previous experimental run. The minor peaks at 518.2 and 558.7 nm have not  
10 been identified.

TABLE 8. Spectral features of hydrogen at 664 °C.

Measured Wavelength (nm)	Spectrometer System Irradiation ( $\mu\text{W}/\text{cm}^2\text{nm}$ )	Published Emission Data [16] (nm)
485.8	0.0165	486.13 ( $\text{H}_2$ )
518.2	0.00894	
558.7	0.00694	
589.1	0.0174	589.00 (Na), 589.59 (Na)
656.7	0.0752	656.29 ( $\text{H}_2$ )

15 The spectrometer system irradiation for mixtures of sodium vapor and hydrogen are shown in FIGURES 39-41 for temperatures of 335, 516, and 664 °C, respectively. Corresponding hydrogen pressures are 1, 1.5, and 1.5 torr, respectively. The calculated sodium vapor pressure was 51 mtorr, 5.3 torr, and 63 torr at 335,

5 516, and 664 °C, respectively. At least 200 V was required to maintain a discharge. The input power for a stable discharge ranged from approximately 10 W at 664 °C to 34 W at 335 °C. Spectral features corresponding to 335 °C are summarized in TABLE 9. Strong  
10 emission observed near 656-657 nm was probably due, in-part, to hydrogen. The relative contribution to the intensity was masked by strong sodium emission at a slightly shorter wavelength. The peak at 486.2 nm could only be due to hydrogen emission. Sodium does not have emission lines in the neighborhood of this wavelength. The intensity of this peak diminishes relative to the more prominent sodium peaks with increasing temperature as shown in FIGURES 39-41. This may have been due to a decreasing hydrogen concentration as the sodium vapor pressure increased.

15 TABLE 9. Spectral features of hydrogen and sodium at 335 °C.

Measured wavelength (nm)	Spectrometer System Irradiation ( $\mu\text{W}/\text{cm}^2\text{nm}$ )	Published emission data [16] (nm)
467.2	0.00400	466.86 (Na)
486.2	0.0055	486.13 ( $\text{H}_2$ )
498.4	0.0176	498.28 (Na)
516.1	0.00380	515.34 (Na)
569.0	0.114	568.82 (Na)
589.3	0.302	589.00 (Na), 589.59 (Na)
615.9	0.0310	616.07 (Na)
656.0	0.0422	656.29 ( $\text{H}_2$ ), 655.24 (Na)
657.0	0.0421	656.29 ( $\text{H}_2$ )

20 The minimum starting voltage  $V_{s\min}$  determined with a variation of the discharge gas pressure and the corresponding pressure of the discharge gas defined as  $P_{\min}$  are given in TABLE 10. The minimum voltage required to form a plasma in hydrogen at 662 °C was about 200 volts. Gas parameters from von Engel [17] and Naidu and Kamaraju [18] shown in TABLE 11 indicate a minimum voltage of 273 volts is required at 25 °C. Further results of the behavior of

glow discharges in control gases as a function of pressure and temperature are given in the Appendix.

TABLE 10. The minimum starting voltage  $V_{s\min}$  determined with a variation of the discharge gas pressure and the corresponding pressure of the discharge gas defined as  $P_{\min}$ .

Gas	25 °C		662 °C	
	$V_{s\min}$ (V)	$P_{\min}$ (torr)	$V_{s\min}$ (V)	$P_{\min}$ (torr)
He	162	2.20	145	7.37
N <sub>2</sub>	212	0.417	180	1.35
H <sub>2</sub>	185	0.70	195	2.44

TABLE 11. Gas parameters from von Engel [17] and Naidu and Kamaraju [18].

Gas	A $(cm^{-1} \cdot torr^{-1})$	B $(V/cm \cdot torr)$	$\frac{X}{P}$ $(V/cm \cdot torr)$	$V_{s\min}$ (V)	$(Pd)_{\min}$ ( $cm \cdot torr$ )	$\beta$
N <sub>2</sub>	12	342	100-600	251	0.67	3.24
H <sub>2</sub>	5.4	139	20-1000	273	1.15	3.90
Air	15	365	100-800	327	0.567	4.94
CO <sub>2</sub>	20	466	500- 1000	420	0.51	6.63
Ar	12	180	100-600	137	0.9	3.36
He	3	34	20-150	156	4.0	5.06
Hg	20	370	200-600	520	2	10.3
Na	-	-	-	335	0.04	-

10

### 3.2.4 DISCUSSION

In the cases where Lyman  $\alpha$  emission was observed, no possible chemical reactions of the tungsten filament, the dissociator, 15 the vaporized test material, and 0.3 torr hydrogen at a cell temperature of 700 °C could be found which accounted for the hydrogen  $\alpha$  line emission. In fact, no known chemical reaction releases enough energy to excite Lyman  $\alpha$  emission from hydrogen. The emission was not observed with hydrogen alone or with helium, 20 neon, or argon gas. Intense emission was observed for strontium

with hydrogen gas, but no emission was observed when hydrogen was replaced by argon. This result indicates that the emission was due to a reaction of hydrogen. The emission of the Lyman lines is assigned to the catalysis of hydrogen which excites atomic and molecular hydrogen. Other studies support the possibility of a novel catalytic reaction of atomic hydrogen. It has been reported that intense extreme ultraviolet (EUV) emission was observed at low temperatures (e.g.  $\approx 10^3 K$ ) from atomic hydrogen and certain atomized elements or certain gaseous ions [1-5]. The only pure elements that were observed to emit EUV were each a catalytic system wherein the ionization of  $t$  electrons from an atom to a continuum energy level is such that the sum of the ionization energies of the  $t$  electrons is approximately  $m \cdot 27.2 eV$  where  $t$  and  $m$  are each an integer. Strontium atoms ionize at integer multiples of the potential energy of atomic hydrogen and caused emission; whereas, the chemically similar atoms, magnesium and barium as well as sodium, caused no emission. The catalytic reactions for strontium are given by Eqs. (131-133) wherein the enthalpy of ionization of  $Sr$  to  $Sr^{5+}$ , ( $t=5$ ), then, has a net enthalpy of reaction of  $188.2 eV$ , which is equivalent to  $m=7$  in Eq. (129).

The power balance of a gas cell having atomized hydrogen and strontium was measured by integrating the total light output corrected for spectrometer system response and energy over the visible range. A control cell was identical except that sodium replaced strontium. In this case, 4000 times the power of the strontium cell was required in order to achieve that same optically measured light output power. A plasma formed at a cell voltage of about 250 volts in the cell with hydrogen alone and in the cell with hydrogen and sodium; whereas, a plasma formed in the strontium cell at the extremely low voltage of about 2 volts. The starting and maintenance discharge voltages were two orders of magnitude of that predicted by current theory or observed experimentally as shown in the Appendix.

In the case of a potassium catalyst, a plasma was observed when the electric field was set to zero [4-5]. During the strontium catalysis reaction given by Eqs. (131-133), the electrons are ionized to a continuum energy level. The presence of a low strength electric

field alters the continuum energy levels. The electric field in this experiment was about 2 volts over the annular gap of about 2 cm. A weak field may adjust the energy of the ionizing strontium catalyst to match the energy released by hydrogen to cause it to undergo catalysis to the lower energy state. In other words, the electric field may cause an energy resonance of the net enthalpies of reaction of strontium and hydrogen to permit the catalysis reaction.

### 3.2.5 CONCLUSIONS

10

Intense EUV emission was observed at low temperatures (e.g.  $\approx 10^3 K$ ) from atomic hydrogen and strontium which ionizes at integer multiples of the potential energy of atomic hydrogen. The release of energy from hydrogen by the catalysis reaction with strontium atoms was evidenced by the EUV emission and by the formation of an optically bright plasma with 4000 times less input power and 2% of the voltage of that required to form an equivalent plasma with sodium and hydrogen. The energy release must result in a lower-energy state of hydrogen. The lower-energy hydrogen atom called a hydrino atom by Mills [11] would be expected to demonstrate novel chemistry. The formation of novel compounds based on hydrino atoms would be substantial evidence supporting catalysis of hydrogen as the mechanism of the observed EUV emission. A novel hydride ion called a hydrino hydride ion having extraordinary chemical properties given by Mills [11] is predicted to form by the reaction of an electron with a hydrino atom. Compounds containing hydrino hydride ions have been isolated as products of the reaction of atomic hydrogen with atoms and ions identified as catalysts in the present EUV study [1-5, 11, 19-24].

30

Billions of dollars have been spent to harness the energy of hydrogen through fusion using plasmas created and heated to extreme temperatures by RF coupling (e.g.  $> 10^6 K$ ) with confinement provided by a toroidal magnetic field. The present study indicates that energy may be released from hydrogen at relatively low temperatures with an apparatus which is of trivial technological complexity compared to a tokomak. And, rather than producing radioactive waste, the reaction has the potential to produce

compounds having extraordinary properties. The implications are that a vast new energy source and a new field of hydrogen chemistry have been discovered.

5

### 3.2.6 APPENDIX

#### ELECTRICAL BREAKDOWN AND DISCHARGE IN GASES

##### Summary of Results

10 For He, N<sub>2</sub>, and H<sub>2</sub> gases, the starting voltage to form a glow discharge, the voltage to maintain the discharge, and the light emitted were studied as a function of pressure at 25 °C and 662 °C. A summary of the observations follows:

15 1. The starting voltage exhibited a minimum with respect to the variation in pressure as predicted by Townsend theory. The minimum starting voltage,  $V_{s\min}$ , occurred at a pressure defined as  $P_{\min}$  shown in TABLE 10.

20 2. For helium, the minimum starting voltage was lower, and  $P_{\min}$  was higher than that observed for N<sub>2</sub> and H<sub>2</sub>.

25 3. For helium and nitrogen,  $V_{s\min}$  decreases by less than 16% when the temperature was increased from 25 °C to 662 °C. For H<sub>2</sub>,  $V_{s\min}$  is almost independent of temperature.

30 4. For He, N<sub>2</sub>, and H<sub>2</sub> gases at 25 °C, the measured values of the pressure-electrode gap spacing product corresponding to  $V_{s\min}$ ,  $(Pd)_{\min}$ , are in good agreement with published values.

35 5. For He, N<sub>2</sub>, and H<sub>2</sub> gases,  $P_{\min}$  shifts toward higher pressure with increasing temperature. For a given gas,  $P_{\min}$  occurs at approximately the same gas number density for 25 and 662 °C, in agreement with theory.

6. At room temperature, Townsend theory was a fair predictor of the starting voltage for N<sub>2</sub> and H<sub>2</sub> and a good predictor of  $P_{\min}$  for

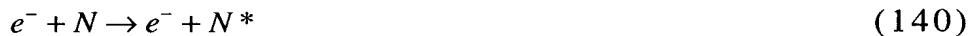
He and N<sub>2</sub>.

7. For He, N<sub>2</sub>, and H<sub>2</sub> gases, a glow discharge was observed for a range of pressures about  $P_{\min}$ . Light emission was greatest for pressures very near  $P_{\min}$ . For pressures substantially greater than or substantially less than  $P_{\min}$ , a discharge was formed (conducting gas) with little or no light emission.

5      8. N<sub>2</sub> and H<sub>2</sub> are consumed when a discharge was present at 662 °C.  
 10     This may result from nitride and hydride formation during the discharge.

### Theoretical background

15     Consider a gas layer of thickness  $d$  bounded by plane electrodes. The gas pressure is  $P$  and the electrode potential is  $V$ . Electrons are periodically released from the cathode, perhaps due to ultraviolet irradiation, by cosmic radiation, etc. These primary electrons constitute a small current  $i_0$ . The primary electrons experience numerous collisions as they accelerate toward the anode 20 in the electric field. Two important types of collision, corresponding to ionization and excitation, are



25     where  $e^-$ ,  $N$ ,  $N^*$  and  $N^+$  represent an electron, a neutral particle, an excited neutral particle, and a positive ion, respectively. Let  $\alpha$  be the number of positive ion/electron pairs produced by a primary electron per unit length in the field direction.  $\alpha$  is Townsend's first ionization coefficient. Ignoring recombination and the formation of negative ions, electron multiplication results in the current

$$30 \quad i = i_0 e^{\alpha d} \quad (141)$$

at the anode [17]. The current at the anode is balanced by positive ions reaching the cathode where they combine with electrons and return to the gas as neutral particles.

35     Electrons are also released from the cathode due to bombardment by positive ions and excited neutral particles, and due to irradiation by excited particles in the gap, [25]. These secondary electrons are accelerated in the field and result in electron

multiplication just as the primary electrons. Eq. (141) for  $i$  ignores these secondary electrons. For simplicity, assume that the secondary electrons are produced at the cathode by positive ion impact alone.

Denote by  $\gamma$  the number of secondary electrons produced by a

5 positive ion arriving at the cathode. Common gases and cathode materials result in  $0.001 < \gamma < 0.1$ , approximately.  $\gamma$  is Townsend's second ionization coefficient. The current at the anode including multiplication by secondary electrons is, [17],

$$i = \frac{i_0 e^{\alpha d}}{1 - \gamma(e^{\alpha d} - 1)} \quad (142)$$

10 In this equation for current growth, the ionization coefficients for a particular gas and cathode material at a fixed temperature are functions of the field strength

$$X = \frac{V}{d} \quad (143)$$

and the gas pressure. More precisely

$$\frac{\alpha}{P} = f_1\left(\frac{X}{P}\right) \quad (144)$$

$$\gamma = f_2\left(\frac{X}{P}\right) \quad (145)$$

The physical basis for these relationships follows from the relationship between the mean free path of an electron in the gas,  $\lambda_e$ , and the gas pressure,

$$20 P \propto \frac{1}{\lambda_e} = \frac{\text{collisions}}{\text{distance traveled}} \propto \frac{\text{collisions}}{\text{distance traveled in field direction}} \quad (146)$$

The second proportionality follows from the ratio of electron random velocity to drift velocity,  $\frac{v}{v_d} = \text{constant}$ , [25]. The interpretations for  $\frac{\alpha}{P}$

and  $\frac{X}{P}$  follow from the definitions of  $\alpha$  and  $X$ :

$$\frac{\alpha}{P} = \infty \frac{\text{ionizations}}{\text{collision}} \quad (147)$$

$$25 \frac{X}{P} = \infty \frac{\text{potential}}{\text{collision}} \quad (148)$$

For  $\frac{\alpha}{P}$ , von Engel [17] develops a semi-empirical approximation

$$\frac{\alpha}{P} = A e^{-\frac{B}{(X/P)}} \quad (149)$$

where  $A$  and  $B$  are constants. The approximation is valid for a

limited range of the reduced field strength  $\frac{X}{P}$ , shown in TABLE 11.

The current growth (Eq. (142)) indicates that current multiplication in the gas is infinite when

$$\gamma(e^{\alpha d} - 1) = 1 \quad (150)$$

5 This is the onset of breakdown. When this condition is reached the discharge becomes self-sustaining, requiring no flow of primary electrons from the cathode. Breakdown may occur for a fixed electrode spacing by increasing  $V$ . Introducing the functional expressions for the ionization coefficients and  $X_s = \frac{V_s}{d}$  where  $V_s$  is the  
10 starting or breakdown voltage gives

$$f_2\left(\frac{V_s}{Pd}\right)\left(e^{(Pd)f_1\left(\frac{V_s}{Pd}\right)} - 1\right) = 1 \quad (151)$$

Therefore, the breakdown voltage is a function of the product of the pressure and the electrode spacing,

$$V_s = f(Pd) \quad (152)$$

15 The product  $Pd$  is directly proportional to the number of particles in the electrode gap as shown below. The breakdown voltage is the same for a gas at 10 torr between electrodes with 1 mm spacing as it is for the same gas at 1 torr between electrodes with 10 mm spacing. In each case, the number of particles in the gap is the same, and the  
20 potential for acceleration of an electron between successive collisions at breakdown is also the same for both cases.

From the ideal gas law, the gas number density is given by

$$n = \frac{PN_a}{RT} \quad (153)$$

where  $N_a$  is Avogadro's number,  $T$  is the absolute temperature, and  
25  $R$  is the ideal gas constant. The number of particles between electrodes of unit area is

$$nd = \frac{PdN_a}{RT} \quad (154)$$

Therefore,  $Pd$  is proportional to the number of particles between electrodes of unit area at a fixed temperature. Generalizing the  
30 functional relation (Eq. (152)) to account for temperature variations results in

$$V_s = \bar{f}(nd) \quad (155)$$

An approximation for the function  $f$  of Eq. (152) which ignores the

temperature dependence is found by making the following substitutions into Eq. (151): 1.)  $\gamma$  given by Eq. (145) where  $X_s = \frac{V_s}{d}$  in Eq. (145) and the dependence of  $\gamma$  on  $\frac{X}{P}$  is ignored and 2.)  $f_t$  given by Eq. (144) and Eq. (149) where  $X_s = \frac{V_s}{d}$ .

$$5 \quad \gamma \left[ \exp \left\{ A(Pd) e^{-\frac{B}{(X_s/P)}} \right\} - 1 \right] = 1 \quad (156)$$

Rearrangement leads to

$$\frac{X_s}{P} = \frac{B}{\log \left[ \frac{A(Pd)}{\log(1+1/\gamma)} \right]} \quad (157)$$

for the starting field strength or

$$V_s = \frac{B(Pd)}{\log \left[ \frac{A(Pd)}{\beta} \right]} \quad (158)$$

10 where

$$\beta = \log(1+1/\gamma) \quad (159)$$

This is Paschen's law for the breakdown voltage in a gas that holds approximately for  $Pd < 1000 \text{ cm} \cdot \text{torr}$ . Because  $\log x$  varies more slowly than  $x$  for large  $x$  and more rapidly than  $x$  for small  $x$ , a minimum value of  $V_s$  is expected where

$$\frac{dV_s}{d(Pd)} = 0 \quad (160)$$

This minimum occurs for

$$Pd = (Pd)_{\min} = \frac{e\beta}{A} \quad (161)$$

and has the value

$$20 \quad V_{s\min} = \frac{Be\beta}{A} \quad (162)$$

The minimum in starting voltage occurs because  $Pd$  is proportional to the number of particles between the electrodes. For small  $Pd$ , few ionizations take place, and the electron multiplication is low due to the small number of particles in the gap. A large  $Pd$  results in

25 closely spaced neutral particles so that few electrons acquire sufficient energy for ionization between collisions. Measured values of the minimum breakdown voltage and  $(Pd)_{\min}$  are given in TABLE 11 along with the estimate for  $\beta$

$$\beta = \frac{AV_{s\min}}{Be} \quad (163)$$

Paschen's law also predicts that breakdown is impossible for values of  $Pd$  less than the limiting value  $(Pd)_{\infty}$ :

$$\frac{A(Pd)_{\infty}}{\beta} = 1, \quad V_s \rightarrow \infty \quad (164)$$

$$5 \quad (Pd)_{\infty} = \frac{\beta}{A} = \frac{(Pd)_{\min}}{e} \quad (165)$$

That is,  $(Pd)_{\infty}$  is slightly more than one-third the value of  $(Pd)_{\min}$ .

Raizer [25] notes that breakdown does in fact occur for  $Pd < (Pd)_{\infty}$ , resulting from field emission of electrons from the cathode.

## 10 Measurements

The starting voltage was measured, and the light output was recorded when observed visually for discharges in He, N<sub>2</sub>, and H<sub>2</sub>. Measurements were made for varying gas pressures at room and elevated temperatures. The experimental apparatus and setup and the apparatus and methods to provide the driving field, and measure the voltage and current of the gas discharge are described in the Power Cell Apparatus and Procedure Section.

The inside diameter of the stainless steel cell which formed the outer electrode was  $D_0 = 9.21\text{ cm}$ . The overall diameter of the axial electrode was  $D_i = 5.72\text{ cm}$ . For an electrode potential  $V$ , the magnitude of the field strength at a radial distance  $r$  from the cell axis, ignoring end effects, was

$$20 \quad X(r) = \frac{V}{r \log \frac{D_0}{D_i}} \quad (166)$$

The ratio of the field strengths at the cell wall and the axial electrode was

$$25 \quad \frac{X_0}{X_i} = \frac{D_i}{D_0} = 0.621 \quad (167)$$

Thus, Paschen's law applied since the field strength did not vary significantly across the discharge gap. The mean field strength was

$$30 \quad X = \frac{V}{d} \quad (168)$$

where  $d = (D_0 - D_i)/2 = 1.75\text{ cm}$  was the electrode spacing.

The observed and theoretical (Paschen equation (Eqs. (158-

159)) starting voltages and the observed maintenance voltages and light emission for helium at 25 °C as a function of the helium pressure are shown in FIGURE 42. The observed starting and maintenance voltages and light emission for helium at 662 °C as a 5 function of the helium pressure are shown in FIGURE 43. The starting voltage exhibited the expected minimum with respect to pressure variation. At higher temperature, the starting voltages near the minimum were distributed over a broader range of pressure. By increasing temperature to 662 °C, the minimum 10 starting voltage,  $V_{s\min}$ , was diminished only about 10%.  $P_{\min}$ , the pressure corresponding to the minimum starting voltage, was shifted toward higher pressure with increasing temperature. However,  $P_{\min}$  occurred at nearly the same gas number density at 25 °C as at 662 °C which is in agreement with theory:

$$15 \quad \frac{n_{662\text{ }^{\circ}\text{C}}}{n_{25\text{ }^{\circ}\text{C}}} = 1.07 \quad (169)$$

At 25 °C,  $(Pd)_{\min} = 3.85 \text{ cm}\cdot\text{torr}$  which was in good agreement with the published value,  $(Pd)_{\min} = 4 \text{ cm}\cdot\text{torr}$ , shown in TABLE 11. The difference between the starting and maintenance voltage increased for pressures greater than  $P_{\min}$ . From FIGURE 42, the Paschen 20 equation was a good predictor of  $P_{\min}$ , but it under-predicted the starting voltage by a margin of 10-40%. The discrepancy was masked in FIGURE 42 since the peak voltage was a factor of  $\sqrt{2}$  greater than the rms value shown. Subsequent to breakdown, a glow discharge was observed for a range of pressures about  $P_{\min}$ . Light 25 emission from the discharge was greatest for pressures very near  $P_{\min}$ . At pressures significantly lower than  $P_{\min}$ , a discharge was formed (conducting gas) with little or no light emission. A similar effect was observed for pressures substantially greater than  $P_{\min}$ .

The observed and theoretical (Paschen equation (Eqs. (158-30 159)) starting voltages for nitrogen at 25 °C as a function of the nitrogen pressure and the observed starting voltages for nitrogen at 662 °C as a function of the nitrogen pressure are shown in FIGURE 44. The qualitative features of the breakdown process and the discharge were similar to those of helium. The variation of  $V_s$  and 35  $P_{\min}$  with temperature and the variation of light emission with pressure were similar. The minimum starting voltage was 35-50 V

higher than that of helium, and  $P_{\min}$  was smaller. At 25 °C,  $(Pd)_{\min} = 0.73 \text{ cm}\cdot\text{torr}$  while from TABLE 11  $(Pd)_{\min} = 0.67 \text{ cm}\cdot\text{torr}$ . The Paschen equation was again a good predictor of  $P_{\min}$ . For nitrogen, the starting voltage was also reasonably well predicted except near  $P_{\min}$ . The Paschen equation under-predicted the starting voltage by 15-20% when the nitrogen pressure was near  $P_{\min}$  considering that the actual voltage peaks exceeded the rms voltage by the factor  $\sqrt{2}$ . The gas number densities at  $P = P_{\min}$  were in the ratio

$$\frac{n_{662\text{ }^{\circ}\text{C}}}{n_{25\text{ }^{\circ}\text{C}}} = 1.03 \quad (170)$$

At 662 °C, the nitrogen pressure decreased steadily whenever a discharge was present in the cell. Perhaps the increased frequency of nitrogen ion collisions with the electrode surfaces enabled the formation of nitride compounds.

The observed and theoretical (Paschen equation (Eqs. (158-159)) starting voltages for hydrogen at 25 °C as a function of the hydrogen pressure and the observed starting voltages for hydrogen at 662 °C as a function of the hydrogen pressure are shown in FIGURE 45. The minimum starting voltages were similar to those observed for nitrogen. However, the variation of  $V_s$  with pressure differed from the behavior observed for He and N<sub>2</sub>. A local minimum was observed in the  $V_s - P$  relation at a pressure slightly below  $P_{\min}$ . This behavior may result from strong variation of the second ionization coefficient  $\gamma$  for hydrogen near  $\frac{X}{P} \approx 170 \text{ V/cm}\cdot\text{torr}$  [26]. Also, the broadening effect and the decrease in  $V_{s\min}$  with increased temperature were not observed in the case of hydrogen. In fact, the minimum starting voltage was observed to increase slightly with temperature. As with He and N<sub>2</sub>, the  $V_s$  curve was shifted toward higher pressure with increasing temperature in order to preserve the number density. The number density ratio at  $P_{\min}$  was

$$\frac{n_{662\text{ }^{\circ}\text{C}}}{n_{25\text{ }^{\circ}\text{C}}} = 1.11 \quad (171)$$

The Paschen equation over-predicted  $P_{\min}$ , but it predicted the starting voltage reasonably well for pressures greater than  $P_{\min}$ . The measured value  $(Pd)_{\min} = 1.23 \text{ cm}\cdot\text{torr}$  at 25 °C was again in good agreement with 1.15 cm·torr given in TABLE 11. As with nitrogen, the

hydrogen pressure decreased steadily when a discharge was present. This effect was observed in hydrogen both at elevated temperature and at room temperature. The pressure may have decreased due to hydride formation.

5

### 3.2.7 REFERENCES

1. R. Mills, J. Dong, Y. Lu, "Observation of Extreme Ultraviolet Hydrogen Emission from Incandescently Heated Hydrogen Gas with Certain Catalysts", 1999 Pacific Conference on Chemistry and Spectroscopy and the 35th ACS Western Regional Meeting, Ontario Convention Center, California, (October 6-8, 1999).
- 10 2. R. Mills, J. Dong, Y. Lu, "Observation of Extreme Ultraviolet Hydrogen Emission from Incandescently Heated Hydrogen Gas with Certain Catalysts", Int. J. Hydrogen Energy, accepted.
- 15 3. J. P. F. Conrads, R. Mills, "Observation of Extreme Ultraviolet Hydrogen and Hydrido Emission from Hydrogen-KI Plasmas Produced by a Hollow Cathode Discharge", in progress.
4. J. P. F. Conrads, R. Mills, "Temporal Behavior of Light-Emission in the Visible Spectral Range from a Ti-K<sub>2</sub>CO<sub>3</sub>-H-Cell", in progress.
- 20 5. R. Mills, Y. Lu, and T. Onuma, "Formation of a Hydrogen Plasma from an Incandescently Heated Hydrogen-Potassium Gas Mixture and Plasma Decay Upon Removal of Heater Power", in progress.
6. Phillips, J. H., *Guide to the Sun*, Cambridge University Press, Cambridge, Great Britain, (1992), pp. 16-20.
- 25 7. J. A. R. Sampson, *Techniques of Vacuum Ultraviolet Spectroscopy*, Pied Publications, (1980), pp. 94-179.
8. Science News, 12/6/97, p. 366.
9. T. Fujimoto, K. Sawada, and K. Takahata, J. Appl. Phys., Vol. 66 (6), (1989), pp. 2315-2319.
- 30 10. A. Hollander, and M. R. Wertheimer, J. Vac. Sci. Technol. A, Vol. 12 (3), (1994), pp. 879-882.
11. R. Mills, *The Grand Unified Theory of Classical Quantum Mechanics*, January 1999 Edition, BlackLight Power, Inc., Cranbury, New Jersey, Distributed by Amazon.com.
- 35 12. N. V. Sidgwick, *The Chemical Elements and Their Compounds*, Volume I, Oxford, Clarendon Press, (1950), p.17.
13. M. D. Lamb, *Luminescence Spectroscopy*, Academic Press, London,

(1978), p. 68.

14. David R. Linde, *CRC Handbook of Chemistry and Physics*, 79 th Edition, CRC Press, Boca Raton, Florida, (1998-9), pp. 10-175 to 10-177.

5 15. C. L. Yaws, *Chemical Properties Handbook*, McGraw-Hill, (1999).

16. David R. Linde, *CRC Handbook of Chemistry and Physics*, 79 th Edition, CRC Press, Boca Raton, Florida, (1998-9), pp. 10-1 to p. 10-87.

10 17. A. von Engel, *Ionized Gases*, American Institute of Physics, (1965).

18. M. S. Naidu and V. Kamaraju, *High Voltage Engineering*, McGraw-Hill, (1996).

19. R. Mills, B. Dhandapani, N. Greenig, J. He, "Synthesis and Characterization of Potassium Iodo Hydride", *Int. J. of Hydrogen Energy*, submitted.

15 20. R. Mills, "Novel Hydride Compound", *Int. J. of Hydrogen Energy*, accepted.

21. R. Mills, "Novel Hydrogen Compounds from a Potassium Carbonate Electrolytic Cell", *Fusion Technology*, Vol. 37, No. 2, March, (2000), pp. 157-182.

20 22. R. Mills, J. He, and B. Dhandapani, "Novel Hydrogen Compounds", 1999 Pacific Conference on Chemistry and Spectroscopy and the 35th ACS Western Regional Meeting, Ontario Convention Center, California, (October 6-8, 1999).

25 23. R. Mills, B. Dhandapani, M. Nansteel, J. He, "Synthesis and Characterization of Novel Hydride Compounds", *Int. J. of Hydrogen Energy*, submitted.

24. R. Mills, "Highly Stable Novel Inorganic Hydrides", in progress.

25. Y. P. Raizer, *Gas Discharge Physics*, Springer Verlag, (1997).

30 26. S. C. Brown, *Basic Data of Plasma Physics*, MIT Press, (1959).

CLAIMS

1. A power source, power converter, radio generator or microwave generator comprising:
  - 5 an energy cell for a catalytic reaction to release energy from atomic hydrogen and generate a plasma;
  - an applied magnetic field; and
  - at least one antenna constructed and arranged to receive power from the plasma formed by the catalysis of hydrogen.
- 10 2. The power source, power converter, radio generator or microwave generator of claim 1, characterized in that the energy cell further comprises a source of hydrogen.
- 15 3. The power source, power converter, radio generator or microwave generator of claim 1, characterized in that the energy cell further comprises a source of catalyst.
4. The power source, power converter, radio generator or microwave generator of 20 claim 1 characterized in that the energy cell and applied magnetic field are constructed and arranged such that when operating, electrons and ions of the plasma orbit in a circular path in a plane transverse to the applied magnetic field for sufficient field strength at an ion cyclotron frequency  $\omega_c$  that is independent of the velocity of the ion.
- 25 5. The power source, power converter, radio generator or microwave generator of claim 1 characterized in that the energy cell and applied magnetic field are constructed and arranged such that, when the energy cell is operating, ions in the plasma emit electromagnetic radiation with a maximum intensity at the cyclotron frequency.
- 30 6. The power source, power converter, radio generator or microwave generator of claim 5 characterized in that the energy cell and applied magnetic field are constructed and arranged such that, when the energy cell is operating, electromagnetic radiation emitted from the ions is received by at least one resonant receiving antenna and delivered to an electrical load such as a resistive load or radiated as a source of radio or microwaves.

7. The power source, power converter, radio generator or microwave generator of claim 1 characterized in that the energy cell is constructed such that, when operating, the catalysis of hydrogen forms a compound comprising:

- 5 (a) at least one neutral, positive, or negative increased binding energy hydrogen species having a binding energy
  - (i) greater than the binding energy of the corresponding ordinary hydrogen species, or
  - (ii) greater than the binding energy of any hydrogen species for which the corresponding ordinary hydrogen species is unstable or is not observed because the ordinary hydrogen species' binding energy is less than thermal energies at ambient conditions, or is negative; and
- (b) at least one other element.

15 8. The power source, power converter, radio generator or microwave generator claim 7 characterized in that the increased binding energy hydrogen species is selected from the group consisting of  $H_n$ ,  $H_n^-$ , and  $H_n^+$  where n is a positive integer, with the proviso that n is greater than 1 when H has a positive charge.

20 9. The power source, power converter, radio generator or microwave generator claim 7 characterized in that the increased binding energy hydrogen species is selected from the group consisting of (a) hydride ion having a binding energy that is greater than the binding of ordinary hydride ion (about 0.8 eV) for  $p = 2$  up to 23 in which the binding energy is represented by

$$25 \text{ Binding Energy} = \frac{\hbar^2 \sqrt{s(s+1)}}{8\mu_e a_0^2 \left[ \frac{1 + \sqrt{s(s+1)}}{p} \right]^2} - \frac{\pi \mu_0 e^2 \hbar^2}{m_e^2 a_0^3} \left\{ 1 + \frac{2^2}{\left[ \frac{1 + \sqrt{s(s+1)}}{p} \right]^3} \right\}$$

where  $p$  is an integer greater than one,  $s = 1/2$ ,  $\pi$  is pi,  $\hbar$  is Planck's constant bar,  $\mu_o$  is the permeability of vacuum,  $m_e$  is the mass of the electron,  $\mu_e$  is the reduced electron mass,  $a_o$  is the Bohr radius, and  $e$  is the elementary charge; (b) hydrogen atom having a binding energy greater than about 13.6 eV; (c) hydrogen molecule having a first binding energy greater than about 15.5 eV; and (d) molecular hydrogen ion having a binding energy greater than about 16.4 eV.

10. The power source, power converter, radio generator or microwave generator claim 7 characterized in that the increased binding energy hydrogen species is a hydride ion having a binding energy of about 3.0, 6.6, 11.2, 16.7, 22.8, 29.3, 36.1, 42.8, 49.4, 55.5, 61.0, 65.6, 69.2, 71.5, 72.4, 71.5, 68.8, 64.0, 56.8, 47.1, 34.6, 19.2, or 0.65 eV.

5

11. The power source, power converter, radio generator or microwave generator claim 7 characterized in that the increased binding energy hydrogen species is a hydride ion having the binding energy:

$$\text{Binding Energy} = \frac{\hbar^2 \sqrt{s(s+1)}}{8\mu_e a_0^2 \left[ \frac{1 + \sqrt{s(s+1)}}{p} \right]^2} - \frac{\pi \mu_0 e^2 \hbar^2}{m_e^2 a_0^3} \left\{ 1 + \frac{2^2}{\left[ \frac{1 + \sqrt{s(s+1)}}{p} \right]^3} \right\}$$

10 where  $p$  is an integer greater than one,  $s = 1/2$ ,  $\pi$  is pi,  $\hbar$  is Planck's constant bar,  $\mu_o$  is the permeability of vacuum,  $m_e$  is the mass of the electron,  $\mu_e$  is the reduced electron mass,  $a_o$  is the Bohr radius, and  $e$  is the elementary charge.

12. The power source, power converter, radio generator or microwave generator claim 7 characterized in that the increased binding energy hydrogen species is selected from the group consisting of

(a) a hydrogen atom having a binding energy of about  $\frac{13.6 \text{ eV}}{\left( \frac{1}{p} \right)^2}$  where  $p$  is an

integer,

(b) an increased binding energy hydride ion ( $H^-$ ) having a binding energy of

20 about  $\frac{\hbar^2 \sqrt{s(s+1)}}{8\mu_e a_0^2 \left[ \frac{1 + \sqrt{s(s+1)}}{p} \right]^2} - \frac{\pi \mu_0 e^2 \hbar^2}{m_e^2 a_0^3} \left\{ 1 + \frac{2^2}{\left[ \frac{1 + \sqrt{s(s+1)}}{p} \right]^3} \right\}$  where  $s = 1/2$ ,  $\pi$  is pi,  $\hbar$

is Planck's constant bar,  $\mu_o$  is the permeability of vacuum,  $m_e$  is the mass of the electron,  $\mu_e$  is the reduced electron mass,  $a_o$  is the Bohr radius, and  $e$  is the elementary charge;

(c) an increased binding energy hydrogen species  $H_4^+(1/p)$ ;

(d) an increased binding energy hydrogen species trihydrino molecular ion,

25  $H_3^+(1/p)$ , having a binding energy of about  $\frac{22.6}{\left( \frac{1}{p} \right)^2} \text{ eV}$  where  $p$  is an integer,

(e) an increased binding energy hydrogen molecule having a binding energy of

about  $\frac{15.5}{\left(\frac{1}{p}\right)^2} \text{ eV}$ ; and

(f) an increased binding energy hydrogen molecular ion with a binding energy of about  $\frac{16.4}{\left(\frac{1}{p}\right)^2} \text{ eV}$ .

5 13. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a mixture of a first catalyst and a source of a second catalyst.

10 14. The power source, power converter, radio generator or microwave generator according to claim 13 characterized in that the first catalyst produces the second catalyst from the source of the second catalyst.

15 15. The power source, power converter, radio generator or microwave generator according to claim 14 characterized in that energy released by the catalysis of hydrogen by the first catalyst produces the plasma in the energy cell.

20 16. The power source, power converter, radio generator or microwave generator according to claim 14 characterized in that the energy released by the catalysis of hydrogen by the first catalyst ionizes the source of the second catalyst to produce the second catalyst.

25 17. The power source, power converter, radio generator or microwave generator according to 16 characterized in that the second catalyst is one or more ions produced in the absence of a strong electric field as typically required in the case of a glow discharge or inductively coupled microwave generated plasma.

30 18. The power source, power converter, radio generator or microwave generator according to claim 17 characterized in that the weak electric field increases the rate of catalysis of the second catalyst such that the enthalpy of reaction of the catalyst matches  $m X 27.2 \text{ eV}$  to cause hydrogen catalysis.

19. The power source, power converter, radio generator or microwave generator

according to claim 13 characterized in that the first catalyst is selected from the group of Li, Be, K, Ca, Ti, V, Cr, Mn, Fe, Co, Ni, Cu, Zn, As, Se, Kr, Rb, Sr, Nb, Mo, Pd, Sn, Te, Cs, Ce, Pr, Sm, Gd, Dy, Pb, Pt,  $He^+$ ,  $Na^+$ ,  $Rb^+$ ,  $Fe^{3+}$ ,  $Mo^{2+}$ ,  $Mo^{4+}$ , and  $In^{3+}$ .

5 20. The power source, power converter, radio generator or microwave generator according to claim 13 characterized in that the source of the second catalyst is selected from the group of helium, argon, and neon, and the second catalyst is selected from the group of  $He^+$ ,  $Ar^+$ ,  $Ar^{2+}$  and  $H^+$ , and  $Ne^+$  and  $H^+$  wherein the catalyst ion or ions are generated from the corresponding atom or atoms by a plasma created by catalysis of  
10 hydrogen by the first catalyst.

15 21. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of a first catalyst and a second catalyst selected from the group of  $Ar^+$  and  $Ar^{2+}$  and  $H^+$ .

20 22. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of a first catalyst and argon wherein the catalysis of hydrogen by the first catalyst produces a second catalyst selected from the group of  $Ar^+$  and  $Ar^{2+}$  and  $H^+$ .

25 23. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of strontium and argon wherein the catalysis of hydrogen by strontium produces a second catalyst selected from the group of  $Ar^+$  and  $Ar^{2+}$  and  $H^+$ .

30 24. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of potassium and argon wherein the catalysis of hydrogen by potassium produces a second catalyst selected from the group of  $Ar^+$  and  $Ar^{2+}$  and  $H^+$ .

35 25. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of a first catalyst and  $Ne^+$  and  $H^+$  as a second catalyst.

26. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of a first catalyst and neon wherein the catalysis of hydrogen by the first catalyst produces  $Ne^+$  and  $H^+$  which functions as a second catalyst.

5

27. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of strontium and neon wherein the catalysis of hydrogen by strontium produces  $Ne^+$  and  $H^+$  which functions as a second catalyst.

10

28. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of potassium and neon wherein the catalysis of hydrogen by potassium produces  $Ne^+$  and  $H^+$  which functions as a second catalyst.

15

29. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of a first catalyst and  $He^+$  as a second catalyst.

20

30. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of a first catalyst and helium wherein the catalysis of hydrogen by the first catalyst produces  $He^+$  which functions as a second catalyst.

25

31. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of strontium and helium wherein the catalysis of hydrogen by strontium produces  $He^+$  which functions as a second catalyst.

30

32. The power source, power converter, radio generator or microwave generator according to claim 1 characterized in that the energy cell further comprises a catalyst comprising a mixture of potassium and helium wherein the catalysis of hydrogen by potassium produces  $He^+$  which functions as a second catalyst.

35

33. A method of generating power, radio waves or microwaves comprising:  
conducting a catalytic reaction to release energy from atomic hydrogen and

generate a plasma in an applied magnetic field; and  
receiving power from the plasma using at least one antenna.

34. The method according to claim 33 characterized in that electrons and ions of the

5 plasma orbit in a circular path in a plane transverse to the applied magnetic field for sufficient field strength at an ion cyclotron frequency  $\omega_c$  that is independent of the velocity of the ion.

35. The method according to claim 34 characterized in that ions emit electromagnetic

10 radiation with a maximum intensity at the cyclotron frequency.

36. The method according to claim 34 characterized in that electromagnetic radiation emitted from the ions is received by at least one resonant receiving antenna and delivered to an electrical load such as a resistive load or radiated as a source of radio or

15 microwaves.

Fig. 1.

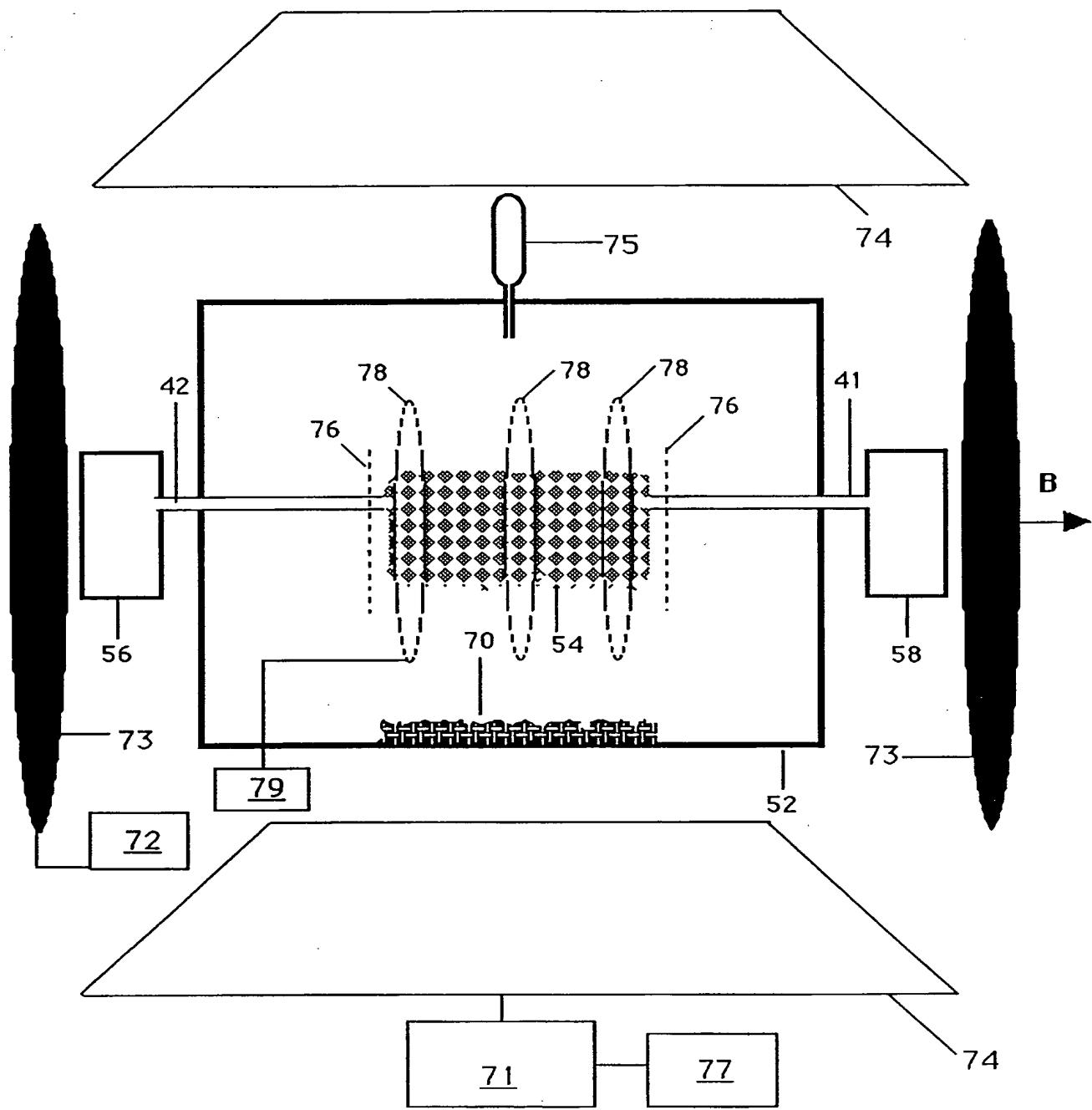


Fig. 2.

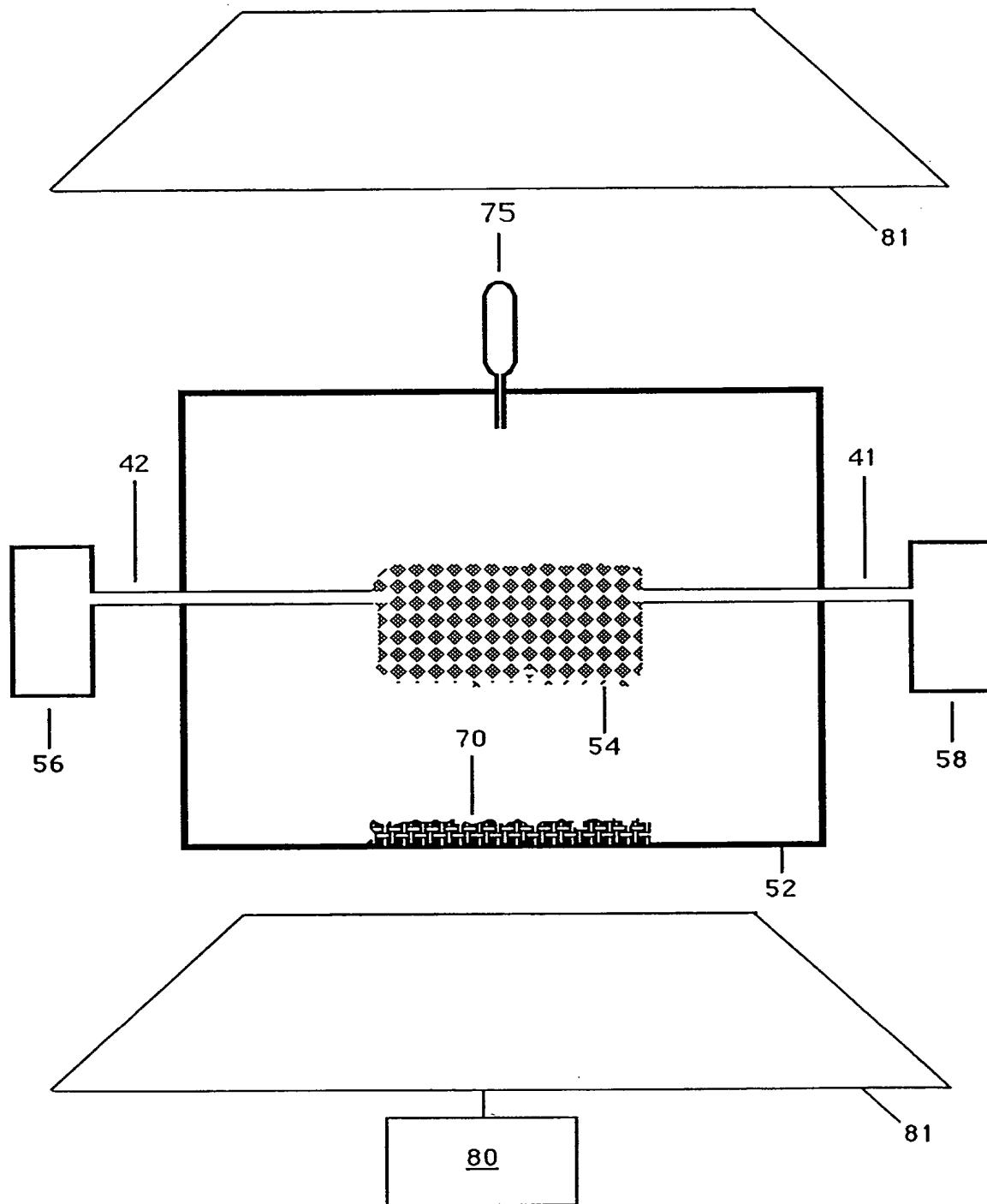
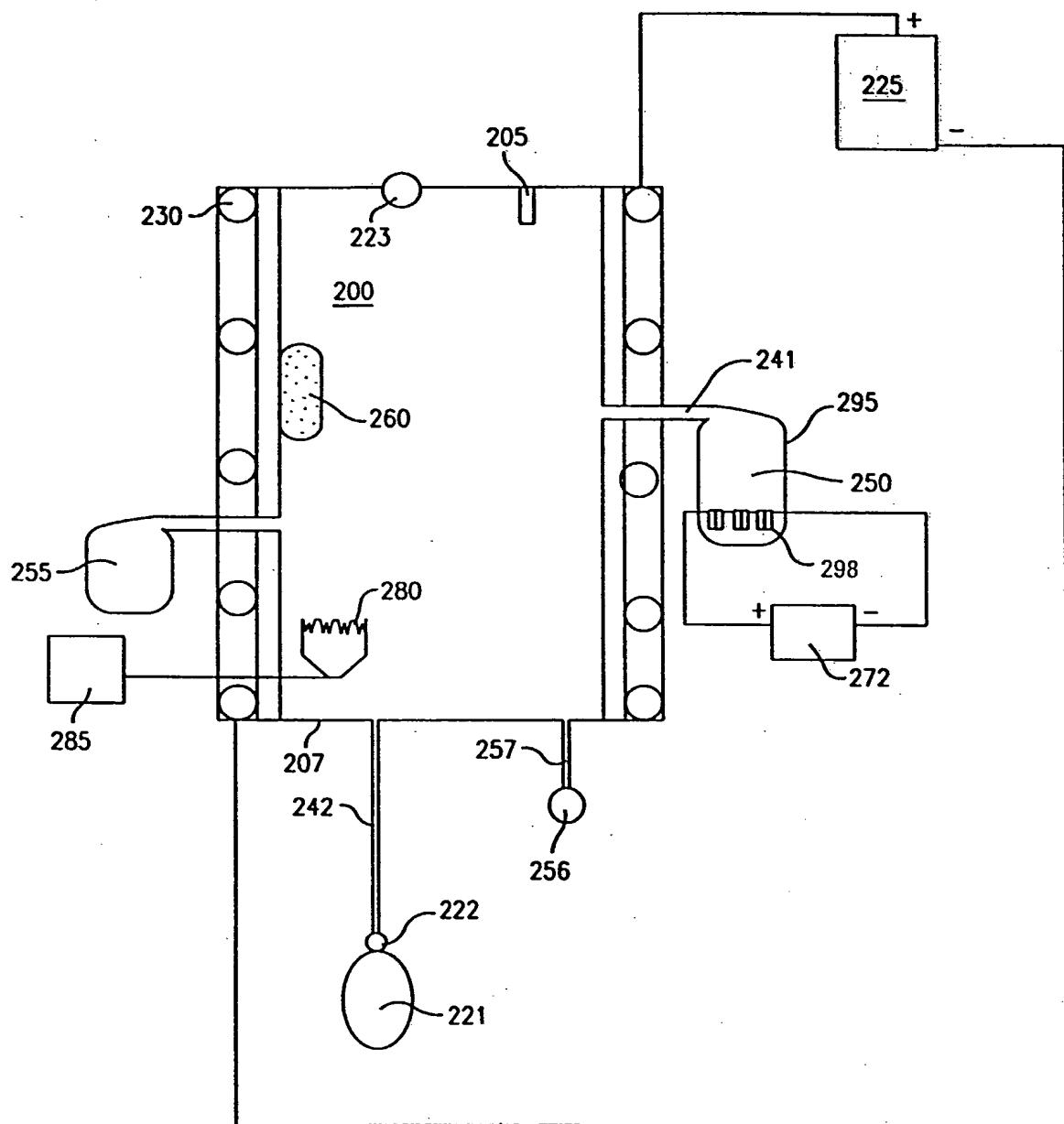


Fig. 3



4/44

Fig. 4.

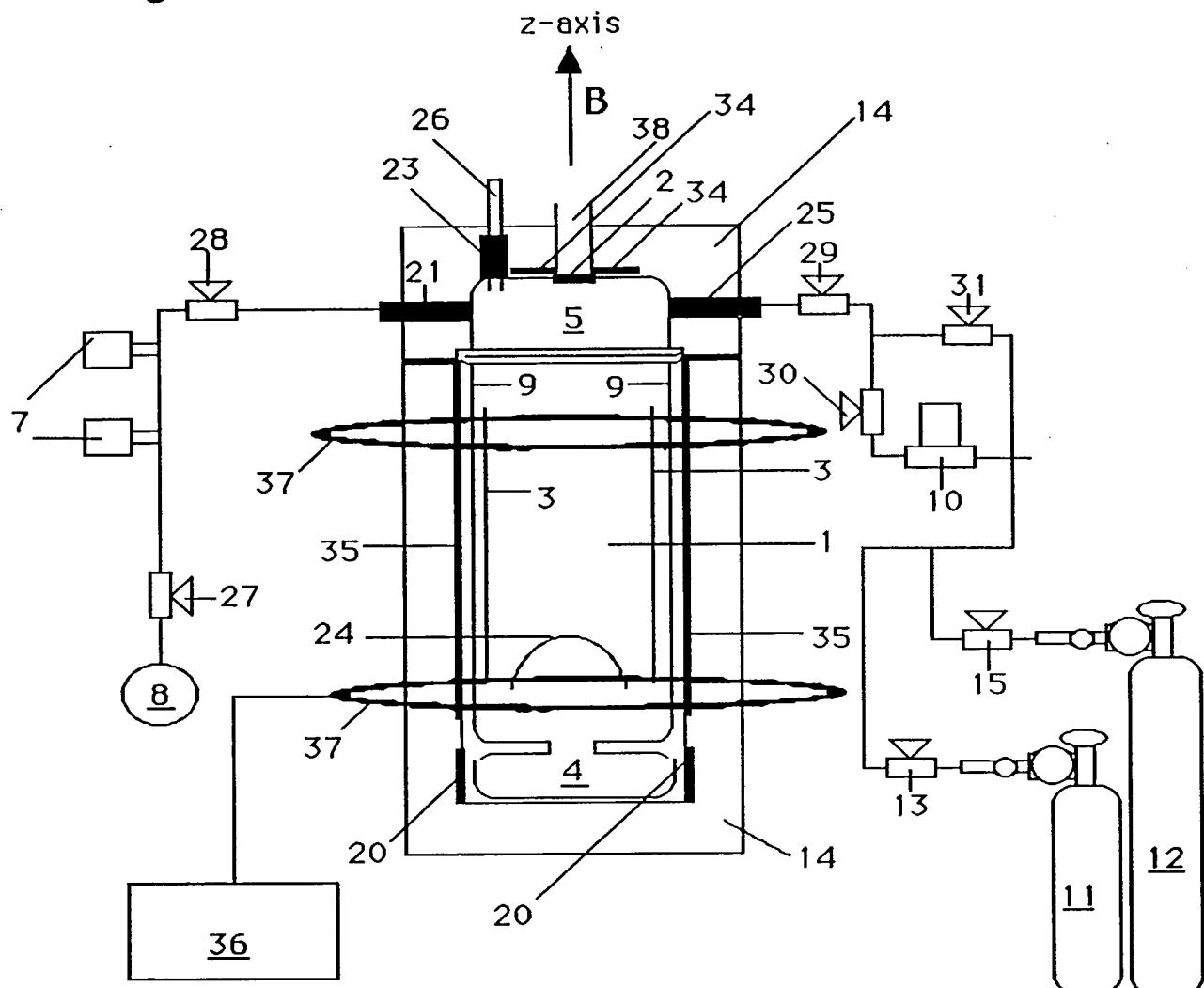


Fig. 5

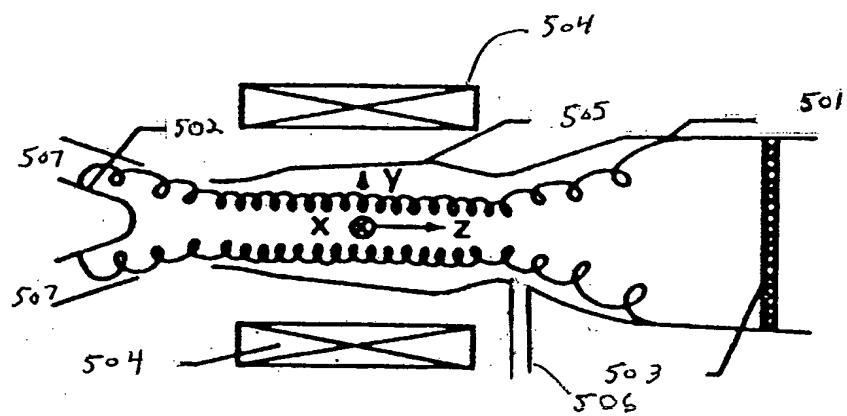


Fig. 6

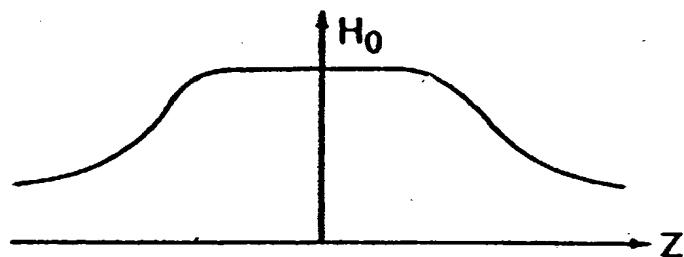
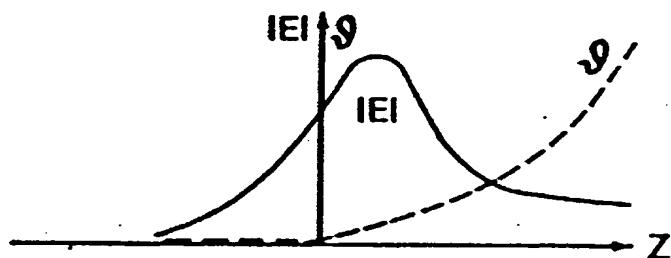


Fig. 7



7/44

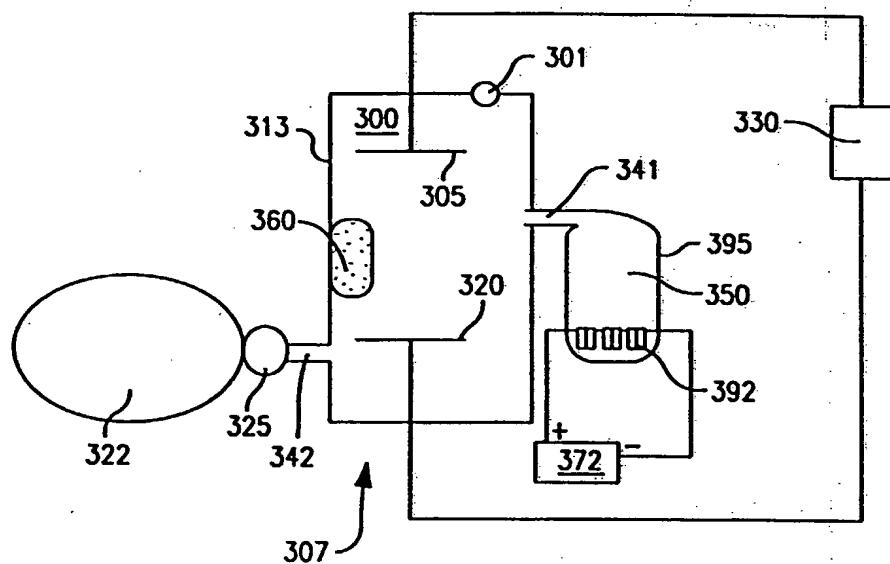


Fig. 8

Fig. 9

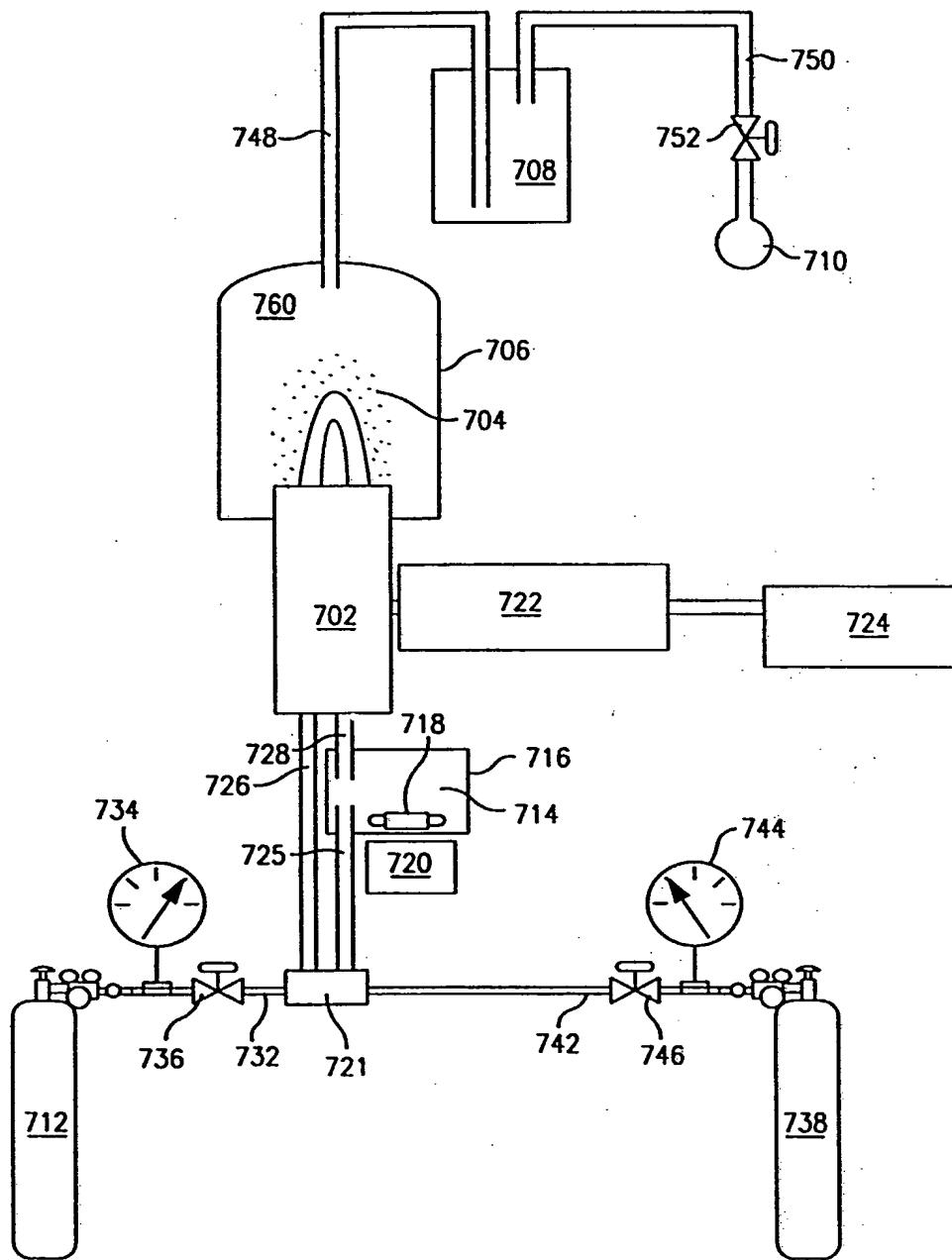
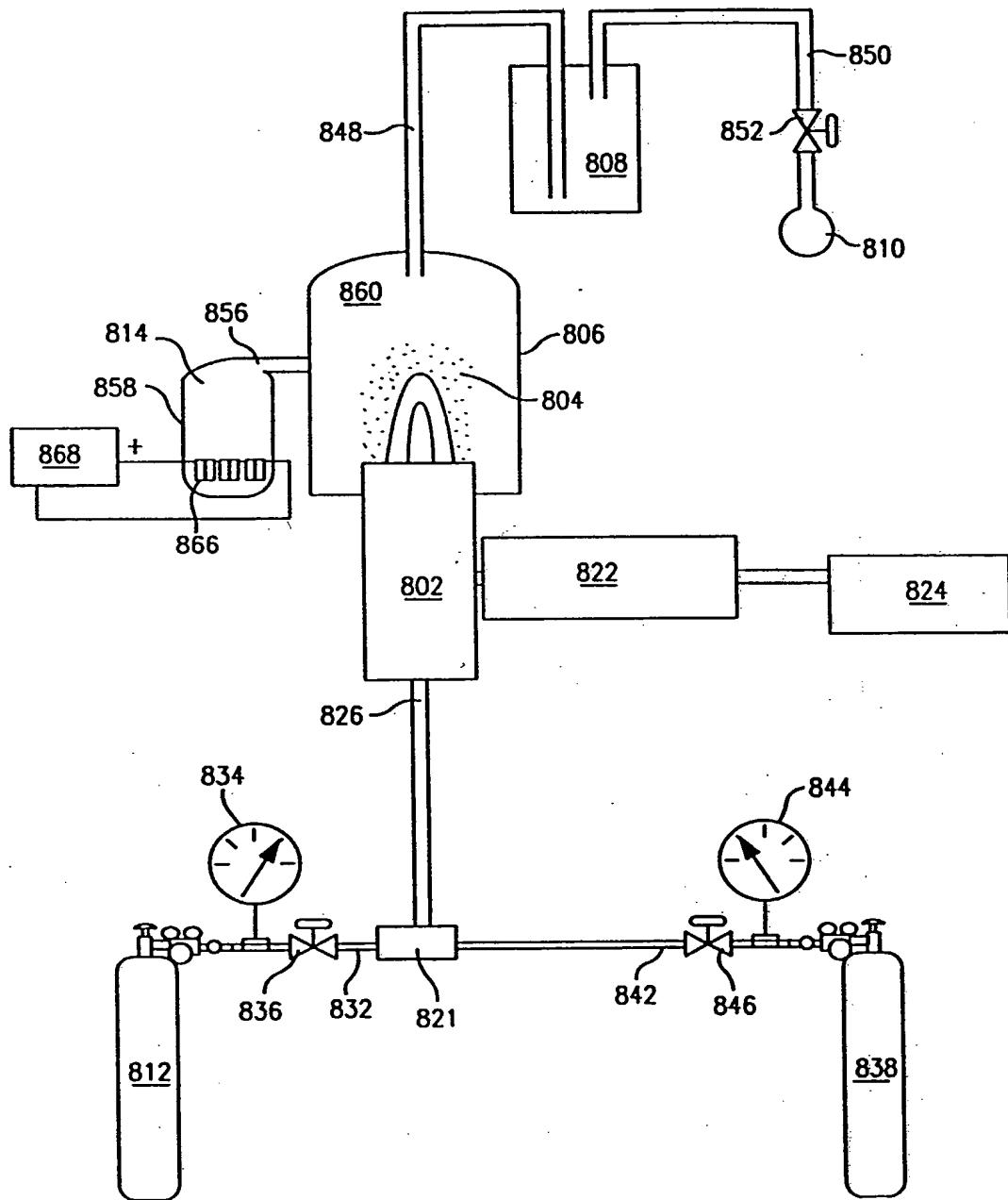


Fig. 10



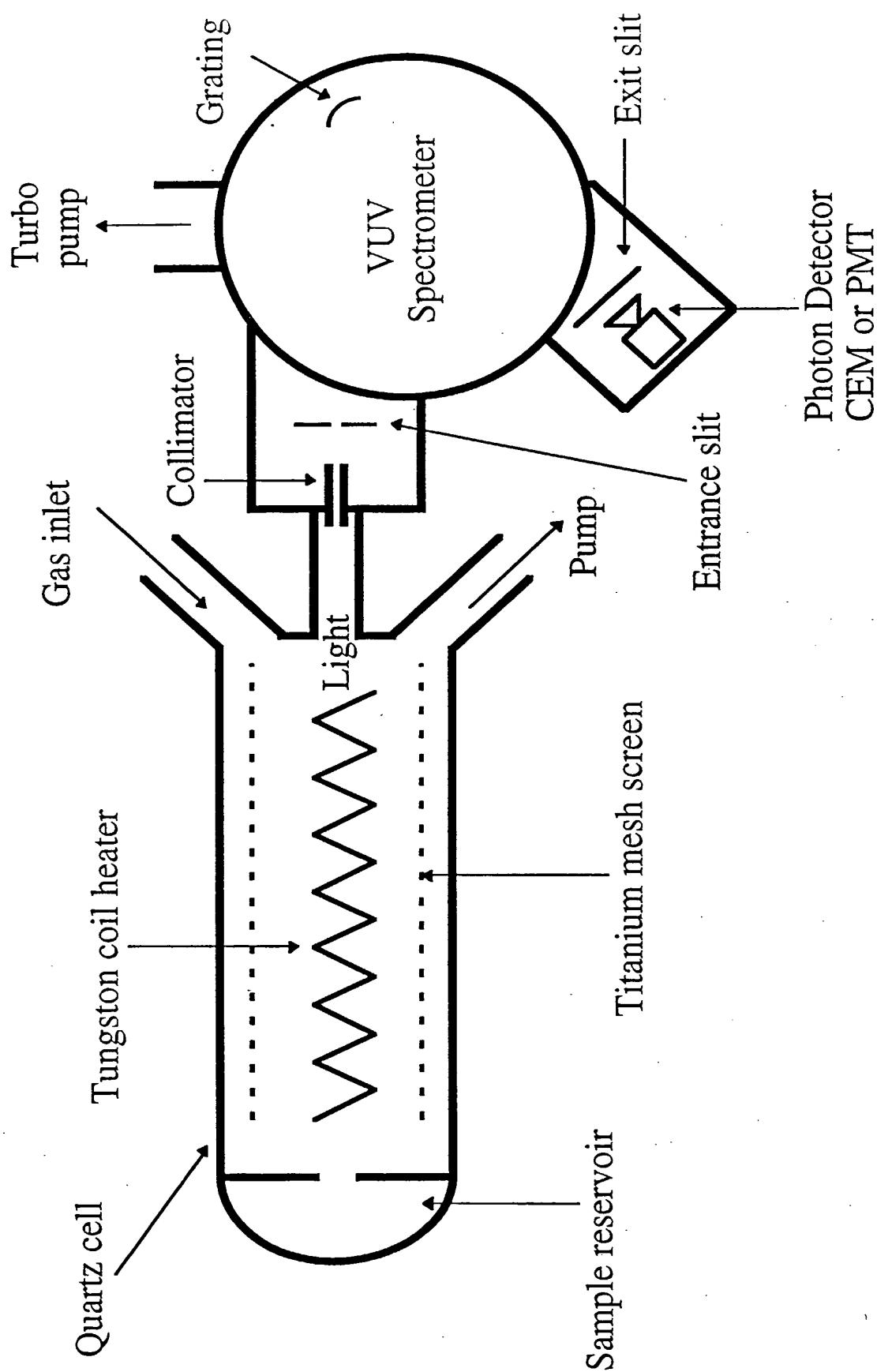


Fig. 11

11/44

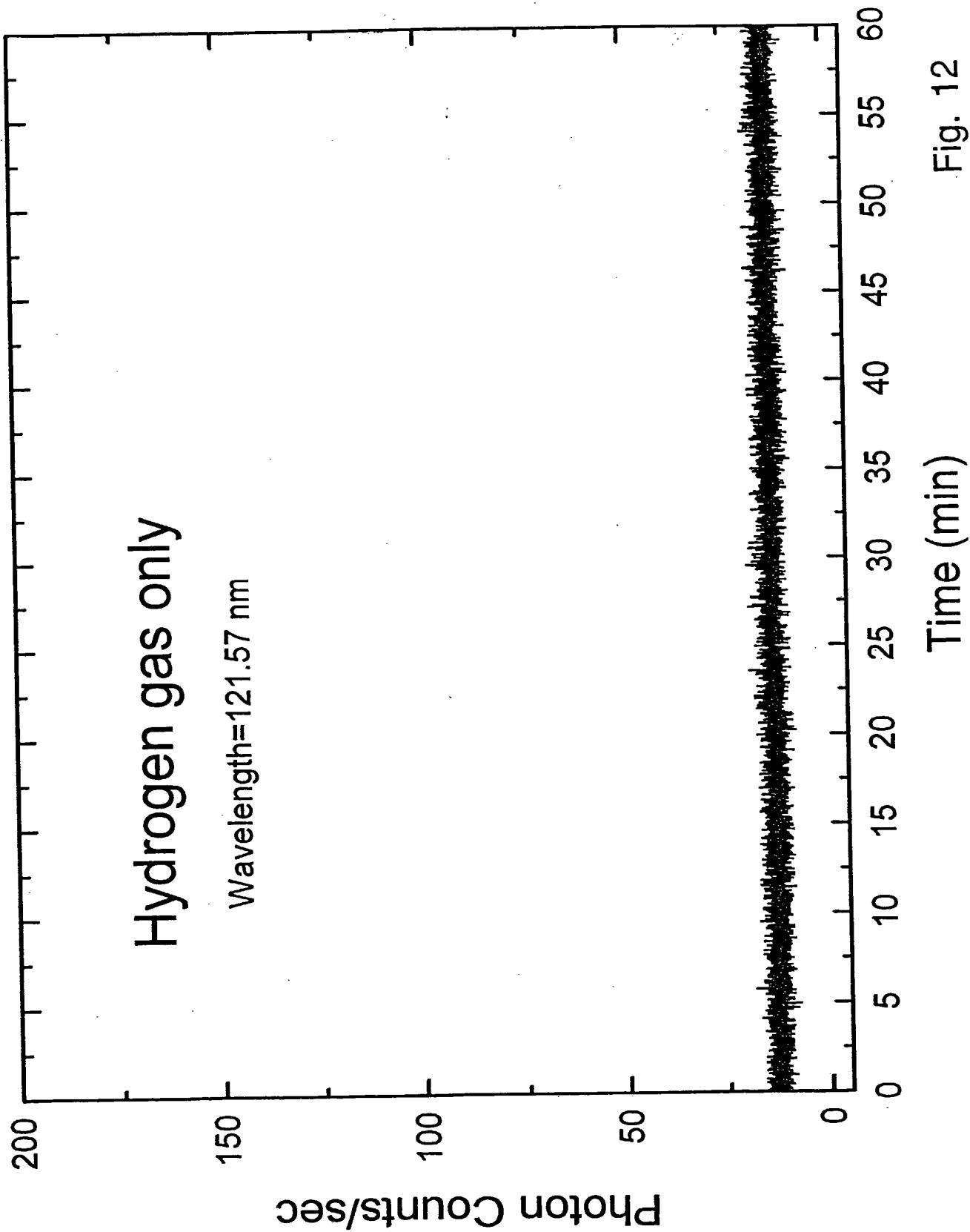


Fig. 12

12/44

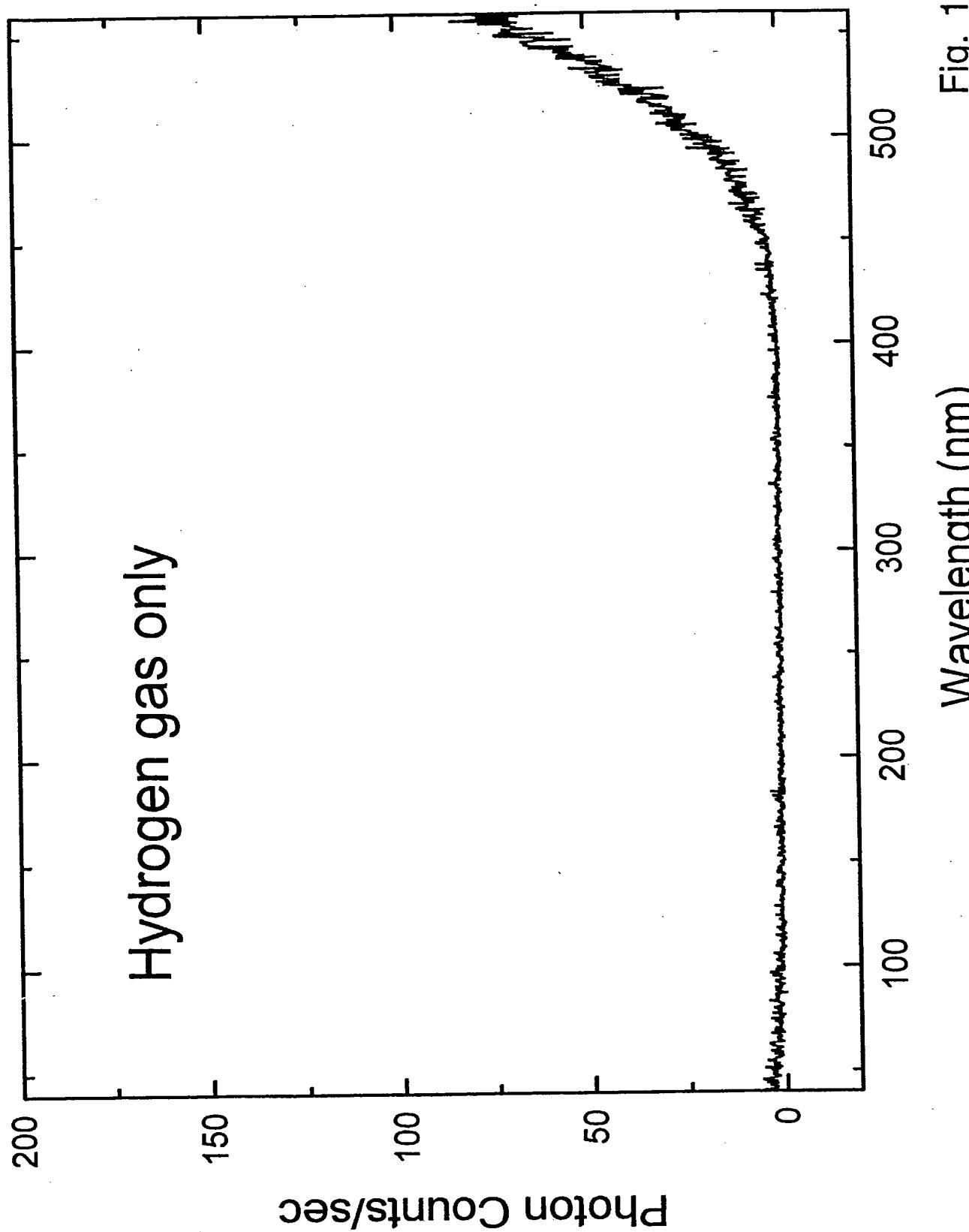


Fig. 13

13/44

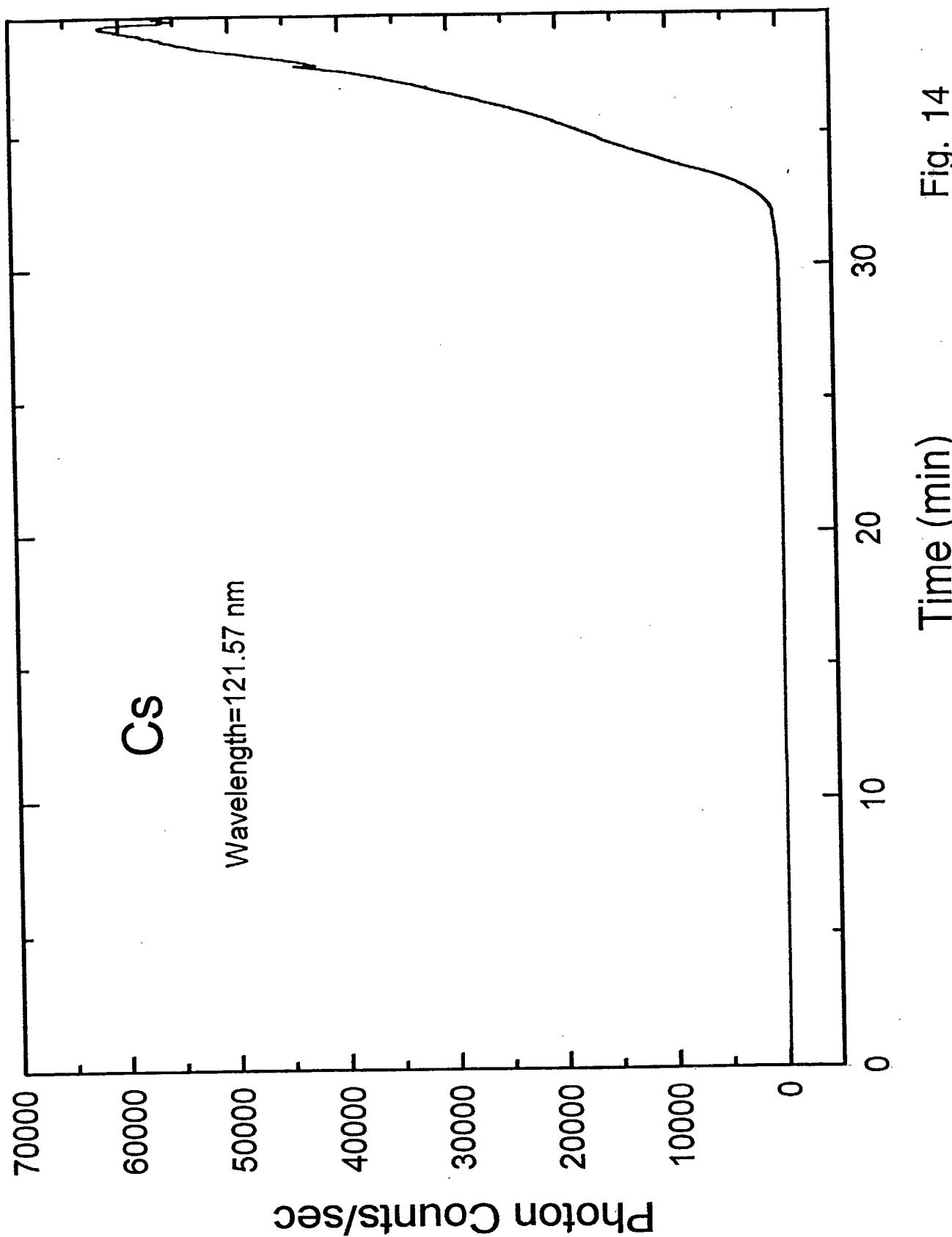


Fig. 14

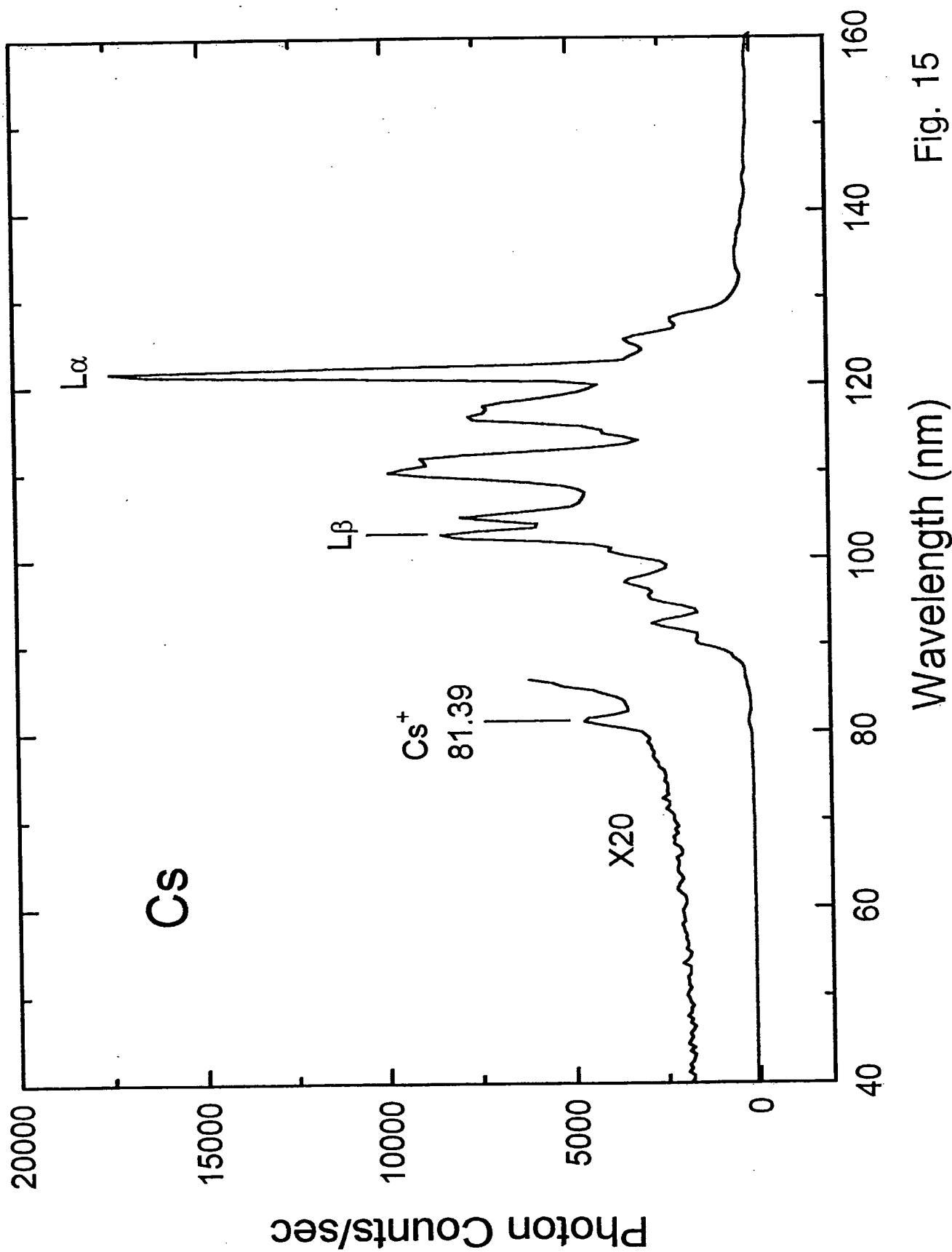


Fig. 15

15/44

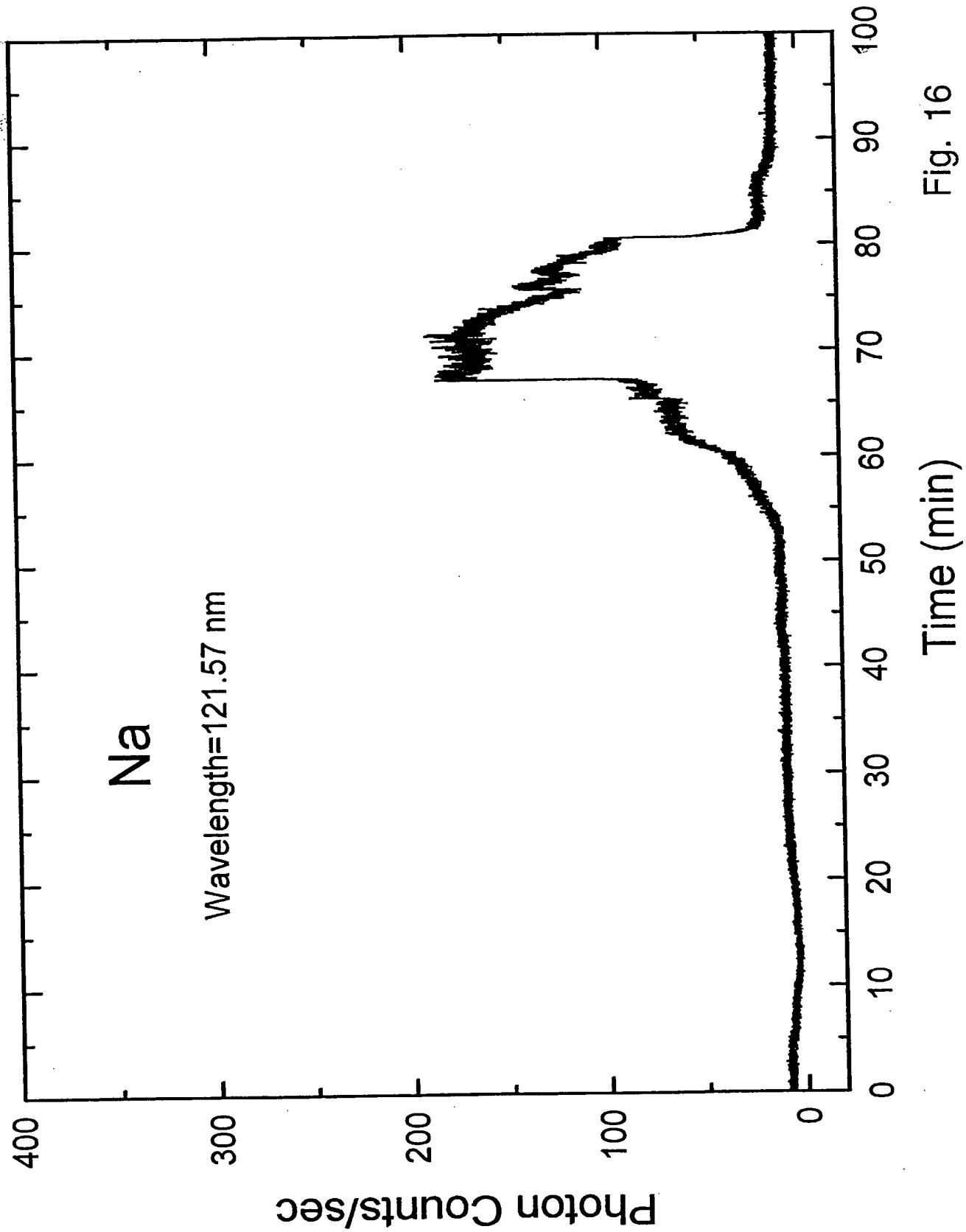


Fig. 16

16/44

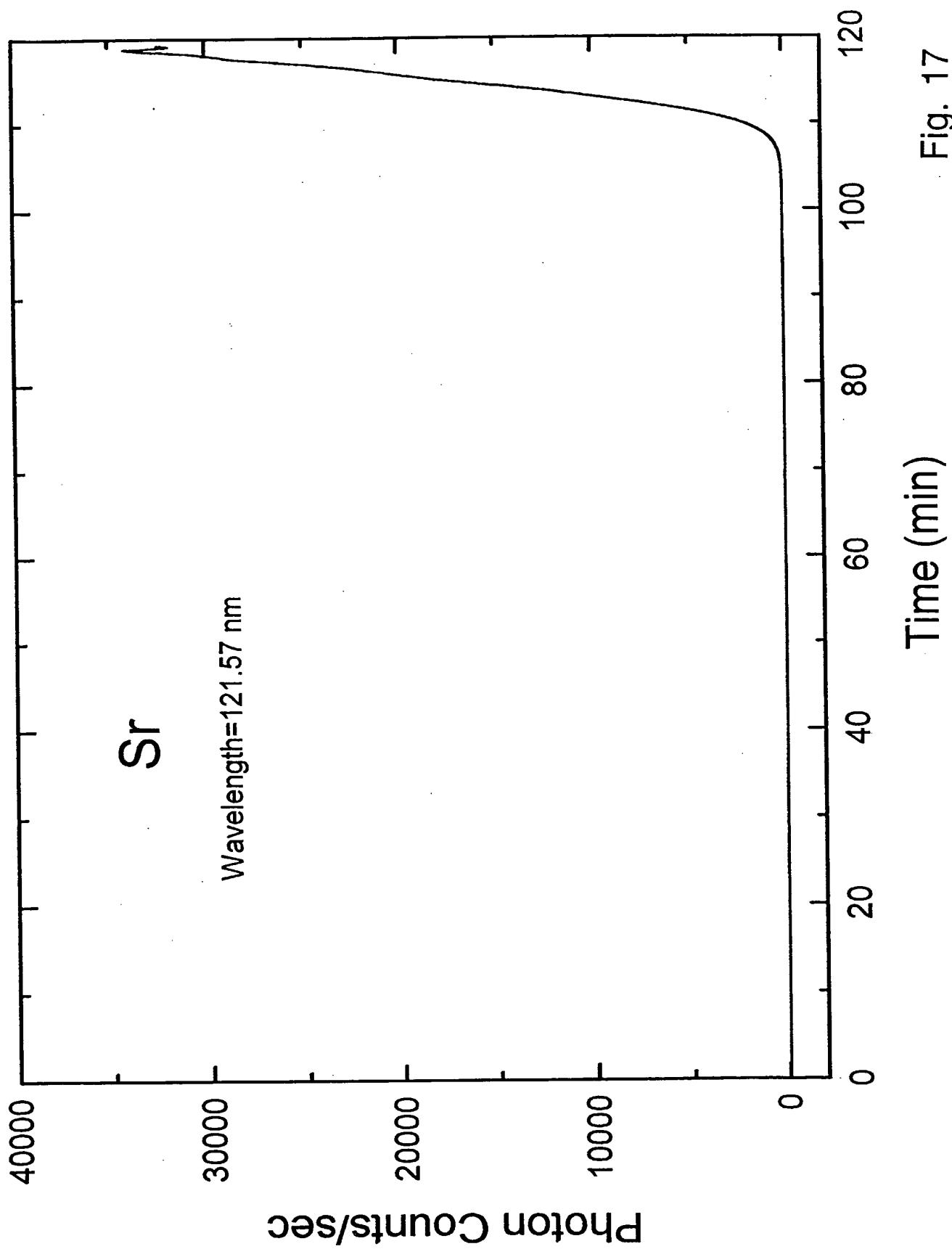


Fig. 17

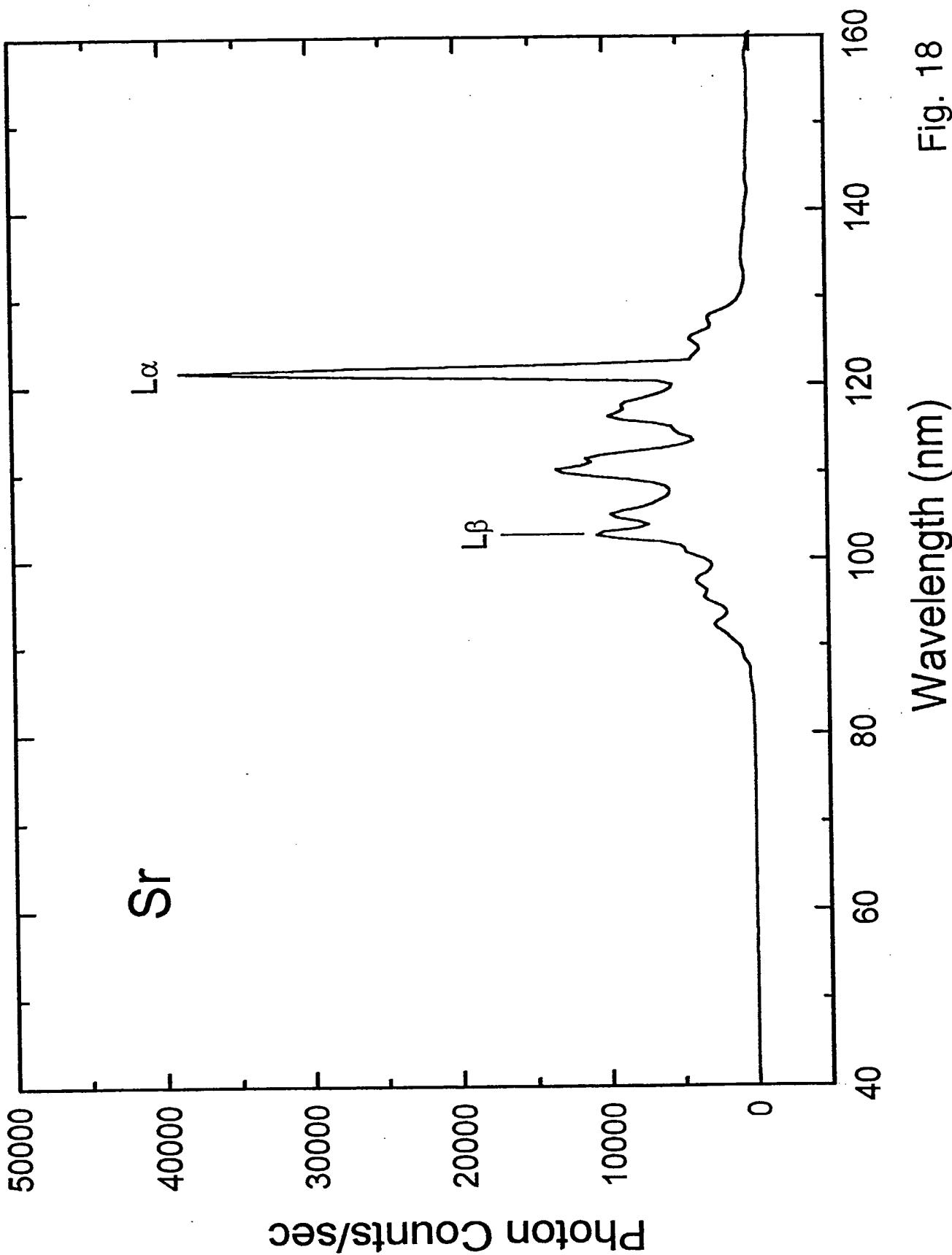


Fig. 18

18/44

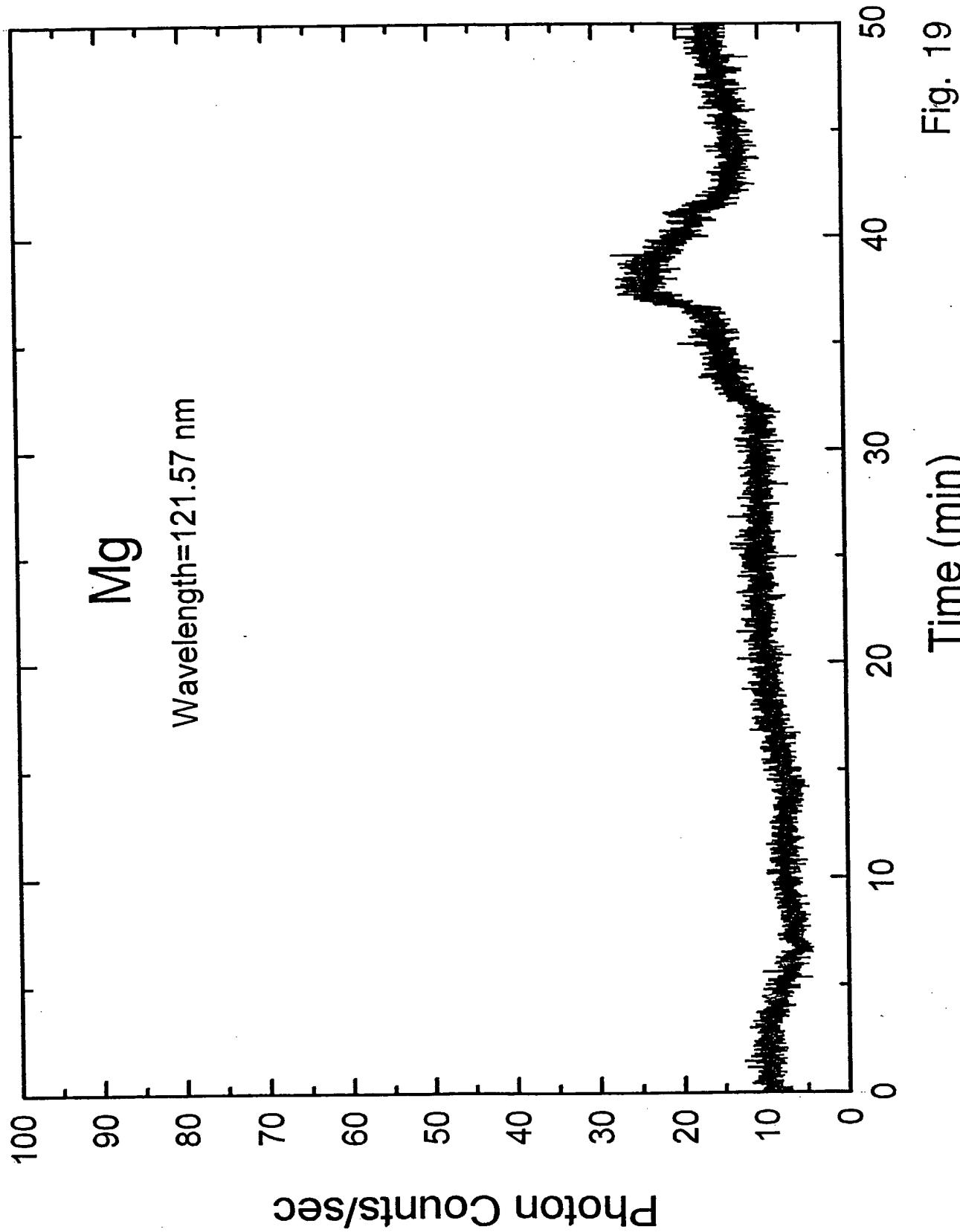


Fig. 19

19/44

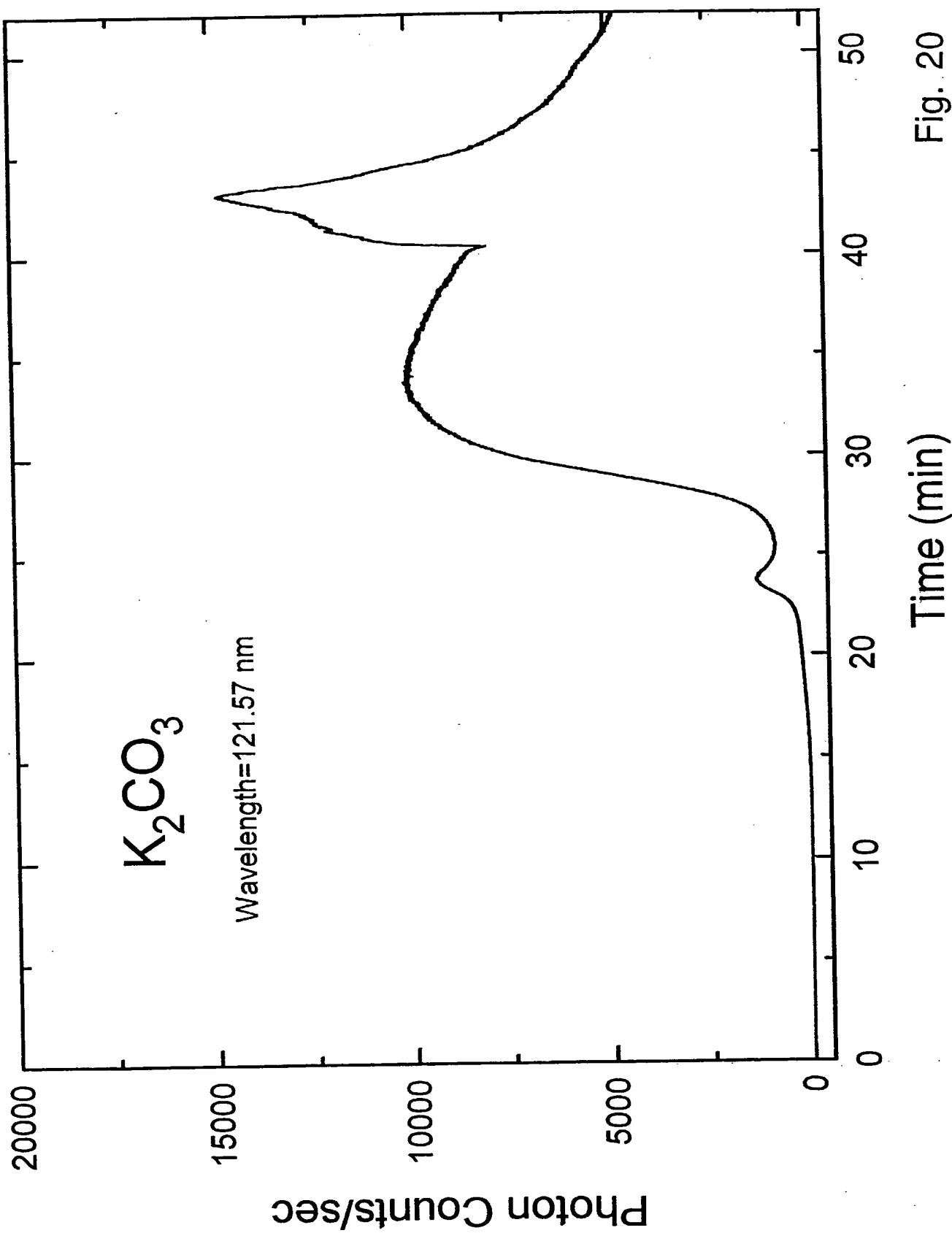


Fig. 20

20/44

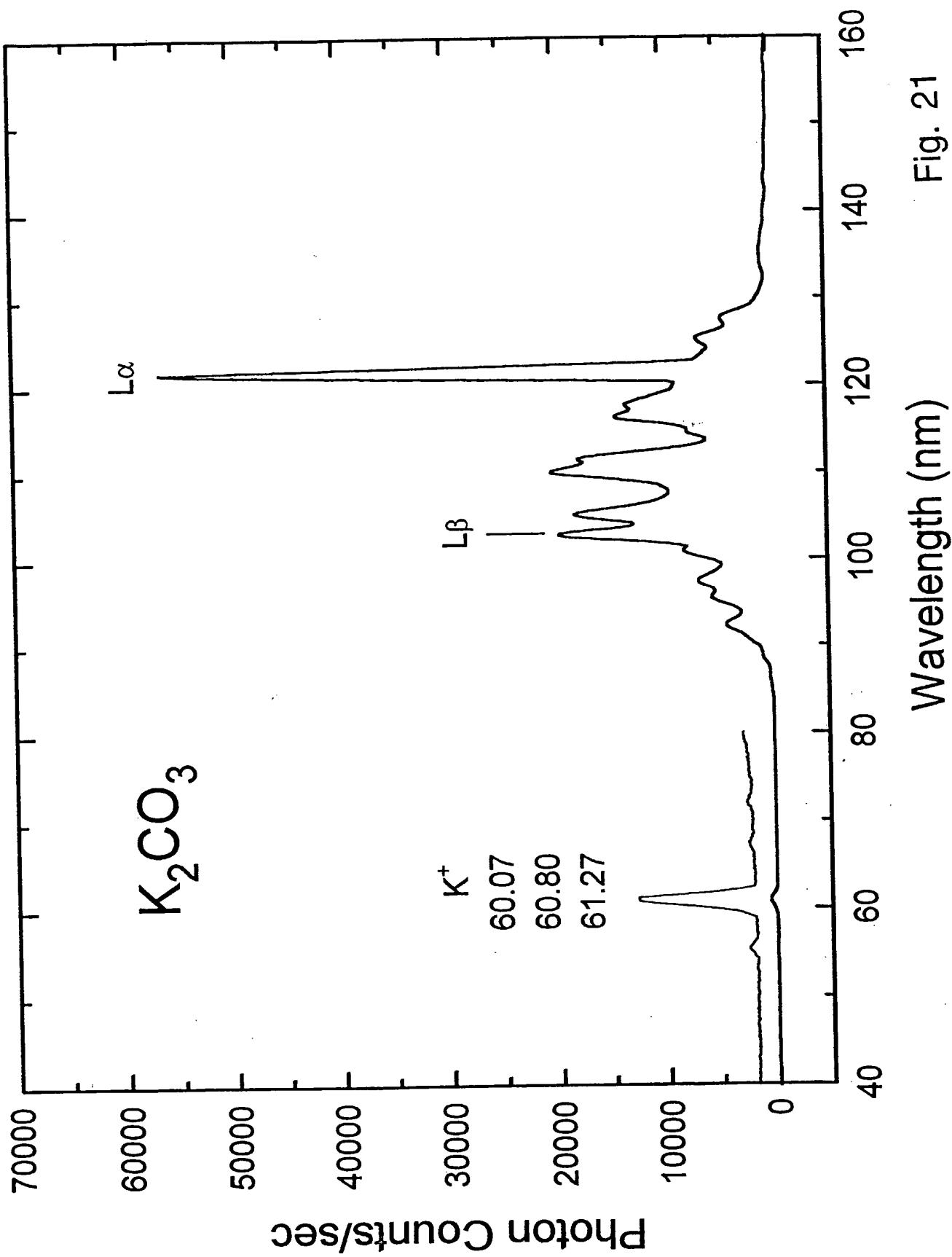


Fig. 21

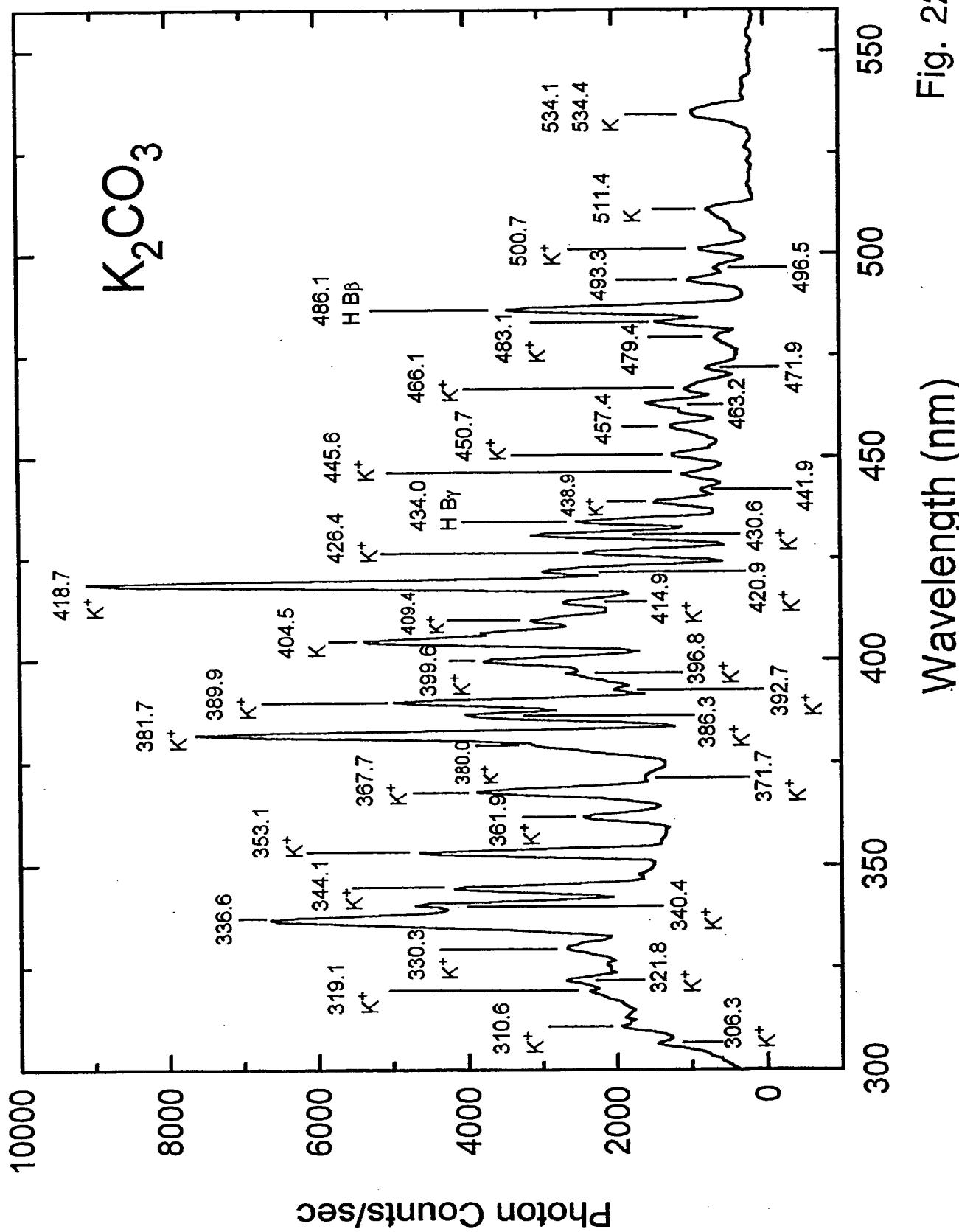


Fig. 22

22/44

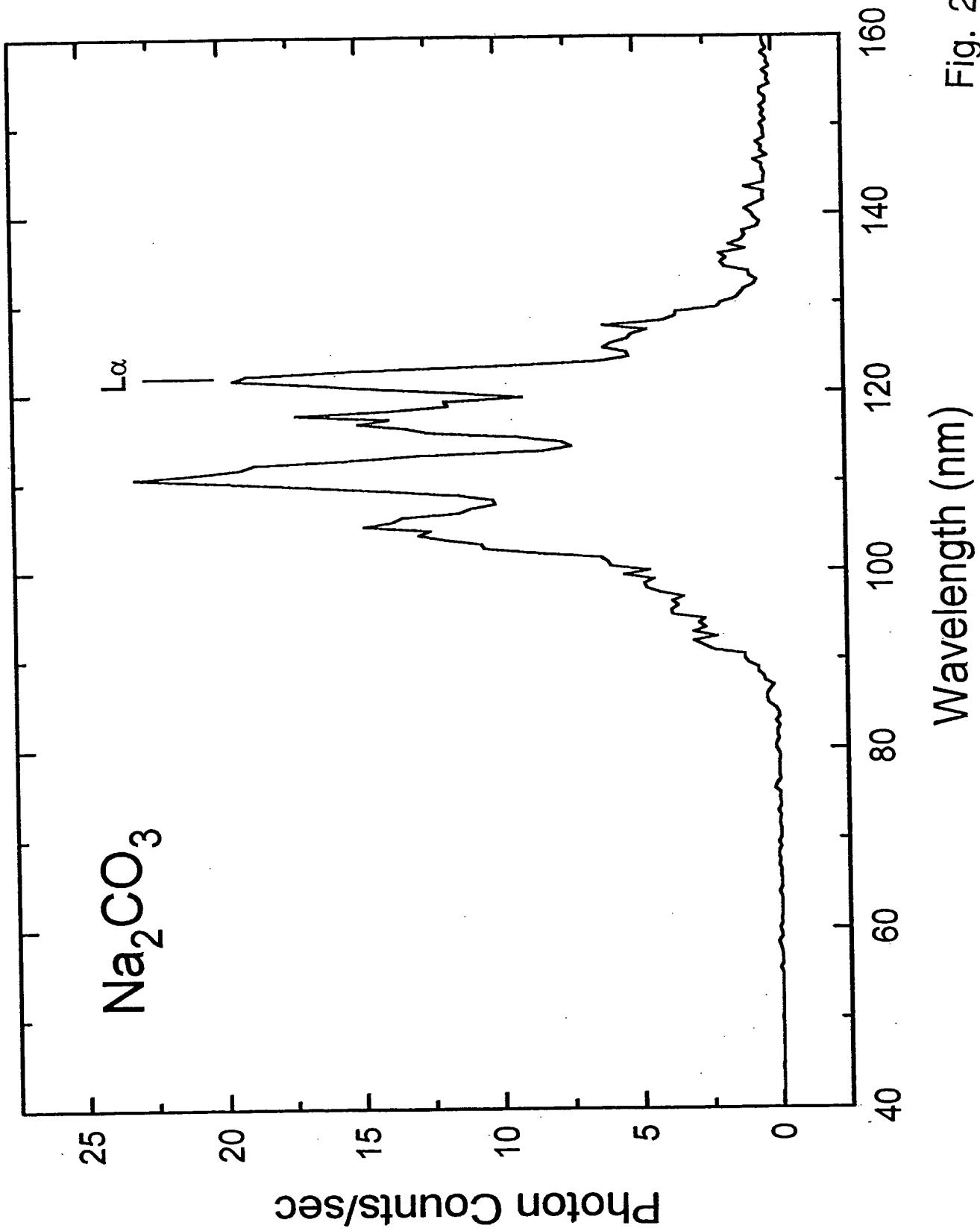


Fig. 23

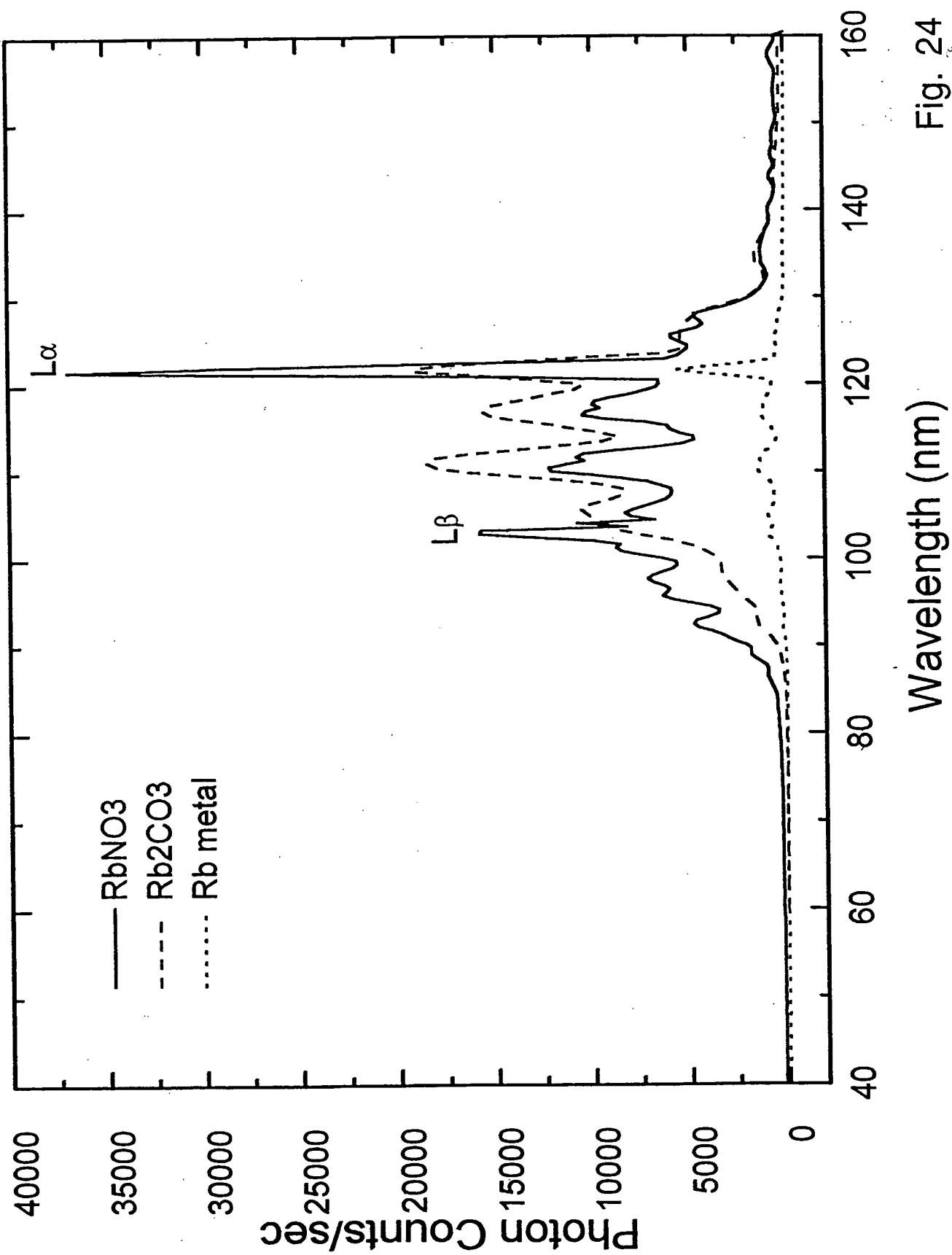
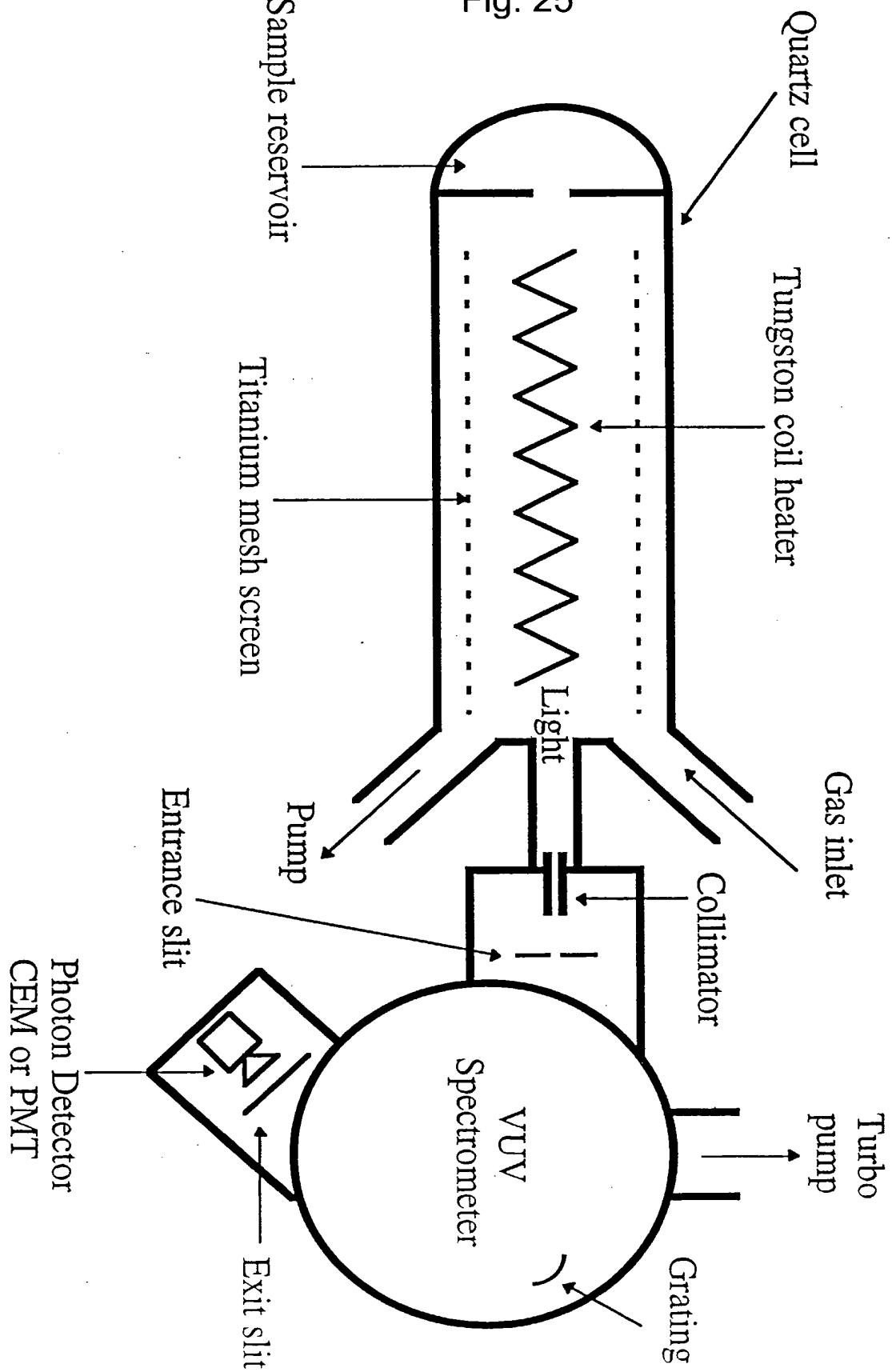


Fig. 24

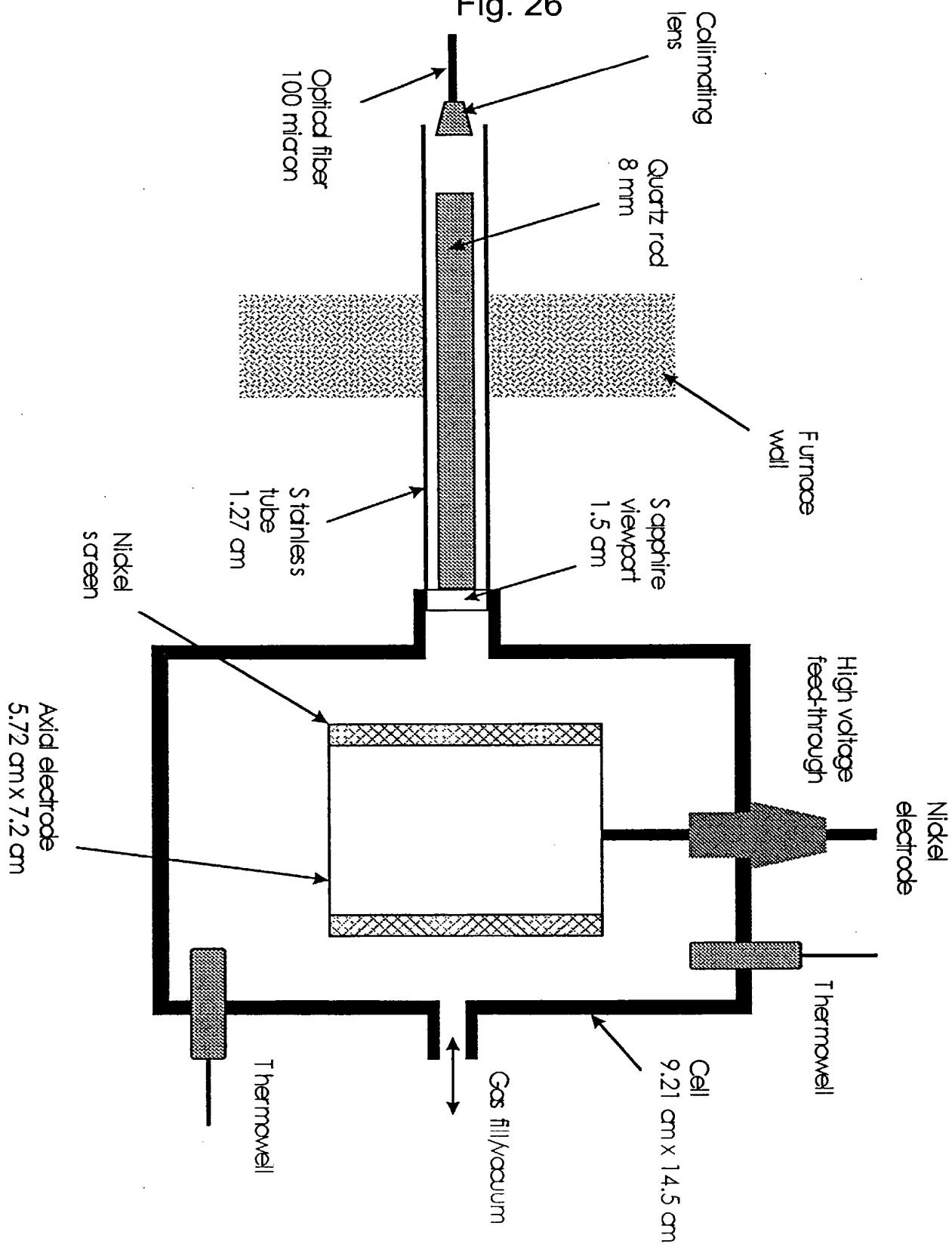
24/44

Fig. 25



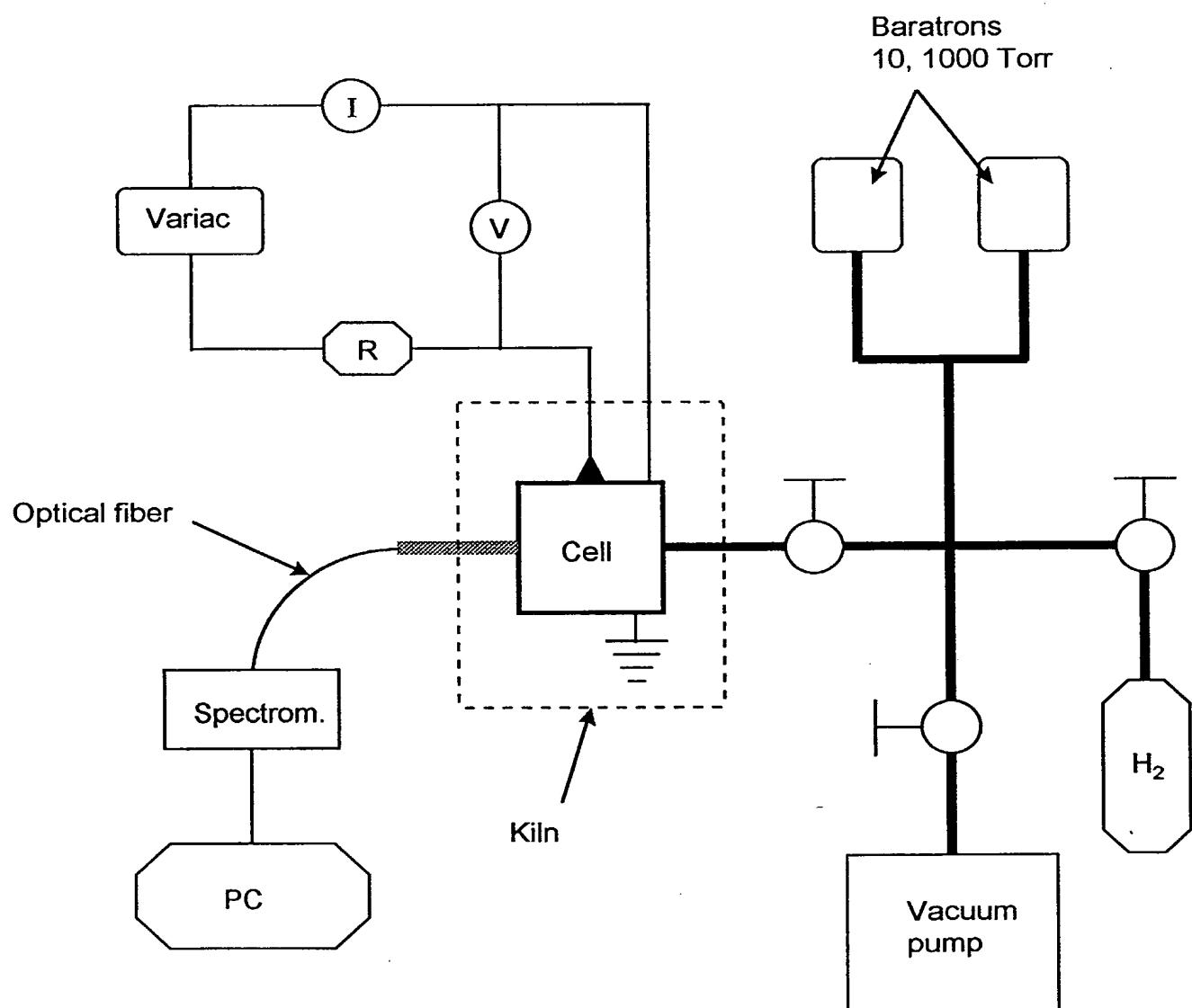
25/44

Fig. 26



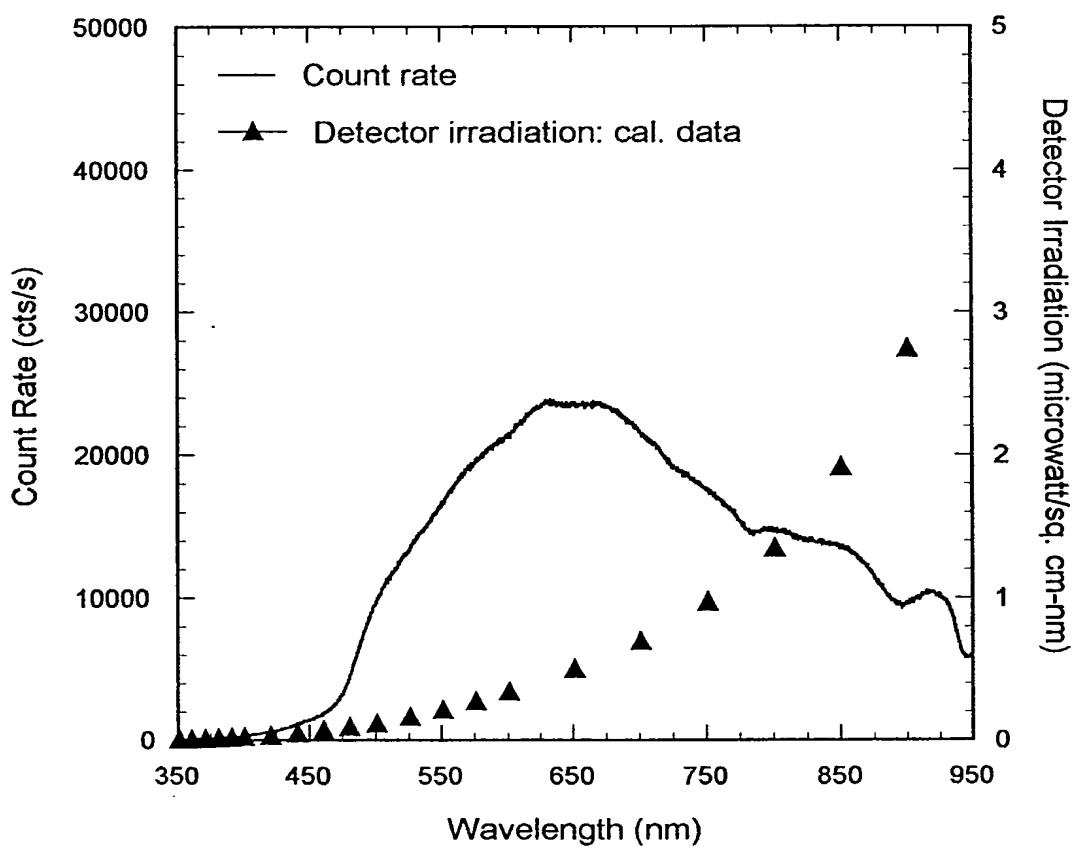
26/44

Fig. 27



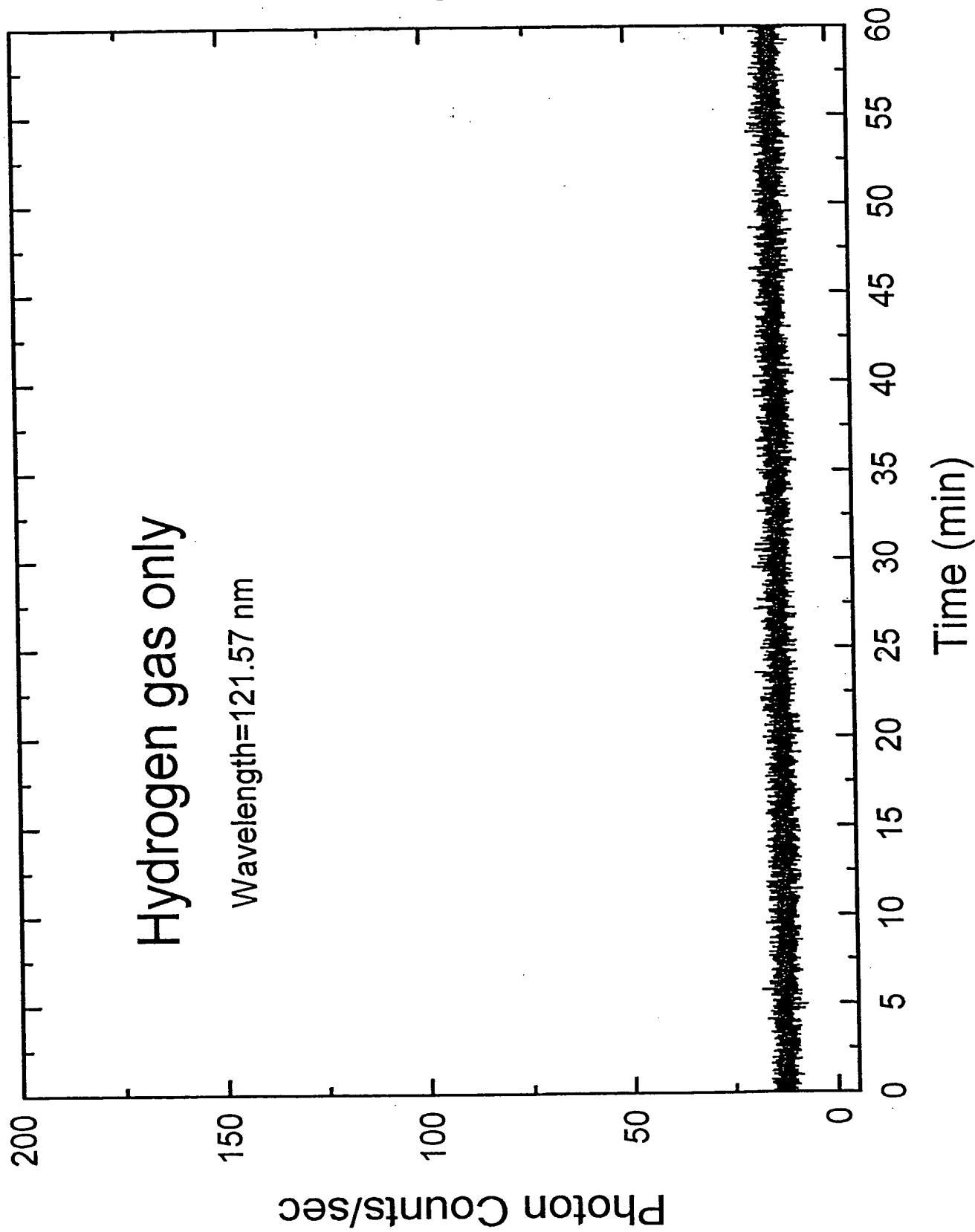
27/44

Fig. 28



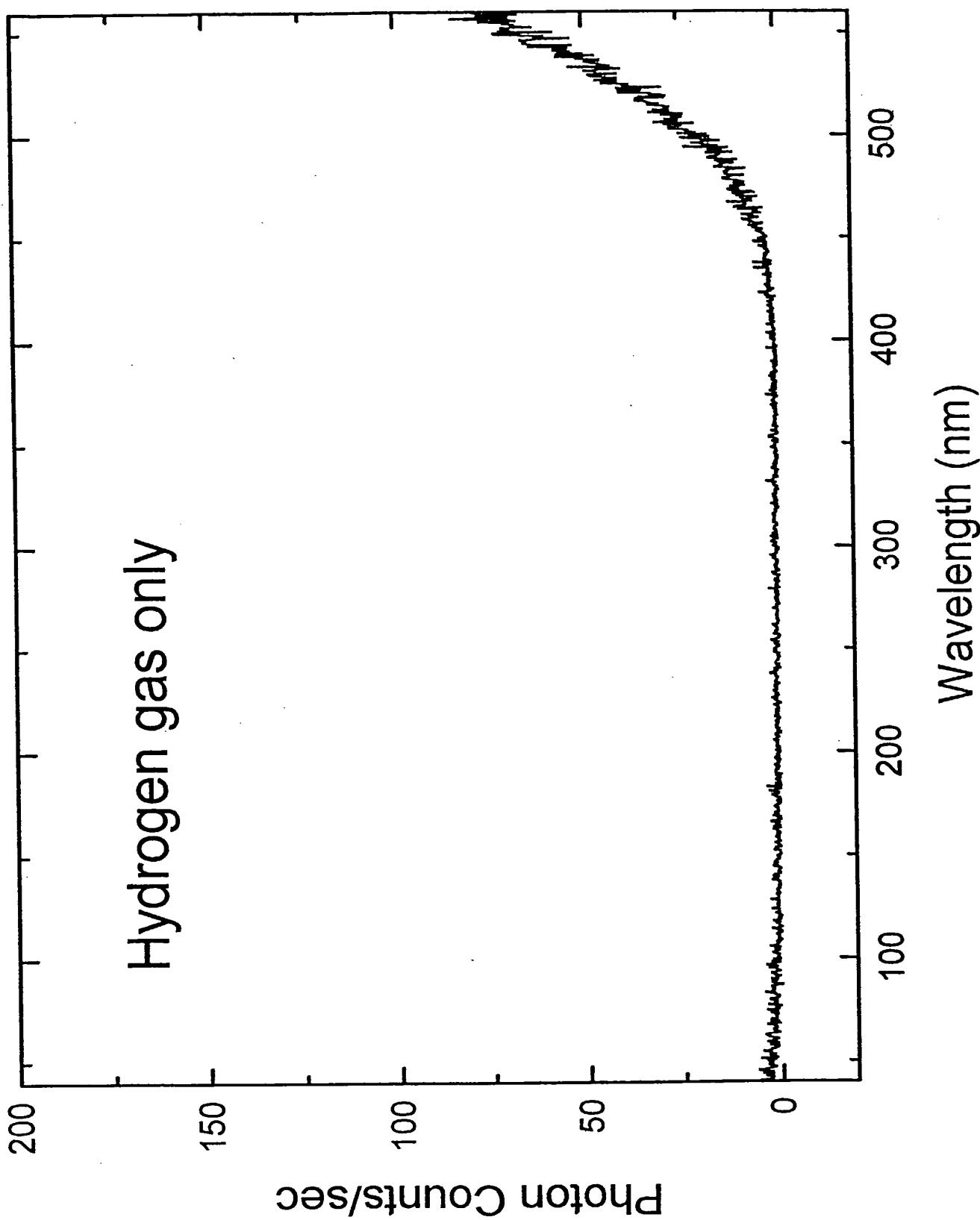
28/44

Fig. 29



29/44

Fig. 30



30/44

Fig. 31

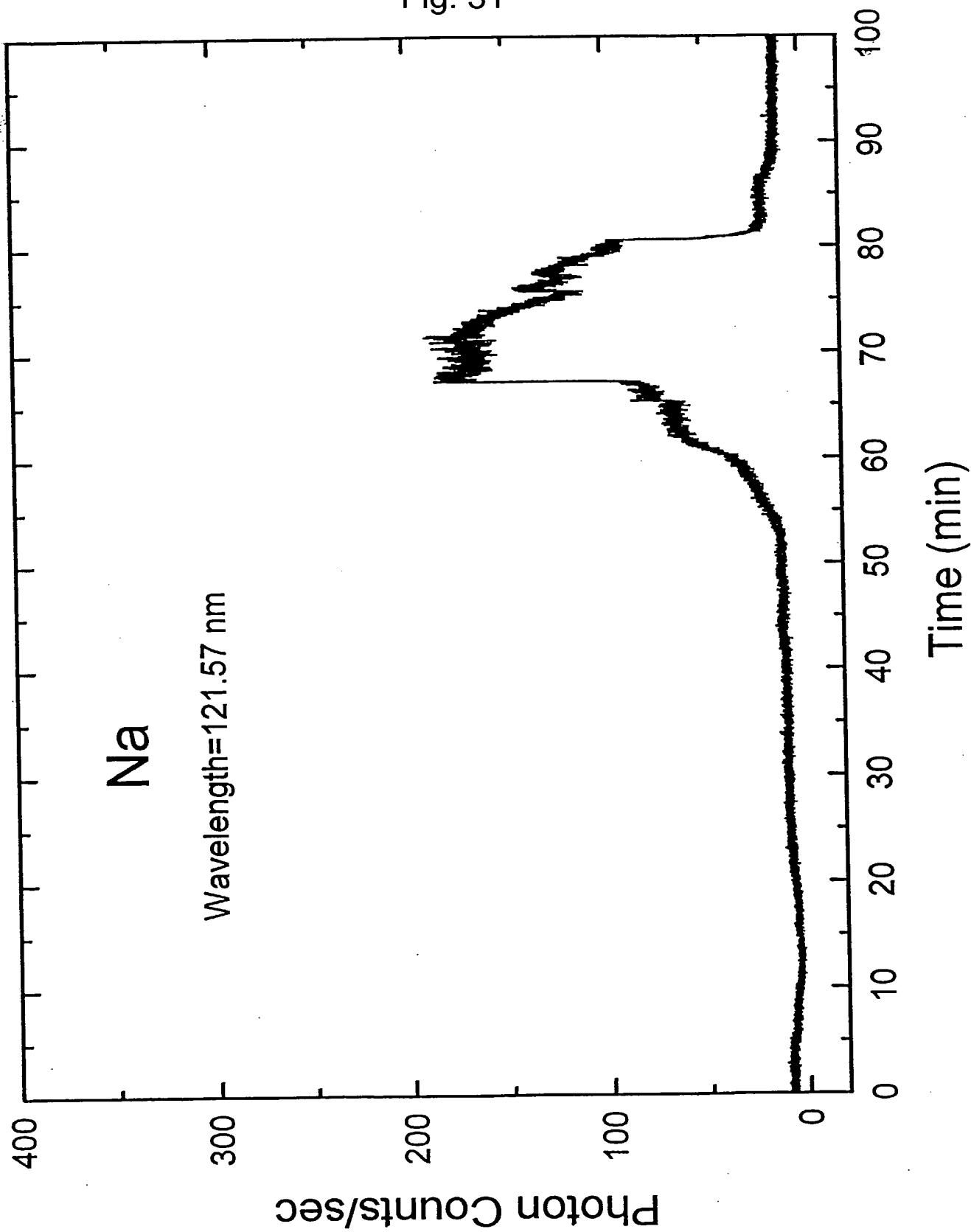
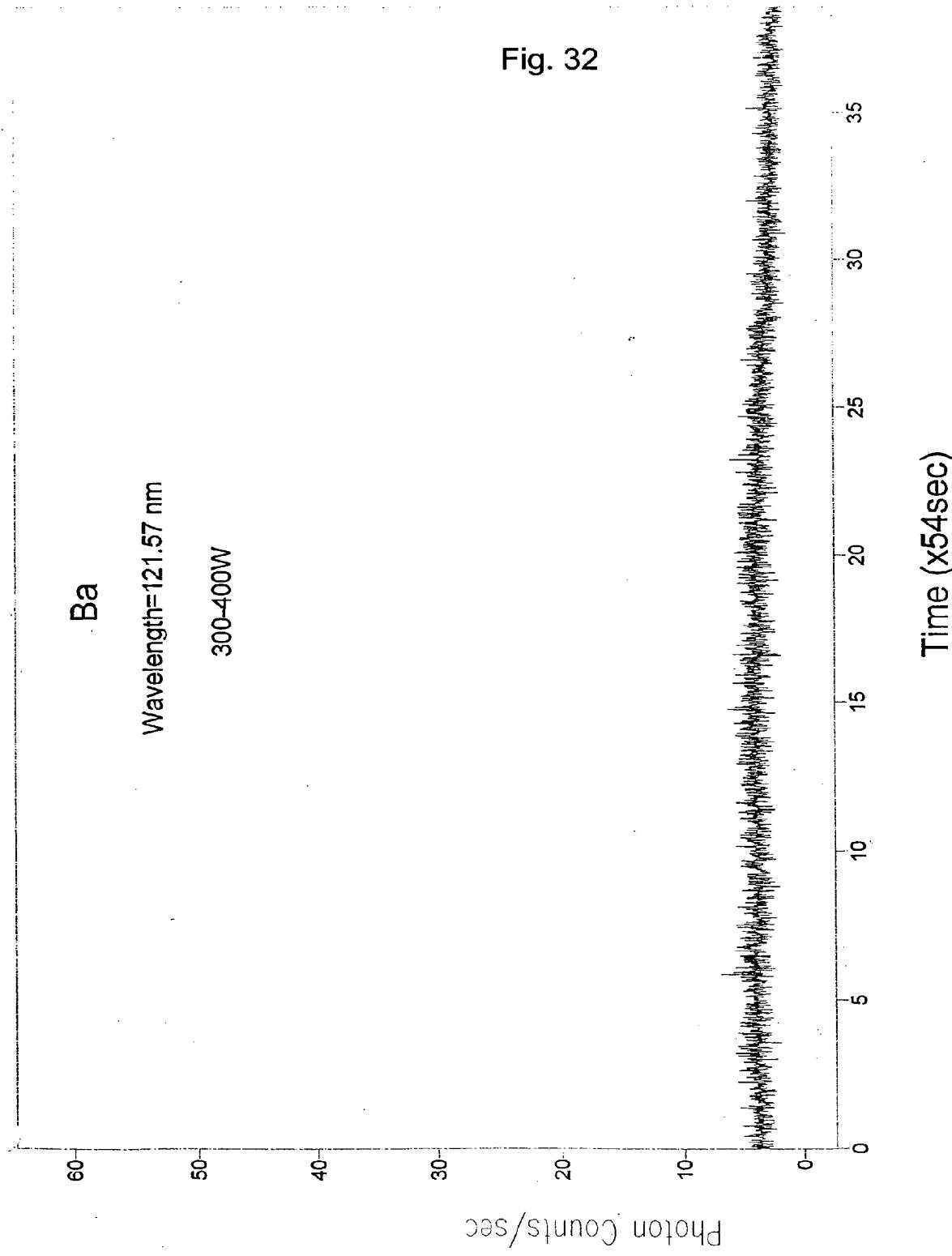


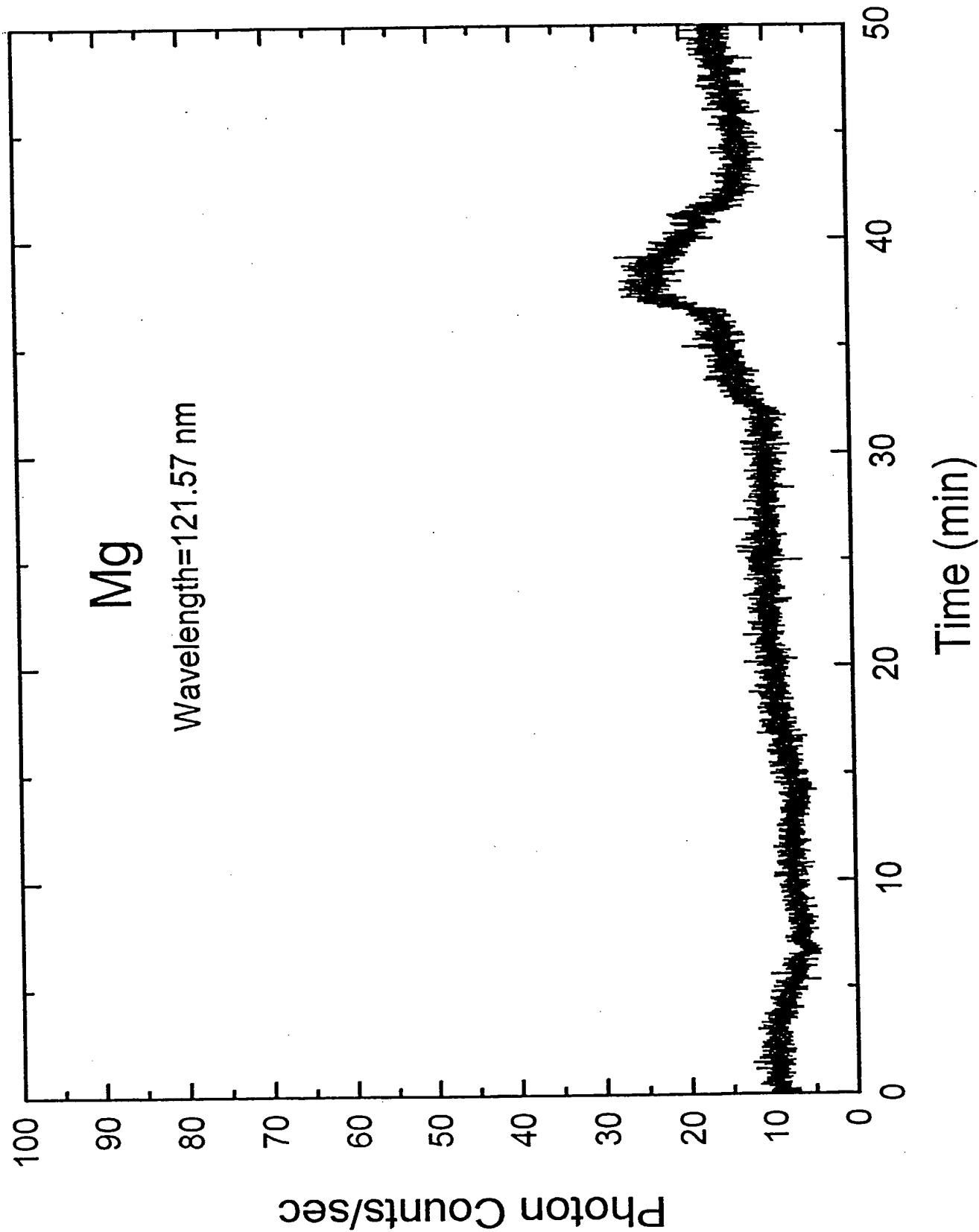
Fig. 32



File #22 = BS72602  
7/26/99 4:49 PM Res=0.010sec  
Ba/Ti; He 265 mtorr; 300-400W; slits 300x300; CEM 3015V

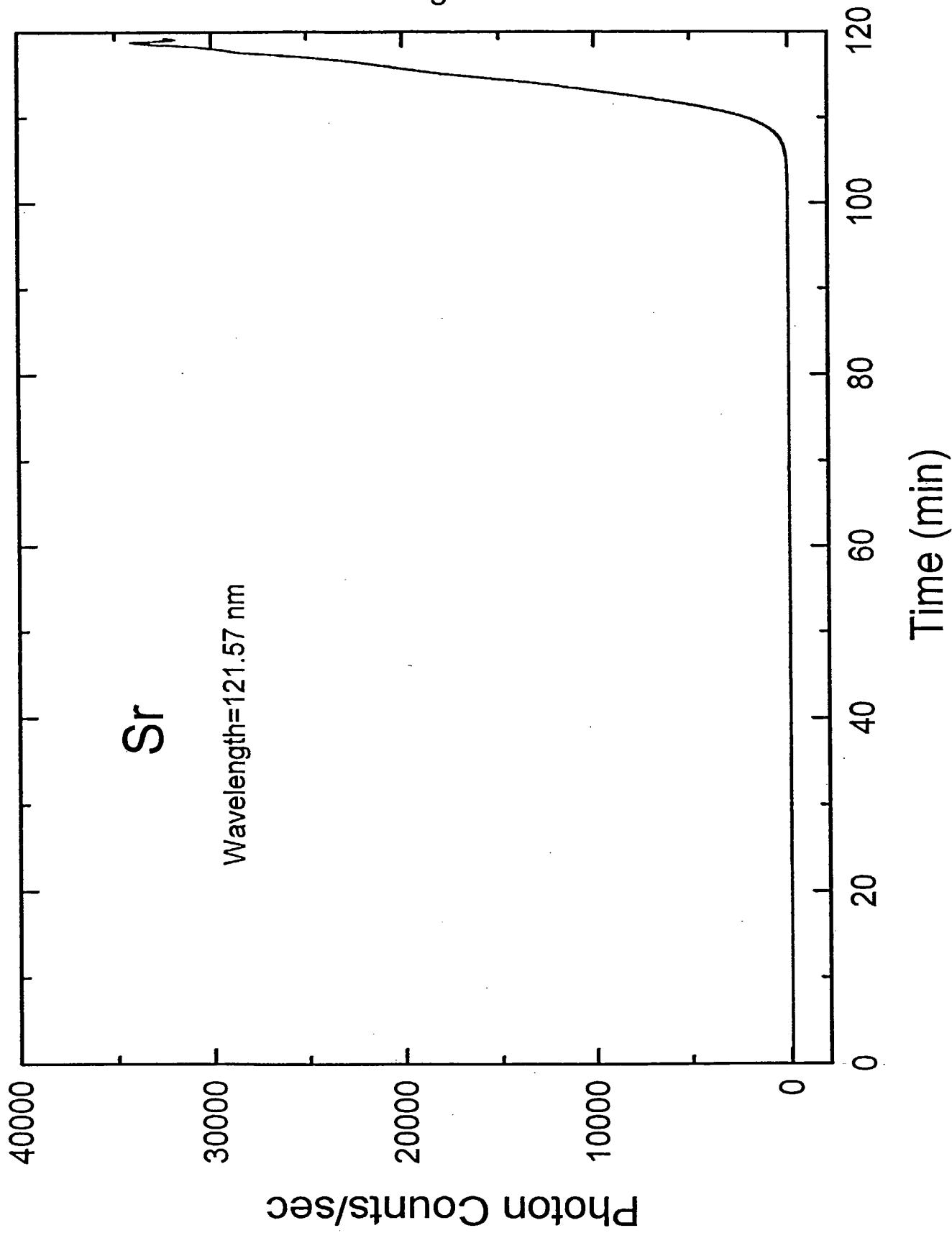
32/44

Fig. 33



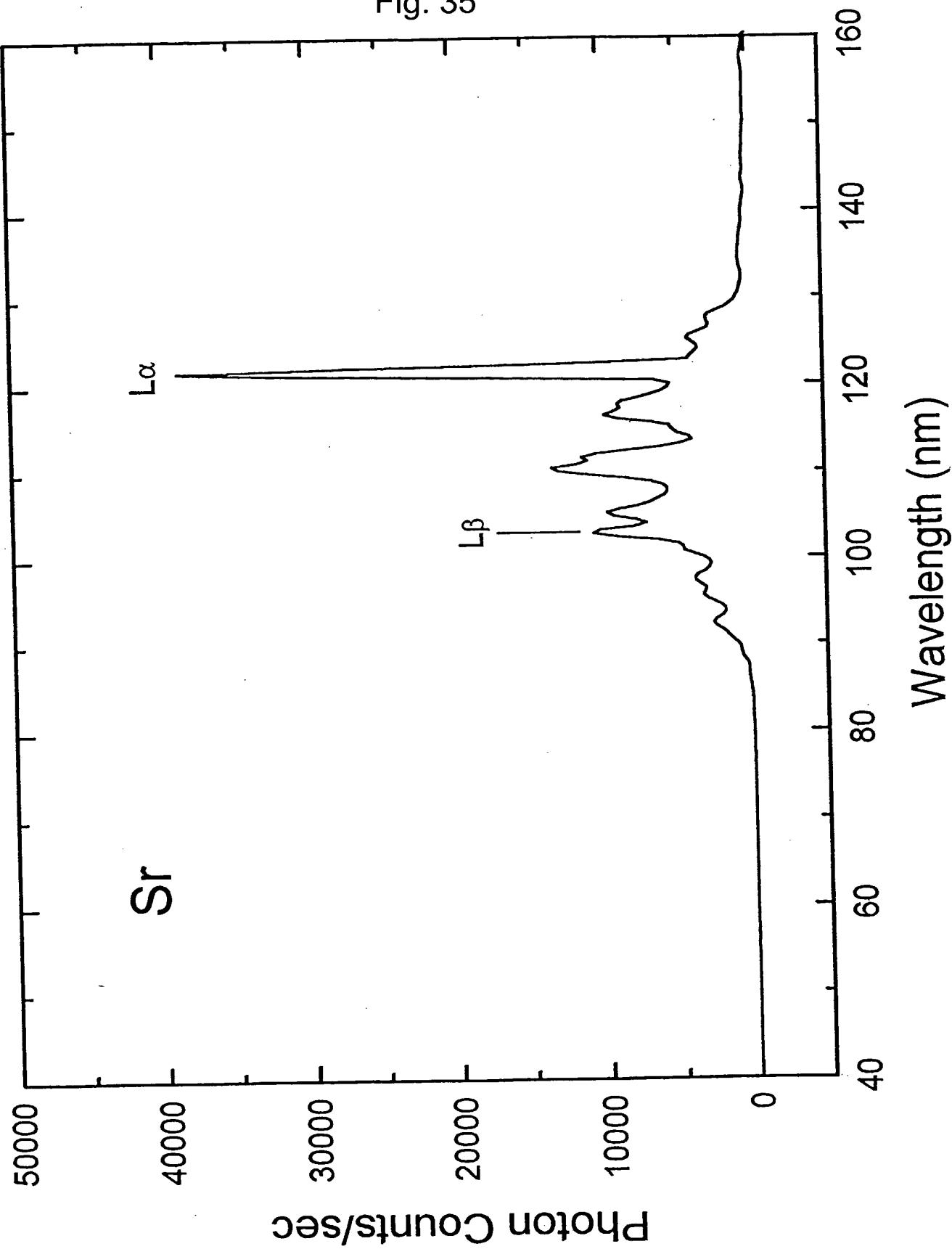
33/44

Fig. 34



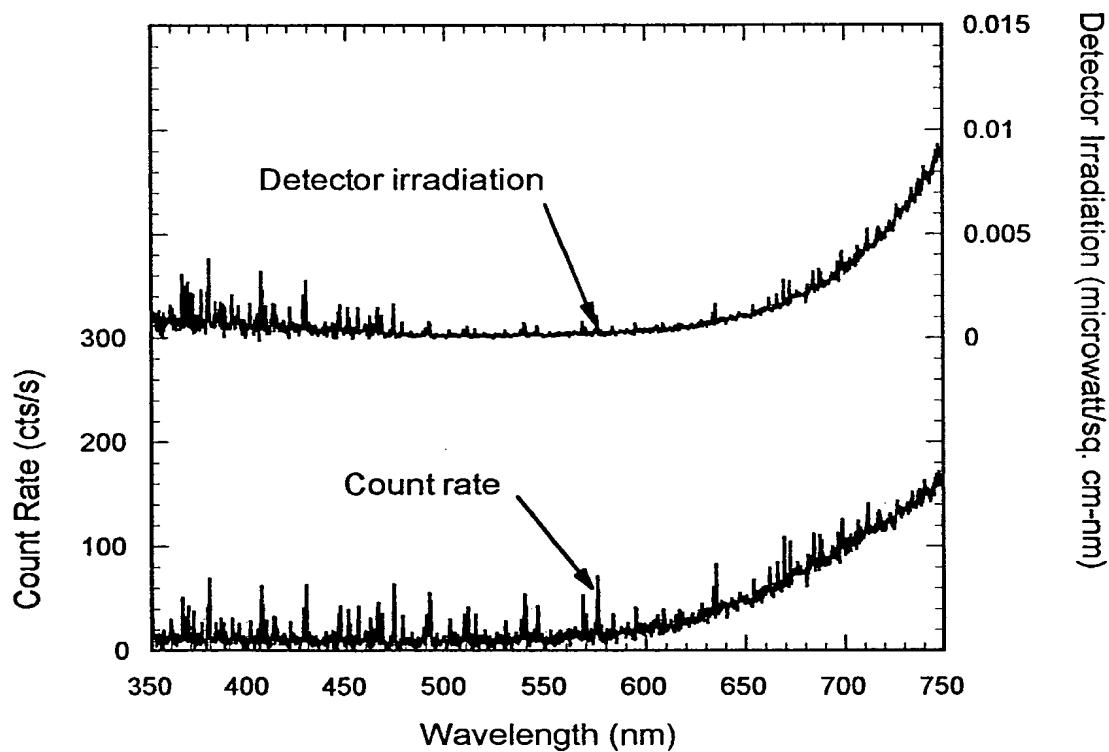
34/44

Fig. 35



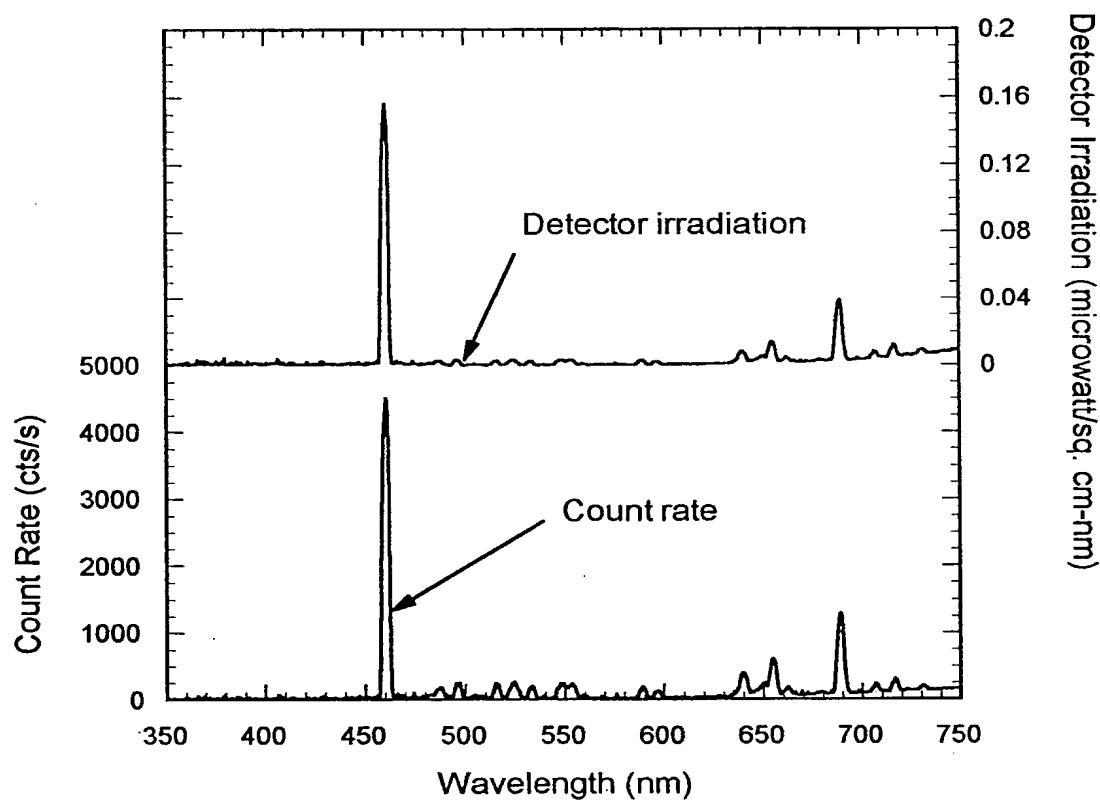
35/44

Fig. 36



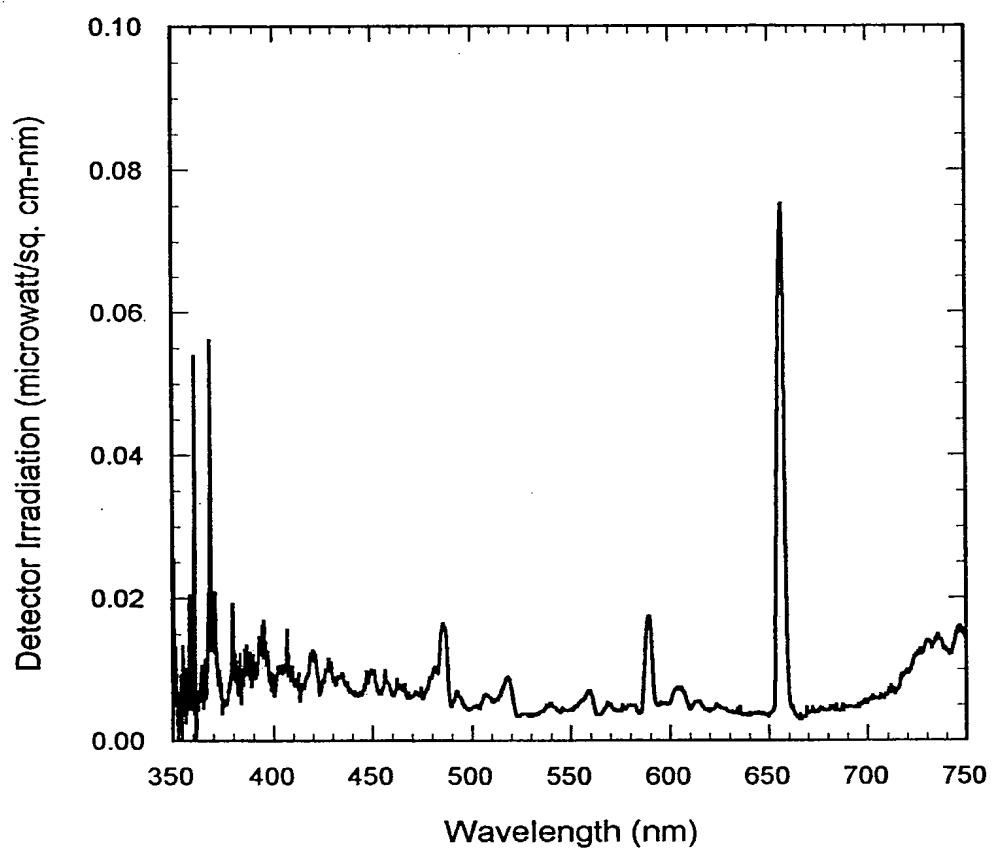
36/44

Fig. 37



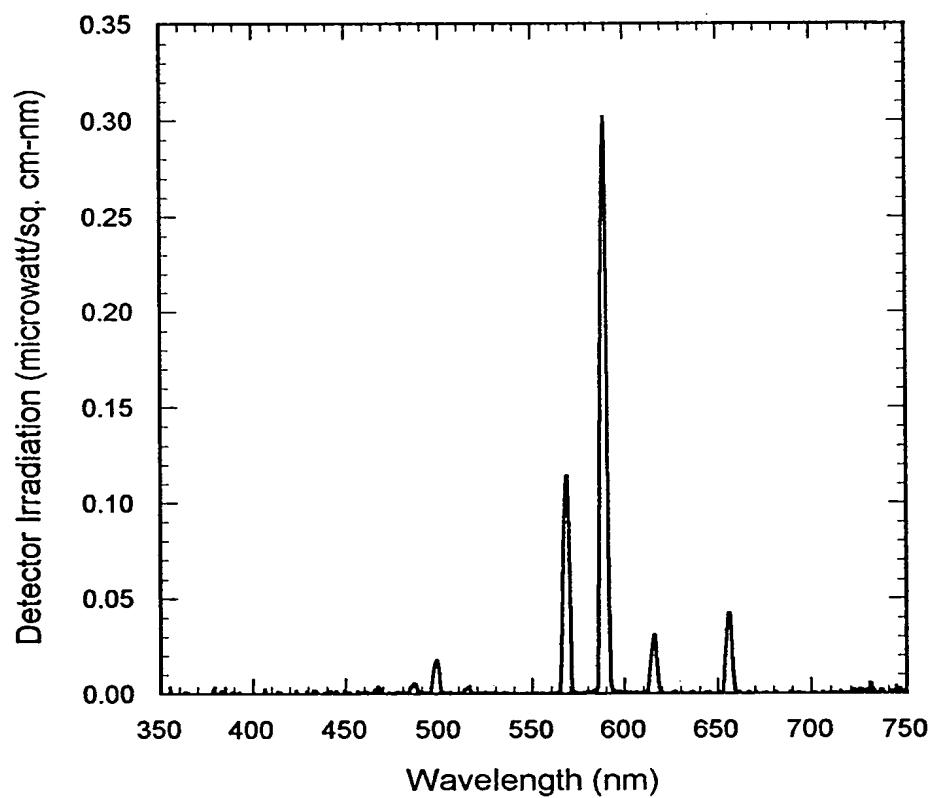
37/44

Fig. 38



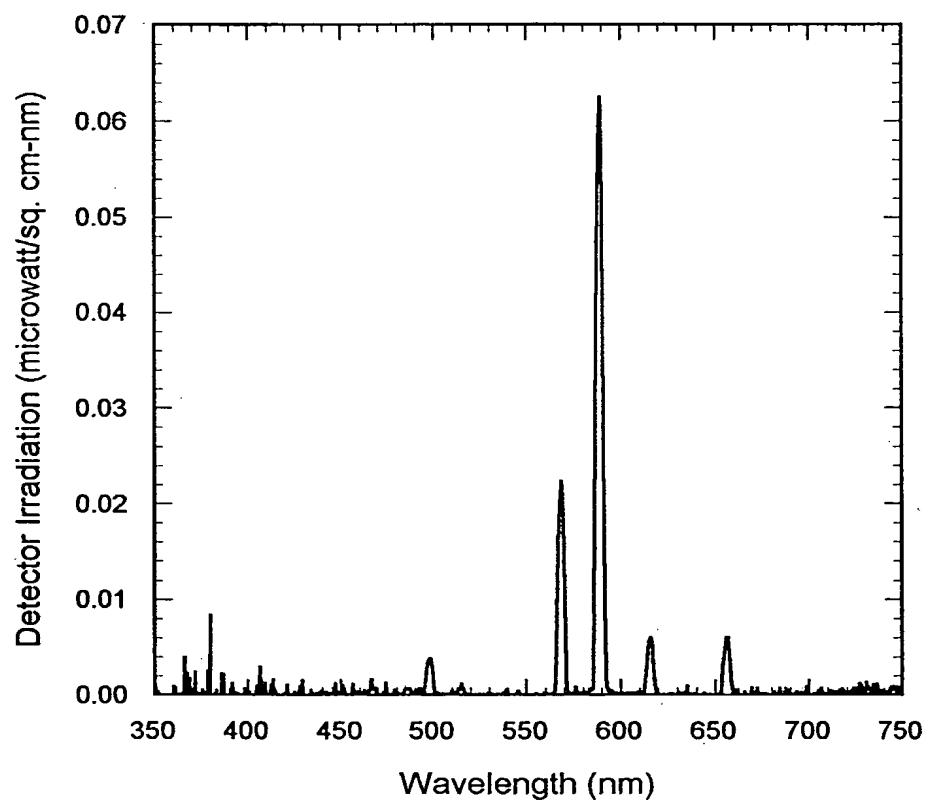
38/44

Fig. 39



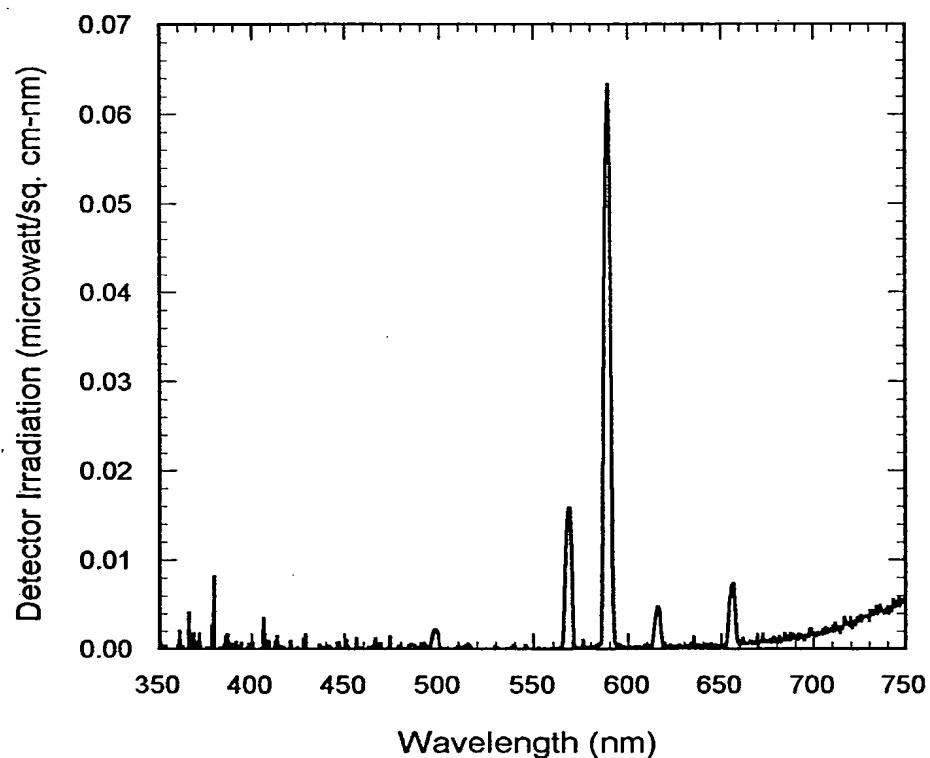
39/44

Fig. 40



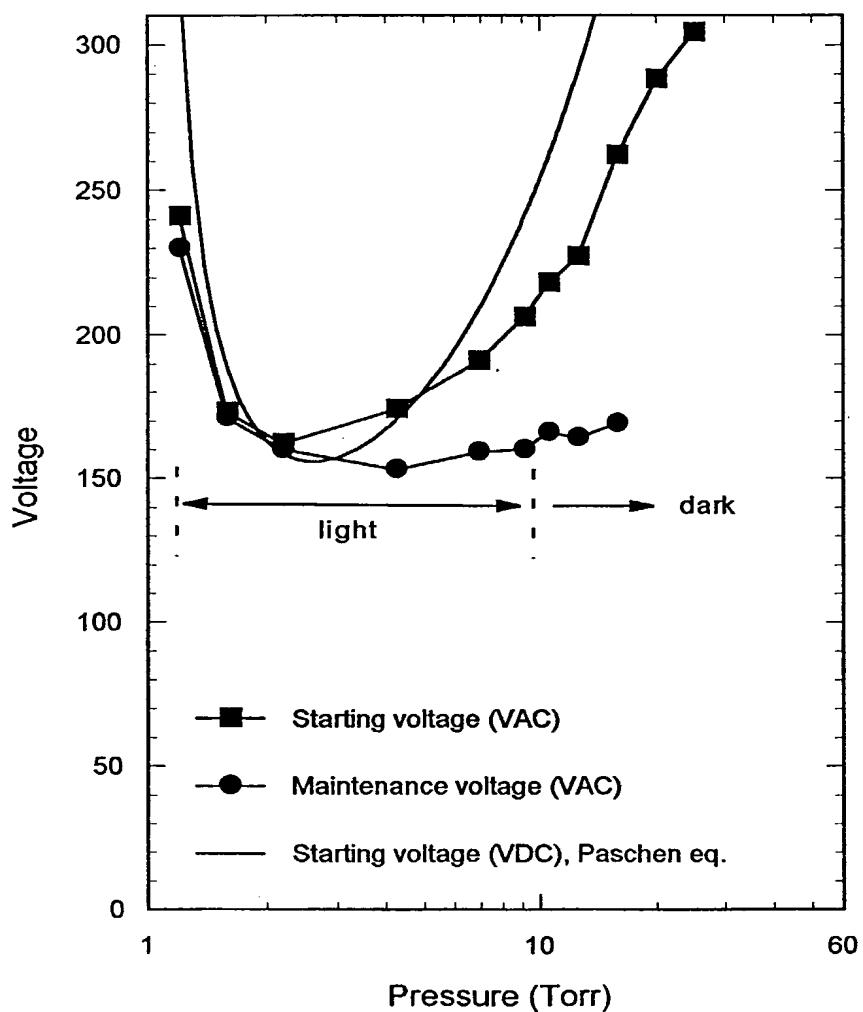
40/44

Fig. 41



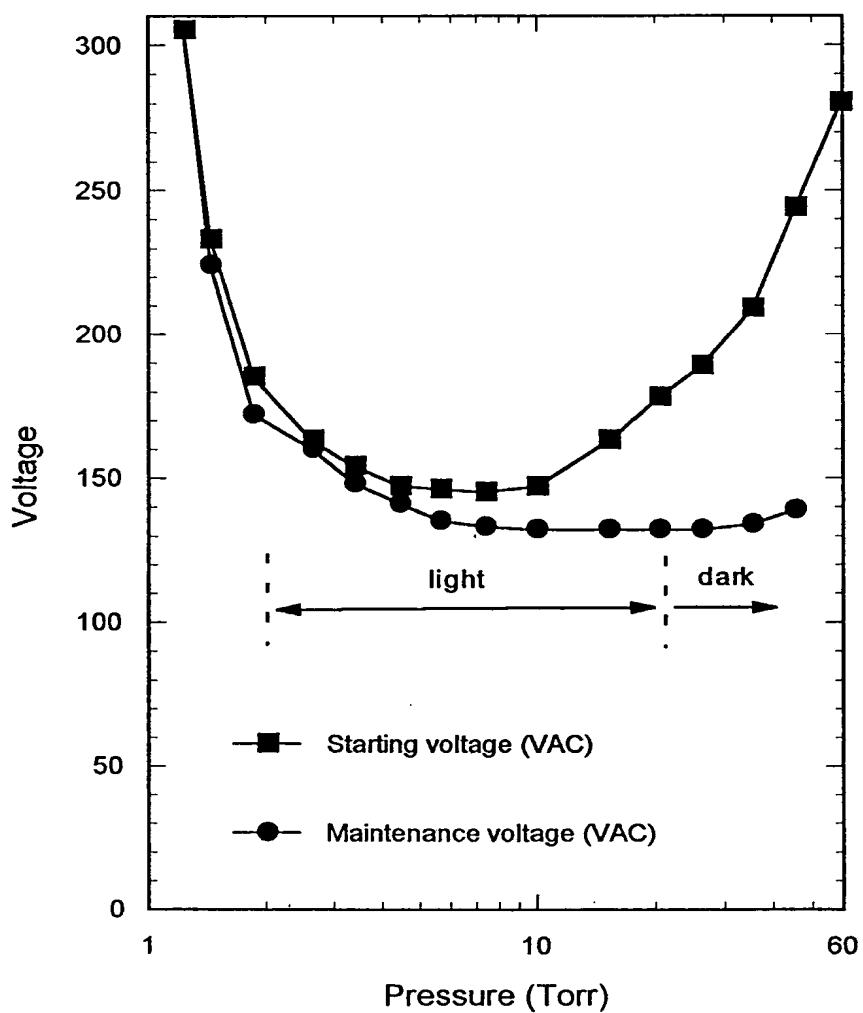
41/44

Fig. 42



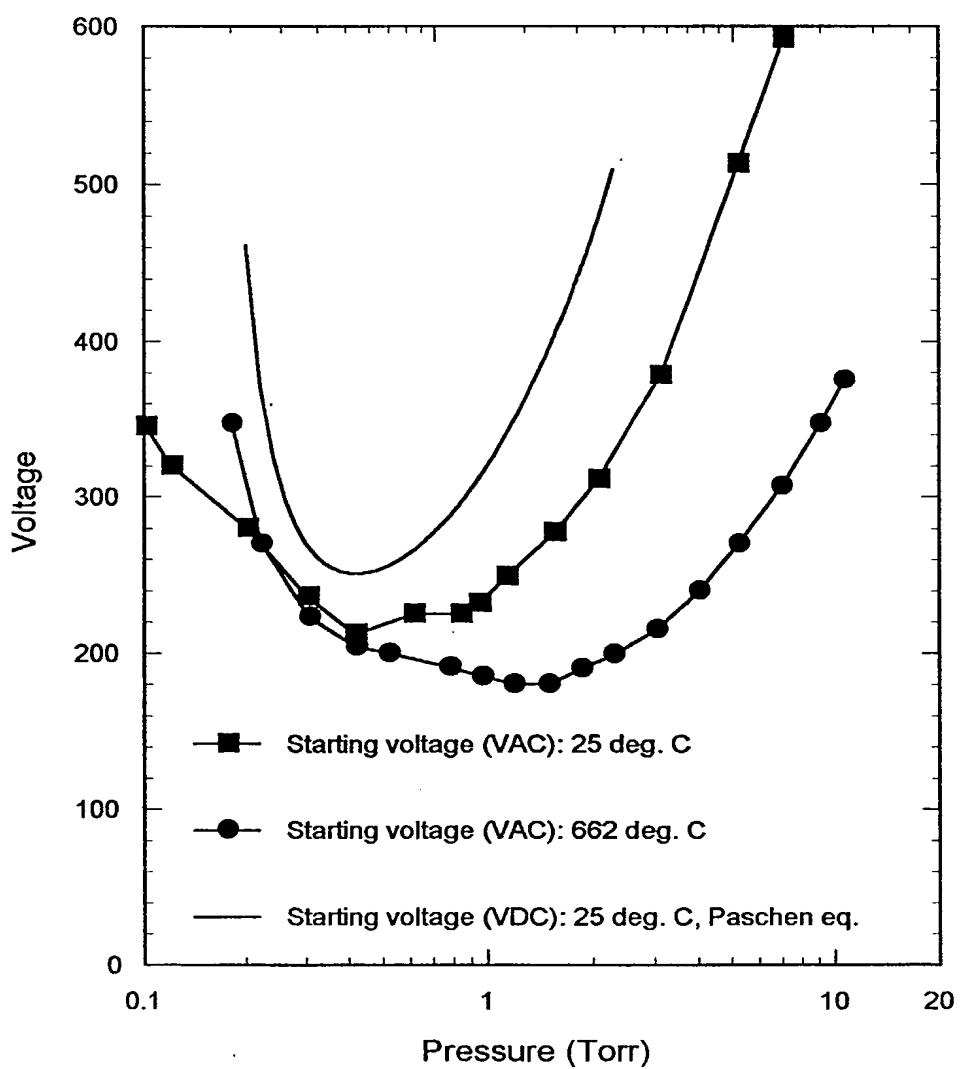
42/44

Fig. 43



43/44

Fig. 44



44/44

Fig. 45

